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START

Department of Energy
Richland Field Office
P.O. Box 550
Richland, Washington 99352

93-RPB-125

FEB 26 1993

9302110

Mr. David B. Jansen, P.E.
Hanford Project Manager
State of Washington
Department of Ecology
P.O. Box 47600
Olympia, Washington 98504-7600

Dear Mr. Jansen:

HANFORD FACILITY DANGEROUS WASTE PART A PERMIT APPLICATION FORM 3, REVISION 2,
FOR THE 204-AR WASTE UNLOADING STATION UNIT (WA7890008967) (TSD: T-2-3)

Enclosed is the 204-AR Waste Unloading Station (204-AR) Dangerous Waste Part A
Permit Application (Part A) Form 3, Revision 2. The 204-AR is located in the
200 East Area of the Hanford Facility and is used to treat waste generated on
the Hanford Facility before transfer to the Double-Shell Tank System.

The Form 3 has been revised to add Dangerous Waste Codes F001
(1,1,1-Trichloroethane) and F002 (methylene chloride). The addition of these
dangerous waste codes is based on information indicating the presence of spent
halogenated solvents resulting from crane decontamination operations at
B Plant and decontamination operations at T Plant. These dangerous waste
codes were added in compliance with the Washington Administrative Code
173-303-805. This regulation requires submittal of a revised Part A that
includes any dangerous waste that has not been previously identified that
might be treated, stored, or disposed of at an interim status unit.



9 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31

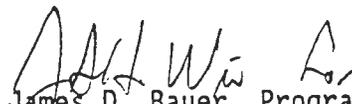
Mr. David B. Jansen
93-RPB-125

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FEB 28 1993

Should you have any questions regarding the 204-AR Part A, Revision 2, please contact Mr. C. E. Clark of the U.S. Department of Energy, Richland Field Office on (509) 376-9333 or Ms. S. M. Price of the Westinghouse Hanford Company on (509) 376-1653.

Sincerely,



James D. Bauer, Program Manager
Office of Environmental Assurance,
Permits, and Policy
DOE Richland Field Office

EAP:CEC



R. E. Lerch, Deputy Director
Restoration and Remediation
Westinghouse Hanford Company

Enclosure:
204-AR Dangerous Waste
Part A Permit Application
Form 3, Revision 2

cc w/o encl:
R. C. Bowman, WHC
D. L. Duncan, EPA
G. W. Jackson, WHC
J. R. Kasper, WHC
R. E. Lerch, WHC
T. M. Michelena, Ecology
Administrative Record, H4-22, w/encl.
D. C. Nylander, Ecology, w/encl.

9 1 2 3 4

Please print or type in the unshaded areas only
(fill-in areas are spaced for elite type, i.e., 12 character/inch).

| | | | | | | | | | | | | | | |
|------------------|---|--|---|---|---|---|---|---|---|---|---|---|---|---|
| FORM 3 | DANGEROUS WASTE PERMIT APPLICATION | 1. EPA/STATE I.D. NUMBER <table border="1" style="width:100%; text-align: center; border-collapse: collapse;"> <tr><td>W</td><td>A</td><td>7</td><td>8</td><td>9</td><td>0</td><td>0</td><td>0</td><td>8</td><td>9</td><td>5</td><td>7</td></tr> </table> | W | A | 7 | 8 | 9 | 0 | 0 | 0 | 8 | 9 | 5 | 7 |
| W | A | 7 | 8 | 9 | 0 | 0 | 0 | 8 | 9 | 5 | 7 | | | |

| | |
|-----------------------|---------------------------------|
| FOR OFFICIAL USE ONLY | |
| APPLICATION APPROVED | DATE RECEIVED (mo., day, & yr.) |
| | |
| COMMENTS | |
| | |

II. FIRST OR REVISED APPLICATION
Place an "X" in the appropriate box in A or B below (mark one box only) to indicate whether this is the first application you are submitting for your facility or a revised application. If this is your first application and you already know your facility's EPA/STATE I.D. Number, or if this is a revised application, enter your facility's EPA/STATE I.D. Number in Section I above.

A. FIRST APPLICATION (place an "X" below and provide the appropriate date)

1. EXISTING FACILITY (See instructions for definition of "existing" facility. Complete item below.)

| | | |
|-----|-----|-----|
| MO. | DAY | YR. |
| 02 | 02 | 82 |

FOR EXISTING FACILITIES, PROVIDE THE DATE (mo., day, & yr.) OPERATION BEGAN OR THE DATE CONSTRUCTION COMMENCED (use the boxes to the left)

2. NEW FACILITY (Complete item below)

| | | |
|-----|-----|-----|
| MO. | DAY | YR. |
| | | |

FOR NEW FACILITIES, PROVIDE THE DATE, (mo., day, & yr.) OPERATION BEGAN OR IS EXPECTED TO BEGIN

B. REVISED APPLICATION (place an "X" below and complete Section I above)

1. FACILITY HAS AN INTERIM STATUS PERMIT

2. FACILITY HAS A FINAL PERMIT

III. PROCESSES - CODES AND CAPACITIES

A. PROCESS CODE - Enter the code from the list of process codes below that best describes each process to be used at the facility. Ten lines are provided for entering codes. If more lines are needed, enter the code(s) in the space provided. If a process will be used that is not included in the list of codes below, then describe the process (including its design capacity) in the space provided on the (Section III-C).

B. PROCESS DESIGN CAPACITY - For each code entered in column A enter the capacity of the process.

1. AMOUNT - Enter the amount.

2. UNIT OF MEASURE - For each amount entered in column B(1), enter the code from the list of unit measure codes below that describes the unit of measure used. Only the units of measure that are listed below should be used.

| PROCESS | PRO-CESS CODE | APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY | PROCESS | PRO-CESS CODE | APPROPRIATE UNITS OF MEASURE FOR PROCESS DESIGN CAPACITY |
|-------------------------------|---------------|--|--|---------------|--|
| Storage: | | | Treatment: | | |
| CONTAINER (barrel, drum, etc) | S01 | GALLONS OR LITERS | TANK | T01 | GALLONS PER DAY OR LITERS PER DAY |
| TANK | S02 | GALLONS OR LITERS | SURFACE IMPOUNDMENT | T02 | GALLONS PER DAY OR LITERS PER DAY |
| WASTE PILE | S03 | CUBIC YARDS OR CUBIC METERS | INCINERATOR | T03 | TONS PER HOUR OR METRIC TONS PER HOUR; GALLONS PER HOUR OR LITERS PER HOUR |
| SURFACE IMPOUNDMENT | S04 | GALLONS OR LITERS | OTHER (Use for physical, chemical, thermal or biological treatment processes not occurring in tanks, surface impoundments or incinerators. Describe the processes in the space provided; Section III-C.) | T04 | GALLONS PER DAY OR LITERS PER DAY |
| Disposal: | | | | | |
| INJECTION WELL | D80 | GALLONS OR LITERS | | | |
| LANDFILL | D81 | ACRE-FEET (the volume that would cover one acre to a depth of one foot) OR HECTARE-METER | | | |
| LAND APPLICATION | D82 | ACRES OR HECTARES | | | |
| OCEAN DISPOSAL | D83 | GALLONS PER DAY OR LITERS PER DAY | | | |
| SURFACE IMPOUNDMENT | D84 | GALLONS OR LITERS | | | |
| UNIT OF MEASURE | | UNIT OF MEASURE CODE | UNIT OF MEASURE | | UNIT OF MEASURE CODE |
| GALLONS | G | LITERS PER DAY | V | ACRE-FEET | A |
| LITERS | L | TONS PER HOUR | D | HECTARE-METER | F |
| CUBIC YARDS | Y | METRIC TONS PER HOUR | W | ACRES | B |
| CUBIC METERS | C | GALLONS PER HOUR | E | HECTARES | Q |
| GALLONS PER DAY | U | LITERS PER HOUR | H | | |

EXAMPLE FOR COMPLETING SECTION III (shown in line numbers X-1 and X-2 below): A facility has two storage tanks, one tank can hold 200 gallons and the other can hold 400 gallons. The facility also has an incinerator that can burn up to 20 gallons per hour.

| LINE NUMBER | A. PROCESS CODE (from list above) | B. PROCESS DESIGN CAPACITY | | | FOR OFFICIAL USE ONLY | LINE NUMBER | A. PROCESS CODE (from list above) | B. PROCESS DESIGN CAPACITY | | | FOR OFFICIAL USE ONLY |
|-------------|-----------------------------------|----------------------------|---------------------------------|--|-----------------------|-------------|-----------------------------------|----------------------------|---------------------------------|--|-----------------------|
| | | 1. AMOUNT (specify) | 2. UNIT OF MEASURE (enter code) | | | | | 1. AMOUNT (specify) | 2. UNIT OF MEASURE (enter code) | | |
| X-1 | S02 | 600 | G | | 5 | | | | | | |
| X-2 | T03 | 20 | E | | 6 | | | | | | |
| 1 | T04 | 50,000 | U | | 7 | | | | | | |
| 2 | | | | | 8 | | | | | | |
| 3 | | | | | 9 | | | | | | |
| 4 | | | | | 10 | | | | | | |

Continued from the front.

III. PROCESSES (continued)

C. SPACE FOR ADDITIONAL PROCESS CODES OR FOR DESCRIBING OTHER PROCESS (code "T04"). FOR EACH PROCESS ENTERED HERE INCLUDE DESIGN CAPACITY.

T04

The 204-AR Waste Unloading Station receives liquid mixed waste transported in 20,000-gallon (76,000-liter) capacity railroad tank cars or in 5,000 gallon (18,900 liter) tank trucks. Mixed waste is generated from decontamination and regeneration operations in the 100 and 200 Areas; from recovery, fuels fabrication, and laboratory operations in the 200 and 300 Areas; and from decontamination operations in the 400 Area. The liquid mixed waste is transferred to the Double-Shell Tank (DST) System. The waste is chemically adjusted in-line during pumpout to meet DST System corrosion specifications. The in-line treatment design capacity (under item III.B.1.) of 50,000 gallons (189,000 liters) per day includes two railroad tank cars at 20,000 gallons (76,000 liters) each and an additional 10,000 gallons (38,000 liters) of liquid waste generated as a result of flushing the system.

IV. DESCRIPTION OF DANGEROUS WASTES

- A. DANGEROUS WASTE NUMBER - Enter the four digit number from Chapter 173-303 WAC for each listed dangerous waste you will handle. If you handle dangerous wastes which are not listed in Chapter 173-303 WAC, enter the four digit number(s) that describes the characteristics and/or the toxic contaminants of those dangerous wastes.
- B. ESTIMATED ANNUAL QUANTITY - For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE - For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

| ENGLISH UNIT OF MEASURE | CODE | METRIC UNIT OF MEASURE | CODE |
|-------------------------|------|------------------------|------|
| POUNDS | P | KILOGRAMS | K |
| TONS | T | METRIC TONS | M |

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed dangerous waste: For each listed dangerous waste entered in column A select the code(s) from the list of process codes contained in Section III to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed dangerous wastes: For each characteristic or toxic contaminant entered in Column A, select the code(s) from the list of process codes contained in Section III to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed dangerous wastes that possess that characteristic or toxic contaminant.

Note: Four spaces are provided for entering process codes. If more are needed: (1) Enter the first three as described above; (2) Enter "000" in the extreme right box of item IV-D(1); and (3) Enter in the space provided on page 4, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form.

NOTE: DANGEROUS WASTES DESCRIBED BY MORE THAN ONE DANGEROUS WASTE NUMBER - Dangerous wastes that can be described by more than one Waste Number shall be described on the form as follows:

1. Select one of the Dangerous Waste Numbers and enter it in column A. On the same line complete columns B, C, and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
2. In column A of the next line enter the other Dangerous Waste Number that can be used to describe the waste. In column D(2) on that line enter "included with above" and make no other entries on that line.
3. Repeat step 2 for each other Dangerous Waste Number that can be used to describe the dangerous waste.

EXAMPLE FOR COMPLETING SECTION IV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

| LINE NO. | A. DANGEROUS WASTE NO. (enter code) | | | | B. ESTIMATED ANNUAL QUANTITY OF WASTE | C. UNIT OF MEASURE (enter code) | D. PROCESSES | |
|----------|--|---|--|---|---------------------------------------|------------------------------------|--------------|---------------------|
| | 1. PROCESS CODES (enter) | | 2. PROCESS DESCRIPTION (if a code is not entered in D(1)) | | | | | |
| X-1 | K | 0 | 5 | 4 | 900 | P | T 0 3 0 8 0 | |
| X-2 | D | 0 | 0 | 2 | 400 | P | T 0 3 0 8 0 | |
| X-3 | D | 0 | 0 | 1 | 100 | P | T 0 3 0 8 0 | |
| X-4 | D | 0 | 0 | 2 | | | T 0 3 0 8 0 | included with above |

Continued from page 2.
 NOTE: Photocopy this page before completing if you have more than 26 wastes to list.

I.D. NUMBER (entered from page 1)

| | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| W | A | 7 | B | 9 | 0 | 0 | 0 | B | 9 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|---|

IV. DESCRIPTION OF DANGEROUS WASTES (continued)

| LINE NO. | A. DANGEROUS WASTE NO. (enter code) | B. ESTIMATED ANNUAL QUANTITY OF WASTE | C. UNIT OF MEASURE (enter code) | D. PROCESSES | | | | | | | |
|----------|-------------------------------------|---------------------------------------|---------------------------------|--------------------------|--|--|--|---|--|--|------------------------------------|
| | | | | 1. PROCESS CODES (enter) | | | | 2. PROCESS DESCRIPTION (if a code is not entered in D(1)) | | | |
| 1 | D 0 0 1 | 15,600,000 | P | T04 | | | | | | | Treatment-Other-Chemical Treatment |
| 2 | D 0 0 2 | | | | | | | | | | |
| 3 | D 0 0 3 | | | | | | | | | | |
| 4 | D 0 0 4 | | | | | | | | | | |
| 5 | D 0 0 5 | | | | | | | | | | |
| 6 | D 0 0 6 | | | | | | | | | | |
| 7 | D 0 0 7 | | | | | | | | | | |
| 8 | D 0 0 8 | | | | | | | | | | |
| 9 | D 0 0 9 | | | | | | | | | | |
| 10 | D 0 1 0 | | | | | | | | | | |
| 11 | D 0 1 1 | | | | | | | | | | |
| 12 | D 0 1 8 | | | | | | | | | | |
| 13 | D 0 1 9 | | | | | | | | | | |
| 14 | D 0 2 2 | | | | | | | | | | |
| 15 | D 0 2 8 | | | | | | | | | | |
| 16 | D 0 2 9 | | | | | | | | | | |
| 17 | D 0 3 0 | | | | | | | | | | |
| 18 | D 0 3 3 | | | | | | | | | | |
| 19 | D 0 3 4 | | | | | | | | | | |
| 20 | D 0 3 5 | | | | | | | | | | |
| 21 | D 0 3 6 | | | | | | | | | | |
| 22 | D 0 3 8 | | | | | | | | | | |
| 23 | D 0 3 9 | | | | | | | | | | |
| 24 | D 0 4 0 | | | | | | | | | | |
| 25 | D 0 4 1 | | | | | | | | | | |
| 26 | D 0 4 3 | | | | | | | | | | |

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Continued from page 2.
 NOTE: Photocopy this page before completing if you have more than 26 wastes to list.

I.D. NUMBER (entered from page 1)
 W A 7 8 9 0 0 0 8 9 6 7

IV. DESCRIPTION OF DANGEROUS WASTES (continued)

| LINE NO. | A. DANGEROUS WASTE NO. (enter code) | B. ESTIMATED ANNUAL QUANTITY OF WASTE | C. UNIT OF MEASURE (enter code) | D. PROCESSES | | | | 2. PROCESS DESCRIPTION (if a code is not entered in D(1)) |
|----------|-------------------------------------|---------------------------------------|---------------------------------|--------------------------|--|--|--|---|
| | | | | 1. PROCESS CODES (enter) | | | | |
| 1 | W T 0 1 | 15,600,000 | P | T04 | | | | Treatment-Other-Chemical Treatment |
| 2 | W T 0 2 | | | | | | | |
| 3 | W C 0 1 | | | | | | | |
| 4 | W C 0 2 | | | | | | | |
| 5 | W P 0 1 | | | | | | | |
| 6 | W P 0 2 | | | | | | | |
| 7 | F 0 0 1 | | | | | | | |
| 8 | F 0 0 2 | | | | | | | |
| 9 | F 0 0 3 | | | | | | | |
| 10 | F 0 0 4 | | | | | | | |
| 11 | F 0 0 5 | | | | | | | Included With Above |
| 12 | | | | | | | | |
| 13 | | | | | | | | |
| 14 | | | | | | | | |
| 15 | | | | | | | | |
| 16 | | | | | | | | |
| 17 | | | | | | | | |
| 18 | | | | | | | | |
| 19 | | | | | | | | |
| 20 | | | | | | | | |
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| 22 | | | | | | | | |
| 23 | | | | | | | | |
| 24 | | | | | | | | |
| 25 | | | | | | | | |
| 26 | | | | | | | | |

Continued from the front.

IV. DESCRIPTION OF DANGEROUS WASTES (continued)

E. USE THIS SPACE TO LIST ADDITIONAL PROCESS CODES FROM SECTION D(1) ON PAGE 3.

The 204-AR Waste Unloading Station is used for the treatment of liquid mixed waste that might exhibit the characteristic of corrosivity (D002, pH greater than or equal to 12.5) following the addition of caustic chemicals (sodium hydroxide and sodium nitrite). The waste is treated in-line at the 204-AR Waste Unloading Station to make the waste amenable for storage in the DST System.

The waste identified in Section IV.A has the potential for being transported to the 204-AR Waste Unloading Station, treated, and transferred to the DST System. The mixed waste consists of listed waste, characteristic waste, toxic constituents, and state-only waste (extremely hazardous and dangerous waste).

V. FACILITY DRAWING

All existing facilities must include in the space provided on page 5 a scale drawing of the facility (see instructions for more detail).

VI. PHOTOGRAPHS

All existing facilities must include photographs (aerial or ground-level) that clearly delineate all existing structures; existing storage, treatment and disposal areas; and sites of future storage, treatment or disposal areas (see instructions for more detail).

VII. FACILITY GEOGRAPHIC LOCATION

This information is provided on the attached drawings and photos.

LATITUDE (degrees, minutes, & seconds)

LONGITUDE (degrees, minutes, & seconds)

VIII. FACILITY OWNER

A. If the facility owner is also the facility operator as listed in Section VII on Form 1, "General Information", place an "X" in the box to the left and skip to Section IX below.

B. If the facility owner is not the facility operator as listed in Section VII on Form 1, complete the following items:

1. NAME OF FACILITY'S LEGAL OWNER

2. PHONE NO. (area code & no.)

3. STREET OR P.O. BOX

4. CITY OR TOWN

5. ST.

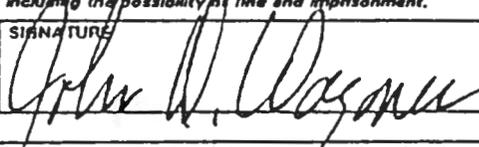
6. ZIP CODE

IX. OWNER CERTIFICATION

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

NAME (print or type)
John D. Wagoner, Manager
U.S. Department of Energy
Richland Field Office

SIGNATURE



DATE SIGNED

2/26/93

X. OPERATOR CERTIFICATION

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

NAME (print or type)

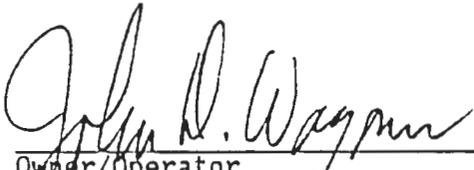
SIGNATURE

DATE SIGNED

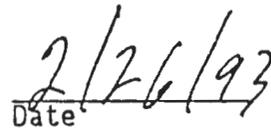
SEE ATTACHMENT

X. OPERATOR CERTIFICATION

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.



Owner/Operator
John D. Wagoner, Manager
U.S. Department of Energy
Richland Field Office


Date

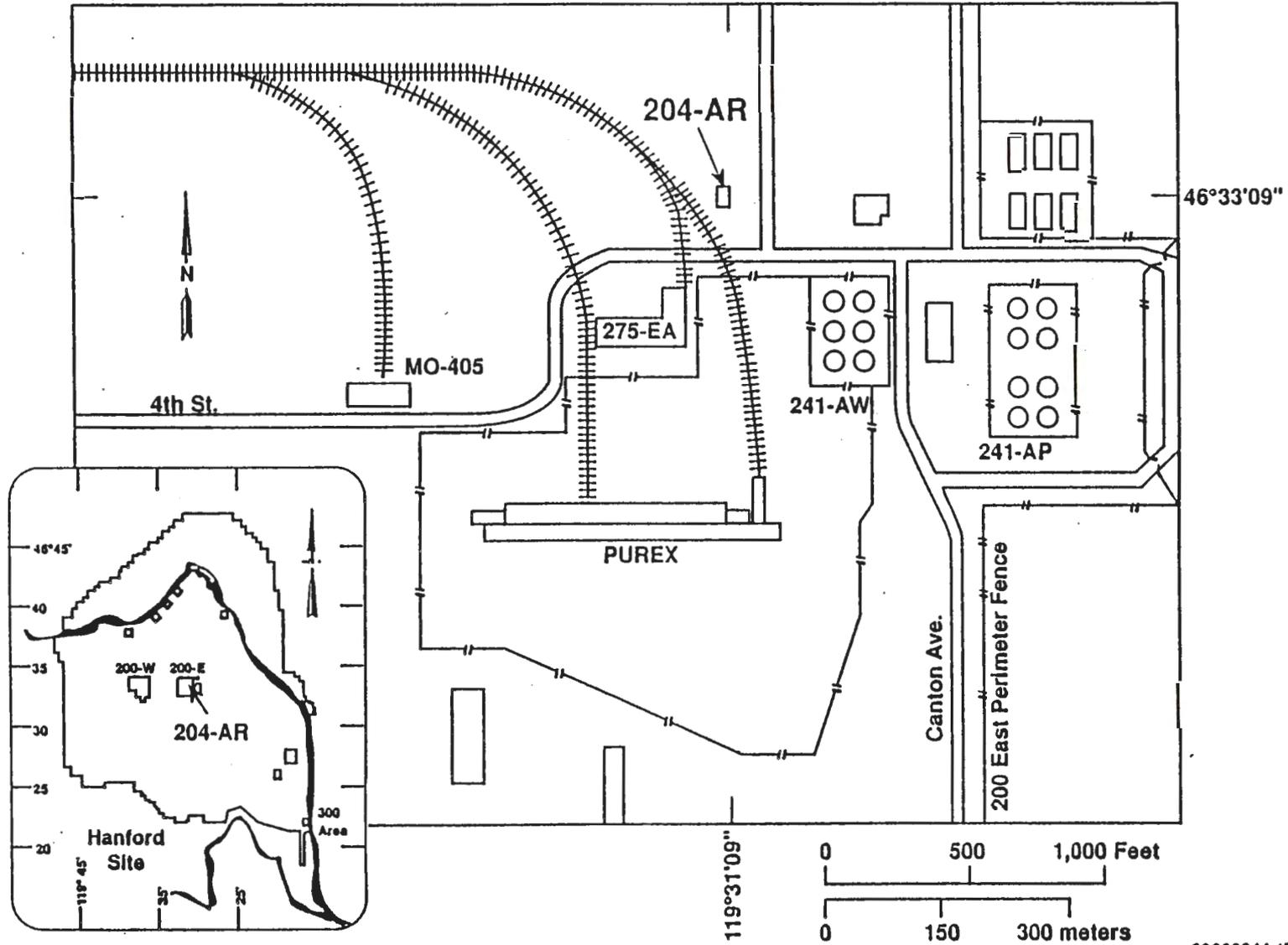


Co-operator
Thomas M. Anderson, President
Westinghouse Hanford Company


Date

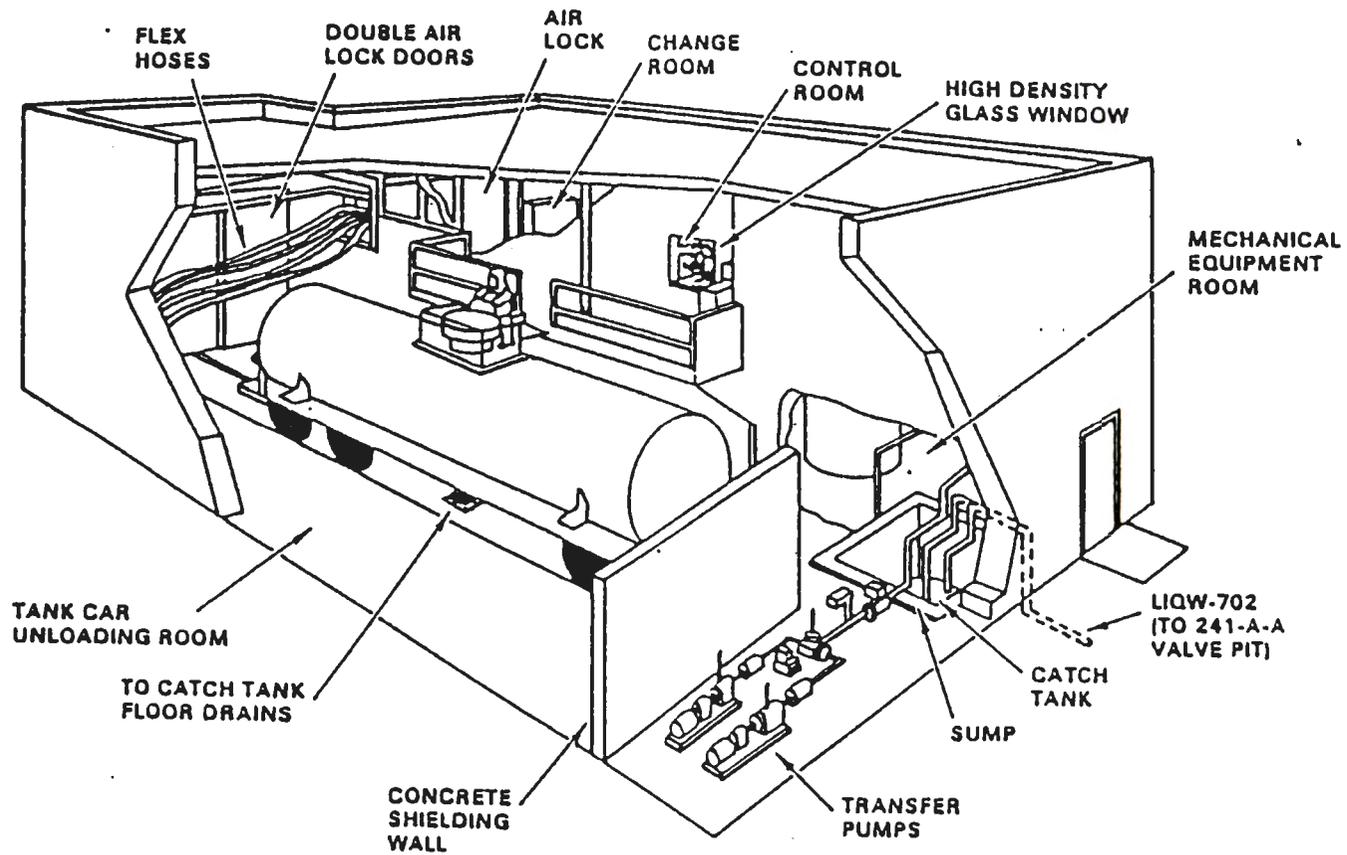
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204-AR Building Waste Unloading Station Site Plan



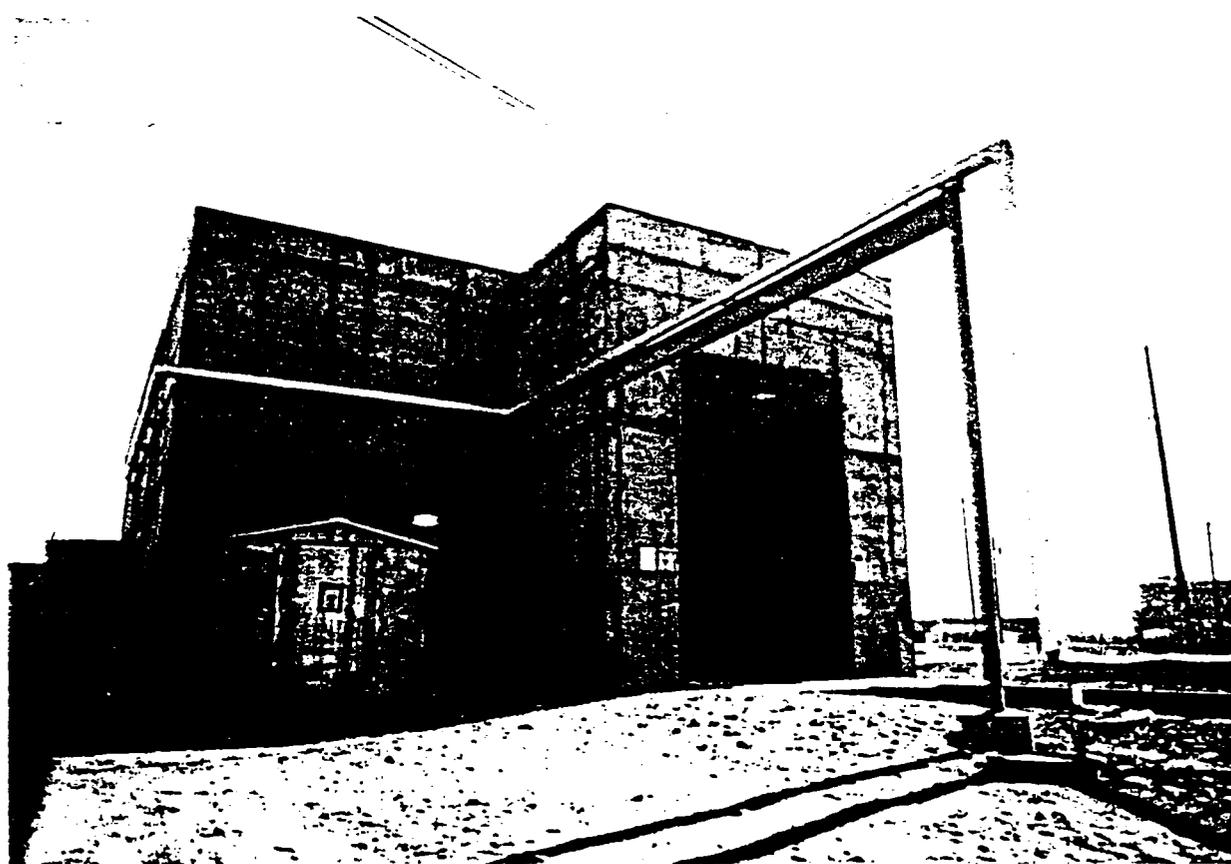
39208044.17

204-AR WASTE UNLOADING STATION CUTAWAY VIEW



2P88710-68

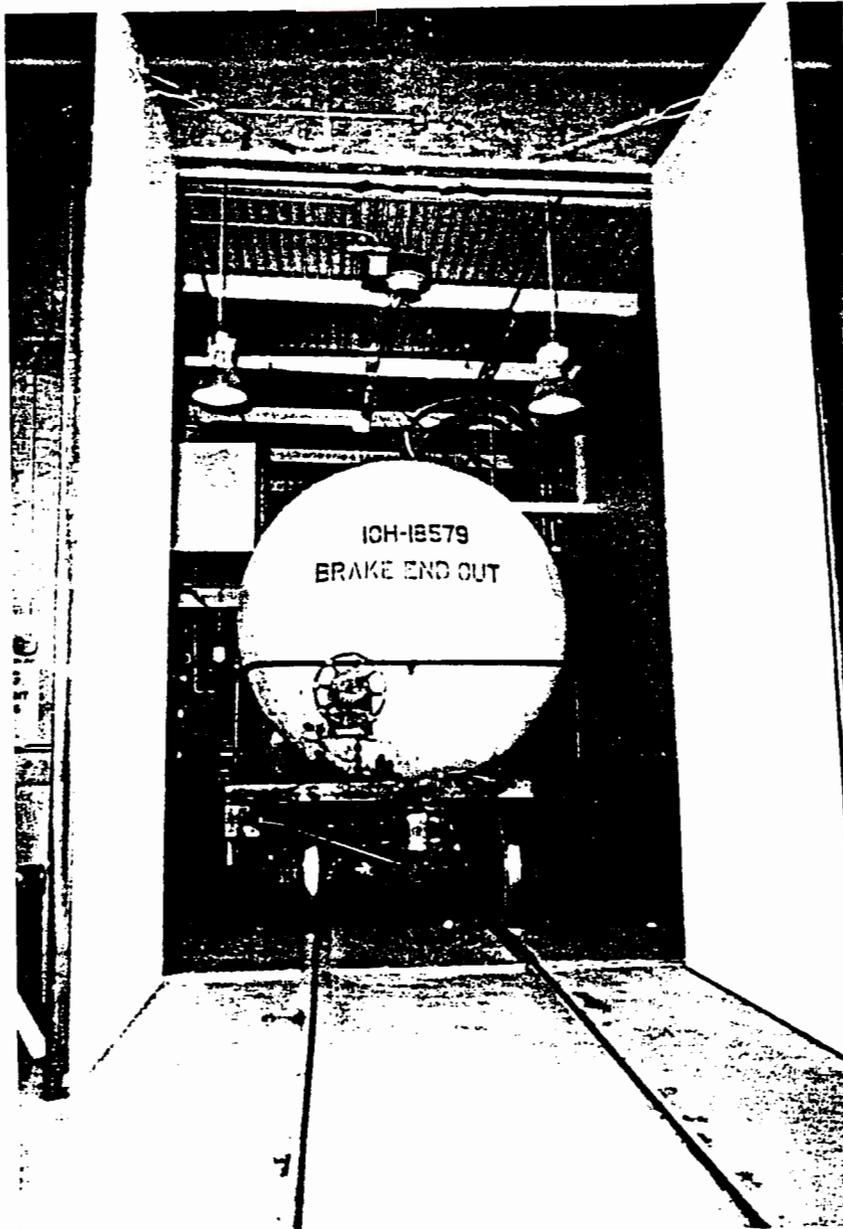
204-AR WASTE UNLOADING STATION



46°33'09"
119°31'09"

8706421-18CN
(PHOTO TAKEN 1987)

204-AR WASTE UNLOADING STATION - INTERNAL VIEW



TYPICAL RAILROAD TANK CAR UNLOADING

46°33'09"
119°31'09"

8706421-16CN
(PHOTO TAKEN 1987)

9 1 2 0 3 0 7 4

CORRESPONDENCE DISTRIBUTION COVERSHEET

| | | |
|--|-----------------------|-----------------------------------|
| Author | Addressee | Correspondence No. |
| J. D. Bauer, RL R. E. Lerch, WHC (D. G. Saueressig, WHC) | D. B. Jansen, Ecology | Incoming 9302110 Xref 9350890D |

Subject: HANFORD FACILITY DANGEROUS WASTE PART A PERMIT APPLICATION FORM 3,
REVISION 2, FOR THE 204-AR WASTE UNLOADING STATION UNIT
(WA7890008967) (TSD: T-2-3)

INTERNAL DISTRIBUTION

| Approval | Date | Name | Location | |
|----------|------|-------------------------|----------|---|
| | | Correspondence Control | A3-01 | X |
| | | B. A. Austin | B2-35 | X |
| | | G. T. Berlin | R1-51 | X |
| | | R. C. Bowman | H6-24 | X |
| | | G. D. Carpenter | H6-30 | X |
| | | L. P. Diediker | T1-30 | X |
| | | C. K. DiSibio | B3-15 | X |
| | | R. A. Dodd | R1-51 | X |
| | | B. G. Erlandson | H6-21 | X |
| | | D. G. Farwick | H4-16 | X |
| | | D. G. Hamrick | R1-51 | X |
| | | G. W. Jackson, Assignee | H6-21 | X |
| | | J. R. Kasper | R2-50 | X |
| | | R. J. Landon | H6-22 | X |
| | | R. E. Lerch | B3-63 | X |
| | | P. J. Mackey | B3-15 | X |
| | | H. E. McGuire, Level 1 | B3-63 | X |
| | | S. M. Price | H6-23 | X |
| | | D. G. Saueressig | H6-24 | X |
| | | S. A. Thompson | H6-24 | X |
| | | J. F. Williams Jr. | H6-24 | X |
| | | EDMC | H6-08 | X |
| | | RCRA File/GHL | H6-23 | X |
| | | DGS File/LB | H6-24 | X |

9 3 1 2 3 4 5 6