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Decontamination and Inspection Plan for Phase 2 Closure of the 300 Area Waste Acid Treatment System

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Prepared for the U.S. Department of Energy

FLUOR DANIEL HANFORD, INC.
P.O. Box 1000
Richland, Washington



Hanford Management and Integration Contractor for the
U.S. Department of Energy under Contract DE-AC06-96RL13200

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GLOSSARY

1		
2		
3		
4	ALARA	as low as reasonably achievable
5		
6	CERCLA	<i>Comprehensive Environmental Response, Compensation, and Liability Act of 1980</i>
7		
8	CFR	Code of Federal Regulations
9	Cr	chromium
10	CWC	Central Waste Complex
11		
12	DIP	decontamination and inspection plan
13	DOE	U.S. Department of Energy
14	DOE/RL	U.S. Department of Energy, Richland Operations Office
15		
16	Ecology	Washington State Department of Ecology
17		
18	HEPA	high-efficiency particulate air (filter)
19	HNF	Hanford Nuclear Facility (document identifier)
20	HSRCM-1	<i>Hanford Site Radiological Control Manual</i>
21		
22	LLBG	Low-Level Burial Grounds
23		
24	NaOH	sodium hydroxide
25	NDA	nondestructive assay
26		
27	PCB	polychlorinated biphenyl
28	PMM	project manager meeting
29	PVC	polyvinyl chloride
30		
31	RCRA	<i>Resource Conservation and Recovery Act of 1976</i>
32		
33	SAA	satellite accumulation area
34		
35	TCLP	toxicity characteristics leaching procedure
36	TSD	treatment, storage, and/or disposal
37		
38	WAC	<i>Washington Administrative Code</i>
39	WATS	Waste Acid Treatment System
40	WCR	waste characterization report
41	WCS	waste certification summary
42	WHC	Westinghouse Hanford Company
43	WRRV	waste and residue removal verification

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1 **DECONTAMINATION AND INSPECTION PLAN FOR PHASE 2 CLOSURE OF THE**
2 **300 AREA WASTE ACID TREATMENT SYSTEM**

3
4
5 **1.0 INTRODUCTION**
6
7

8 This decontamination and inspection plan (DIP) describes decontamination
9 and verification activities in support of Phase 2 closure of the 300 Area
10 Waste Acid Treatment System (WATS). Phase 2, the second phase of three
11 proposed phases of closure for WATS, provides for closure of all WATS portions
12 of the 334-A Building and some, but not all, WATS portions of the 333 and
13 303-F Buildings. Closure of the entire unit will not occur until all three
14 closure phases have been completed. The DIP also describes the designation
15 and management process for waste and debris generated during Phase 2 closure
16 activities.
17

18 Information regarding the decontamination and verification methods for
19 Phase 1 closure can be found in *Decontamination and Inspection Plan for*
20 *Phase 1 Closure of the 300 Area Waste Acid Treatment System*
21 (WHC-SD-ENV-AP-001). Information regarding Phase 3 closure will be provided
22 in later documents.
23
24

25 **1.1 DOCUMENT PURPOSE AND SCOPE**
26

27 This DIP is provided as a supplement to the *300 Area Waste Acid Treatment*
28 *System Closure Plan*, DOE/RL-90-11, Revision 1. This DIP is intended to
29 provide greater detail than is contained in the closure plan to satisfy the
30 Washington State Department of Ecology (Ecology) *Dangerous Waste Regulations*,
31 Washington Administrative Code (WAC) 173-303-610 requirement that closure
32 documents describe the methods for removing, transporting, storing, and
33 disposing of all dangerous waste at the unit. The DIP also identifies the
34 steps to remove or decontaminate dangerous waste residues on structures and
35 components remaining at the unit after closure. The decontamination and
36 verification described in this DIP are based on the closure plan and on
37 agreements reached between Ecology and the U.S. Department of Energy, Richland
38 Operations Office (DOE-RL) during Phase 2 closure activity workshops and/or
39 project manager meetings (PMMs).
40

41 The decontamination and verification activities presented in this plan
42 will be summarized and the effectiveness of these activities will be evaluated
43 in a closure activities report to be issued after Phase 2 closure is complete.
44 The report also could include the results of activities during closure that
45 are not directly related to clean closure decontamination and verification,
46 such as waste designation and decontamination of components before disposal.
47
48

49 **1.2 PHASE 2 CLOSURE STRATEGY AND STANDARDS**
50

51 Phase 2 closure strategy is to remove dangerous waste and dangerous waste
52 residues to clean closure levels from the WATS portions of the 334-A Building
53 and from WATS portions of the 333 and 303-F Buildings identified in later

1 sections of this plan. The unclosed WATS portions of the 333 and
2 303-F Buildings remaining after Phase 2 closure will be the waste acid
3 transfer piping in concrete pipe trenches in the buildings.
4

5 The clean closure performance standard of a 'clean debris surface' will
6 be used to close unit structures and components remaining after closure 'from
7 the floor up'. Use of the 'clean debris surface' standard is provided in the
8 WATS closure plan (DOE/RL-90-11) and as defined in Section 5.0 of this DIP.
9 This is a visually verifiable performance standard promulgated for hazardous
10 debris (even though these materials are not hazardous debris). This standard
11 has been identified in Ecology guidance (94-111) as an appropriate clean
12 closure standard for such materials. When visual inspections indicate that a
13 clean debris surface has been met, the unit structures will be considered
14 acceptable for clean closure.
15

16 Closure of designated areas from the floor up will be accomplished by:
17 (1) removal as recyclables, debris, or excess equipment of WATS tanks,
18 equipment, and piping identified in later sections of this plan;
19 (2) decontamination to the clean closure standard of a clean debris surface
20 for tanks and structures that will remain at the unit after closure; and
21 (3) visual inspection of tanks and structures remaining after closure to
22 verify attainment of a clean debris surface. Phase 2 closure activities will
23 be certified by a professional engineer (PE).
24

25 Soil sampling will not occur as a portion of Phase 2 closure. Soil
26 sampling will not be necessary to verify clean closure of soil and subfloor
27 infrastructures beneath these buildings with regard to contamination from
28 *Resource Conservation and Recovery Act (RCRA) of 1976* operations. Phase 2
29 closure inspections of 333 and 303-F Building surfaces of intact concrete
30 structures, or catch basins functioning as secondary containment, will be used
31 to corroborate preliminary inspections indicating that no pathway to soil for
32 RCRA contamination existed at these locations. Because subfloor soil of the
33 334-A Building already is documented as contaminated from pre-RCRA activities,
34 secondary containment inspections of the 334-A Building tank pit will be
35 performed only for information and documented for future 300-FF-2 operable
36 unit investigation of this location.
37

2.0 BACKGROUND AND DESCRIPTION OF THE PHASE 2 CLOSURE AREA

1
2
3
4 The WATS is a RCRA treatment, storage, and/or disposal (TSD) unit located
5 in the 300 Area of the Hanford Facility. The 300 Area is a Federal National
6 Priority List site that will be investigated and remediated under the
7 *Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)*
8 *of 1980*. The WATS consists of tanks, piping, equipment, and secondary
9 containment pads and structures. The WATS treated mixed waste acid generated
10 by fuel fabrication operations occurring in the 333 Building and also
11 compatible waste acid from other Hanford Site locations. (DOE/RL-90-11,
12 Appendix 4B).
13

14 The WATS process occurred in portions of the 333, 334-A, 303-F, and
15 313 Buildings and in portions of the 311 and 334 Tank Farms. Figure 2-1 shows
16 the location of WATS buildings and trenches containing WATS piping.
17 Figures 2-2, 2-3, and 2-4 show the RCRA components of the 333, 334-A, and
18 303-F Buildings, respectively, addressed by Phase 2 closure. RCRA operations
19 occurred within these buildings only in very limited operational areas and for
20 some locations, such as the 303-F Building, for relatively short durations.
21

22 Waste acid treatment began in fuel fabrication process tanks 7 and 11,
23 located in the 333 Building. Waste acid was treated in these tanks by
24 reducing chromium from Cr^{+6} to Cr^{+3} . Acid from seven other 333 Building
25 process tanks was generated as WATS waste on exiting those tanks. From the
26 333 Building, waste acids gravity flowed to the 334-A Building where the waste
27 was stored temporarily in tanks A, B, C, or was pumped to tank 4 of the
28 334 Tank Farm. The acid was pumped to the south room of the 313 Building
29 through 2-inch polyvinyl chloride (PVC) piping in a covered concrete pipe
30 trench where it was neutralized in tank 2.
31

32 Before 1985, the neutralized acid slurry was pumped to WATS tank 40 in
33 the 311 Tank Farm. From there, the slurry exited the WATS by being off-loaded
34 to tanker trucks that disposed of the neutralized slurry to the 183-H Solar
35 Evaporation Basins in the 100 Areas.
36

37 After 1985, solids were separated from the neutralized slurry in the
38 313 Building using a centrifuge and filterpress. The solids removed from the
39 slurry exited the WATS by discharge to containers mounted beneath the
40 centrifuge and filterpress in the 313 Building. The remaining effluent was
41 pumped to tank 40 and newly installed tank 50 in the 311 Tank Farm for storage
42 to await disposal. Pumps installed in 1985 in the 303-F Building were used to
43 pump effluent back to the 313 Building or to further clarify the effluent by
44 circulating the effluent between tanks 40 and 50 through filters located in
45 the 303-F Building. A complete description of WATS and unit processes are
46 provided in the 300 Area WATS closure plan (DOE/RL-90-11).

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3.0 WASTE DESIGNATION AND MANAGEMENT

This section describes designation of WATS waste residues, designation of Phase 2 closure waste and debris contaminated with waste residues, designation of other closure waste, and closure waste management.

3.1 DESIGNATION OF SYSTEM RESIDUES

The dangerous waste that was managed at this unit is identified in the closure plan and unit-specific Part A, Form 3, permit application, as characteristic dangerous waste for ignitability (D001), corrosivity (D002), heavy metals (D004 through D009), and for state-only toxicity criteria (WT02). The waste and debris designation process must first determine if any of these waste numbers still apply to system residues in Phase 2 closure areas of the system.

System residue designation will follow the waste designation requirements of WAC 173-303-070(3)(a) and (5). Designation will be based on sampling of the residues from WATS tanks and piping components in the Phase 2 closure area and analysis of sample toxicity characteristics leaching procedure (TCLP) extracts. The analytical parameters will be based on process knowledge regarding waste managed at the unit and will include corrosivity (pH) and RCRA heavy metals. Residue designation for separate portions of the system will be documented in a Phase 2 closure waste characterization report (WCR) prepared by WATS personnel.

Residues removed from any portion of a tank system in which the residues designate as dangerous waste will be managed as mixed waste (Figure 3-1).

3.2 DESIGNATION OF DEBRIS CONTAMINATED WITH SYSTEM RESIDUE

The designation process for Phase 2 closure debris contaminated by system residues will follow the logic provided in Figure 3-1. Debris from portions of the system where the WCR identifies the residues as nondangerous waste will be considered low-level waste.

Where system residues are identified in the WCR as dangerous, a designation threshold for the debris matrix (i.e., the quantity of residues that would cause a debris matrix to designate) will be identified. This threshold will be used by field personnel to determine if enough residues exist to designate the debris matrix. Debris will only designate where enough residue exists to designate the entire debris matrix. Where residue quantities are indeterminate, debris either could be conservatively designated as mixed waste or could undergo further testing, such as nondestructive assay (NDA) or further sampling.

For waste designation purposes, the WCR divides WATS piping and components in the Phase 2 closure area into three subsystems - 333 Building subsystem, 334-A Building subsystem, and 303-F Building subsystem. The 333 Building subsystem includes primary tanks 7 and 11 and associated drain

1| piping external to the concrete pipe trench of the 333 Building. The
2| 334-A Building subsystem includes its primary tanks and associated piping
3| located within the 334-A Building. The 303-F Building subsystem includes
4| pumps, piping, and piping system components (in-line filters) above the trench
5| grating in the 303-F Building. Tanks and piping within these subsystems will
6| be designated in accordance with residue characterization and designation
7| criteria for the subsystem.
8
9

10 3.3 DESIGNATION OF OTHER CLOSURE WASTE

11
12 The designation of other waste generated during Phase 2 closure will
13 occur using a combination of process knowledge and sampling or by process
14 knowledge alone as described in this section.
15

16 Decontamination rags, etc., generated during tanks 7 and/or 11 removal
17 for recycling, will be collected, designated based on analytical results of
18 tank residue sampling, and managed as described in Section 3.4.
19

20 If tanks 7 and 11 cannot be recycled, the tanks will be managed as
21 debris. Tank residues will be sampled for designation and the tanks managed
22 as described in Section 3.4.
23

24 Free liquids from system components (if encountered) will be collected
25 and sampled for designation purposes.
26

27 Wall coverings removed from the 334-A tank pit will be sampled for waste
28 designation purposes and managed as described in Section 3.4.
29

30 The concrete scabbling residues and acid brick debris from concrete
31 decontamination in the 333 and 303-F Buildings will be designated based on the
32 results of composite container sampling carried out separately for each
33 building.
34

35 Lubricating and hydraulic oils removed from 303-F Building pump
36 reservoirs will be sampled for purposes of waste designation. Samples will be
37 analyzed for polychlorinated biphenyls (PCB) and RCRA metals and managed
38 accordingly.
39

40 Pump filters in the 303-F Building will be removed from the filter
41 housings and sampled for waste designation.
42

43 Plastic tanks B and C and PVC piping in the 334-A Building that will be
44 removed during closure could have a sample of the debris matrix taken for the
45 purpose of waste designation or could undergo matrix designation based on
46 residue sample results.
47

48 Rags and any solutions from decontamination of system components or
49 structures could be 'worst-case' designated similarly to the residue in the
50 portion of the system where decontamination occurred. However, where
51 practicable and cost effective, this waste could be designated using other
52 methods (e.g., NDA, sampling) that would be described in the WCR and managed
53 as described in Section 3.4.

1 3.4 WASTE MANAGEMENT
2

3 Closure waste and debris will be managed based on the results of waste
4 designation as described previously. After designation, waste and debris will
5 be identified and managed with respect to packaging, transport, and receiving
6 unit acceptance, using an appropriate waste certification summary (WCS). A
7 WCS will be generated as a portion of the *Waste Specification System*
8 (WHC-EP-0846-0).
9

10 The WATS waste contained small amounts of uranium and so all waste and
11 debris will undergo radiological survey. The survey and applicable release
12 procedures will be in accordance with the *Hanford Site Radiological Control*
13 *Manual* (HSRCM-1). Except for tanks 7 and 11 of the 333 Building, it is
14 anticipated that little, if any, waste will be radiologically releasable and
15 will, at a minimum, be managed as low-level waste and transported to the
16 Low-Level Burial Grounds (LLBG) for disposal.
17

18 Hazardous debris or dangerous waste that exceeds radiological release
19 limits will be managed as mixed waste and transported to the Central Waste
20 Complex (CWC) to await future treatment and disposal.
21

22 Nonradioactive hazardous debris or dangerous waste, although not
23 expected, would be shipped to an offsite TSD facility for treatment or
24 disposal.
25

26 Nondangerous, nonradioactive metal materials (e.g., tanks 7 and 11) could
27 be dispositioned and managed as recyclable scrap or as excessed equipment.
28

29 Nonmetal, nondangerous, and nonradioactive materials (if any) could be
30 recycled. Alternatively, such materials could be disposed in a municipal
31 landfill under the following conditions. The material must be radiologically
32 releasable and all surfaces must be free of visible residues. All material
33 surfaces must be readily accessible for visual inspection and radiological
34 survey. Before disposal in a municipal landfill, the radiation survey and
35 visual inspections of such materials will be documented in the Field Logbook.

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4.0 SCOPE OF WORK

1
2
3
4 This section identifies Phase 2 closure removal and decontamination
5 activities for the WATS portion of the 333, 334-A, and 303-F Buildings. Waste
6 designation and management referred to in this section will follow the
7 processes previously described in Section 3.0.
8
9

10 4.1 REMOVAL OF COMPONENTS

11
12 During waste generation, suspected dangerous waste or hazardous debris
13 could be accumulated or otherwise temporarily staged in nearby satellite
14 accumulation areas (SAA). Such waste will be kept in appropriate final or
15 interim storage containers while accumulated or awaiting waste designation.
16 Material that designates will be removed from interim storage containers,
17 packaged in permanent disposal or long-term storage containers, and
18 transported to the appropriate receiving unit or moved to a 90-day storage
19 area to await transport to an appropriate receiving unit. Larger items (e.g.,
20 pipe spools, pumps) could be similarly managed at the 90-day storage area.
21

22 As an as low as reasonably achievable (ALARA) measure, loose or readily
23 smearable residues could be damp wiped from component exteriors using a
24 detergent-water solution that could include sodium bicarbonate where
25 corrosivity is a concern to personnel safety.
26

27 Field personnel will be prepared to catch, absorb, designate, and
28 appropriately manage free liquids if found in piping or pumps.
29

30 All tanks, piping, and related equipment will be removed, packaged, and
31 managed in accordance with the results of designation. Piping spools will be
32 removed in sections that facilitate visual designation inspections and managed
33 accordingly.
34

35 Void filling of low-level waste burial containers will be required.
36 Void-fill material and void filling will be in accordance with onsite methods.
37 Waste will be packaged for transport to meet Washington State Department of
38 Transportation requirements.
39

40 Decontamination in-place of components being removed at closure to avoid
41 generation as mixed waste is not expected to be necessary. However, if
42 decontamination is judged to be a cost-effective means of preventing the
43 generation of mixed waste, the components will be decontaminated to below
44 dangerous waste designation levels by damp-wiping using rags and a
45 nonregulated detergent (e.g., De-Solv-It*) and water solution. Sodium
46 bicarbonate could be used where corrosivity is a concern. Hazardous debris
47 (i.e., a debris matrix that is dangerous waste when removed from the system)
48 will not be decontaminated and will be managed as mixed waste.
49
50

51 * De-Solv-It is a registered trademark of Orange-Sol, Inc., Gilbert, AZ.

1 4.2 333 BUILDING

2
3 Phase 2 closure of the 333 Building will address removal of metal tanks 7
4 and 11 and inspection and decontamination of the concrete floor beneath
5 tank 11. These matrixes exist in one small area of the 333 Building
6 (Figure 2-2). The WATS drain piping in the concrete pipe trenches of this
7 building will remain until Phase 3 closure.
8

9 10 4.2.1 Removal of Tanks 7 and 11

11
12 Tanks 7 and 11 will be removed at closure. These tanks will undergo
13 radiation survey to confirm that the tanks are not radioactive and, if
14 releasable, will be managed as recyclable scrap metal or excessed if waste
15 designation determines these to be nondangerous. These tanks will be unbolted
16 from the floor and disconnected from drain piping, which will remain until
17 Phase 3 closure.
18

19 Before recycling or excessing, the tanks will be hand washed to remove
20 any visible waste residues. Recyclable scrap metal is not subject to the
21 dangerous waste designation requirement under the scrap metal exclusions of
22 WAC 173-303-120 (2)(a)(iv). However, the tanks will be inspected to ensure
23 residue removal and the inspection documented in the field logbook. The tanks
24 will be dismantled, as necessary, and staged for the recycler or for excess.
25

26 Decontamination rags, etc., will be collected, designated based on
27 analytical results of tank residue sampling, and managed as described in
28 Section 3.4.
29

30 If either tank is radioactive, the cost effectiveness of decontamination
31 for recycling as scrap will be weighed against the cost of management as
32 debris. If managed as debris, the tanks will be managed as described in
33 Section 3.4.
34

35 36 4.2.2 Concrete Floor Decontamination by Scabbling

37
38 After tank removal, the concrete floor of the 333 Building will be
39 scabbled to a 'clean debris surface'. Figure 2-2 identifies the portion of
40 the 333 Building floor that will undergo surface decontamination.
41

42 Before scabbling, the concrete will be swept or vacuumed to remove loose
43 contamination. The floor will be inspected to verify that no through-
44 thickness cracks exist in the concrete that could have provided a pathway to
45 soil for contamination from RCRA unit operations. The fine surface crack in
46 the coating over the floor at this location is not expected to be through-
47 thickness and will not require sealing before scabbling.
48

49 Scabbling will be performed to remove at least 0.6 centimeter of the
50 concrete surface. The waste and residue removal and verification (WRRV)
51 document (Figure 4-1) identifies the parameters of this decontamination method
52 and will be used to document performance of the method.
53

1 The scabbling will be by mechanical means. Air-operated grit or shot
2 blasting equipment will be used along with smaller, hand-held air tools, such
3 as a needle gun, for hard to reach places (e.g., corners). All scabbling
4 equipment will have a high-efficiency particulate air (HEPA) filter vacuum
5 assembly attached that vacuums residue as generated and deposits the residue
6 into a barrel.

7
8 The depth of concrete removal by scabbling will be ensured by in-process
9 measurements. The depth of removal will be measured every 0.6 meter of
10 operation. In-process depth measuring, but not necessarily individual
11 measurements, will be documented in the field logbook. Where initial removal
12 of 0.6 centimeter of the surface does not meet the visual closure performance
13 standard of a clean debris surface, more material could be removed to meet the
14 standard. Aggregate exposed by scabbling that cannot be reduced the full
15 0.6 centimeter will be allowed to remain after final approval by Ecology. If
16 the Field Team Leader determines that decontamination standards cannot
17 otherwise be met, work will stop, Ecology will be notified, and a new approach
18 will be developed before decontamination restarts. Achievement of a 'clean
19 debris surface' will be verified and documented on the WRRV (Figure 4-1) used
20 to document the scabbling.

21
22 Scabbling residues will be designated as described in Section 3.3 and
23 managed as described in Section 3.4.

24
25 The scabbled floor area will be reinspected for cracks, construction
26 joints, or seams made visible by scabbling as possible contaminant pathways to
27 soil for pre-RCRA or non-WATS contaminant spills. The information will be
28 entered into the Field Logbook and remain available to assist future
29 characterization of 333 Building subfloor soil, which is outside the scope of
30 WATS closure.

31 32 33 4.3 334-A BUILDING

34
35 Closure of the 334-A Building (Section 2.0, Figure 2-3) will address
36 metal tank A and miscellaneous metal surfaces (e.g., metal tank supports, pit
37 access ladder); plastic tanks B and C; PVC waste acid transfer piping in the
38 building; and the concrete, tank pit floor, and lower 24 inches (0.6 meter) of
39 the walls. The floor grating directly above the tank pit and the
40 334-A Building above the grating were never WATS operational areas and are
41 outside the scope of WATS closure.

42 43 44 4.3.1 Polyvinyl Chloride Piping

45
46 The PVC drain piping in the 334-A Building will be removed as debris.
47 Piping will be disconnected from the tanks and tank connection points sealed
48 as necessary. On removal, piping will undergo radiation survey and waste
49 designation as described in Section 3.3 and will be managed as described in
50 Section 3.4.

1 4.3.2 Metal Tank A, Tank Supports, and Pit Access Ladder

2
3 Metal tank A will remain after closure and must meet the 'clean debris
4 surface' clean closure standard. The plastic liner that was in-place during
5 WATS operations was removed when the tank was cleaned and taken out of service
6 in 1988. The tank has been open to the non-WATS grating above since then and
7 contains minor amounts of soil from overhead foot traffic. The tank will be
8 vacuumed and hand washed to remove the soil. This cleaning will be documented
9 on the tank A WRRV (Figure 4-2). After the tank is cleaned, the tank will be
10 inspected for achievement of a clean debris surface and acceptance will be
11 documented (Figure 4-2).

12
13 Metal tank supports and the pit access ladder will remain after closure
14 if it is possible to achieve a clean debris surface. The material will be
15 decontaminated by hand washing or scrubbing. The decontamination for these
16 other metal materials will be documented on the Tank A WRRV (Figure 4-2). The
17 decontaminated surface will be inspected to verify achievement of a clean
18 debris surface and acceptance will be documented on WRRV (Figure 4-2). Where
19 a clean debris surface cannot be achieved, the material will be removed and
20 managed as described in Section 3.4.

21
22 Achievement of the clean closure standard of a clean debris surface on
23 painted metal surface will not accomplish radiological release. Consequently,
24 all painted metal debris from RCRA operational areas, will, at a minimum, be
25 designated and managed as low-level waste. Decontamination solutions, rags,
26 etc., will be collected and designated as described in Section 3.3 and managed
27 as described in Section 3.4.

28 29 30 4.3.3 Plastic Tanks B and C

31
32 Polyethylene plastic tanks B and C will be removed during closure because
33 not all exterior tank surfaces will be accessible for decontamination to meet
34 the clean debris surface standard. The tank supports also could be removed if
35 not accessible for decontamination or meet the clean debris surface standard.
36 The tanks will be dismantled in sections to facilitate removal through the
37 hatch in the overhead grating. Work will start from the top of each tank to
38 gain access to tank interiors for decontamination before removal and disposal.
39 The grating above the tanks is non-RCRA but could require removal to
40 facilitate tank dismantling and decontamination activities.

41
42 Loose residues existing at the bottom of these tanks will be removed to
43 the extent practicable by wiping or vacuuming using a HEPA filtered vacuum
44 assembly. The residues will be sampled and sample TCLP extracts will be
45 analyzed in support of 334-A Building subsystem residue designation as
46 described in Section 3.2.

47
48 Before decontamination, the tanks and surrounding concrete containment
49 surfaces will be inspected for openings that could allow the escape of
50 decontamination solutions. To facilitate the inspection, tank-pit wall
51 coverings (styrofoam overlain with chicken wire and cement slurry) will be
52 removed as debris from the walls to a point 30 inches (0.76 meter) above the
53 floor. This debris will be sampled as described in Section 3.3 and managed as

1 described in Section 3.4. Waste residues or decontamination solutions will be
2 collected, designated as described in Section 3.3, and managed as described in
3 Section 3.4.

4.3.4 Concrete Tank Pit

8 The belowgrade 334-A Building concrete tank pit will remain after closure
9 and so will be decontaminated to achieve the clean closure standard of a clean
10 debris surface. The current impermeable, acid-resistant coating on the floor
11 and extending up the wall 21 inches (53 centimeters) was installed in 1987,
12 after the start of RCRA operations at this location. Because the original
13 acid-resistant coating was completely removed by sandblasting where the new
14 coating was placed, no contamination is likely to exist beneath the current
15 coating. Consequently, the existing surface coating will not be removed. Not
16 all of the original coating was removed in 1988. Some of the original coating
17 extends approximately 3 to 4 inches (7.6 to 10.1 centimeters) above the new
18 coating on the wall to a height of approximately 24 inches (61 centimeters)
19 from the floor.

21 The floor and lower 24 inches (61 centimeters) of the walls will undergo
22 surface decontamination by being swept and mopped to remove loose
23 contamination and to absorb any standing water that has leaked down from the
24 building roof. The floor and walls will be hand scrubbed, as necessary, to
25 achieve a clean debris surface.

27 After surface decontamination, the floor and walls will be inspected and
28 achievement of a clean debris surface will be verified and documented on a
29 WRRV (Figure 4-3).

31 Decontamination solutions, rags, mops, etc., will be collected,
32 designated as described in Section 3.3, and managed as described in
33 Section 3.4.

4.4 303-F BUILDING

38 The 303-F Building (Figure 2-4) operated as a RCRA unit from 1985 until
39 WATS activities ceased. Closure activities for the 303-F Building will
40 address pumps P-40 and P-50; metal transfer piping in the building and above
41 the concrete trench grating; two in-line cartridge filters; the metal-lined
42 concrete catch basin; and the walls above the basin.

4.4.1 Removal of Pumps and Transfer Piping in the Building

47 Transfer piping outside of the concrete pipe trench of the building,
48 including two small pumps and in-line cartridge filters, will be removed as
49 debris. On removal, these materials will be radiologically surveyed,
50 designated, and managed accordingly. Any lubricating fluids will be removed
51 from the pumps, sampled for designation as described in Section 3.3, and
52 managed as described in Section 3.4.

1 The pump cartridge filters will be removed from the pumps, sampled for
2 designation as described in Section 3.3, and managed as described in
3 Section 3.4.

4 4.4.2 Catch Basin and Walls

5
6
7
8 The concrete catch basin of the 303-F Building is overlain with acid
9 brick and lined with a metal catch basin liner. The catch basin surfaces have
10 visible, white waste residues that will undergo waste designation sampling.
11 Because the catch basin will remain after closure, the catch basin liner must
12 meet the clean closure standard of a clean debris surface.

13
14 The acid brick covering the walls and top of the catch basin berm cannot
15 be decontaminated and will be removed. The acid brick is considered integral
16 to this surface and removal will constitute removal of the 0.6 centimeter
17 surface for these areas. After acid brick removal, the concrete beneath the
18 acid brick removal area will be scabbled only to remove any unacceptable
19 visual indications to achieve a clean debris surface. Scabbling of the inside
20 and top of the catch basin (not the exterior basin walls), if necessary, will
21 be performed as described in Section 4.2.2. This scabbling will be documented
22 on a WRRV (Figure 4-4).

23
24 After all 303-F Building scabbling is complete, the acid brick removal
25 area and any scabbled concrete will be inspected, and achievement of a clean
26 debris surface will be verified and documented on a WRRV (Figure 4-4).

27
28 Debris from scabbling will be designated as described in Section 3.3 and
29 managed as described in Section 3.4.

30
31 Waste residues could exist on the white painted surface of the adjacent
32 concrete block wall, although this is difficult to visually verify. Wall
33 coatings predate RCRA operations at this location and it is unlikely that the
34 RCRA components in the room contaminated the walls. However, because of a
35 potential for minor surface contamination from RCRA operations, the lower
36 24 inches (61 centimeters) of the east and south concrete block wall above the
37 catch basin will be hand scrubbed to a clean debris surface and the
38 decontamination documented (Figure 4-5).

39
40 The surface of the metal catch basin liner will be swept of loose
41 contamination and decontaminated by hand scrubbing to a 'clean debris
42 surface'. The decontamination for the catch basin liner will be documented on
43 the WRRV (Figure 4-5). The liner and the concrete block wall will be
44 inspected and achievement of a clean debris surface for both will be verified
45 and documented (Figure 4-5).

46
47 Decontamination solutions, rags, etc., will be collected for designation
48 as described in Section 3.3 and managed as described in Section 3.4.

5.0 DECONTAMINATION VERIFICATION

1
2
3
4 Decontamination verification will be by visual inspections. After floor
5 and wall decontamination (described in Section 4.0), the assigned Field Team
6 Leader or other WATS representative will inspect the decontaminated surfaces
7 to verify achievement of a 'clean debris surface'. A clean debris surface is
8 defined by 40 CFR 268.45, Table I (the Debris Rule) as follows:

9
10 "'Clean debris surface' means the surface, when viewed without
11 magnification, shall be free of all visible contaminated soil and
12 hazardous waste except that residual staining from soil and waste
13 consisting of light shadows, slight streaks, or minor discolorations, and
14 soil and waste in cracks, crevices, and pits, may be present provided
15 that such staining and waste and soil in cracks, crevices, and pits shall
16 be limited to no more than 5% of each square inch of surface area."
17

18 The 'clean debris surface' verification inspections will be documented on
19 the WRRVs (Figures 4-2 through 4-5), which also will be used to document the
20 decontamination activity.

21
22 Ecology will be notified in advance of final visual inspections so that
23 an Ecology representative could be present during the inspections.

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6.0 REFERENCES

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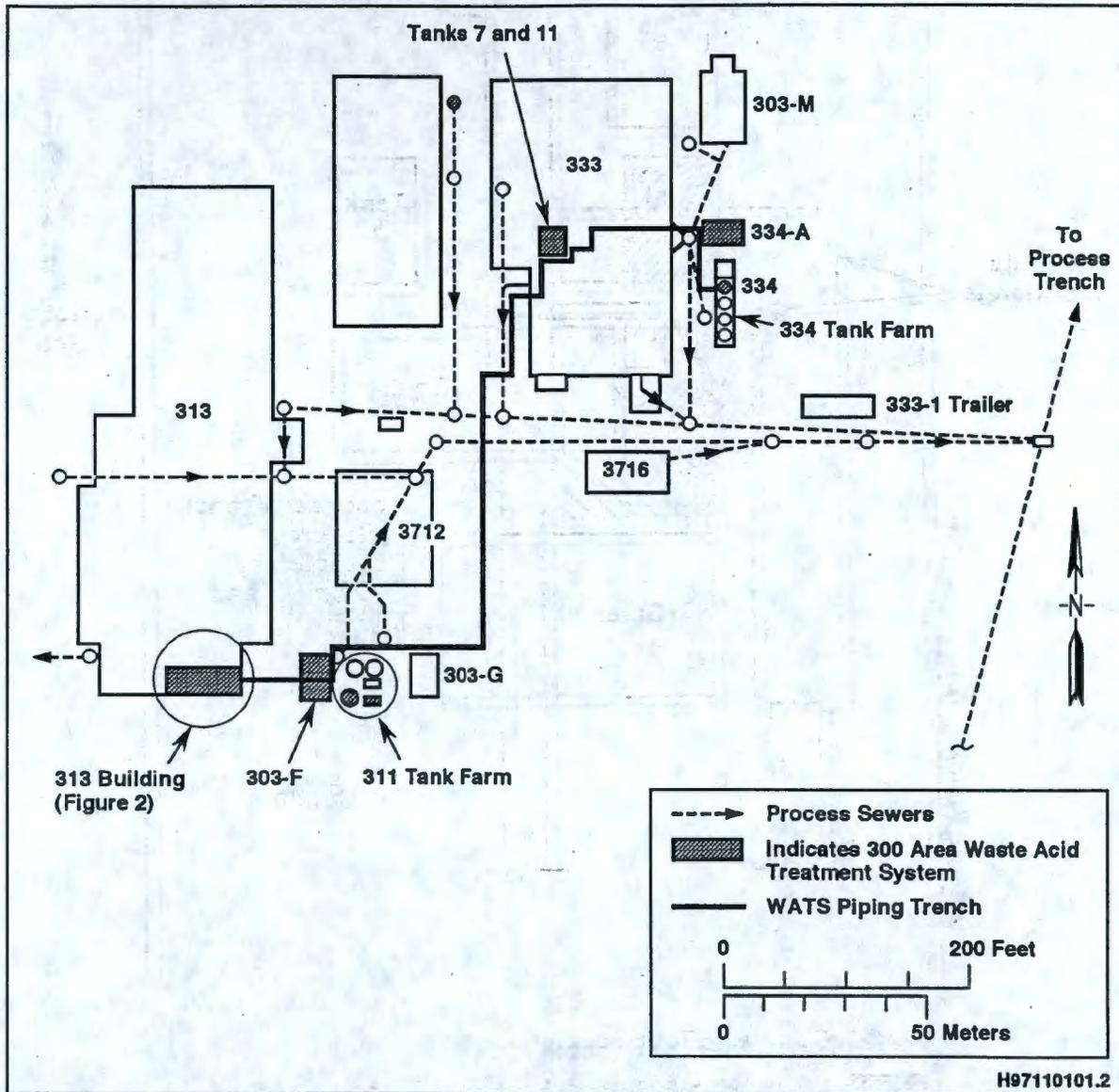
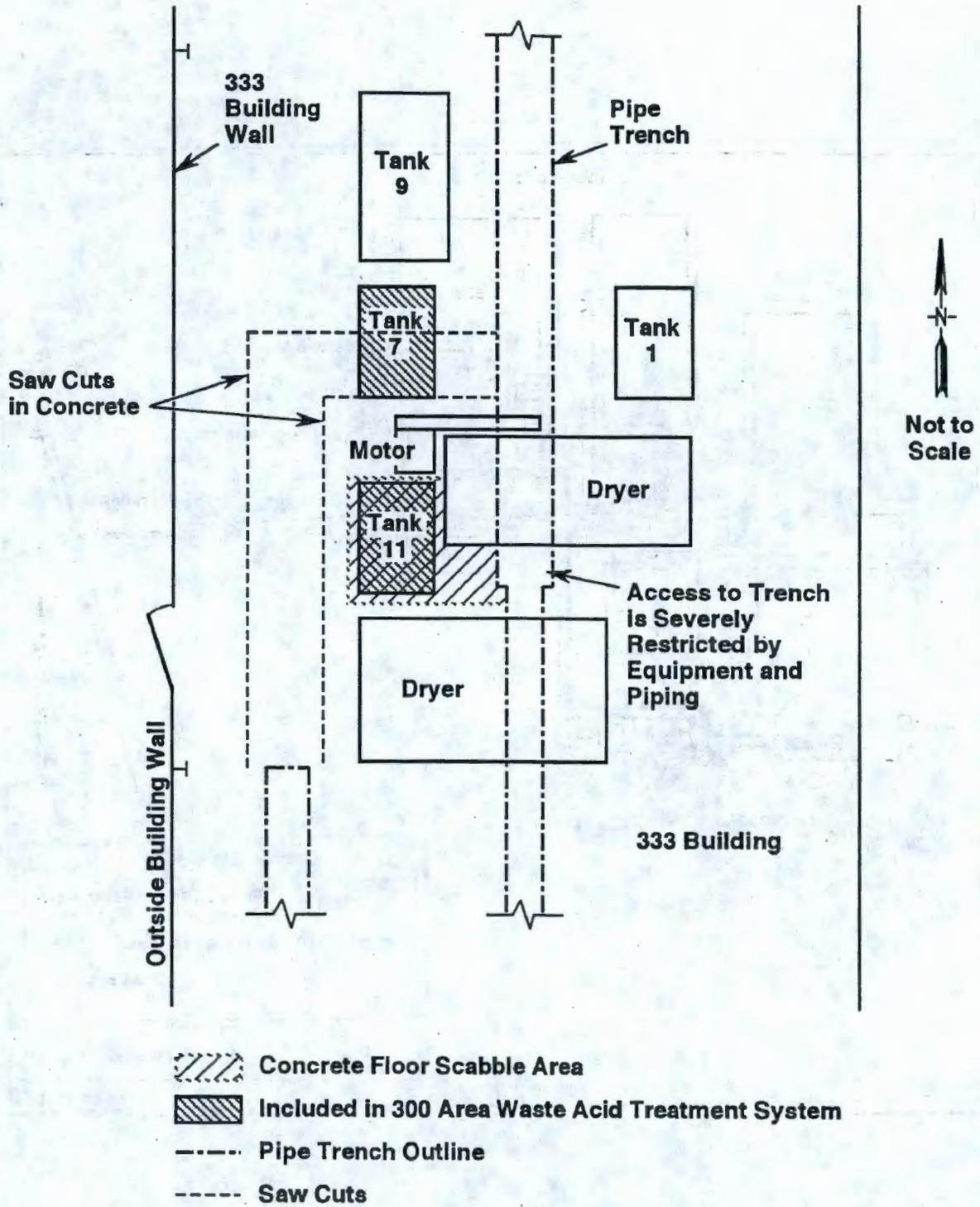
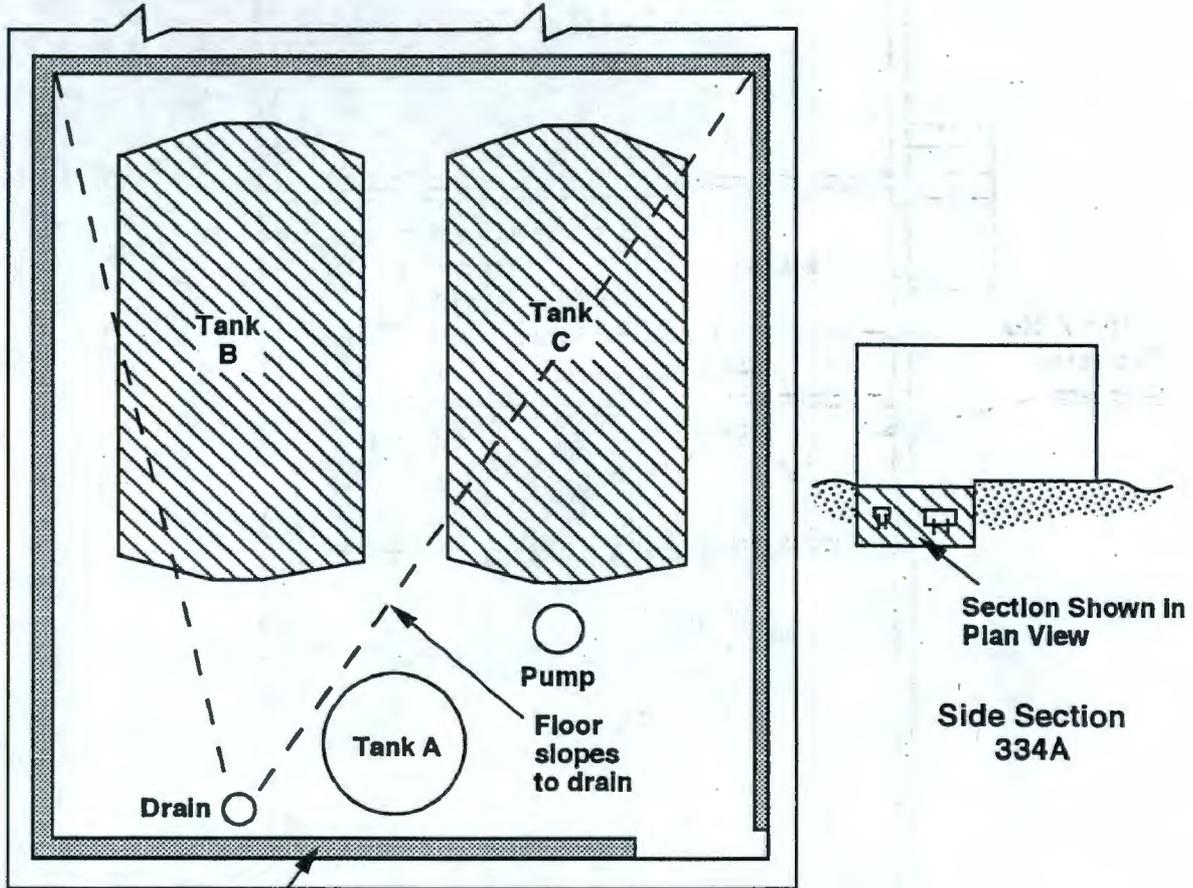


Figure 2-1. 300 Area Waste Acid Treatment System.

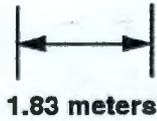


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Figure 2-2. 300 Area Waste Acid Treatment System Portion of the 333 Building.



5.08 centimeters styrofoam insulation on exposed concrete installed 1986. Overlaid with 1.91 centimeters cement slurry and 3.81 centimeter x 3.81 centimeter chicken wire. Starts 53.34 centimeters from floor of plt. Rises to bottom of grate covering plt.

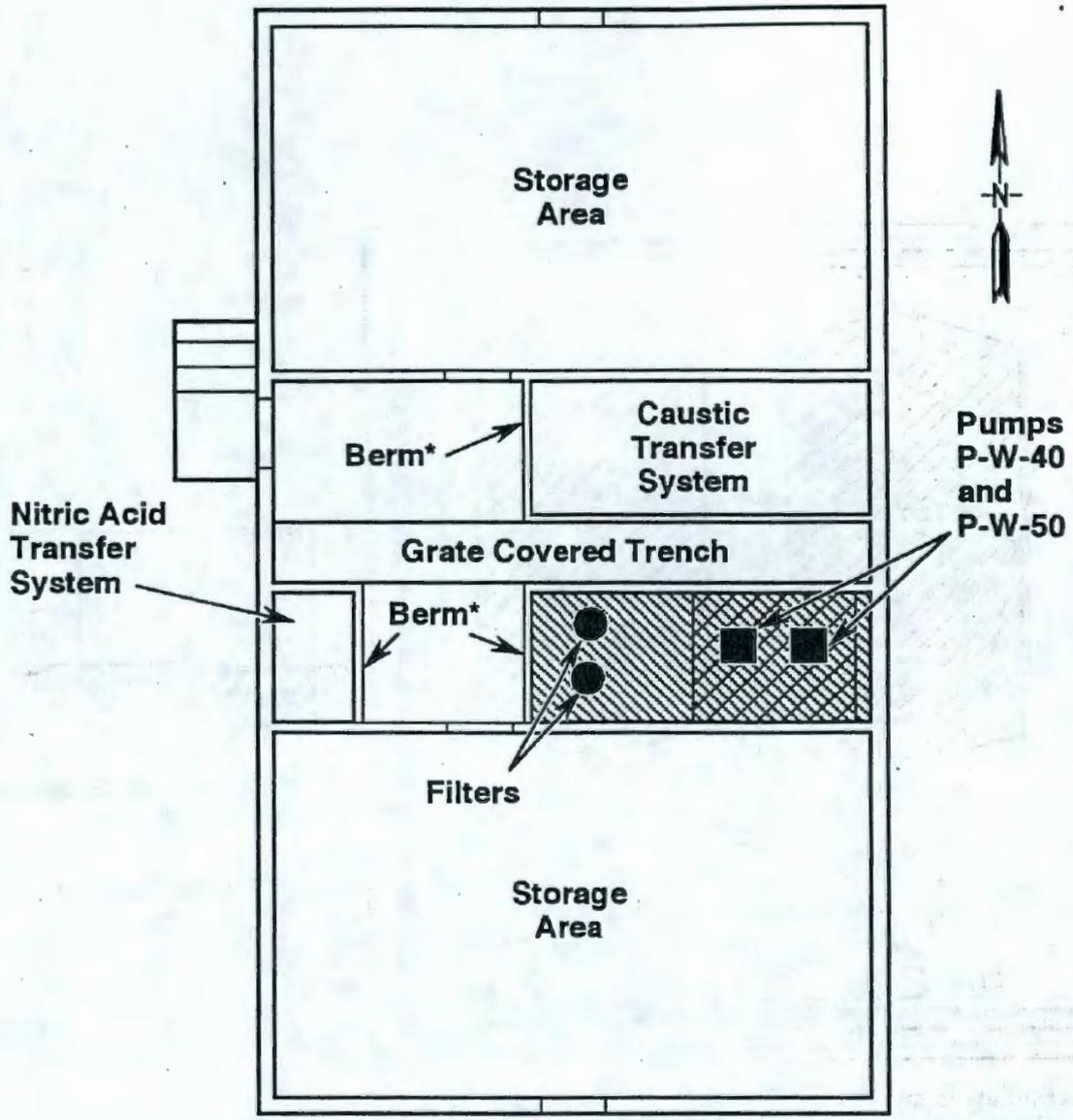


Plan View

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Figure 2-3. 300 Area Waste Acid Treatment System Portion of the 334-A Building.

303-F Building



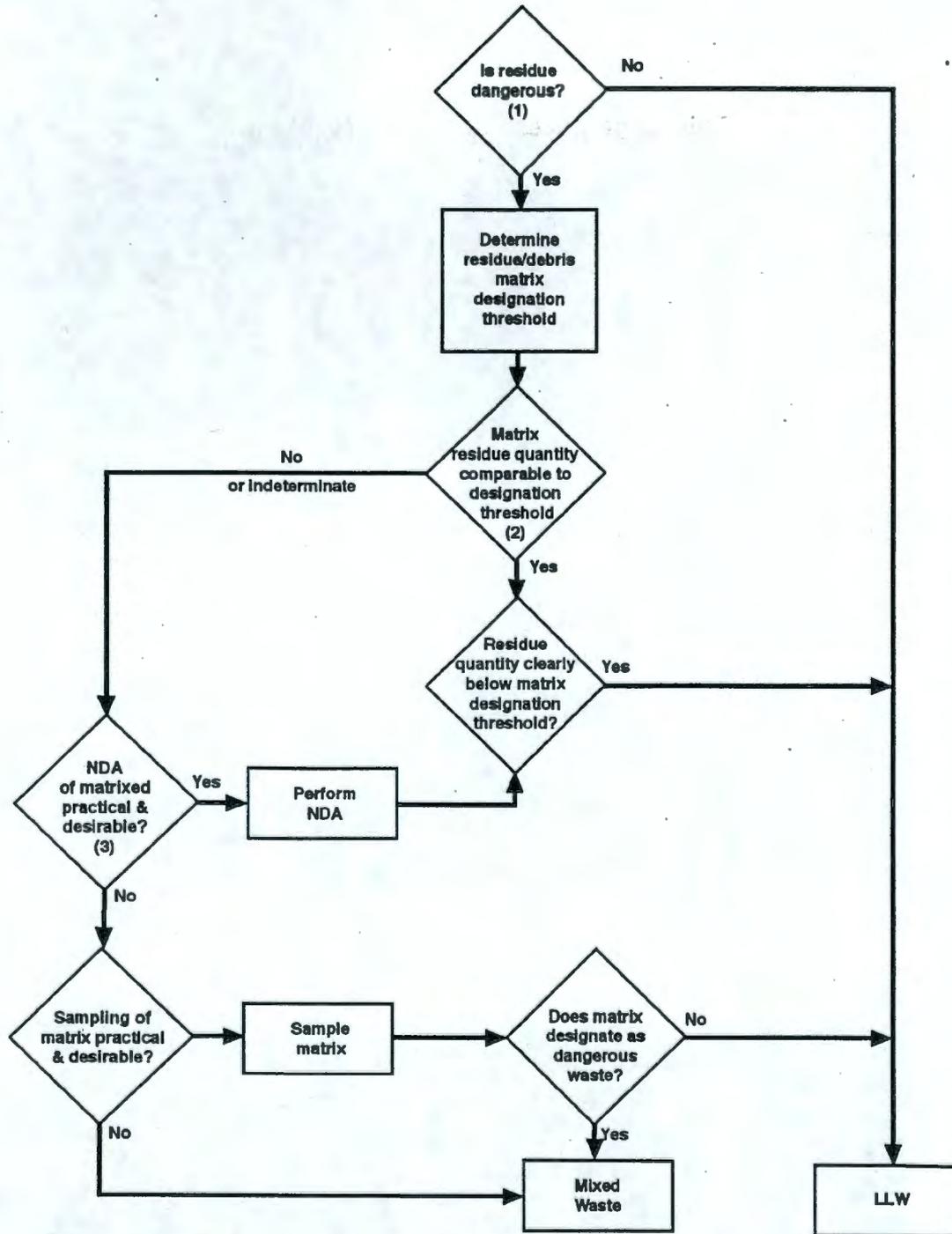
* Bermed area covered with acid brick overlaid with 3.18 centimeters of grout in the bottom and half way up the berm.

-  300 Area Waste Acid Treatment System
-  Stainless Steel Catch Pan

(Not to scale)

H97110101.4

Figure 2-4. 300 Area Waste Acid Treatment System Portion of the 303-F Building.



Notes:

- (1) Dangerous determination for residues based on residue sampling results.
- (2) Debris matrix designation begins at this point.
- (3) Nondestructive assay performed to determine the quantity of dangerous waste residues on component based on the relationship of radionuclides to dangerous waste constituents in residues.
- (4) NDA = nondestructive assay.
LLW = low-level waste.

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Figure 3-1. Logic Flowpath for Designation of 300 Area WATS Debris with Respect to System Residues.

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**WASTE AND RESIDUE REMOVAL VERIFICATION
300 Area Waste Acid Treatment System**

This documents decontamination and 'clean debris surface' verification inspections for the following components, structures and/or materials.

1. TSD Unit: 300 Area Waste Acid Treatment System
2. Building/location: 334-A Building Tank Pit
3. Component(s)/Area(s): Metal tank A and miscellaneous metal surfaces
4. Material (e.g., concrete, metal, plastic): Carbon steel
5. Decontamination:
 - A. Method¹ (NA here if no decontamination performed): Hand washing
 - B. Parameters (check appropriate parameters):

<input type="checkbox"/>	Temperature	
<input type="checkbox"/>	Propellant	
<input type="checkbox"/>	Solid media (e.g., shot, grit, beads)	
<input type="checkbox"/>	Pressure	
<input type="checkbox"/>	Residence time	
<input type="checkbox"/>	Surfactant(s)	
<input checked="" type="checkbox"/>	Detergents	<u>De-Solv-It or equivalent nonregulated cleaner</u>
<input type="checkbox"/>	Grinding/striking media (e.g., wheels, piston heads)	
<input type="checkbox"/>	Depth of surface layer removal	
<input checked="" type="checkbox"/>	Other	<u>Applicators (rags, etc.)</u>
 - C. The decontamination of the components/areas/materials identified in steps 1 through 4 was completed as specified in step 5.

Signature

Date

6. Verification of Performance Standard: The identified components, areas, and/or materials have been inspected visually and have attained a clean debris surface².

Authorized Representative: _____

Signature

Date

1. Although not mandatory, decontamination could use a physical extraction method from Table 1, Alternative Treatment Standards for Hazardous Debris (40 CFR 268.45).
 2. Definition of "clean debris surface" from Table 1, Alternative Treatment Standards for Hazardous Debris (40 CFR 268.45): "'Clean debris surface' means the surface, when viewed without magnification, shall be free of all visible contaminated soil and hazardous waste except that residual staining from soil and waste consisting of light shadows, slight streaks, or minor discolorations, and soil and waste in cracks, crevices, and pits, may be present provided that such staining and waste and soil in cracks, crevices, and pits shall be limited to no more than 5% of each square inch of surface area."
- Note: This form does not originate in dangerous waste regulations or closure guidance documents.

Figure 4-2. 334-A Building Metal Surfaces Decontamination Verification.

**WASTE AND RESIDUE REMOVAL VERIFICATION
300 Area Waste Acid Treatment System**

This documents decontamination and 'clean debris surface' verification inspections for the following components, structures and/or materials.

1. TSD Unit: 300 Area Waste Acid Treatment System
2. Building/location: 303-F Building
3. Component(s)/Area(s): Catch Basin Berm
4. Material (e.g., concrete, metal, plastic): Concrete/Acid Brick
5. Decontamination:
 - A. Method¹ (NA if no decontamination performed): Scabbling
 - B. Parameters (check appropriate parameters):

<input type="checkbox"/>	NA if no decontamination performed	
<input type="checkbox"/>	Temperature	
<input checked="" type="checkbox"/>	Propellant	<u>Compressed air</u>
<input checked="" type="checkbox"/>	Solid media (e.g., shot, grit, beads)	<u>Steel shot and/or grit</u>
<input type="checkbox"/>	Pressure	
<input type="checkbox"/>	Residence time	
<input type="checkbox"/>	Surfactant(s)	
<input type="checkbox"/>	Detergents	
<input checked="" type="checkbox"/>	Grinding/striking media (e.g., wheels, piston heads)	<u>Steel rods, jackhammer</u>
<input checked="" type="checkbox"/>	Depth of surface layer removal	<u>0.6 centimeter</u>
<input type="checkbox"/>	Other	
 - C. The decontamination of the components/areas/materials identified in steps 1 through 4 was completed as specified in step 5.

Signature / Date

6. Verification of Performance Standard: The identified components, areas, and/or materials have been inspected visually and have attained a clean debris surface².

Authorized Representative: _____
Signature / Date

1. Although not mandatory, decontamination could use a physical extraction method from Table 1, Alternative Treatment Standards for Hazardous Debris (40 CFR 268.45).
 2. Definition of "clean debris surface" from Table 1, Alternative Treatment Standards for Hazardous Debris (40 CFR 268.45): "'Clean debris surface' means the surface, when viewed without magnification, shall be free of all visible contaminated soil and hazardous waste except that residual staining from soil and waste consisting of light shadows, slight streaks, or minor discolorations, and soil and waste in cracks, crevices, and pits, may be present provided that such staining and waste and soil in cracks, crevices, and pits shall be limited to no more than 5% of each square inch of surface area."

Note: This form does not originate in dangerous waste regulations or closure guidance documents.

Figure 4-4. 303-F Building Concrete Catch Basin Decontamination Verification.

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