OCT 2 / 2010

Change Number Federal Facility Agreement and Consent Order Date Change Control Form Do not use blue ink. Type or print using black ink. M-62-09-01 October 5, 2010 Originator Phone The U.S. Department of Energy, the State of Washington Department of Ecology, and the U.S. Environmental Protection Agency. Class of Change [] II - Executive Manager [X] I - Signatories [] III - Project Manager **Change Title** Hanford Federal Facility Agreement and Consent Order Milestone Modifications to M-062-00 for Pretreatment Processing and Vitrification of Hanford High Level (HLW) and Low Activity (LAW) Tank Wastes, resulting from the 2007 - 2009 Hanford negotiations on changes to the Hanford Federal Facility Agreement and Consent Order (HFFACO), also known as the Tri-Party Agreement or TPA. Description/Justification of Change This change form reflects the results of the 2007 - 2009 Hanford negotiations on milestones for Pretreatment Processing and Vitrification of Hanford High Level (HLW) and Low Activity (LAW) Tank Wastes in the M-062-00 series and carries out modifications to the milestones in the HFFACO. mpact of Change The modifications in this document are conditioned upon approval of the following TPA change packages M-36-09-01, M-42-09-01, M-45-09-01, M-47-09-01, M-50-09-01, M-51-09-01, M-61-09-01, M-62-09-01, M-90-09-01, P-09-09-02 and I-09-01, and shall go into effect upon entry of the Consent Decree in Washington v. DOE, Case No. 08-5085-FVS. **Affected Documents** The Hanford Federal Facility Agreement and Consent Order, as amended. Approvals Page 1 of 14 Ecology

The following Interim Milestones are hereby **added** to the Hanford Federal Facility Agreement and Consent Order.

All new milestones established in this change form are established with the State of Washington Department of Ecology as the Lead Regulatory Agency.

M-062-20	Close all 28 issues, as originally identified, in Comprehensive Review of the Hanford Waste Treatment Plant Flowsheet and Throughput Assessment Conducted by an Independent Team of External Experts, issued in March 2006. For purposes of this milestone M-062-20, "close" is defined as the Technology Steering Committee's approval signature of closeout documentation for each issue.	12/31/2010
M-062-21	On an annual basis, submit data, whose accuracy is certified in accordance with WAC 173-303-810(13), and which demonstrates on a rolling three year average, operation of WTP, and any supplemental treatment if needed, at a rate sufficient to accomplish treatment of all Hanford tank waste in accordance with the date required by milestone M-062-00, taking into account that treatment rates are expected to vary based upon a number of factors, including the character of the waste treated, or alternatively describe plans to increase the rate beyond that previously anticipated in order to achieve treatment of all Hanford tank waste by the M-062-00 milestone date.	2/28/2023 and annually thereafter
M-062-30	Without restricting the discretion reserved to DOE and Ecology under M-062-45 item #3 to make the supplemental treatment decision in accordance with M-062-45 item #3 under that milestone, DOE and Ecology shall complete negotiations establishing milestones for implementing near-term (2011-2016) actions, such as those identified in the 2008 External Technical Review of System Planning for Low-Activity Waste Treatment at Hanford report, for enhancing WTP tank waste treatment and advancing the evaluation of supplemental treatment options. Such actions may include, among other actions: enhancing WTP LAW melter production rates; installing a third melter in the WTP LAW Facility; cold and hot testing strategies for bulk vitrification; and evaluating and implementing sodium mitigation strategies.	Twelve (12) months after milestone M- 062-30 is adopted by the parties
M-062-31-T01	Complete Final Design and Submit a complete RCRA Part B Permit Modification request for Enhanced WTP and/or Supplemental Vitrification Treatment Facility based on the M-062-45 decision.	12 months afte M-062-45 item #3 decision on supplemental treatment

M-062-32-T01 See * in M-062-45	Start construction of Supplemental Vitrification Treatment Facility and/or WTP Enhancements.	36 months after M-062-45 item #3 decision on supplemental treatment, provided that Ecology has issued a final permit modification at least twelve (12) months earlier
M-062-33-T01 See * in M-062-45	Complete construction of Supplemental Treatment Vitrification Facility and/or WTP Enhancements.	72 months after M-062-45 item #3 decision on supplemental treatment
M-062-34-T01 See * in M-062-45	Complete Hot Commissioning of Supplemental Treatment Vitrification Facility and/or WTP Enhancements.	92 months after M-062-45 item #3 decision on supplemental treatment
M-062-40	Submit a System Plan to Ecology describing the disposition of all tank waste managed by the Office of River Protection, including the retrieval of all tanks not addressed by the Consent Decree in Washington v. DOE, Case No. 08-5085-FVS, and the completion of the treatment mission. The Plan will be updated and submitted to Ecology every three years to document any further optimization of retrieval and waste treatment capabilities to, in the case of SST retrievals, complete such retrievals as quickly as is technically feasible (but not later than the date established in milestone M-045-70), and, in the case of tank waste treatment, complete such treatment as quickly as is technically feasible (but not later than the date established in milestone M-062-00), both with and without consideration of (i) whether such further optimization would be excessively difficult or expensive within the context of such activities and (ii) any impact on the overall cleanup mission. One year prior to the issuance of the System Plan, DOE and Ecology will each select the scenarios (including underlying common and scenario-specific assumptions) that will be analyzed in the System Plan, with DOE and Ecology each having the right to select a minimum of three scenarios each. The Plan will include the following elements: OVERALL MINIMUM REQUIREMENTS The Plan will present the following minimum information for each	Starting October 31, 2010, and every three years thereafter, Ecology and DOE will each have the right to select a minimum of three scenarios that will be analyzed in the System Plan. Beginning October 31, 2011, and every three years thereafter, issue the System Plan.

scenario evaluated:

- · A system description for each system utilized in the planning
- · Planning bases for each case
- A description of key issues, assumptions, and vulnerabilities for each scenario evaluated; a description of how such issues, assumptions and vulnerabilities are addressed in the evaluation.
- Sensitivities analysis of selected key assumptions
- Estimated schedule impacts of alternative cases relative to the baseline, including cost comparisons for a limited subset of scenarios that DOE and Ecology wish to analyze further.
- Identification of new equipment, technology, or actions needed for the scenario (e.g., new evaporators or DSTs; new retrieval technologies; waste treatment enhancements or mitigations, such as sodium, sulfate, aluminum and chrome mitigation measures).
- Identification of issues, techniques or technologies that need to be further evaluated or addressed in order to accelerate tank retrievals and tank waste treatment
- Impacts on closure activities for each scenario.

TANK WASTE TREATMENT

The Plan will evaluate scenarios and identify potential near and long-term actions to optimize tank waste treatment so that the treatment mission is completed as quickly as is technically feasible but not later than the date established in milestone M-062-00, with and without consideration of (i) whether such further optimization would be excessively difficult or expensive within the context of such activities and (ii) any impact on the overall cleanup mission.

The Plan will, at a minimum, describe how the tank waste treatment mission can:

- Pretreat 100% of the retrievable tank waste (at a rate sufficient to operate the HLW facility, LAW facility, and Supplemental Treatment system simultaneously at their estimated average production rates).
- Vitrify 100% of the separated high-level waste stream at estimated average production rates.
- Vitrify 100% of separated low-activity waste stream at estimated average production rates.

Appropriately manage secondary waste streams.

The Plan will take into account the results from testing of the Pretreatment Engineering Platform and other studies.

SUPPLEMENTAL TREATMENT

The Plan will also describe:

- How much total sodium will need to be treated.
- The needed capacity for supplemental treatment to have all
 the tank waste treated by a date that is as quickly as is
 technically feasible but not later than the date established in
 milestone M-062-00, with and without consideration of (i)
 whether such further optimization would be excessively
 difficult or expensive within the context of such activities
 and (ii) any impact on the overall cleanup mission.

The System Plan will outline specific options to treat all the LAW. Such options include:

- Build and operate a 2nd LAW Vitrification Facility.
- Build and operate a Bulk Vitrification Facility.

Not later than the System Plan Report due date of 10/31/2014, DOE will submit a one-time Hanford Tank Waste Supplemental Treatment Technologies Report, which will be required if a tank waste supplemental treatment technology is proposed, other than a 2nd LAW Vitrification Facility.

This report will:

- Describe additional treatment facilities and technologies, and cost which in combination with the WTP are needed to vitrify all of Hanford's tank waste by a date that is as quickly as is technically feasible but not later than the date established in milestone M-062-00, with and without consideration of (i) whether such further optimization would be excessively difficult or expensive within the context of such activities and (ii) any impact on the overall cleanup mission.
- Apply the same selection criteria to all options and include a 2nd LAW Vitrification Facility as an option.
- Include all the results from all waste form performance data (compared against the performance of borosilicate glass) for all the treatment technologies being considered.
- Describe the technologies being considered (including size,

throughput, sodium loading, quantity of waste to be processed, quantity of final waste forms, secondary waste quantity and nature, technical viability, and life cycle cost and schedule estimates).

 Include data from both cold and hot testing if bulk vitrification is to be retained as an option.

TANK WASTE RETRIEVAL

The Plan will evaluate scenarios and identify potential near and long-term actions to optimize tank waste retrieval so that the single-shell tank retrievals are completed as quickly as is technically feasible but not later than the date established in milestone M-045-70, with and without consideration of (i) whether such further optimization would be excessively difficult or expensive within the context of such activities and (ii) any impact on the overall cleanup mission.

The Plan will consider:

- SST integrity information, including the SST integrity assurance review provided under milestone M-045-91 and any further integrity assessments.
- Waste retrieval rate sufficient to operate all waste treatment facilities at their full capacities, considering optimized waste feed rates.
- The effect on waste retrieval rates of the waste retrieval technologies selected through the TWRWP process.
- Sequences for remaining SSTs and DSTs to be retrieved based on a risk prioritization strategy, waste treatment feed optimization as affected by blending, and Waste Management Waste Area Closure considerations.

The Plan will also take into account the results from previous waste retrievals and other waste treatment studies. This shall include:

- The retrieval methodologies that could be employed and estimated waste volumes to be generated for transfer to the DST or other safe storage.
- DST space evaluations for the waste retrieval sequence.
- Proposed improvements to reduce waste retrieval durations

CONTINGENCY PLANNING

The Plan will identify and consider possible contingency measures to address the following risks:

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	Results from SST integrity evaluations.	
	If retrievals take longer than originally anticipated and there is potential impact to the schedule for retrieving specified tanks under this agreement.	
	If DST space is not sufficient or is not available to support continued retrievals on schedule.	
	If any portion of the WTP does not initiate cold commissioning on schedule.	
	If any portion of the WTP does not complete hot start on schedule.	
	 If operation of the WTP does not meet treatment rates that are adequate to complete retrievals under the schedule in this agreement. For example, the contingency measures will address estimated pretreatment facility throughput as affected by ultrafiltration capacity and oxidative leaching requirements. 	
	The contingency measures identified for consideration should include, but not be limited to, providing new, compliant tanks with sufficient capacity and in sufficient time to complete retrievals under this agreement, regardless of WTP operational deficiencies or retrieval conditions.	
M-062-45	Every six years, within six months of the issuance of the last revision of the System Plan, the parties will negotiate the following:	April 30, 2015, and every six
- 11	 Commencing as target milestones in 2015 and enforceable milestones in 2021 and each negotiation thereafter, tank waste retrieval sequencing and milestones, and milestones for installation of infrastructure to feed tank waste from the DST system to the tank waste treatment system, for the next eight years. 	thereafter.
	 Contingency actions and milestones, if and as necessary, for providing new, compliant tanks with sufficient capacity and in sufficient time to complete retrievals under this agreement, regardless of WTP operational deficiencies or retrieval conditions. 	
	3. Supplemental treatment selection (a one time selection to be made not later than April 30, 2015) and milestones, which must be consistent with M-062-00 as established by M-062-45 item #5. A 2 nd LAW Vitrification Facility must be considered as one of the options. *Milestones M-062-31-T01 through M-062-34-T01 are initially set as target dates and will be established (as may be modified) as interim milestones when they are converted to interim milestones in accordance with applicable HFFACO procedures at the	

conclusion of this negotiation.

- The date in milestone M-045-70 for completion of the tank waste retrievals as expeditiously as possible.
- 5. The date in milestone M-062-00 for completion of tank waste treatment as expeditiously as possible.
- 6. Milestones for the provision of IHLW canister storage capacity for the six year period of WTP operation for the operating period that begins in January 2022. Additional milestones for the provision of such canister capacity will be established as needed every six years thereafter for the storage of IHLW for the subsequent six year period of WTP operations.
- Reevaluate milestones to establish facilities to manage secondary waste streams from the WTP by the date that the WTP achieves initial plant operations.

As used in paragraphs 4 and 5, above, the phrase 'as expeditiously as possible' means, in the case of SST retrievals, completing such retrievals as quickly as is technically feasible but not later than the date established in milestone M-045-70, and in the case of tank waste treatment, completing such treatment as quickly as is technically feasible but not later than the date established in milestone M-062-00, and in each case without excessive difficulty or expense within the context of such activities, and in consideration of any impact on the overall cleanup mission.

By the milestone due date, the parties will complete negotiations on the above matters. Although multiple scenarios may be considered in the course of the negotiations, and none may be considered wholly appropriate, the final decisions in items 1 through 7 above will be consistent with a single scenario, including any agreed-upon supplemental sensitivity analyses. The parties agree that the chosen scenario alone need not dictate matters in the negotiations and that other information may be considered as the parties deem appropriate.

In the event Ecology and DOE do not reach agreement for the matters in M-062-45 paragraphs 1, 2, 3, 6, and 7 the dispute between Ecology and DOE will be resolved pursuant to the HFFACO Article VIII.

The dispute resolution process in HFFACO, Article VIII, does not apply to the determinations in M-062-45 paragraphs 4 and 5. Rather, these disputes shall be governed by the Consent Decree in Washington v. DOE, Case No. 08-5085-FVS. No later than 12/31/2021, the United States and Ecology shall complete negotiations to establish a mechanism that will apply to resolve future disputes regarding the determinations in M-062-45

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	their rights regarding the mechanism that should apply to such future disputes, in the event that they cannot reach agreement.	
M-062-49	Submit a report to the Department of Ecology, with data, whose accuracy is certified in accordance with WAC 173-303-810(13), and which demonstrates that the WTP is designed to accomplish at least the following:	10/31/2011
	 Pretreat 100% of retrievable tank waste (i.e., 48,000 MT of sodium and 25,000 MT of solids). 	
	 Vitrify 100% of the separated high-level waste stream (estimated at 4.2 MTG/d, at the assumed operating efficiency). 	
	 WTP LAW combined with supplemental treatment (bulk vitrification or second LAW) can vitrify 100% of separated low-level waste stream (estimated at 21 MTG/d, at the assumed operating efficiency, for WTP LAW). 	

Specific Major and Interim Milestones are **modified** as shown by use of strikeout to indicate deleted text and shading to indicate added text.

M-062-00	COMPLETE PRETREATMENT PROCESSING AND VITRIFICATION OF HANFORD HIGH LEVEL (HLW) AND LOW ACTIVITY (LAW) TANK WASTES.	12/31/2028 12/31/2047 or earlier as
	COMPLIANCE WITH THE WORK SCHEDULES SET FORTH IN THIS M-62 MILESTONE SERIES IS DEFINED AS THE PERFORMANCE OF SUFFICIENT WORK TO ASSURE WITH REASONABLE CERTAINTY THAT DOE WILL ACCOMPLISH SERIES M-62 MAJOR AND INTERIM MILESTONE REQUIREMENTS.	established by M-062-45
	DOE INTERNAL WORK SCHEDULES (E.G., DOE APPROVED SCHEDULE BASELINES) AND ASSOCIATED WORK DIRECTIVES AND AUTHORIZATIONS FOR THIS MILESTONE SERIES SHALL BE CONSISTENT WITH THE REQUIREMENTS OF THIS AGREEMENT. MODIFICATION OF DOE CONTRACTOR BASELINE(S) AND ISSUANCE OF ASSOCIATED DOE WORK DIRECTIVES AND/OR AUTHORIZATIONS THAT ARE NOT CONSISTENT WITH AGREEMENT REQUIREMENTS SHALL NOT BE FINALIZED PRIOR TO APPROVAL OF AN AGREEMENT CHANGE REQUEST SUBMITTED PURSUANT TO AGREEMENT ACTION PLAN SECTION 12.0.	
M-062-00A	COMPLETE WTP PRETREATMENT PROCESSING AND VITRIFICATION OF HANFORD HLW AND LAW TANK WASTES. TANK WASTE PROCESSING SHALL COMPLETE THE WTP PRETREATMENT AND VITRIFICATION OF NO LESS THAN 10% OF HANFORD'S TANK WASTE BY MASS* AND 25% BY ACTIVITY. *[IN MEETING THIS REQUIREMENT DOE WILL PRETREAT AND VITRIFY AND LESS THAN 6000 METRIC TONS OF SORH MAIN	02/28/2018
	VITRIFY NO LESS THAN 6000 METRIC TONS OF SODIUM (IN THE INSTANCE OF LAW FEED) AND 800 METRIC TONS OF WASTE OXIDES (IN THE INSTANCE OF HLW FEED)].	

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M-062-01S and beyond	SUBMIT SEMI-ANNUAL PROJECT COMPLIANCE REPORT DOE'S MANAGER, OFFICE OF RIVER PROTECTION (ORP), WILL SUBMIT A "PROJECT COMPLIANCE REPORT" TO ECOLOGY SEMI-ANNUALLY (A COPY OF THIS REPORT WILL ALSO BE PROVIDED TO EPA'S REGION 10 OFFICE OF WASTE AND CHEMICALS MANAGEMENT). THIS REPORT WILL DOCUMENT DOE COMPLIANCE WITH AGREEMENT REQUIREMENTS AND SHALL BE SEQUENTIALLY UPDATED BY INFORMATION DOCUMENTING WORK PERFORMED AND ISSUES ENCOUNTERED DURING THE PREVIOUS REPORT PERIOD. THE ORP PROJECT COMPLIANCE REPORT WILL BE PROVIDED AS PART OF THE PARTIES' INTER AGENCY MANAGEMENT INTEGRATION TEAM (IAMIT) MEETINGS, AND SHALL DOCUMENT THE STATUS OF PROGRESS TO DATE, PROGRESS MADE DURING THE REPORT PERIOD, AND ACTIVITIES EXPECTED IN THE FORSEEABLE FUTURE. THE REPORT WILL INCLUDE, BUT IS NOT LIMITED TO: (1) A CONCISE DESCRIPTION OF PROJECT ACCOMPLISHMENTS AND ISSUES INCLUDING THOSE ENCOUNTERED DURING THE PREVIOUS YEAR AND THOSE ENCOUNTERED DURING THE PREVIOUS YEAR AND THOSE EXPECTED N THE NEAR TERM, (2) WHEN APPLICABLE, A DESCRIPTION OF ACTIONS INITIATED OR OTHERWISE TAKEN TO RECOVER ANY AGREEMENT SCHEDULE SLIPPAGE, (3) A BUDGET AND COST STATUS, (4) A STATEMENT DOCUMENTING WHETHER OR NOT DOE AND DOE"S CONTRACTOR(S) REMAIN IN COMPLIANCE WITH AGREEMENT REQUIREMENTS, I.E., WHETHER OR NOT "DOE AND DOE'S CONTRACTOR(S) HAVE COMPLETED SUFFICIENT WORK TO ALLOW ACHIEVEMENT OF AGREEMENT REQUIREMENTS.", AND (5) CONCISE DESCRIPTIONS OF ANY NONCOMPLIANCE. COPIES OF ALL PERTINANT DOE WORK DIRECTIVES AND/OR AUTHORIZATIONS ISSUED TO DOE'S CONTRACTOR(S) SHALL BE PROVIDED ON REQUEST.	O7/31/2009 Semi-annually beginning July 31, 2001
M-062-01T and beyond	SUBMIT SEMI-ANNUAL PROJECT COMPLIANCE REPORT DOE'S MANAGER, OFFICE OF RIVER PROTECTION (ORP), WILL SUBMIT A "PROJECT COMPLIANCE REPORT" TO ECOLOGY SEMI-ANNUALLY (A COPY OF THIS REPORT WILL ALSO BE PROVIDED TO EPA'S REGION 10 OFFICE OF WASTE AND CHEMICALS MANAGEMENT). THIS REPORT WILL DOCUMENT DOE COMPLIANCE WITH AGREEMENT REQUIREMENTS AND SHALL BE SEQUENTIALLY UPDATED BY INFORMATION DOCUMENTING WORK PERFORMED AND ISSUES ENCOUNTERED DURING THE PREVIOUS REPORT PERIOD. THE ORP PROJECT COMPLIANCE REPORT WILL BE PROVIDED AS PART OF THE PARTIES' INTER AGENCY MANAGEMENT INTEGRATION TEAM (IAMIT) MEETINGS, AND	01/31/2010 Semi-annually beginning July 31, 2001

SHALL DOCUMENT THE STATUS OF PROGRESS TO DATE, PROGRESS MADE DURING THE REPORT PERIOD, AND

ACTIVITIES EXPECTED IN THE FORSEEABLE FUTURE. THE REPORT WILL INCLUDE, BUT IS NOT LIMITED TO: (1) A CONCISE DESCRIPTION OF PROJECT ACCOMPLISHMENTS AND ISSUES INCLUDING THOSE ENCOUNTERED DURING THE PREVIOUS YEAR AND THOSE EXPECTED N THE NEAR TERM. (2) WHEN APPLICABLE, A DESCRIPTION OF ACTIONS INITIATED OR OTHERWISE TAKEN TO RECOVER ANY AGREEMENT SCHEDULE SLIPPAGE, (3) A BUDGET AND COST STATUS. (4) A STATEMENT DOCUMENTING WHETHER OR NOT DOE AND DOE"S CONTRACTOR(S) REMAIN IN COMPLIANCE WITH AGREEMENT REQUIREMENTS, I.E., WHETHER OR NOT "DOE AND DOE'S CONTRACTOR(S) HAVE COMPLETED SUFFICIENT WORK TO ALLOW ACHIEVEMENT OF AGREEMENT REQUIREMENTS.", AND (5) CONCISE DESCRIPTIONS OF ANY NONCOMPLIANCE. COPIES OF ALL PERTINANT DOE WORK DIRECTIVES AND/OR AUTHORIZATIONS ISSUED TO DOE'S CONTRACTOR(S) SHALL BE PROVIDED ON REQUEST.

M-062-07B

COMPLETE ASSEMBLY OF LOW ACTIVITY WASTE-VITRIFICATION FACILITY MELTER #1 SO THAT IT IS READY FOR TRANSPORT AND INSTALLATION IN THE LAW-VITRIFICATION BUILDING (BNI BASELINE SCHEDULE ACTIVITY 4DL321A200 AS PART OF DOE CONTRACT No. DE-AC27-01RV14136), AND COMPLETE SCHEDULE ACTIVITY ID-4DH46102A2 — MOVE #1 MELTER INTO THE HIGH LEVEL-WASTE VITRIFICATION FACILITY.

This milestone represents 1) the assembly of LAW Melter #1 to the point it is ready for Refractory as part of BNI Baseline activities 3EL3212A00 Specifications and Analysis, 4DL321A000 LAW—Procure Material & Equipment for Melters and 4DL321A200 LAW—Assemble Melter #1 (Contract No. DE-AC27-01RV14136). In addition, activities 4DL121U100 LAW—Elev +3 South Melter FREP and 4DL131D000 LAW—Elev +28 Columns, Beams & Q Decking at +48 shall be substantially completed, 2) moving the first HLW—melter into the HLW facility as defined in BNI baseline activities ID 4DH46102A2.

Completion of this milestone will be met when 1) LAW melter #1 will have been fully fabricated, assembled and ready for refractory material to be installed. Assembly of the melter is scheduled to occur near the end of LAW construction when the facility is most ready to have the assembled melter moved into the LAW cell where the refractory material will be installed. Meeting this milestone therefore represents significant accomplishment of the engineering, design and construction of the LAW facility; and 2) HLW melter #1 has been fully fabricated and moved into the HLW vitrification facility.

12/31/2007

M-062-08

SUBMITTAL OF HANFORD TANK WASTE SUPPLEMENTAL
TREATMENT TECHNOLOGIES REPORT, DRAFT HANFORD
TANK WASTE TREATMENT BASELINE, AND DRAFT
NEGOTIATIONS AGREEMENT IN PRINCIPLE (AIP).

06/30/2006

DOE WILL SUBMIT A SUPPLEMENTAL TREATMENT TECHNOLOGIES REPORT THAT DESCRIBES THE TECHNICAL. FINANCIAL, AND CONTRACTUAL ALTERNATIVES WHICH IN COMBINATION WITH THE WTP AND ANY REQUIRED ADDITIONAL LAW VITRIFICATION FACILITIES, ARE NEEDED TO TREAT ALL OF HANFORD'S TANK WASTES. THE REPORT WILL IDENTIFY AND DESCRIBE VIABLE PATH(S) FORWARD TO COMPLETE TREATMENT OF ALL TANK WASTES BY 12/31/2028. THE REPORT SHALL APPLY THE SAME SELECTION CRITERIA TO ALL OPTIONS AND INCLUDE THE 2ND LAW VITRIFICATION FACILITY AS AN OPTION. THE REPORT WILL INCLUDE: THE RESULTS OF ALL WASTE FORM PERFORMANCE DATA (COMPARED AGAINST THE PERFORMANCE OF BOROSILICATE GLASS) FOR ALL THE TREATMENT TECHNOLOGIES BEING CONSIDERED: PERFORMANCE DATA WILL BE ADEQUATE TO MAKE DECISIONS AS TO THE ACCEPTABLITY OF ANY PROPOSED WASTE FORM FOR THE WASTE BEING CONSIDERED, AND DESCRIPTION OF THE CONSIDERED TREATMENT TECHNOLOGIES (INCLUDING SIZE, THROUGHPUT, TECHNICAL VIABILITY, AND LIFE CYCLE COST ESTIMATES)

THIS REPORT WILL ALSO INCLUDE A DISCUSSION OF WASTE TREATMENT PLANT THROUGHPUT COMMITMENTS AND THE REALISTIC POTENTIAL FOR ENHANCING THE THROUGHPUT OF CURRENTLY PLANNED MELTERS, PROPOSED ADDITIONAL MELTERS AND POTENTIAL SECOND GENERATION MELTERS INSTALLED AT FIRST MELTER CHANGE OUT.

THE DRAFT BASELINE WILL CONTAIN DOE'S PROPOSED APPROACH FOR TREATING ALL HANFORD TANK WASTES (HLW, LAW, AND TRU) BY 12/31/2028 INCLUDING LIFE CYCLE COST ESTIMATES THAT INDICATE PROJECTED FUNDING REQUIREMENTS THROUGH COMPLETION OF THE RIVER PROTECTION PROJECT MISSION, A SCHEDULE FOR CONSTRUCTION AND OPERATION OF PROPOSED NEW FACILITIES AND/OR ENHANCEMENTS TO THE WTP, AND PROJECTED THROUGHPUT FOR EACH FACILITY.

THE REPORT AND BASELINE WILL BE ACCOMPANIED BY A DRAFT NEGOTIATIONS AGREEMENT IN PRINCIPLE (AIP) AND DRAFT AGREEMENT CHANGE REQUEST CONTAINING MILESTONES AND ASSOCIATED AGREEMENT REQUIREMENTS SUFFICIENT TO EFFECTIVELY DRIVE ALL REQUIRED WORK, INCLUDING BUT NOT LIMITED TO: 1) THE ESTABLISHMENT OF REQUIREMENTS REGARDING ANY

	NECESSARY WTP MODIFICATION(S), 2) THE ESTABLISHMENT OF REQUIREMENTS SCHEDULING THE ACQUISITION AND OPERATION OF ANY APPROVED TREATMENT TECHNOLOGY SYSTEMS, 3) THE ESTABLISHMENT OF PRODUCTION METRICS FOR TREATMENT COMPLEX (WTP PLUS ANY SUPPLEMENTAL TREATMENT SYSTEM OR SECOND LAW VITRIFICATION FACILITY) CONSISTENT WITH COMPLETION OF TREATMENT BY 12/31/2028, 4) THE ESTABLISHMENT OF REQUIREMENTS SCHEDULING ACQUISITION AND OPERATION OF FEED DELIVERY SYSTEMS FOR ANY APPROVED SUPPLEMENTAL TECHNOLOGY (M-47-MILESTONES). THE AIP WILL BE FINALIZED WITHIN 30 DAYS OF SUBMITTAL AND PROVIDE THAT NEGOTIATIONS WILL BE COMPLETED WITHIN ONE HUNDRED AND EIGHTY (180) DAYS OF AIP FINALIZATION, AND WILL PROVIDE THAT, IN THE EVENT THE PARTIES DO NOT REACH AGREEMENT WITHIN THIS TIMEFRAME, THE NEGOTIATIONS WILL BE RESOLVED AS A RESOLUTION OF A DISPUTE VIA FINAL DETERMINATION OF THE DIRECTOR OF ECOLOGY PURSUANT TO HEFACO ARTICLE VIII. UNLESS OTHERWISE AGREED BY THE PARTIES, THIS FINAL DETERMINATION WILL BE ISSUED WITHIN SEVEN MONTHS OF AIP FINALIZATION.	
M-062-09	START COLD COMMISSIONING WASTE TREATMENT PLANT. DOE WILL START COLD COMMISSIONING OF ITS TANK WASTE TREATMENT PLANT. START OF COLD COMMISSIONING IS DEFINED AS INTRODUCTION OF FIRST FEED SIMULANT INTO A PROCESS BUILDING.	02/28/2009
M-062-10	COMPLETE HOT COMMISSIONING WASTE TREATMENT PLANT DOE WILL ACHIEVE SUSTAINED THROUGHPUT OF PRETREATMENT, LOW-ACTIVITY WASTE VITRIFICATION AND HIGH-LEVEL WASTE VITRIFICATION PROCESSESS, AND DEMONSTRATE WTP TREATMENT COMPLEX AVAILABILITY TO COMPLETE TREATMENT OF NO LESS THAN 10% OF THE TANK WASTE BY MASS AND 25% OF THE TANK WASTE BY ACTIVITY BY DECEMBER 2018.	01/31/2011
M-062-11	SUBMIT A FINAL HANFORD TANK WASTE TREATMENT BASELINE. FOLLOWING THE COMPLETION OF NEGOTIATIONS REQUIRED IN M-62-08, DOE WILL MODIFY ITS DRAFT BASELINE AS REQUIRED AND SUBMIT ITS REVISED, AGREED- TO, BASELINE FOR TREATING ALL HANFORD TANK WASTE (HLW, LAW, AND TRU) BY 12/31/2028.	06/30/2007