



0072394

STATE OF WASHINGTON  
DEPARTMENT OF ECOLOGY

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May 31, 2007

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Environmental Programs  
CH2M HILL Hanford Group, Inc.  
P.O. Box 1500, MSIN: H6-03  
Richland, Washington 99352

Re: United States Department of Energy Letter, dated April 10, 2007, *Class 1 Modifications to the Hanford Facility Dangerous Waste and Resource Conservation and Recovery Act Permit (Quarter Ending March 31, 2007)*

Dear Ladies and Gentlemen:

Enclosed are Modification Notification Forms indicating those modifications that the Department of Ecology reviewed as the referenced quarterly Class 1 and Class 1<sup>1</sup> Modifications. You will find the results of that review on the following page.

RECEIVED  
JUN 04 2007

EDMC



Mr. Keith A. Klein *et al.*  
May 31, 2007  
Page 2

**Part III, Operating Unit 4, 242-A Evaporator**

<b>Page 2 of 4:</b>	Hanford Facility RCRA Permit, III.4	Approved
<b>Page 3 of 4:</b>	Chapter 4.0, Section 4.1.6.3.3	Approved
<b>Page 4 of 4:</b>	Chapter 6.0, Section 6.2.2.3	Approved

**Part III, Operating Unit 5, 325 Hazardous Waste Treatment Units**

<b>Page 2 of 3:</b>	Hanford Facility RCRA Permit, III.5	Approved
<b>Page 3 of 3:</b>	Operating Unit 5, Chapter 1.0	Approved

**Part III, Operating Unit 10, WTP**

24590-HLW-PCN-ENV-06-009	1-22-07	Approved
24590-LAW-PCN-ENV-05-002	1-22-07	Approved
24590-LAW-PCN-ENV-06-009	2-06-07	Denied
24590-HLW-PCN-ENV-06-024	3-13-07	Approved

**Part V, Closure Unit 7, 241-Z Treatment and Storage Tanks**

Remove and replace the following sections:

- Permit Part V, Closure Unit 7 Unit-Specific Conditions	Approved
- Part V, Closure Unit 7, Part A Form	Approved

**Part III, Operating Unit 15, 331-C Storage Unit**

<b>Page 2 of 4:</b>	Hanford Facility RCRA Permit III.15	Approved
<b>Page 3 of 4:</b>	Operating Unit 15, Chapter 6.0	Denied
<b>Page 4 of 4:</b>	Operating Unit 15, Chapter 7.0	Approved

Ecology appreciates your cooperation. Again, we encourage the United States Department of Energy and contractor staff to discuss proposed Class 1 and Class <sup>1</sup> changes with our unit managers to clarify any questions or concerns.

Mr. Keith A. Klein *et al.*  
May 31, 2007  
Page 3

If you have any questions, please contact me at 509-372-7894.

Sincerely,



Greta P. Davis  
Dangerous Waste Permitting Coordinator  
Nuclear Waste Program

pll  
Enclosures (11)

cc w/enc:

Tony McKarns, USDOE  
Lori Huffman, CH2M  
Theodore Wooley, CH2M  
Tony Miskho, FH  
Suzette Thompson, FH  
Harold Tilden, PNNL  
Stuart Harris, CTUIR  
Gabriel Bohnee, NPT  
Russell Jim, YN  
Susan Leckband, HAB  
Ken Niles, ODOE  
Administrative Record: HSWP *H-0-2*  
Environmental Portal  
HF OR Gen. File

## Hanford Facility RCRA Permit Modification Notification Form

Unit:

242A Evaporator

Permit Part

Part III Operating Unit 4

Description of Modification:

Hanford Facility RCRA Permit III.4:

**PART III, OPERATING UNIT 4 UNIT-SPECIFIC CONDITIONS****242-A Evaporator**

The 242-A Evaporator is a mixed waste treatment and storage unit consisting of a conventional forced-circulation, vacuum evaporation system to concentrate mixed-waste solutions located in the 200 East Area.

This document sets forth the operating conditions for the 242-A Evaporator.

**III.4.A COMPLIANCE WITH PERMIT CONDITIONS**

The Permittees shall comply with all requirements set forth in the Hanford Facility RCRA Permit (Permit) as specified in Permit Attachment 3, Permit Applicability Matrix, including all approved modifications. All chapters, subsections, figures, tables, and appendices included in the following unit-specific Permit Conditions are enforceable in their entirety.

In the event that the Part III-Unit-Specific Conditions for Operating Unit 4, 242-A Evaporator conflict with the Part I-Standard Conditions and/or Part II-General Facility Conditions of the Permit, the unit-specific conditions for Operating Unit 4, 242-A Evaporator prevail.

**OPERATING UNIT 4:**

- Chapter 1.0 Part A Form, Revision 9, dated May 2005
- Chapter 2.0 Unit Description, dated August 2004
- Chapter 3.0 Waste Analysis Plan, dated December 31, 2005
- Chapter 4.0 Process Information, dated ~~March 31, 2007~~ December 31, 2005
- Appendix 4B Tank Integrity Assessment, dated December 31, 2002
- Chapter 5.0 Groundwater Monitoring, dated (not applicable)
- Chapter 6.0 Procedures to Prevent Hazards, dated ~~March 31, 2007~~ January 2007 (also refer to Permit Attachment 33, §6.1, Security)
- Chapter 7.0 Contingency Plan, dated June 30, 2004
- Chapter 8.0 Personnel Training, dated December 31, 2002
- Chapter 11.0 Closure and Postclosure Requirements, dated December 31, 2005
- Chapter 12.0 Reporting and Recordkeeping (refer to Permit Attachment 33, Table 12.1, Reports and Records)

**II.4.B UNIT-SPECIFIC CONDITIONS FOR 242-A EVAPORATOR**

Portions of Permit Attachment 4 (DOE/RL-94-02) that are not made enforceable by inclusion in the applicability matrix for that document are not made enforceable by reference in this document.

WAC 173-303-830 Modification Class <sup>1,2</sup>	Class 1	Class 1	Class 2	Class 3
Please mark the Modification Class:	X			

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved:  Yes  No (state reason for denial)

Reason for denial:

Reviewed by Ecology:

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class 1, if appropriate.

## Hanford Facility RCRA Permit Modification Notification Form

Unit:

242A Evaporator

Permit Part

Part III Operating Unit 4

Description of Modification:

Chapter 4.0, §4.1.6.3.3

4.1.6.3.3 PC-5000

The process condensate transfer line (PC-5000) from the 242-A Evaporator is centrifugally cast, fiberglass-reinforced epoxy thermoset resin pressure pipe fabricated to meet the requirements of ASME D2997 (ASME 1984). The 3-inch (7.6-cm) carrier piping is centered and supported within 6-inch (15.2-cm) containment piping. Pipe supports are fabricated of the same material as the pipe, and meet the strength requirements of ANSI B31.3 (ANSI 1987) for dead weight, thermal, and seismic loads.

Drawing H-2-79604 provides details of the piping from the 242-A Evaporator to LERF.

This permit includes the portion of the PC-5000 line leaving the 242-A Evaporator facility to the fence line of LERF (Chapter 1.0 and topographic maps for unit boundary).

Single-point electronic leak detection elements are installed along the transfer line at 305-meter (1000 foot) intervals. The leak detection elements are located in the bottom of specially designed test risers. Each sensor element employs a conductivity sensor, which is connected to a cable leading back to the 242-A Evaporator control room. If a leak develops in the carrier pipe, fluid will travel down the exterior surface of the carrier pipe or the interior of the containment pipe. As moisture contacts a sensor unit, the a general alarm sounds in the 242-A Evaporator and/or the ETP control room and the zone of the leak is indicated on the digital display on the Monitoring Control System. In addition, the zone of the sensor unit causing the general alarm can be determined using the automated leak detection monitoring panel. The pump located in the 242-A Evaporator is shut down, stopping the flow of aqueous waste through the transfer line. A low-volume air purge of the annulus between the carrier pipe and the containment pipe is provided to prevent condensation buildup and minimize false alarms by the leak detection elements.

If a leak is detected using visual inspection of the PC-5000 transfer line encasement at LERF Valve HV-43-2, the shift manager is notified. The Shift Manger will direct shutdown of the aqueous waste transfer through the PC-5000 transfer line.

WAC 173-303-830 Modification Class <sup>1 2</sup>

Please mark the Modification Class:

Class 1

Class '1

Class 2

Class 3

X

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved: <sup>KAC</sup>  Yes  No (state reason for denial)Reason for denial:

Reviewed by Ecology:

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class '1, if appropriate.

## Hanford Facility RCRA Permit Modification Notification Form

Unit:  
242A EvaporatorPermit Part  
Part III Operating Unit 4Description of Modification:

Chapter 6.0, §6.2.2.3

**6.2.2.3 Leak Detectors**

The sample enclosures in the load out and hot equipment storage room have leak detectors for both the feed and slurry samplers. For information on these systems and their secondary containment, refer to Chapter 4.0, §4.1.4.

Leaks to secondary containment in the evaporator room, pump room, hot equipment storage room, and load out room drain to the pump room sump. The sump high level alarm serves as a leak detector for these rooms. For information on the rooms and their drain systems, refer to Chapter 4.0, §4.1.4.

There are conductivity probe leak detectors installed in the secondary containment of the feed transfer line, slurry line, and drain lines connecting the 242-A Evaporator to AW Tank Farm. However, these detectors are considered part of the DST System.

The PC-5000 transfer line may be continuously monitored during transfers by an automated leak detection system (Chapter 4.0) or visually inspected at the LERF Valve HV-43-2. The automated leak detection system alarms are monitored in the 242-A Evaporator Control Room on the Monitoring and Control System (§4.1.6.3.3). Visual inspections of the PC-5000 transfer line are administratively controlled by the Shift Manager and occur at a minimum once every 24 hours during waste water transfers through the PC-5000 transfer line to ensure compliance with WAC 173-303-640(4)(c)(iii). Visual inspection for leaks from the PC-5000 transfer line are performed by 242-A Evaporator Operations, by looking for signs of any liquid not contributed to rain/precipitation at the open LERF HV-43-2 valve. If any liquid is observed, the Shift Manager is notified to take corrective actions.

WAC 173-303-830 Modification Class <sup>12</sup>

Please mark the Modification Class:

Class 1

Class '1

Class 2

Class 3

X

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved: <sup>KAC</sup>  Yes  No (state reason for denial)

Reason for denial:

Reviewed by Ecology:

*G. P. Davis* 2/19/07

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class '1', if appropriate.

**Hanford Facility RCRA Permit Modification Notification Form**

Unit: <b>325 Hazardous Waste Treatment Units</b>	Permit Part <b>Part III, Operating Unit 5</b>
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Description of Modification:

Hanford Facility RCRA Permit III.5:

**PART III, OPERATING UNIT 5 UNIT-SPECIFIC CONDITIONS  
325 Hazardous Waste Treatment Units**

The 325 Hazardous Waste Treatment Units (325 HWTUs) consists of the Shielded Analytical Laboratory (SAL) that includes Rooms 32, 200, 201, 202, and 203; and the Hazardous Waste Treatment Unit (HWTU) that includes Rooms 520, 524, and 528 of the 325 Building located in the 300 Area.

This document sets forth the operating conditions for the 325 HWTUs.

**III.5.A COMPLIANCE WITH PERMIT CONDITIONS**

The Permittees shall comply with all requirements set forth in the Hanford Facility RCRA Permit (Permit) as specified in Permit Attachment 3, Permit Applicability Matrix, including all approved modifications. All chapters, subsections, figures, tables, and appendices included in the following unit-specific Permit Conditions are enforceable in their entirety.

In the event that the Part III-Unit-Specific Conditions for Operating Unit 5, 325 HWTUs conflict with the Part I-Standard Conditions and/or Part II-General Facility Conditions of the Permit, the unit-specific conditions for Operating Unit 5, 325 HWTUs prevail.

**OPERATING UNIT 5:**

- Chapter 1.0 Part A Form, Revision 5A, dated March 31, 2007 ~~May 2005~~
- Chapter 2.0, §2.1 Topographic Map (refer to Chapter 1.0)
- Chapter 3.0 Waste Analysis Plan, dated June 30, 2005
- Chapter 4.0 Process Information, dated June 30, 2005
- Chapter 6.0 Procedures to Prevent Hazards, dated January 2007 (also refer to Permit Attachment 33, §6.1)
- Chapter 7.0 Contingency Plan, dated September 30, 2006
- Chapter 8.0 Personnel Training, dated September 30, 2003
- Chapter 11.0 Closure and Post-Closure Requirements, dated August 2004
- Chapter 12.0 Reporting and Recordkeeping (refer to Permit Attachment 33, Table 12.1, Reports and Records)

**III.5.A UNIT-SPECIFIC CONDITIONS FOR 325 HWTUs**

III.5.A Portions of Permit Attachment 4, *Hanford Emergency Management Plan*, (DOE/RL-94-02) that are not made enforceable by inclusion in the applicability matrix for that document are not made enforceable by reference in this document.

WAC 173-303-830 Modification Class <sup>12</sup>	Class 1	Class <sup>1</sup>	Class 2	Class 3
Please mark the Modification Class:	X			

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved:  Yes  No (state reason for denial)

Reason for denial:

AAU  
00

Reviewed by Ecology:

*G. P. Davis* 5/2/07

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class <sup>1</sup>, if appropriate.

**Hanford Facility RCRA Permit Modification Notification Form**

Unit:  
**325 Hazardous Waste Treatment Units**

Permit Part  
**Part III, Operating Unit 5**

Description of Modification:

Operating Unit 5, Chapter 1.0

Remove and replace Chapter 1.0, with Chapter 1.0 dated March 31, 2007.

WAC 173-303-830 Modification Class <sup>1 2</sup>

Please mark the Modification Class:

Class 1

Class 1

Class 2

Class 3

X

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved:  Yes  No (state reason for denial)

Reason for denial:

*[Handwritten signature]*

Reviewed by Ecology:

*G. P. Davis* 5/2/07

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class 1, if appropriate.

**Remove and Replace the Following Sections:**

---

Permit Part III, Closure Unit 7 Unit-Specific Conditions

Part V, Closure Unit 7, Part A Form

*A. D. [Signature]*

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**Hanford Facility RCRA Permit Modification Notification Forms**

**Part III, Chapter 10 and Attachment 51  
Waste Treatment and Immobilization Plant (WTP)**

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**Index**

Ecology approved PCNs for quarter ending March 31, 2007:

<u>PCN</u>	<u>Ecology Approval Date on Modification Form</u>
24590-HLW-PCN-ENV-06-009	1/22/2007
24590-LAW-PCN-ENV-05-002	1/22/2007
24590-LAW-PCN-ENV-06-009	2/6/2007
24590-HLW-PCN-ENV-06-024	3/13/2007

*L.P. Davis 5/31/07*

<b>Hanford Facility RCRA Permit Modification Notification Form</b>														
Unit: <b>331-C Storage Unit</b>	Permit Part <b>Part III, Operating Unit 15</b>													
<p><b>Description of Modification:</b> Hanford Facility RCRA Permit III.15:</p> <p style="text-align: center;"><b>PART III, OPERATING UNIT 15 UNIT-SPECIFIC CONDITIONS</b> <b>331-C Storage Unit</b></p> <p>The 331-C Storage Unit is a dangerous waste storage unit located in the 300 Area. The unit is used for the collection, consolidation, packaging, storage, and preparation for transport and disposal of dangerous waste. The waste stored at the 331-C Storage Unit consist of listed waste, waste from nonspecific sources, characteristic waste, and state-only waste derived from research activities and facility operations.</p> <p>This document sets forth the operating conditions for the 331-C Storage Unit.</p> <p><b>III.15.A COMPLIANCE WITH PERMIT CONDITIONS</b></p> <p>The Permittees shall comply with all requirements set forth in the Hanford Facility Dangerous Waste Permit including all approved modifications. All chapters, subsections, figures, tables, and appendices included in the following unit-specific Permit Conditions are enforceable in their entirety.</p> <p>In the event that the Part III-Unit-Specific Conditions for Operating Unit 15, 331-C Storage Unit conflict with the Part I-Standard Conditions and/or Part II-General Facility Conditions of the Permit, the unit-specific conditions for Operating Unit 15, 331-C Storage Unit prevail.</p> <p><b>OPERATING UNIT 15:</b></p> <p>Chapter 1.0 Part A Form, Revision 0, dated December 15, 2006            Chapter 2.0 Unit Description, dated January 2007            Chapter 3.0 Waste Analysis Plan, dated January 2007            Chapter 4.0 Process Information, dated January 2007            Chapter 5.0 <del>Groundwater Monitoring (not applicable)</del>            Chapter 6.0 Procedures to Prevent Hazards <u>dated March 31, 2007</u> (also refer to Permit Attachment 33, §6.1)            Chapter 7.0 Contingency Plan, dated <u>dated March 31, 2007</u> <del>January 2007</del>            Chapter 8.0 Training Plan, dated January 2007            Chapter 11.0 Closure and Post-closure Requirements, dated January 2007            Chapter 12.0 Reporting and Recordkeeping (refer to Permit Attachment 33, Table 12.1)</p> <p><b>III.15.B UNIT-SPECIFIC CONDITIONS-331-C STORAGE UNIT</b></p> <p>III.15.B.1 Portions of Permit Attachment 4, <i>Hanford Emergency Management Plan</i>, (DOE/RL-94-02) that are not made enforceable by inclusion in the applicability matrix for that document are not made enforceable by reference in this document.</p>														
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 5px;">WAC 173-303-830 Modification Class <sup>12</sup></td> <td style="width: 12.5%; padding: 5px;">Class 1</td> <td style="width: 12.5%; padding: 5px;">Class <sup>1</sup></td> <td style="width: 12.5%; padding: 5px;">Class 2</td> <td style="width: 12.5%; padding: 5px;">Class 3</td> </tr> <tr> <td style="padding: 5px;">Please mark the Modification Class:</td> <td style="text-align: center; padding: 5px;">X</td> <td></td> <td></td> <td></td> </tr> </table>					WAC 173-303-830 Modification Class <sup>12</sup>	Class 1	Class <sup>1</sup>	Class 2	Class 3	Please mark the Modification Class:	X			
WAC 173-303-830 Modification Class <sup>12</sup>	Class 1	Class <sup>1</sup>	Class 2	Class 3										
Please mark the Modification Class:	X													
<p>Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.            Enter wording of WAC 173-303-830, Appendix I Modification citation:            A.1. General Permit Provisions, Administrative and informational changes</p>														
<p>Modification Approved: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No (state reason for denial)            Reason for denial:</p>			<p>Reviewed by Ecology:</p> <p style="text-align: center; font-size: 1.2em;"><i>G. P. Davis</i> 5/2/07</p> <p style="text-align: center;">G. P Davis                      Date</p>											

<sup>1</sup> Class I modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class <sup>1</sup>, if appropriate.

**Hanford Facility RCRA Permit Modification Notification Form**

Unit: <b>331-C Storage Unit</b>	Permit Part <b>Part III, Operating Unit 15</b>
------------------------------------	---

Description of Modification:

Operating Unit 15, Chapter 6.0:

Remove and replace Chapter 6.0, with Chapter 6.0 dated March 31, 2007.

WAC 173-303-830 Modification Class <sup>1,2</sup> Please mark the Modification Class:	Class 1	Class 1	Class 2	Class 3
	X			

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved:  Yes  No (state reason for denial)

Reason for denial:

WAC 173-303-310 not met if info in  
6.1 removed. Must demonstrate change  
to 6.4.5 is protective of human health

Reviewed by Ecology:

*G. P. Davis*

*5/2/07*

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class 1, if appropriate.

**Hanford Facility RCRA Permit Modification Notification Form**

Unit:  
**331-C Storage Unit**

Permit Part  
**Part III, Operating Unit 15**

Description of Modification:

Operating Unit 15, Chapter 7.0:

Remove and replace Chapter 7.0, with Chapter 7.0 dated March 31, 2007.

WAC 173-303-830 Modification Class <sup>1 2</sup>

Please mark the Modification Class:

Class 1

Class <sup>1</sup>

Class 2

Class 3

X

Enter relevant WAC 173-303-830, Appendix I Modification citation number: A.1.

Enter wording of WAC 173-303-830, Appendix I Modification citation:

A.1. General Permit Provisions, Administrative and informational changes

Modification Approved:  Yes  No (state reason for denial)

Reason for denial:

*[Handwritten signature]*

Reviewed by Ecology:

*G. P. Davis* 5/2/07

G. P Davis

Date

<sup>1</sup> Class 1 modifications requiring prior Agency approval.

<sup>2</sup> If the proposed modification does not match any modification listed in WAC 173-303-830 Appendix I, then the proposed modification should automatically be given a Class 3 status. This status may be maintained by the Department of Ecology, or down graded to a Class <sup>1</sup>, if appropriate.