

## Meeting Minutes Transmittal

PUREX Plant/Storage Tunnels Project Managers Meeting  
 2440 Stevens Center, Room 2664  
 Richland, Washington

March 12, 1996  
 7:30 a.m. - 9:00 a.m.

The undersigned indicate by their signatures that these meeting minutes reflect the actual occurrences of the above-dated meeting.

Richard X. Gonzalez Date: 22 April '96  
 Richard X. Gonzalez, Project Manager, DOE-RL

Robert Julian Date: 4/24/96  
 Robert Julian, Project Manager, Washington State Department of Ecology

Lucinda L. Grant Date: 4/24/96  
 Lucinda L. Grant, Washington State Department of Health

Gregory J. LeBaron Date: 18 Apr '96  
 Gregory J. LeBaron, PUREX Contractor Representative, WHC

Purpose: Discuss PUREX Deactivation Process

Meeting Minutes are attached. The minutes are comprised of the following:

- Attachment 1 - Agenda
- Attachment 2 - Summary of Discussion and Commitments/Agreements
- Attachment 3 - Attendance List
- Attachment 4 - Action Items
- Attachment 5 - PUREX Deactivation Status



Attachment 1

PUREX Plant/Storage Tunnels Project Managers Meeting  
2440 Stevens Center, Room 2664  
Richland, Washington

March 12, 1996  
7:30 a.m. - 9:00 a.m.

- AGENDA -

7:30 AM - 9:00 AM INTRODUCTIONS

APPROVE PAST MEETING MINUTES

STATUS ITEMS

- PUREX Storage Tunnels Part B
- PUREX transition status
- Railroad tank cars
- Receipt of 300 Area waste

GENERAL TOPICS

- Additional topics
- Action items
  - Past action items
  - New action items
- Scheduling of next meeting

## Attachment 2

PUREX Plant/Storage Tunnels Project Managers Meeting  
2440 Stevens Center, Room 2664  
Richland, Washington

March 12, 1996  
7:30 a.m. - 9:00 a.m.

### Summary of Discussion and Commitments/Agreements

#### APPROVE PAST MEETING MINUTES

The Unit Managers Meeting minutes of 1/17/96 were approved.

#### STATUS ITEMS

- **PUREX Storage Tunnels Part B**

Mr. R. Bowman (WHC) stated that the PUREX Storage Tunnels Part B is moving toward issuance. Mr. R. Julian (Ecology) stated that permit conditions would be drafted to address unresolved issues found in the permit application. He indicated that it would have been preferable to have handled these issues with page changes rather than permit conditions. Mr. Bowman said that a decision was made to not use page changes because it had been determined that they would have been required to be certified by WHC and RL and would have been too costly. Mr. Bowman inquired as to the status of Ecology's review of the Hanford Facility Dangerous Waste Permit Application, General Information Portion (DOE/RL-91-28). Mr. R. Julian (Ecology) said it is presently being reviewed. Mr. Julian said he had nine to ten minor comments that will have to be addressed. When asked when the PUREX Storage Tunnels Part B might be sent out for public review, Mr. Julian thought that it would go out in the June/July timeframe.

- **PUREX Transition Status**

Mr. G. LeBaron (WHC) provided an update to the PUREX deactivation status (Attachment 5). He stated that two shipments of organics had been made in February that brings the total number of shipments made to 4. It is anticipated that the two remaining shipments will be sent in March or early April. This is dependant on the receiver's ability to receive the shipments. Mr. Julian inquired if it was planned to handle the B Plant organic in the same manner as that of PUREX. Mr. LeBaron said that it would not be mixed with the PUREX organic or brought to PUREX but might be shipped to the same handler if radionuclide levels can be reduced sufficiently.

Nothing has changed since the last meeting regarding the canyon vessel flushing. The M1, U-Cell, and F18 tanks are still in use supporting deactivation activities. These tanks are to be flushed

and sampled by the 1st of April with sample results expected by the 1st of May.

There was no change identified regarding sample gallery deactivation. The remaining samplers support vessels that remain in service.

Significant progress was made in February on the N Cell deactivation. Additional bagouts were made. Deactivation of the wet gloveboxes is complete. Following cleaning of the dry gloveboxes, it was determined by nondestructive assay that the plutonium (Pu) loading in these gloveboxes exceeded the 450 gram goal. Several methods are being evaluated to show actual Pu residuals (e.g., smear samples, material balance, peer review). Given the level of effort expended on N Cell deactivation, a separate team is being assembled to address the Product Removal Room.

Since the last meeting, there has not been a lot of progress on the ancillary building deactivation.

The HVAC system consolidation group continues to prepare for this effort. To date progress has been made in the basement and sample gallery areas. No HVAC changeover work will be done in the canyon building until after personnel have been moved out. Further progress with the canyon building HVAC is anticipated during the summer.

Mr. LeBaron explained that the 2945 instruments identified with "no action to be taken" pertain to instruments that require no action to deactivate. During January, another 223 instruments were deactivated leaving 1173 that require deactivation. Additional progress was made in February; however, the exact numbers were not available.

2474 end points have been identified. Of these, only 60 have been signed off as complete by the end of February. A number of end points have been completed but have not been signed off. Mr. Julian indicated that this process was being handled very well.

- **Railroad tank cars**

The 3 rail cars (203-A) that were used to ship nitric acid back and forth are now emptied. It was calculated that the rail cars could be considered empty with 1 inch or less residual material. Liquid level in these cars have been verified with a dip stick to contain less than 3/4 inch of residual material. These cars will be turned over to Kaiser. An evaluation is being conducted to determine whether the 4 rail cars from the TC-4 spur should be put in the tunnels or not.

- **Receipt of 300 Area waste**

Regarding 324 Building waste, 8 of the scheduled 16 shipments have been received and placed in the canyon. This waste will be placed on a rail car and pushed into storage tunnel Number 2. A considerable amount of boxed equipment was identified on the canyon deck. There is enough boxed equipment identified to fill an additional 2 rail cars. These cars were moved into the tunnel. A point has been reached in the deactivation schedule that does not allow additional waste shipments from the 324 Building to be received for placement into the tunnel. Impacts of receiving of the 9 additional 324 Building waste shipments will be evaluated. All mixed waste packaged at the 324 Building was included in the first 8 shipments. Mr. Julian strongly encouraged RL and WHC to pursue an approach to allow continued waste receipt at Tunnel Number 2.

#### **GENERAL TOPICS**

- **Additional Topics**

Mr. Bowman indicated that the language included in the draft TPA change package regarding the Notice of Intent process, as it applies to transition activities, has been changed. Ms. E. Mattlin (RL) stated that the change request had been approved by RL and forwarded to Ecology on March 8, 1996. Ms. Mattlin agreed to forward a copy of the change request that includes the new language to Mr. Julian. Mr. Bowman said that following approval of this change request, the PUREX Plant Part A would be submitted to Ecology adding the two former process tanks.

Mr. Julian congratulated PUREX on the presentation that was made to the DNFSB. He indicated that it had been well received.

Ms. C. Grant (DOH) clarified that sampling of the stack on Tunnel Number 2 would continue for 6 months following placement of the 324 Building waste within the tunnel.

- **Action Items**

There were no action items.

- **Scheduling of Next Meeting**

Mr. Bowman will coordinate with Ms. Grant in scheduling the next meeting, tentatively set for the fourth week in April.



Attachment 4

PUREX Plant/Storage Tunnels Project Managers Meeting  
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Action Items

There were no action items.

**Attachment 5**

**PUREX Plant/Storage Tunnels Project Managers Meeting  
2400 Stevens Center, Room 2664  
Richland, Washington**

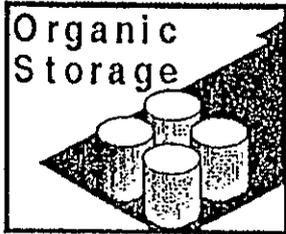
**March 12, 1996  
7:30 a.m. - 9:00 a.m.**

**PUREX DEACTIVATION STATUS**

# **PUREX DEACTIVATION STATUS**

**G. J. LeBaron**

**March 12, 1996**

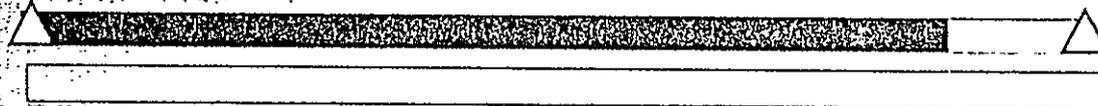


# CONTAMINATED ORGANIC DISPOSITION

## Summary Schedule Status

1 Oct 93

1 Oct 93

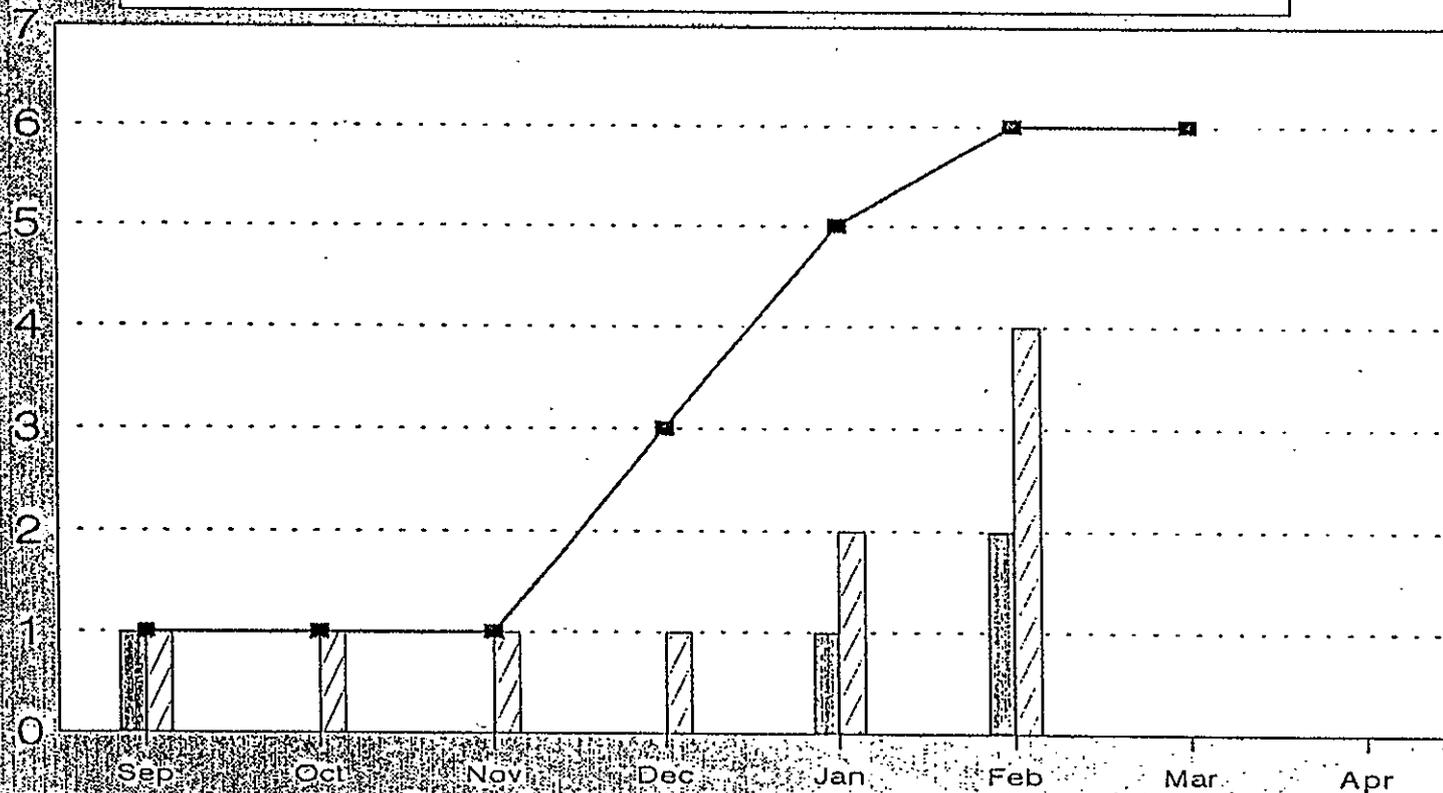


15 Feb 96

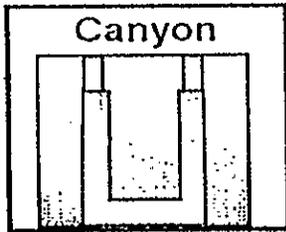
22 Mar 96

29 Feb 96

Containers Shipped
  Cumulative
  Total Goal

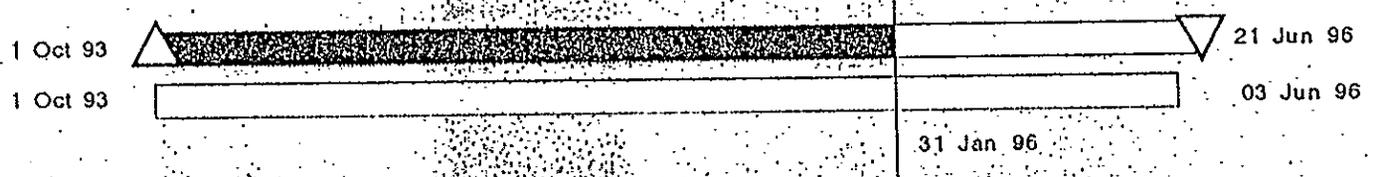


Containers Shipped	1	0	0	0	1	2		
Cumulative	1	1	1	1	2	4		
Total Goal	1	1	1	3	5	6	6	



# PUREX Canyon Vessel Flushing

## Summary Schedule Status



**K-Cell**

- 3 Tanks
- 3 Columns
- 2 Concentrators

**L-Cell**

- 2 Tanks
- 6 Columns

**Headend**

- 7 Tanks
- 1 Column
- 1 Concentrator

**G and R Cell**

Parts A and B

- 9 Tanks
- 2 Columns
- 2 Decanters

**Backcycle Waste and Np Package**

- 3 Tanks
- 2 Columns
- 1 Concentrator

**U-Cell**

- 8 Tanks
- 2 Towers
- 1 Reboiler

**Cladding Waste**

- 4 Tanks
- 2 Centrifuges
- 3 Dissolvers (passivated zirc. hulls will remain)

<b>M1</b>	<b>M2</b>
Non RCRA • 1 Tank	• 1 Tank

**J2**

Non RCRA

- 1 Tank

**G7**

- 3 Tanks

**F18/U3 SYS**

Part B

- 2 Tanks

**D5, E6, F13, F15, and F16**

- 5 Tanks

**E-F11/F12 System**

Part A

- 1 Tank
- 1 Concentrator

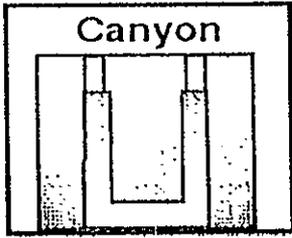
**AMU TK-156**

- 1 Tank

**F4**

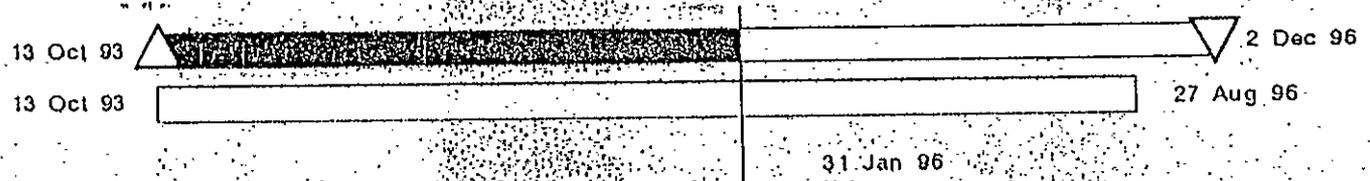
- 1 Tank

- COMPLETE
 - IN PROGRESS
 - REMAINING



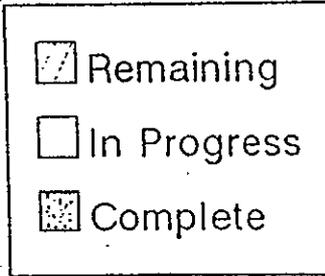
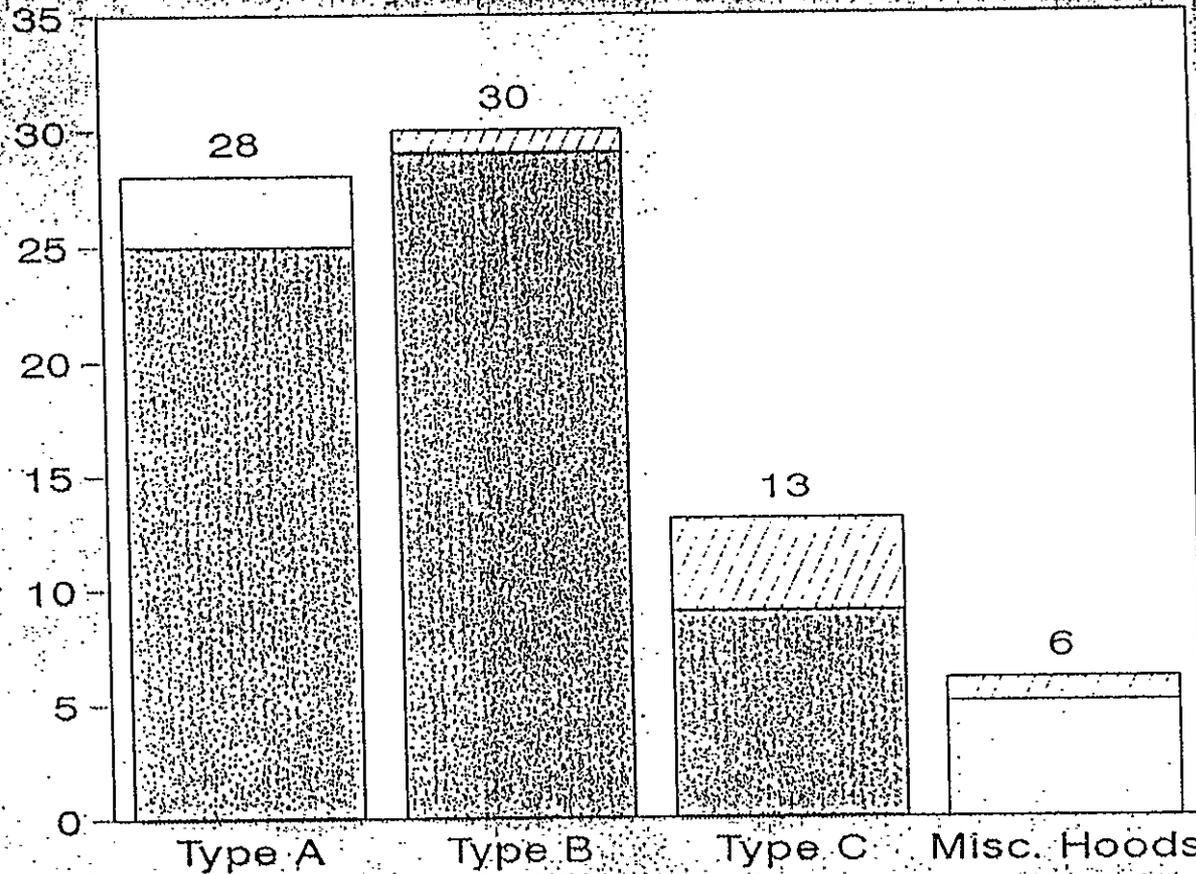
# Sample Gallery Deactivation

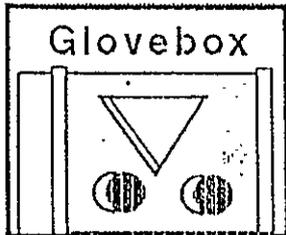
## Summary Schedule Status



## Samplers Deactivated

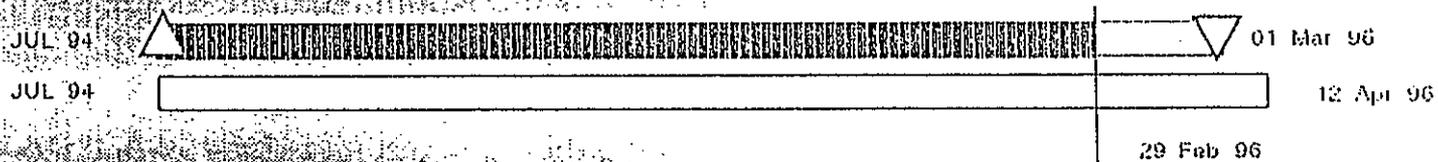
Total Goal = 77 Samplers



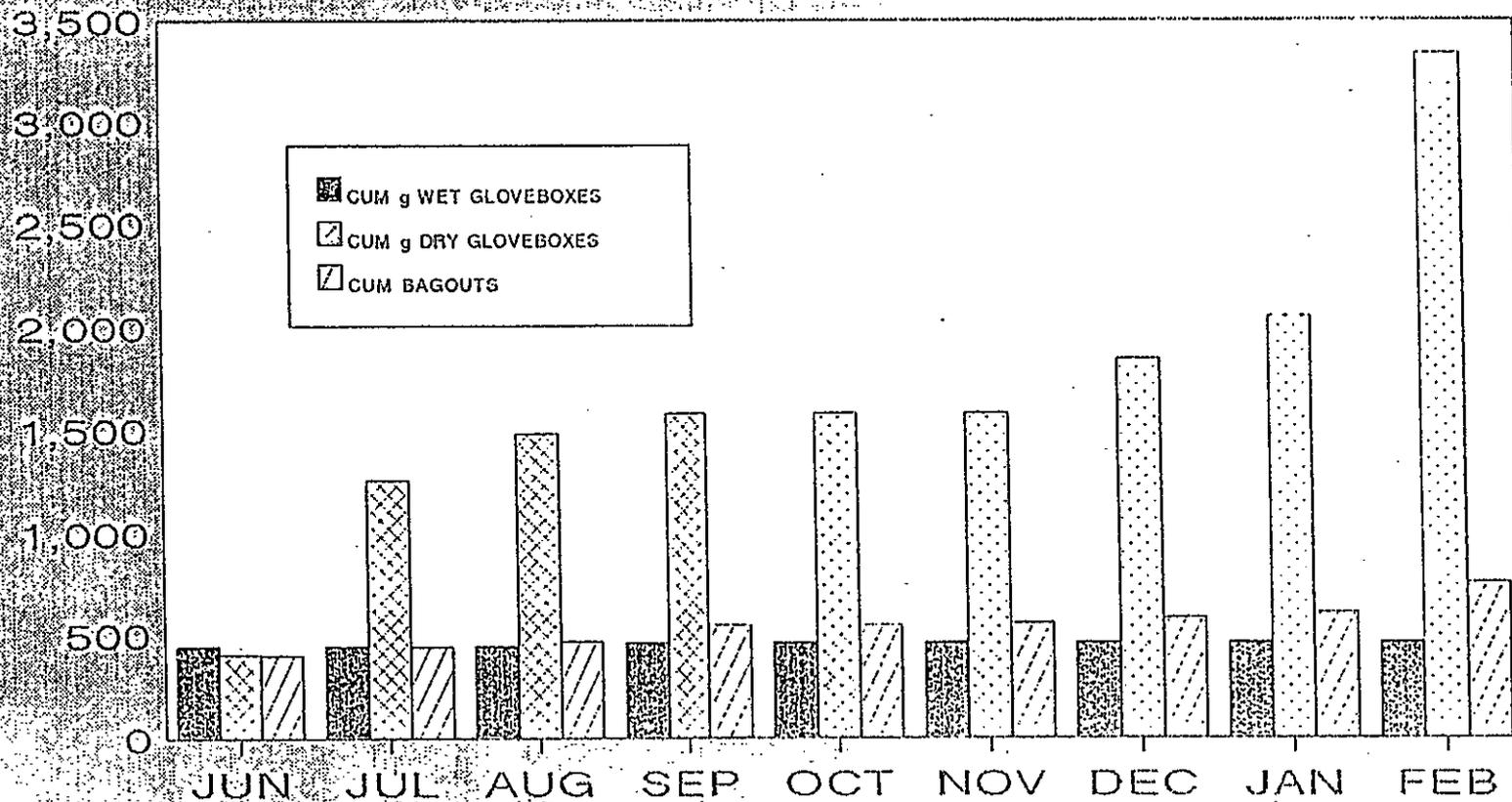


# N CELL DEACTIVATION

## Summary Schedule Status



GRAMS PLUTONIUM/NUMBER OF BAGOUTS REMOVED

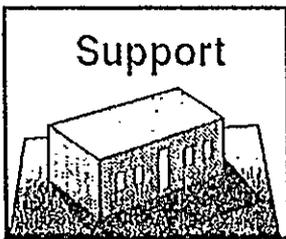


CUM g WET GLOVEBOXES	448	448	448	462	462	464	464	464	464
CUM g DRY GLOVEBOXES	409	1,257	1,402	1,579	1,579	1,579	1,845	2,064	3,337
CUM BAGOUTS	401	445	468	548	548	555	581	609	755

## N CELL DEACTIVATION

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- Wet gloveboxes are complete
- Need  $< 450\text{g}$  Pu or criticality safety analysis in dry gloveboxes (N3 and N4)
  - Determine Pu content using NDA
    - Peer review
    - Smear measurements
    - Material balance
  - Form another work team for PR Room



Support

# PUREX Ancillary Building Deactivation

## Summary Schedule Status

11 Jul 94

1 Aug 94

11 Nov 96

31 Jan 96

21 Apr 97

### Category I (Radiological and Chemical Concerns)

203-A		
206-A	Fractionator	
212-A	Load Out	
291-AH	Sample Shack	
291-AD	Ammonia Off Gas Building	
294-A	Instrument Shack	
U-Cell		
R-Cell		
293-A	Disdolver Off Gas Building	

### Category II (Chemical Concerns Only)

211-A	Cold Chemical Storage	
202-A-1	Storage Units #1 and #2	
214-A	Misc. Storage/90 Day Pad	
2714-A	Dry Chemical Storage	
281-A	Emergency Generators	
Maintenance Storage Units		
SMSU	Storage 09	
P008		
P009		
P010		
P011		
P012		

### Category III (Radiological Concerns Only)

#1	Tunnel Door Building	
#2	Tunnel Door Building	
157	Diversion Box	
202-A	Pump Pits (?) (6-10)	
202-A	South Change Trailer	
213-A	Regular Maintenance Shop	
2711-A-1	Plant Vacuum Pumps	
2712-A	N Cell Dry Air	
302-A	Catch Tank Risers	
C	Cell Airlock	
F	Cell Airlock	
MO-332, 203-A	Change Trailer #2	
PR	Dock Storage Boxes #1 and #2	
Railroad	Cut Pedestrian Change Trailer	
Railroad	Cut Storage Shed	
Railroad	Cut Change Trailer	

### Category IV (Liquid Effluents)

295-A	ASD	
295-AA	SCD	
295-AB	PDD (OLD)	
295-AC	Chemical Sewer	
295-AD	CWL Shack	
295-AD	CWL Pit	
295-AE	PDD (new)	

### Category V (Gaseous Effluents)

292-AA	PR Sample Shack	
296-A-1	Filter Boxes (PR)	
296-A-2	Sample Shack/Filter Box (EHW)	
296-A-3	Sample Shack/Filter Box (EHE)	
296-A-5A	Sample Shack/Filter Box (ELW)	
296-A-5B	Sample Shack/Filter Box (ELE)	
296-A-6	Sample Shack/Filter Box (EGE)	
296-A-7	Sample Shack/Filter Box (EGW)	
296-A-8	Sample Shack/Filter Box (EW)	
296-A-10	Sample Shack/Filter Box (ET)	
296-A-14	Sample Shack/Filter Box (EB)	
296-A-24	Sample Shack/Filter Box (EN)	

### Category VI (Clean Areas)

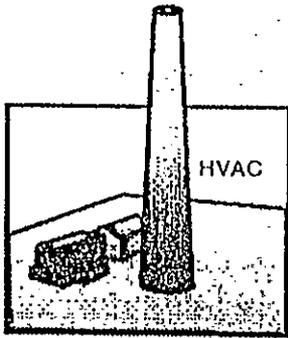
206-A	Heating Tower	
206-A	Instrument Enclosure #1	
206-A	Instrument Enclosure #2	
214-B/C/D	Misc. Storage/90 Day Pad	
271-AB		
2701-A	Badge House	
MO-023		
MO-035		
MO-323		
MO-409		
MO-606		
MO-707		
R	Cell Heating Tower	
West	PRV Steam Station	

### Category VII (Operable)

291-AB	Sample Shack	
291-AC	Instrument Shack	
291-AE	4th Filter Building	
291-AG	Instrument Shack	
291-AJ	Instrument Shack	
292-AB	Main Stack Building	

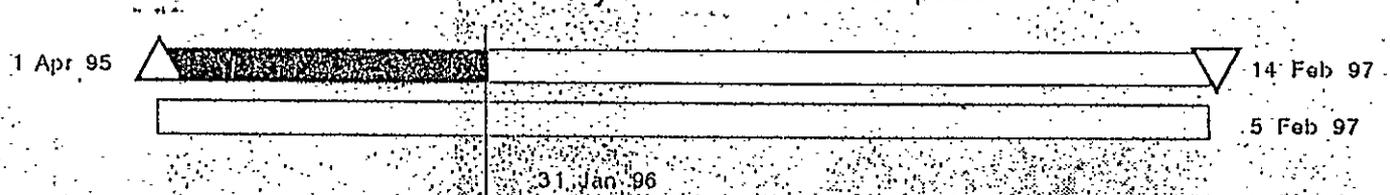
### Legend

⊙ = COMPLETE    ○ = IN PROGRESS    ○ = REMAINING



# HVAC SYSTEM CONSOLIDATION

## Summary Schedule Status



NOTE: Pre-Switchover modifications are scheduled to be complete October 1996

PRE-SWITCHOVER  
MODS AND PREPARATION

<i>BASEMENT</i>
PLANNED
• 9 MODS • 6 WORK PACKAGES • 14 PROCUREMENT • 16 FABS
COMPLETED
• 3 MODS • 5 WORK PKGS • 4 PROCUREMENT • 3 FABS

<i>SAMPLE GALLERY</i>
PLANNED
• 1 MODS • 1 WORK PACKAGES • 6 PROCUREMENT • 6 FAB
COMPLETED
• 2 MOD • 3 WORK PKG • 5 PROCUREMENT • 2 FAB

<i>P&amp;O GALLERY</i>
PLANNED
• 1 MOD • 1 WORK PACKAGE • 2 PROCUREMENT • 2 FABS
COMPLETED
• 1 MOD • 1 WORK PKG • 3 PROCUREMENT • 1 FAB

<i>MISCELLANEOUS</i>
PLANNED
• 6 MODS • 6 WORK PACKAGES • 9 PROCUREMENTS • 5 FABS
COMPLETED
• 2 WORK PKGS • 2 PROCUREMENTS • 1 MOD

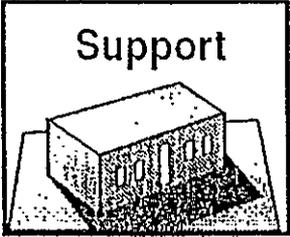
SWITCHOVER

<i>BASEMENT</i>
PLANNED
• 13 MODS
COMPLETED

<i>SAMPLE GALLERY</i>
PLANNED
• 7 MODS
COMPLETED

<i>P&amp;O GALLERY</i>
PLANNED
• 3 MODS
COMPLETED

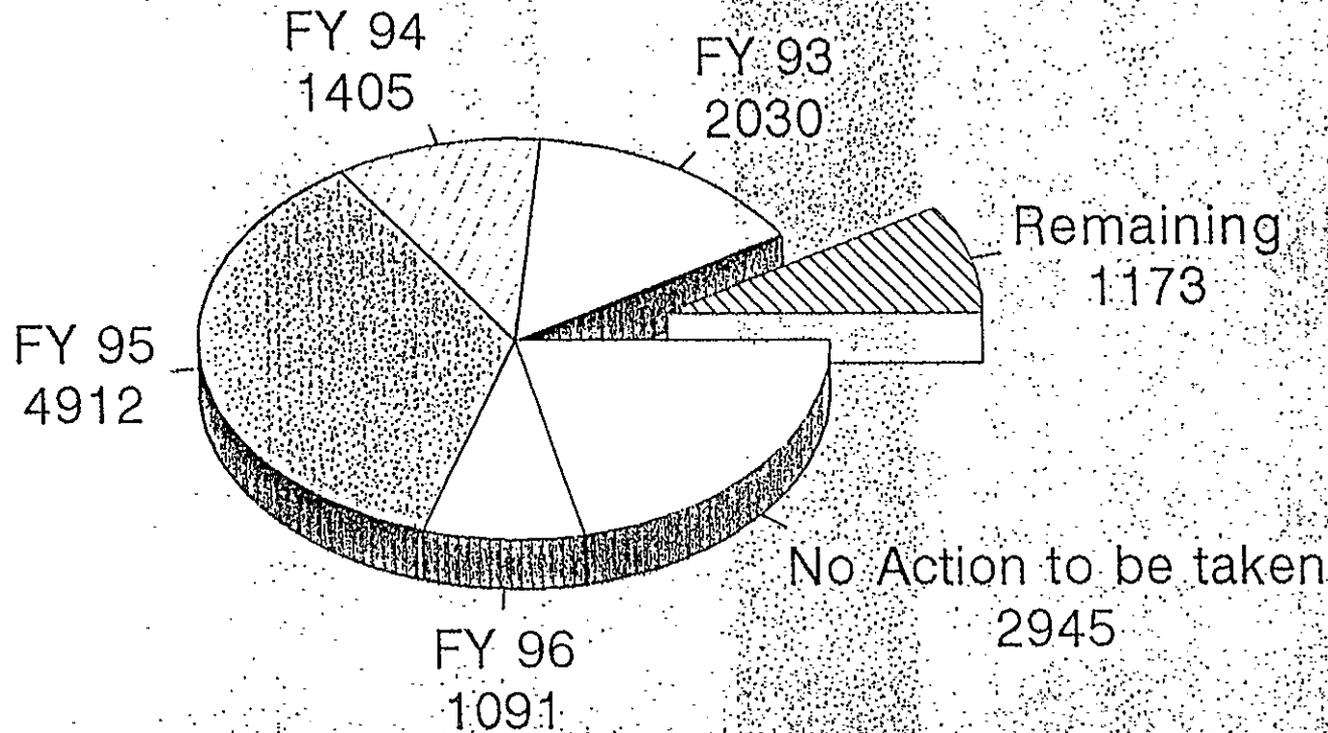
<i>MISCELLANEOUS</i>
PLANNED
• 3 MODS
COMPLETED



# Instrument Deactivation

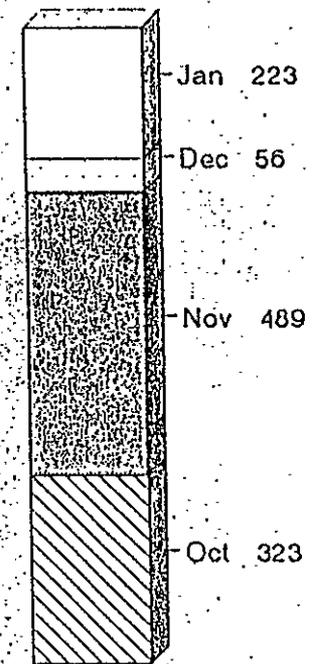
◆ 13,556 Instruments Identified ◆

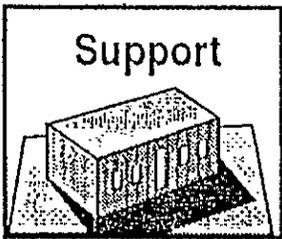
Project to Date  
Instruments Deactivated



Instruments Deactivated

FY 96



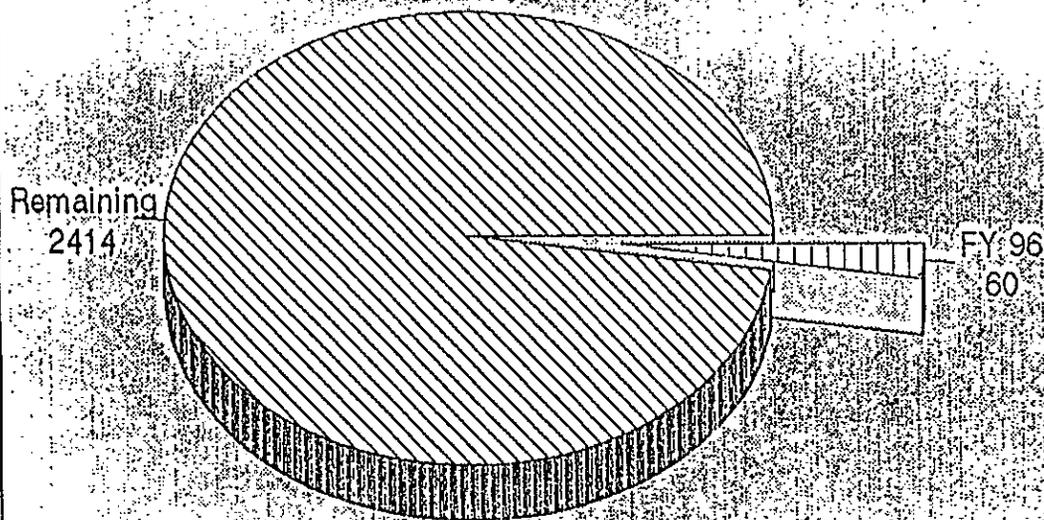


# Turnover Team

2474 End Points Identified

Note: All end points are not created equal.

## Project to Date End Points Signed

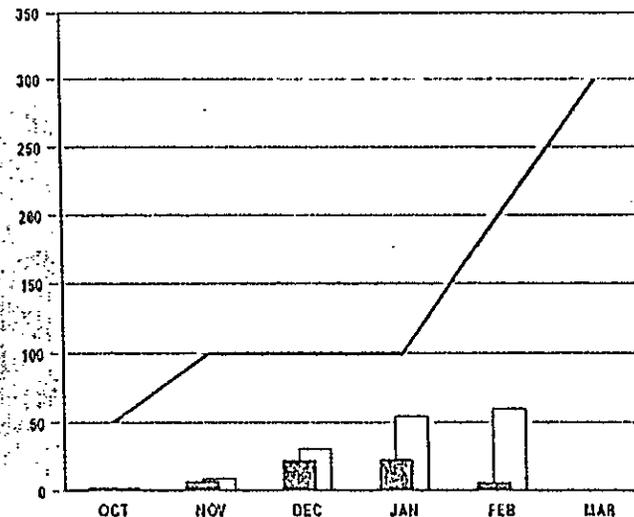


FUNCTIONAL AREAS COMPLETED  
(56 AREAS TOTAL)



PERCENT COMPLETE (0 OF 56)

## END POINTS SIGNED



	OCT	NOV	DEC	JAN	FEB	MAR
EP'S SIGNED	2	1	22	23	6	
CUMULATIVE	2	3	31	54	60	
GOAL	50	100	100	100	200	300

■ EP'S SIGNED □ CUMULATIVE — GOAL

## **324 BUILDING WASTE**

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- **8 of 16 shipments received**
  - **Material being placed in storage tunnel**
- **Evaluating impacts of receiving additional shipments**
  - **All mixed waste packaged at 324 Building has been shipped**

## RAIL CARS

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- 203-A rail cars emptied
- 4 rail cars from TC-4 spur
  - Evaluating need to place them in tunnels

Distribution:

L. D. Arnold	WHC	B2-35*
R. C. Bowman	WHC	H6-24*
R. C. Brunke	WHC	H6-23*
R. M. Carosino	RL	A4-52*
C. E. Clark	RL	A5-15
M. W. Cline	WHC	H6-24*
A. W. Conklin	DOH	
R. X. Gonzalez	RL	R3-79
L. L. Grant	DOH	
E. M. Greager	WHC	H6-20*
D. G. Hamrick	WHC	S6-15*
D. G. Harlow	WHC	S6-19*
J. P. Hayfield	WHC	S5-66*
M. N. Jaraysi	Ecology	B5-18
W. G. Jasen	WHC	S6-17*
R. J. Julian	Ecology	B5-18
R. C. King	Ecology	Lacey
P. J. Krupin	RL	A5-15*
G. J. LeBaron	WHC	S6-19
J. J. Luke	WHC	H6-25*
J. R. Markillie	GSSC	B1-42*
E. M. Mattlin	RL	A5-15
J. E. Mecca	RL	R3-79*
M. R. Morton	BHI	T7-15*
S. M. Price	WHC	H6-23*
J. E. Rasmussen	RL	A5-15*
J. R. Robertson	WHC	H6-21*
F. A. Ruck III	WHC	H6-23*
M. J. Stephenson	WHC	H6-20*
G. T. Tebb	Ecology	B5-18
W. E. Toebe	WHC	H6-22*
B. D. Williamson	WHC	B3-15*
RCRA Files	WHC	H6-23

\*cc:Mail

ADMINISTRATIVE RECORD: PUREX, TS-2-6 [Care of EDMC, WHC (H6-08)]

Washington State Department of Ecology Nuclear and Mixed Waste Hanford Files,  
P.O. Box 47600, Olympia, Washington 98504-7600

Environmental Protection Agency Region 10, Seattle, Washington 98101, Mail  
Stop HW-070 (Records Center)

Please send comments on distribution list to R. C. Bowman, WHC (H6-24),  
(509) 376-4876