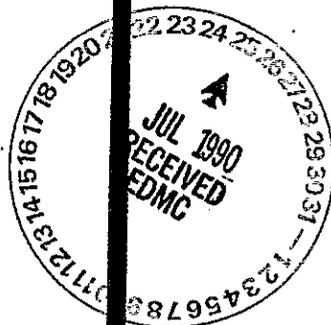


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PROBABILITY AND STATISTICS FOR ENGINEERS



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8.4 Hypotheses Concerning One Mean

In this section we shall consider more generally the problem of testing the hypothesis that the mean of a population equals a specified value against a suitable alternative; that is, we shall test

$$H_0: \mu = \mu_0$$

against one of the alternatives

$$H_1: \mu < \mu_0, \quad H_1: \mu > \mu_0, \quad \text{or} \quad H_1: \mu \neq \mu_0$$

and the critical region we shall use will be of the form $\bar{x} < C$, $\bar{x} > C$, or $\bar{x} < C_1$ or $\bar{x} > C_2$, respectively. Since none of these alternative hypotheses actually specifies a unique value of μ , it is impossible to compute β (the probability of a Type II error) for any of these tests, and it would seem reasonable to describe them as tests of whether \bar{x} is *significantly less* than μ_0 , *significantly greater* than μ_0 , or *significantly different* from μ_0 .

A test like this, in which the probability of a false acceptance of H_0 cannot be uniquely determined, is commonly called a *significance test*. The probability α of a Type I error, also called the *level of significance*, can be calculated because μ is uniquely specified by H_0 , and the rejection of H_0 is "safe" in this sense. On the other hand, there is a danger inherent in the acceptance of H_0 because the probability of its false acceptance cannot be obtained. Thus, whenever possible, the hypothesis H_0 is chosen so that we shall be willing to "reserve judgment" about its validity, unless there is clear evidence that leads to its rejection. Also for this reason, H_0 will be called a *null hypothesis*; it is set up as a "straw man" with the objective of determining whether or not it can be rejected.

The idea of setting up a null hypothesis is not an uncommon one, even in nonstatistical thinking. In fact, this is exactly what is done in an American court of law, where an accused is assumed to be innocent unless he is proven guilty "beyond a reasonable doubt." The null hypothesis states that the accused is *not guilty*, and the probability expressed subjectively by the phrase "beyond a reasonable doubt" leads to the level of significance α . Thus, the "burden of proof" is always on the prosecution in the sense that the accused is found not guilty unless the null hypothesis of innocence is clearly disproved. Note that this does not imply that the defendant has been proved innocent if found not guilty; it implies only that he has not been proved guilty. Of course, since we cannot legally "reserve judgment" if proof of guilt is not established, the accused is freed and we act as if the null hypothesis of innocence were accepted. Note that this is what we do sometimes in tests of statistical hypotheses, when we cannot afford the luxury of reserving judgment.

To establish a parallel between this argument and the kind of practical

CRITICAL REGIONS FOR TESTING $H_0: \mu = \mu_0$
(Large Sample, σ Known)

Alternative hypothesis	Reject H_0 if
$\mu < \mu_0$	$z < -z_\alpha$
$\mu > \mu_0$	$z > z_\alpha$
$\mu \neq \mu_0$	$z < -z_{\alpha/2}$ OR $z > z_{\alpha/2}$

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To illustrate, let us return to the problem concerning the automatic welder. The null hypothesis is $\mu = 5$ and we shall use the alternative $\mu < 5$, putting the burden of proof on the automatic welder. Suppose that the decision is to be based on a sample of 64 sets, each of which contains 100 welds, and that the mean and the standard deviation of the number of defective welds per set are, respectively, 4.8 and 1.2. Although σ is actually unknown, the sample is large enough to approximate it with $s = 1.2$, and we thus obtain

$$z = \frac{4.8 - 5}{1.2/\sqrt{64}} = -1.33$$

If the level of significance is to be $\alpha = 0.05$, we find from Table III that the *critical value* is $-z_{.05} = -1.645$; since the calculated value of z is not less than -1.645 , the null hypothesis cannot be rejected and we decide, in fact, that the machine is not to be installed. (The reader will be asked to graph the *OC* curve of this test in Exercise 9 on page 172.)

If the sample size is small and σ is unknown, the tests just described cannot be used. However, if the sample comes from a normal population (to within a reasonable degree of approximation), we can make use of the theory discussed in Section 7.3 and base the test of the hypothesis $H_0: \mu = \mu_0$ on the statistic

$$t = \frac{\bar{x} - \mu_0}{s/\sqrt{n}}$$

The resulting critical regions are as shown in the table on page 165. In this table t_α is as defined on page 137 (the area to its right under the t distribution with $n - 1$ degrees of freedom is equal to α).

To illustrate, let us reconsider the problem of deciding whether changes have to be made in the fruit-juice canning process, namely, the problem in which the null hypothesis $\mu = 20$ is to be tested against the alternative hypothesis $\mu \neq 20$. Suppose that the level of significance is to be $\alpha = 0.01$, and that the net weights of the contents of a sample of 25 cans have a

TESTING $H_0: \mu = \mu_0$
(σ Known)

Reject H_0 if
$z < -z_\alpha$
$z > z_\alpha$
$z < -z_{\alpha/2}$ OR $z > z_{\alpha/2}$

CRITICAL REGIONS FOR TESTING $H_0: \mu = \mu_0$
(Normal Population, σ Unknown)

Alternative hypothesis	Reject H_0 if for $n - 1$ degrees of freedom
$\mu < \mu_0$	$t < -t_\alpha$
$\mu > \mu_0$	$t > t_\alpha$
$\mu \neq \mu_0$	$t < -t_{\alpha/2}$ OR $t > t_{\alpha/2}$

problem concerning the automatic welder. Suppose that the number of sets, each of which contains a standard deviation of the number of y, 4.8 and 1.2. Although σ is actually to approximate it with $s = 1.2$, and

mean of $\bar{x} = 20.03$ and a standard deviation of $s = 0.04$ ounces. To decide whether to adjust the process, we calculate

$$t = \frac{20.03 - 20}{0.04/\sqrt{25}} = 3.75$$

and since this exceeds 2.797, the value of $t_{.005}$ with 24 degrees of freedom (see Table IV), the null hypothesis will have to be rejected. (It is difficult to graph the *OC* curve for this test, because the sampling distribution of the test statistic is not the *t* distribution unless $\mu = 20$. However, in the *Biometrika Table* mentioned in the Bibliography there is a special table from which the necessary probabilities can be obtained.)

In spite of the result obtained in this test, the manufacturer may not wish to adjust his machinery, since the loss due to overfilling the cans by a very small amount may actually be less than the cost of experimenting with adjustments. This illustrates the important fact that a result which is *statistically significant* may not be *commercially significant*. Under the circumstances, it might be more appropriate to test the null hypothesis $\mu = 20$ against an alternative such as $\mu < 19.95$ or $\mu > 20.05$, if it is felt that either case will definitely call for an adjustment.

8.5 Hypotheses Concerning Two Means

When dealing with population means, we are frequently faced with the problem of making decisions about the relative values of two or more means. Leaving the general problem until Chapter 13, we shall devote this section to tests concerning the difference between *two* means. For example, if two kinds of steel are being considered for use in certain structural steel beams, we may take samples and decide which is better by comparing their mean strengths; also, if an achievement test is

$z = -1.33$
 $\alpha = 0.05$, we find from Table III that since the calculated value of z is not z_α cannot be rejected and we decide, H_0 is installed. (The reader will be asked Exercise 9 on page 172.)
is unknown, the tests just described sample comes from a normal population (approximation), we can make use of the test of the hypothesis $H_0: \mu = \mu_0$

$\frac{\bar{x} - \mu_0}{s/\sqrt{n}}$
shown in the table on page 165. In Table IV (the area to its right under the *t* distribution is equal to α).
problem of deciding whether changes in the welding process, namely, the problem in question, to be tested against the alternative hypothesis. The level of significance is to be $\alpha = 0.01$, and the contents of a sample of 25 cans have a

given to a group of industrial engineers and to a group of civil engineers, we may want to decide whether any observed difference between the means of their scores is significant or whether it may be attributed to chance.

Formulating the problem more generally, we shall consider two populations having the means μ_1 and μ_2 and the variances σ_1^2 and σ_2^2 , and we shall want to test the null hypothesis $\mu_1 - \mu_2 = \delta$, where δ is a specified constant, on the basis of independent random samples of size n_1 and n_2 . Analogous to the tests concerning one mean, we shall consider tests of this null hypothesis against each of the alternatives $\mu_1 - \mu_2 < \delta$, $\mu_1 - \mu_2 > \delta$, and $\mu_1 - \mu_2 \neq \delta$. The test, itself, will depend on the difference between the sample means, $\bar{x}_1 - \bar{x}_2$, and if both samples are large and the population variances are known, it can be based on the statistic

$$z = \frac{(\bar{x}_1 - \bar{x}_2) - \delta}{\sigma_{\bar{x}_1 - \bar{x}_2}}$$

whose sampling distribution is (approximately) the standard normal distribution. Here $\sigma_{\bar{x}_1 - \bar{x}_2}$ is the standard deviation of the sampling distribution of the difference between the sample means, and its value for random samples from infinite populations may be obtained with the use of the following theorem, which we shall state without proof:

THEOREM 8.1. *If the distributions of two independent random variables have the means μ_1 and μ_2 and the variances σ_1^2 and σ_2^2 , then the distribution of their sum (or difference) has the mean $\mu_1 + \mu_2$ (or $\mu_1 - \mu_2$) and the variance $\sigma_1^2 + \sigma_2^2$.*

To find the variance of the difference between the means of two independent random samples of size n_1 and n_2 from infinite populations, note first that the variances of the two means, themselves, are

$$\sigma_{\bar{x}_1}^2 = \frac{\sigma_1^2}{n_1} \quad \text{and} \quad \sigma_{\bar{x}_2}^2 = \frac{\sigma_2^2}{n_2}$$

where σ_1^2 and σ_2^2 are the variances of the respective populations. Thus, by Theorem 8.1

$$\sigma_{\bar{x}_1 - \bar{x}_2}^2 = \frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}$$

and the test statistic can be written as

$$z = \frac{(\bar{x}_1 - \bar{x}_2) - \delta}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$$

Analogous to the table on page 164, the critical regions for testing the null hypothesis $H_0: \mu_1 - \mu_2 = \delta$ are as follows:

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to a group of civil engineers, we difference between the means of may be attributed to chance.

y, we shall consider two popula- variances σ_1^2 and σ_2^2 , and we shall δ , where δ is a specified constant, les of size n_1 and n_2 . Analogous onsider tests of this null hypoth- $\mu_1 - \mu_2 < \delta$, $\mu_1 - \mu_2 > \delta$, and on the difference between the es are large and the population he statistic

ately the standard normal dis- tion of the sampling distribution ans, and its value for random e obtained with the use of the hout proof:

o independent random variables σ_1^2 and σ_2^2 , then the distribution $\mu_1 + \mu_2$ (or $\mu_1 - \mu_2$) and the

ween the means of two independ- a infinite populations, note first selves, are

pective populations. Thus, by

$$\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}$$

$$\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}$$

tical regions for testing the null

CRITICAL REGIONS FOR TESTING $H_0: \mu_1 - \mu_2 = \delta$
(Large Samples, σ_1 and σ_2 KNOWN)

Alternative hypothesis	Reject H_0 if
$\mu_1 - \mu_2 < \delta$	$z < -z_\alpha$
$\mu_1 - \mu_2 > \delta$	$z > z_\alpha$
$\mu_1 - \mu_2 \neq \delta$	$z < -z_{\alpha/2}$ OR $z > z_{\alpha/2}$

To illustrate this kind of test, suppose that an achievement test is given to 50 industrial engineers (Group 1) and to 60 civil engineers (Group 2), and that the results are as follows:

$$\bar{x}_1 = 89, \quad s_1 = 7$$

$$\bar{x}_2 = 87, \quad s_2 = 5$$

If we wish to test at the 0.05 level of significance whether the observed difference of 2 points between the two means is significant or whether it can be attributed to chance, the appropriate null hypothesis and alternative hypothesis are $H_0: \mu_1 - \mu_2 = 0$ and $H_1: \mu_1 - \mu_2 \neq 0$. Accordingly, we put $\delta = 0$ in the formula for z and the test statistic becomes

$$z = \frac{89 - 87}{\sqrt{\frac{49}{50} + \frac{25}{60}}} = 1.69$$

(Note that we have approximated the population variances with s_1^2 and s_2^2 , which is justifiable since both samples are fairly large.) Since the value which we obtained for the test statistic lies between the critical values of -1.96 and 1.96 , the null hypothesis cannot be rejected; thus, we conclude that the observed difference between the means is *not significant* at the 0.05 level or, in other words, that it can well be attributed to chance.

If either (or both) samples are small and the population variances are unknown, we can base tests of the null hypothesis $H_0: \mu_1 - \mu_2 = \delta$ on a suitable t statistic, provided it is reasonable to assume that *both populations are normal with $\sigma_1 = \sigma_2$* . Under these conditions it can be shown that the sampling distribution of the statistic

$$t = \frac{(\bar{x}_1 - \bar{x}_2) - \delta}{s_{\bar{x}_1 - \bar{x}_2}}$$

is the t distribution with $n_1 + n_2 - 2$ degrees of freedom. In this formula the denominator involves a "pooled estimate" of the population variance.

To clarify what we mean here by a "pooled estimate" of the population

variance, let us first consider the problem of estimating the variance of the distribution of the difference between two sample means. Under the assumption that $\sigma_1^2 = \sigma_2^2 (= \sigma^2)$, this variance is given by

$$\sigma_{\bar{x}_1 - \bar{x}_2}^2 = \frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2} = \sigma^2 \left(\frac{1}{n_1} + \frac{1}{n_2} \right)$$

and we now estimate σ^2 by "pooling" the two sums of squared deviations from the respective sample means. In other words, we estimate σ^2 by means of

$$\frac{\sum (x_1 - \bar{x}_1)^2 + \sum (x_2 - \bar{x}_2)^2}{n_1 + n_2 - 2} = \frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}$$

where $\sum (x_1 - \bar{x}_1)^2$ is the sum of the squared deviations from the mean for the first sample, while $\sum (x_2 - \bar{x}_2)^2$ is the sum of the squared deviations from the mean for the second sample. We divide by $n_1 + n_2 - 2$, since there are $n_1 - 1$ independent deviations from the mean in the first sample, $n_2 - 1$ in the second, and we thus have $n_1 + n_2 - 2$ independent deviations from the mean to estimate the population variance. Substituting this estimate of σ^2 into the above expression for $\sigma_{\bar{x}_1 - \bar{x}_2}^2$ and then substituting the square root of the result into the denominator of the formula for t on page 167, we finally obtain

$$t = \frac{(\bar{x}_1 - \bar{x}_2) - \delta}{\sqrt{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}} \sqrt{\frac{n_1 n_2 (n_1 + n_2 - 2)}{n_1 + n_2}}$$

for the statistic on which we shall base the test. The corresponding critical regions for testing the null hypothesis $H_0: \mu_1 - \mu_2 = \delta$ are as shown in the following table:

CRITICAL REGIONS FOR TESTING $H_0: \mu_1 - \mu_2 = \delta$
(Normal Populations, $\sigma_1 = \sigma_2 = \sigma$, σ Unknown)

Alternative hypothesis	Reject H_0 if for $n_1 + n_2 - 2$ degrees of freedom
$\mu_1 - \mu_2 < \delta$	$t < -t_\alpha$
$\mu_1 - \mu_2 > \delta$	$t > t_\alpha$
$\mu_1 - \mu_2 \neq \delta$	$t < -t_{\alpha/2}$ or $t > t_{\alpha/2}$

To illustrate this kind of test, let us assume that a sample of 10 steel beams from Mill A has a mean tensile strength of 54,000 psi with a standard

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estimating the variance of the sample means. Under the assumptions given by

$$\left(\frac{1}{n_1} + \frac{1}{n_2} \right)$$

sums of squared deviations in words, we estimate σ^2 by

$$\frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}$$

deviations from the mean for $n_1 + n_2 - 2$ degrees of freedom. The corresponding critical values $-t_{\alpha/2}$ and $t_{\alpha/2}$ are as shown in the

$$\frac{n_1 n_2 (n_1 + n_2 - 2)}{n_1 + n_2}$$

st. The corresponding critical values $-t_{\alpha/2}$ and $t_{\alpha/2}$ are as shown in the

$$H_0: \mu_1 - \mu_2 = \delta$$

σ, σ^2 unknown

H_0 if for -2 degrees of freedom

$$< -t_{\alpha}$$

$$> t_{\alpha}$$

$$< -t_{\alpha/2}$$

$$> t_{\alpha/2}$$

sume that a sample of 10 steel beams of 54,000 psi with a standard

deviation of 2100 psi, and that a sample of 12 beams from Mill B has a mean tensile strength of 49,000 psi with a standard deviation of 1900 psi. The beams from Mill B cost less than those from Mill A, and we are inclined to buy from Mill B unless the beams from Mill A are at least 2000 psi stronger on the average than those from Mill B. Consequently, we shall test the null hypothesis $H_0: \mu_A - \mu_B = 2000$, against the one-sided alternative $H_1: \mu_A - \mu_B > 2000$, and we shall choose a level of significance of $\alpha = 0.01$. The value of the test statistic is

$$t = \frac{(54,000 - 49,000) - 2000}{\sqrt{9(2100)^2 + 11(1900)^2}} \sqrt{\frac{10(12)(20)}{22}} = 3.52$$

and since this exceeds 2.528, the value of $t_{.01}$ for 20 degrees of freedom, the null hypothesis will have to be rejected and the beams purchased from Mill A. (Note that by choosing the alternative hypothesis $\mu_A - \mu_B > 2000$, we place the burden of proof on Mill A.)

In this last example we arbitrarily went ahead and performed a two-sample t test, tacitly assuming that the population variances were equal. Fortunately, the test is not overly sensitive to small differences between the population variances, and the procedure used in this instance is quite justifiable. To be on safer grounds, however, we should first have tested whether the difference between the sample variances may be attributed to chance; a procedure for performing such a test will be given in Chapter 9.

If the difference between the sample variances is large or if it is otherwise unreasonable to treat the population variances as being equal, we cannot use the two-sample t test just described. However, there are several alternative methods that can be used instead, which do not require the assumption of equal population variances. One of these, the paired-sample t test, applies to two random samples of the same size, which need not be independent. Briefly, the procedure is to work with the differences of paired observations, where the first member of each pair comes from the first sample and the second member comes from the second sample, and to use the one-sample t test described in Section 8.4 to determine whether the mean of the differences is significantly different from δ . Sometimes, as in the case where two examinations are given to each of n persons, the pairing is "natural"; in all other cases the pairing should be random.

To illustrate the paired-sample t test, suppose that a dye is to be tested for resistance to fading by exposing 8 dyed specimens of various kinds to sunlight for a specified period of time. The reflectivity of light of the same color as the dye is measured for each specimen (in arbitrary units) before and after exposure to sunlight, and it will be concluded that the dye is not resistant to fading if the difference in reflectivity indices is significantly greater than 1. The following are the results obtained in this experiment:

	<i>Before exposure</i> x_1	<i>After exposure</i> x_2
Specimen 1	19	14
Specimen 2	5	4
Specimen 3	24	20
Specimen 4	8	8
Specimen 5	10	9
Specimen 6	11	9
Specimen 7	7	5
Specimen 8	16	15

The differences between these paired observations are 5, 1, 4, 0, 1, 2, 2, 1, their mean is 2.00, and their standard deviation is 1.69. Assuming that the differences may be treated as a sample from a normal population with $\mu_0 = 1$, the test statistic for the one-sample t test has the value

$$t = \frac{2.00 - 1}{1.69/\sqrt{8}} = 1.67$$

If the level of significance is to be 0.05, we find that $t_{.05}$ for 7 degrees of freedom equals 1.895 and, hence, that the null hypothesis cannot be rejected. We could conclude that the dye is resistant to fading or we could reserve judgment until more data are obtained.

Although this paired-sample t test can be used when sampling from normal populations *regardless of whether the samples are independent or the population variances are equal*, it has two disadvantages. First, the sample sizes must be equal, and second, there is a serious loss of information in the sense that the test is performed as if there were only n observations instead of $2n$ observations. An alternate test which avoids these disadvantages when the samples are independent is given in Exercise 20 below.

EXERCISES

- The management of a food processing plant is considering the installation of new equipment for sorting eggs. If μ_1 is the average number of eggs sorted per hour by their old machine and μ_2 is the corresponding average for the new machine, the null hypothesis they shall want to test is $\mu_1 - \mu_2 = 0$.
 - What alternative hypothesis should they use if the burden of proof is to be put on the new equipment and the old equipment will be kept unless the null hypothesis is rejected?
 - What alternative hypothesis should they use if the burden of proof is to be put on the old equipment?

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After
exposure
 x_2

- 14
- 4
- 20
- 8
- 9
- 9
- 5
- 15

Observations are 5, 1, 4, 0, 1, 2, 2, 1,
variance is 1.69. Assuming that the
population is a normal population with $\mu_0 =$
test has the value

1.67

we find that $t_{.05}$ for 7 degrees of
freedom. The null hypothesis cannot be
rejected. The test is resistant to fading or we could
be misled.

It can be used when sampling from
independent samples. The samples are independent or the
disadvantages. First, the sample size is
serious loss of information in the sample
we have only n observations instead
of $2n$ which avoids these disadvantages
as in Exercise 20 below.

A plant is considering the installation
of new equipment. Let μ_1 be the average number of eggs sorted
per hour by the new equipment and μ_2 be the corresponding average for the
old equipment. We shall want to test $H_0: \mu_1 - \mu_2 = 0$.

What test should they use if the burden of proof is to
show that the new equipment will be kept unless

show that they use if the burden of proof is

(c) What alternative hypothesis should they use so that the rejection of the
null hypothesis could lead either to buying the new machine or keeping
the old one?

2. A producer of extruded plastic products finds that his mean daily inventory is
1148 pieces. A new marketing policy has been put into effect and it is desired
to test the null hypothesis that the mean daily inventory remains unchanged.
What alternative hypothesis should be used if

- (a) it is desired to *prove* that the new policy reduces inventory?
- (b) it is desired to know whether or not the new policy changes the mean
daily inventory?
- (c) the new policy will remain in effect unless it can be *proved* that it causes
an increase in inventory?

3. A random sample of boots worn by 50 soldiers in a desert region showed an
average life of 1.24 years with a standard deviation of 0.55 years. Under
standard conditions, such boots are known to have an average life of 1.40
years. Is there reason to assert at a level of significance of 0.05 that use in the
desert causes the average life of such boots to decrease?

4. A sample of 9 measurements of the percentage of manganese in ferro-
manganese has a mean of 84.0 and a standard deviation of 1.2. Assuming
that the sample has been selected at random from a normal population, test
the null hypothesis that the true percentage is 80.0 against the alternative
that it exceeds 80.0 at the 0.05 level of significance.

5. Test runs with 5 models of an experimental engine showed that they oper-
ated, respectively, for 20, 19, 22, 17, and 18 minutes with 1 gallon of a certain
kind of fuel. Is this evidence at the 0.01 level of significance that the models
are not operating at a desired standard (average) of 22 minutes per gallon?
What assumptions are required to perform this test?

6. A quick and inexpensive analytical procedure for the determination of
titanium has been developed by a chemist. To show its accuracy, the
developer presented 50 independent determinations, having a mean of
0.0095 ppm and a variance of $81.0 \cdot 10^{-8}$. The material tested by the new
procedure was carefully checked by a virtually exact but very tedious
method, and it was believed that the titanium in this material was in fact
0.0093 ppm. Using a level of significance of 0.05, decide whether there is any
reason to doubt the accuracy of the new procedure.

7. A testing laboratory wants to check whether the average lifetime of a certain
kind of cutting tool is 2000 pieces against the alternative that it is less than
2000 pieces. What conclusion will they reach at a level of significance of
0.01, if 6 tests showed tool lives of 2010, 1980, 1920, 2005, 1975, and 1950
pieces?

8. A random sample of 100 tires produced by a certain firm lasted on the aver-
age 21,000 miles with a standard deviation of 1500 miles. Can it be claimed

that the true mean life of tires produced by this firm exceeds 20,000 miles? Use $\alpha = 0.05$.

9. Calculate some of the necessary probabilities and graph the *OC* curve for the test used as an illustration on page 164.
10. Graph the *OC* curve for the test described in Exercise 6.
11. The diameters of rotor shafts in a lot have a mean of 0.249 in. and a standard deviation of 0.003 in. The inner diameters of bearings in another lot have a mean of 0.255 in. and a standard deviation of 0.002 in.
 - (a) What are the mean and the standard deviation of the clearances between shafts and bearings selected from these lots?
 - (b) If a shaft and a bearing are selected at random, what is the probability that the shaft will not fit inside the bearing? (Assume that both dimensions are normally distributed.)
12. An investigation of the relative merits of two types of flashlight batteries showed that a sample of 100 batteries made by Company A had a mean lifetime of 24 hours with a standard deviation of 4 hours. If a sample of 80 batteries from Company B had a mean lifetime of 40 hours with a standard deviation of 6 hours, can it be concluded at the 0.05 level of significance that the batteries made by Company B have a mean lifetime at least 10 hours longer than those made by Company A?
13. A company wants to compare the lifetimes of two stones used in an abrasive process and it finds that the average lifetime of 10 stones of the first kind is 58 pieces with a standard deviation of 6 pieces, and that the average lifetime of 12 stones of the second kind is 66 pieces with a standard deviation of 4 pieces. Test the null hypothesis that there is no difference between the true average lifetimes of the two stones against the alternative that the second is superior. Use $\alpha = 0.01$. What assumption must be met to perform the test?
14. Members of an army evaluation team are attempting to evaluate the relative merits of two designs of antitank projectiles. A sample of 10 projectiles of type A are fired at maximum range, with a mean target error of 24 feet and a variance of 16 feet. A sample of 8 projectiles of type B are fired, with a mean target error of 30 feet and a variance of 25 feet. Is there a significant difference between the mean target errors of the two kinds of projectiles at the 0.01 level? (Assume that the target errors are normally distributed.)
15. Two randomly selected groups of 50 undergraduate engineering students are taught an assembly operation by two different methods and then tested for performance. The first group averaged 120 points with a standard deviation of 12 points while the second group averaged 112 points with a standard deviation of 9 points. If μ_1 is the true mean performance of students taught by the first method and μ_2 is the true mean performance of students taught by the second method, test the null hypothesis $\mu_1 = \mu_2$ at the 0.05 level against the two-sided alternative $\mu_1 \neq \mu_2$.

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1. The distance traveled by this firm exceeds 20,000 miles?

2. Plot the probabilities and graph the OC curve for Exercise 164.

3. See Exercise 6.

4. A lot of bearings has a mean diameter of 0.249 in. and a standard deviation of 0.002 in. Another lot has a mean diameter of 0.248 in. and a standard deviation of 0.002 in.

5. The clearance between two shafts is normally distributed with a mean of 0.002 in. and a standard deviation of 0.001 in. What is the probability that the clearance between these shafts is less than 0.001 in.?

6. A bearing is selected at random, what is the probability that the clearance between the shaft and the bearing is less than 0.001 in.?

7. Two types of flashlight batteries made by Company A had a mean lifetime of 4 hours. If a sample of 80 batteries has a standard deviation of 40 hours with a standard deviation of 40 hours, test at the 0.05 level of significance that the true mean lifetime is at least 10 hours.

8. Two types of stones used in an abrasive process have a mean lifetime of 10 stones of the first kind is 100 pieces, and that the average lifetime of the second kind is 120 pieces with a standard deviation of 4 pieces. Test at the 0.05 level of significance whether there is no difference between the true mean lifetimes of the two stones. Test the alternative that the second is better.

9. A sample of 10 projectiles of type A has a mean target error of 24 feet and a standard deviation of 2 feet. A sample of 10 projectiles of type B are fired, with a mean target error of 25 feet and a standard deviation of 2 feet. Is there a significant difference between the two kinds of projectiles at the 0.05 level of significance? (The target errors are normally distributed.)

10. Graduate engineering students are tested for aptitude by two different methods and then tested for aptitude by two different methods. A sample of 20 students tested by method A averaged 120 points with a standard deviation of 10 points. A sample of 20 students tested by method B averaged 112 points with a standard deviation of 10 points. Test the null hypothesis $\mu_1 = \mu_2$ at the 0.05 level of significance.

11. A sample of 10 projectiles of type A has a mean target error of 24 feet and a standard deviation of 2 feet. A sample of 10 projectiles of type B are fired, with a mean target error of 25 feet and a standard deviation of 2 feet. Is there a significant difference between the two kinds of projectiles at the 0.05 level of significance? (The target errors are normally distributed.)

12. A sample of 10 projectiles of type A has a mean target error of 24 feet and a standard deviation of 2 feet. A sample of 10 projectiles of type B are fired, with a mean target error of 25 feet and a standard deviation of 2 feet. Is there a significant difference between the two kinds of projectiles at the 0.05 level of significance? (The target errors are normally distributed.)

16. It is claimed that the resistance of electric wire can be reduced at least 0.050 ohm by alloying. Twenty-five tests each on alloyed wire and standard wire produced the following results:

	Mean	Standard deviation
Alloyed wire	0.089 ohm	0.003 ohm
Standard wire	0.141 ohm	0.002 ohm

Using a level of significance of 0.05, determine whether the claim has been substantiated.

17. Tests are run on the performance of samples of 4 plastic and 4 wooden bowling pins, with special attention paid to the number of lines for which they can be used before showing dents or other imperfections. The results obtained for the 4 plastic pins are 2650, 2770, 2480, and 2660 lines, while those for the 4 wooden pins are 1420, 1600, 1545, and 1395 lines. If μ_1 and μ_2 are the respective true means for the two kinds of pins, test at $\alpha = 0.01$ whether plastic pins last on the average 1000 lines longer. What assumptions are required to perform this test?

18. To determine the effectiveness of an industrial safety program, the following data were collected on lost-time accidents (the figures given are mean man-hours lost per month over a period of 1 year):

Plant no.	1	2	3	4	5	6	7	8
Before program	38.5	69.2	15.3	9.7	120.9	47.6	78.8	52.1
After program	28.7	62.2	28.9	0.0	93.5	49.6	86.5	40.2

Test at the 0.10 level of significance whether the safety program was effective in reducing lost-time accidents.

19. The following data were obtained in an experiment designed to check whether there is a systematic difference in the blood pressure readings yielded by two different instruments:

	Reading obtained with Instrument A	Reading obtained with Instrument B
Patient 1	136	141
Patient 2	115	117
Patient 3	142	141
Patient 4	140	145
Patient 5	123	127
Patient 6	147	146
Patient 7	133	135
Patient 8	150	152
Patient 9	138	135

Test the null hypothesis $\mu_1 = \mu_2$ at the 0.05 level of significance.

Use a level of significance of 0.05 to test whether there is a difference in the true average readings obtained with the two instruments.

20. When dealing with two independent random samples from normal populations whose variances are not necessarily equal, the following *Smith-Satterthwaite* test can be used to test the null hypothesis $\mu_1 - \mu_2 = \delta$. The test statistic is given by

$$t' = \frac{(\bar{x}_1 - \bar{x}_2) - \delta}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}}$$

and its sampling distribution can be approximated by the t distribution with

$$\frac{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)^2}{\frac{(s_1^2/n_1)^2}{n_1 - 1} + \frac{(s_2^2/n_2)^2}{n_2 - 1}}$$

degrees of freedom. Use this test for the data of Exercise 14 and compare the answer with the one previously obtained.

21. Use the formula for t on page 168 to construct a $1 - \alpha$ confidence interval for δ , the difference between the two population means.
22. Use the formula obtained in Exercise 21 to construct a 0.95 confidence interval for the difference between the mean lifetimes of the two abrasive stones of Exercise 13.

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