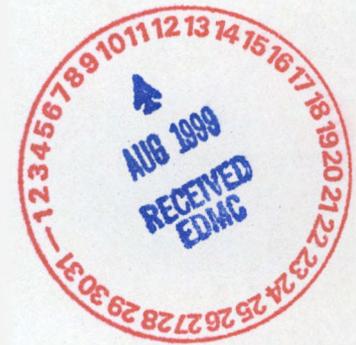


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BHI-01092

Rev. 1

100-NR-1 Treatment, Storage, and Disposal Units Engineering Study



*Prepared for the U.S. Department of Energy, Richland Operations Office
Office of Environmental Restoration*

Submitted by: Bechtel Corporation, Inc.

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Approval: B. Mukherjee, Project Engineer

B Mukherjee

Signature

6/28/99

Date

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BHI-01092
Rev. 1

100-NR-1 Treatment, Storage, and Disposal Units Engineering Study

Author

J. D. Ludowise
CH2M HILL Hanford, Inc.

Date Published

May 1999

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1.0 INTRODUCTION

1.1 PURPOSE

The preferred alternative in the proposed plan for the 1301-N and 1325-N Cribs/Trenches (currently undergoing regulatory review) requires the removal and disposal of contaminated material at the Environmental Restoration Disposal Facility (ERDF) (DOE-RL 1997). Various methods are available for excavation, transportation, and disposal of the material at ERDF. This study will evaluate the issues associated with the various methods, focusing on radiation exposure and safety hazards. Furthermore, the study will develop and compare options to implement the preferred alternative.

1.2 OBJECTIVES

The specific objectives for this study are as follows:

- Evaluate methods to excavate, transport, and dispose of 100-N Crib/Trench waste
- Develop remediation options based on combinations of the various methods
- Perform a dose and cost evaluation for each option
- Identify a preferred option.

1.3 REPORT STRUCTURE

This report is divided into seven main sections. Sections 1.0 and 2.0 provide the scope, objectives, and background information. Section 3.0 presents criteria to evaluate remediation options. Section 4.0 presents the basis to develop remediation options. Section 5.0 presents radiation dose evaluation and cost estimate results for each option. Section 6.0 presents issues that may need to be addressed during remedial design. Section 7.0 presents conclusions and recommendations.

Subsequent to the publication of revision 0 of this engineering study, additional characterization of the 1301-N and 1325-N Cribs and Trenches was conducted as recommended in Chapter 6.0. The results of that characterization are reported in the *Data Summary Report for 116-N-1 and 116-N-3 Facility Sampling to Support Remedial Action Design* (BHI 1999). The 1998 data supersede the data presented in Appendix A. Remediation volumes presented in Appendix B are superseded by volumes presented in Appendix E, Attachment 2, and dose modeling in Appendix C has been replaced by the estimates in Appendix E, Attachment 1. The characterization results indicated that the remediation options presented in Section 4.4 and discussion and conclusions presented in Sections 5.0, 6.0 and 7.0 are no longer applicable and that a new option needs to be evaluated. The new option and revised conclusions are discussed in the Addendum to the 100-NR-1 Treatment, Storage, and Disposal Units Engineering Study (Appendix E).

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2.0 BACKGROUND

2.1 1301-N CRIB AND TRENCH

The 1301-N unit is located in the 100-NR-1 Operable Unit, approximately 240 m (800 ft) from the Columbia River (Figure 2-1). The 1301-N unit is composed of two parts: a crib and a zig-zag trench. The crib area is approximately 88 m (290 ft) long by 38 m (125 ft) wide and about 1.5 m (5 ft) deep. The elevation at the bottom of the crib is 137.16 m (450 ft) above mean sea level (amsl), and the surrounding grade is approximately 138.68 m (455 ft) amsl. A sloped soil and gravel embankment forms the walls of the crib.

An underground 91-cm (36-in.)-diameter main effluent line from the 105-N lift station discharged into the crib through a 16- by 3.7-m (52- by 12-ft) concrete weir box, which was initially open on top. The weir box, commonly referred to as the "horse trough," was designed to fill and then overflow into the crib. Also discharging into the crib was an underground 30-cm (12-in.)-diameter effluent drain line from the N-Reactor basin floor drains.

The bottom of the crib was initially filled with a 0.9-m (3-ft) layer of large boulders. In early 1981, an additional 0.6-m (2-ft) layer of smaller boulders was added to the top of the large boulders to cover surface contamination. This layer started near the weir box and extended northeast approximately 31 m (100 ft) along the length of the crib. During August and September 1988, the entire crib was covered with cobble-sized material to an additional depth of 1.2 to 1.5 m (4 to 5 ft) (BHI 1996). Consequently, for remedial design purposes, the actual depth of the rocks and boulders may vary throughout the crib from as little as 2.1 m (7 ft) to as much as 3.4 m (11 ft).

The 1301-N zig-zag trench was constructed in 1965 and is 490 m (1,600 ft) long by 3 m (10 ft) wide at the bottom and 3.7 m (12 ft) deep with sloped side walls. Water spilled over the weir in the dike on the north side of the crib into the trench. Boulders and cobbles were not placed in the trench as they were in the crib. Wooden poles laid across the trench were used to support wire screen to prevent bird intrusion.

In early 1982, precast concrete panels were installed to cover the trench to minimize wildlife intrusion and airborne contamination. These panels created a 15-m (50-ft)-wide cover over the top of the trench. The panels are supported by concrete foundations and beams; the panels span the trench. The wooden poles and wire mesh were left in place. The gap between the ends of the cover panels and the trench walls was backfilled to prevent wildlife intrusion. The joints between adjacent panels, extending across the trench along the support beams, were grouted. After backfilling, the side slopes outside the cover were sprayed with a layer of shotcrete to prevent erosion and rodent intrusion.

In 1995, a limited field investigation was performed. Part of the scope of this investigation was to drill an exploratory boring in the 1301-N Crib to determine potential impacts to groundwater from crib contamination. Site preparation for drilling consisted of placing a drill pad that consists of 0.61 m (2 ft) of clean fill over part of the crib to provide shielding during drilling

operations. This drill pad material was included in contaminated volume calculations presented in this report.

2.2 1325-N CRIB AND TRENCH

Routine sampling of riverbank springs in 1982 showed an increase in radionuclide concentrations reaching the river, indicating reduced effectiveness of the 1301-N unit to retain radionuclides in the soil column. This sampling led to the construction of the 1325-N Crib. To transfer effluent to 1325 N, the 1301-N weir box was modified by adding two 91-cm (36-in.)-diameter, discharge pipelines (opposite the inlet lines) and a cover.

The 1325-N unit was also comprised of two parts: a crib and a straight trench. The 1325-N Crib was constructed and operational in October 1983 as a replacement for the 1301-N unit that had reached its disposal capacity. The 1325-N unit operated until April 1991, and the unit was dismantled in 1993. The 1325-N unit is located approximately 300 m (1,000 ft) east and 61 m (200 ft) north of the 1301-N unit (Figure 2-1).

The 1325-N Crib is 76 by 73 m (250 by 240 ft) and has a concrete cover positioned about 4 m (13 ft) below the surrounding surface grade, which is about 137 m (451 ft) amsl. The cover is made of precast concrete panels with grout-sealed joints.

Effluent was delivered to the 1325-N Crib through a 366-m (1,200-ft)-long by 91-cm (36-in.)-diameter pipeline. A reinforced concrete-header, box-and-trough system distributed the effluent in the 1325-N Crib. Effluent entered from the 91-cm (36-in.) pipeline into the main distribution trough that runs down the center of the crib. The effluent flowed through holes in the sides of the main distribution trough into the distribution laterals. Similar holes in the sides of the distribution laterals allowed the effluent to evenly discharge to the soil column.

The 1325-N Crib did not achieve its designed flow capacity because of low percolation rates in the soil column; therefore, the 1301-N unit was used as an alternate discharge point to prevent the 1325-N Crib from overflowing (BHI 1996). During October and November 1983, the crib's capacity was exceeded two or three times causing it to overflow. Each overflow traveled no more than 6.1 to 9.1 m (20 to 30 ft) from the crib's concrete cover. All contamination stayed within the fenced boundary, and each overflow was covered with a 15- to 20-cm (6- to 8-in.) layer of clean 2.5- to 5-cm (1- to 2-in.) river rock. After these initial incidents, the flow to 1325 N was controlled to prevent any further overflows.

Construction of the 1325-N straight extension trench started 3 months after the crib began operation (BHI 1996). The 1325-N straight extension trench was operational in September 1985. The trench is 914 m (3,000 ft) by 16.8 m (55 ft) and is 3.05 m (10 ft) deep from the bottom of the concrete panels to the soil percolation surface, which is at an elevation of 133.2 m (437 ft) amsl. This trench is also covered with precast concrete panels placed close together, but left unsealed; the panels have lifting lugs. Centracore™ concrete panels measuring 0.6 m (2 ft) by 20.3 cm (8 in.) were placed unsealed along the sides of the trench. The sides of the trench were backfilled, which created a minimum barrier of 0.9 m (3 ft) for burrowing animals.

The trench is divided into four equal sections by three dams. Only the first 226 m (740 ft) of the 1325-N Trench were used, as effluent levels never rose high enough to cross the first dam. The dams are composed of structural fill and concrete. A layer of riprap was added on the downstream side of each dam to prevent scouring. The top 0.6 m (2 ft) of the trench bottom was dredged periodically to remove the fines to enhance percolation and reduce plugging.

In September 1985, 1325 N became the primary liquid waste disposal facility at 100 N, and 1301 N was used only as an emergency discharge point. In December 1986, N Reactor was placed on standdown status for an extended maintenance and safety upgrade. Thus, discharges to 1325 N decreased significantly and ceased in April 1991.

2.3 LIMITED FIELD INVESTIGATION AND CORRECTIVE MEASURES STUDY RESULTS

A limited field investigation (LFI) (DOE-RL 1996a) was conducted in 1995 to investigate the contaminant and moisture distribution in soil beneath the 1301-N and 1325-N units. Three boreholes (199-N-107A, 199-N-108A, and 199-N-109A) were drilled at the facilities (Figure 2-2). Borehole 199-N-107A was drilled within the 1301-N Crib, while boreholes 199-N-108A and 199-N-109A were drilled adjacent to the 1301-N Trench and 1325-N Crib, respectively. The analytical results from the boreholes are presented in Appendix A.

Field investigations showed that soil contaminant concentrations were highest near the base of the facilities and decreased dramatically with depth. Principal radionuclides were the same at both 1301 N and 1325 N and include cobalt-60, cesium-137, strontium-90, europium-152, europium-154, tritium, and plutonium-239/240. Chemical contamination (nitrate, mercury, and chromium in 1301 N) may also be present.

In addition to the LFI boreholes, historical operations' data from the surface samples taken from 1980 to 1985 were used to support the LFI (DOE-RL 1996a). The quality of these data cannot be determined due to a lack of QA/QC documentation; however, these data were still used to support this study. However, additional sampling must be implemented in the design phase to confirm the surface sample values. Locations for these samples are shown in Figure 2-3, and the analytical results are presented in Appendix A.

A corrective measures study (CMS) dose estimate showed higher radiation exposure to workers for the 1301-N and 1325-N Crib/Trench remediation as compared to other 100 Area remediations. Based on the evaluation of the data, it was determined that cesium-137 and cobalt-60 are the radionuclides of concern for gamma-emitting radiation. Cobalt-60 and cesium-137 are considered to be the major contributors of the external radiation sources, thus providing the majority of exposure to workers, especially during excavation/remediation. Plutonium-239/240 and strontium-90 are the radionuclides of concern for airborne contamination.

2.4 CONCEPTUAL MODELS

The conceptual models presented in the CMS identified a zone of contamination targeted for excavation. This study uses the data from the CMS to further develop the layers of contamination to be excavated.

2.4.1 Typical Contamination Layer

While developing this engineering study, it became evident that ERDF operational constraints may be the dominant factors in developing approaches to remediate the sites. Airborne contamination is the constraint for ERDF operations. Calculations showed that plutonium and strontium were dominant contributors for airborne contamination. Therefore, the team evaluated the available data to determine if there was any obvious layering of plutonium and strontium in the waste zone.

A review of the data collected reveals that limited information is available on the layer of waste that is targeted for excavation (the 1.5-m [5-ft]-thick layer of sediment and soil directly below the cribs and trenches). Surface samples are available for only the 1301-N Trench and the 1325-N Crib. One surface sample data point was eliminated because it did not represent the average contamination present in this layer (based on upstream concentration levels during N-Reactor operations). However, the data point may represent a "hot spot," which would be further characterized and dealt with during remedial design.

Only one borehole, 199-N-107A, was drilled through the layer of waste targeted for crib and trench excavation with three samples taken in the zone of interest of this study. The other boreholes from the LFI were not considered because the placement of these boreholes was outside the cribs and trenches and did not represent the waste in the zone of interest. The 199-N-107A samples were taken starting at a depth of 0.3 m (1 ft) below crib soil surface to 1.5 m (5 ft) below.

Therefore, this study assumes that an average value of the 1301-N Trench surface sample results represents the upper 0.3-m (1-ft) layer of contamination. This has been labeled as the high-activity layer (average plutonium-239/240 from 1301-N Trench data used in study is 41,000 pCi/g). An average of the three sample results taken from the borehole represents the next 1.2-m (4-ft) layer of contamination in all of the cribs and trenches. This has been labeled as the low-activity layer (average plutonium-239/240 used is 1,900 pCi/g).

A typical contamination zone was developed using the available analytical data (as mentioned above) and the following assumptions:

- The bottom width of the contaminated layer is the same as the width of the trench at the operating water level.
- The depth of the contamination layer is 1.5 m (5 ft) from the bottom of the crib and trench (except for 1301-N Crib; the bottom of the crib starts below the 2.7 m (9 ft) of boulders).

- The contamination extends from the bottom width upward at 1.5:1 slope and intersects the horizontal line of the operating water level.

Figure 2-4 presents the typical cross section for the contamination layers used to calculate contaminated volumes targeted for excavation. This typical section was applied to the 1301-N and 1325-N Cribs and Trenches. Figure 2-4 also presents the average concentrations used for each layer. Figures 2-5 and 2-6 show how the typical cross section is applied to the crib and trench areas.

2.4.2 1301-N Crib

The 1301-N Crib will be excavated to a depth of 4.6 m (15 ft) below surrounding grade. The surrounding grade is at an elevation of 138.68 m (455 ft) amsl; therefore, the bottom of the excavation will be at 134.11 m (440 ft) amsl (Figure 2-7). The low-activity soil is in a layer from 134.11 to 135 m (440 to 444 ft) amsl, while the high-activity soil is in a layer from 135 to 135.7 m (444 to 445 ft) amsl. The layer of boulders on top of this varies in thickness, but was assumed to be 2.7 m (9 ft) thick over the entire area of the crib. The lower 1.5-m (5-ft) layer of boulders is assumed to have high-activity contamination, while the upper 1.2-m (4-ft)-thick layer is assumed to have low-activity contamination.

2.4.3 1301-N Trench

The 1301-N Trench is a separate structure from the 1301-N Crib. The trench is a long, narrow excavation with shallow, sloping sides (1.5:1.0). As shown in Figure 2-3, the surrounding grade level in this area is approximately 138.68 m (455 ft) amsl. The low-activity contaminated soil below the trench extends from 132.37 to 133.6 m (434 to 438 ft) amsl, while the high-activity contaminated soil layer extends from 133.6 to 133.8 m (438 to 439 ft) amsl. Concrete panels cover the trench at an elevation of 138.1 m (453 ft) amsl.

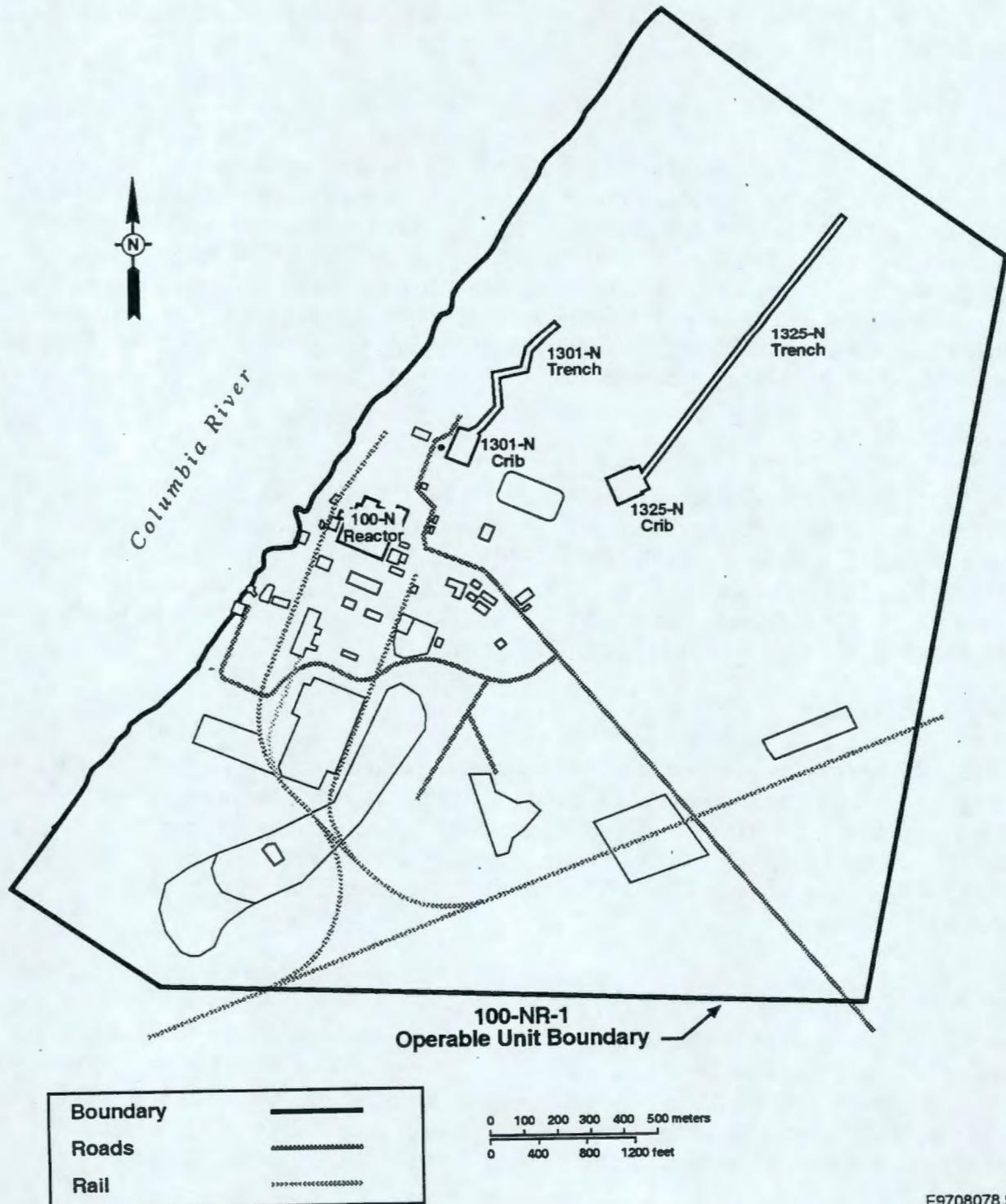
2.4.4 1325-N Crib

The 1325-N Crib will be excavated to a depth of 4.6 m (15 ft) below surrounding grade. The surrounding grade is at an elevation of 137.5 m (451 ft) amsl; therefore, the bottom of the excavation will be at 132.9 m (436 ft) amsl (Figure 2-8). The low-activity soil is in the layer from 132.9 to 134.2 m (436 to 440 ft) amsl, while the high-activity soil is in the layer from 134.2 to 134.5 m (440 to 441 ft) amsl. The crib is covered with concrete panels at an elevation of 136.3 m (447 ft) amsl.

2.4.5 1325-N Trench

The 1325-N Trench is a long, narrow trench with shallow sloping sides (1.5:1.0). As shown in Figure 2-8, surrounding grade level in this area is approximately 137.5 m (451 ft) amsl. The low-activity contaminated soil below the trench extends from 131.7 to 132.9 m (432 to 436 ft) amsl, while the high-activity contaminated soil layer extends from 132.9 to 133.2 m (436 to 437 ft) amsl. Concrete panels cover the trench at an elevation of 136.3 m (447 ft) amsl.

Figure 2-1. 1301-N and 1325-N Crib/Trench Locations.



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Figure 2-2. Limited Field Investigation Borehole Locations for 1301 N and 1325 N.

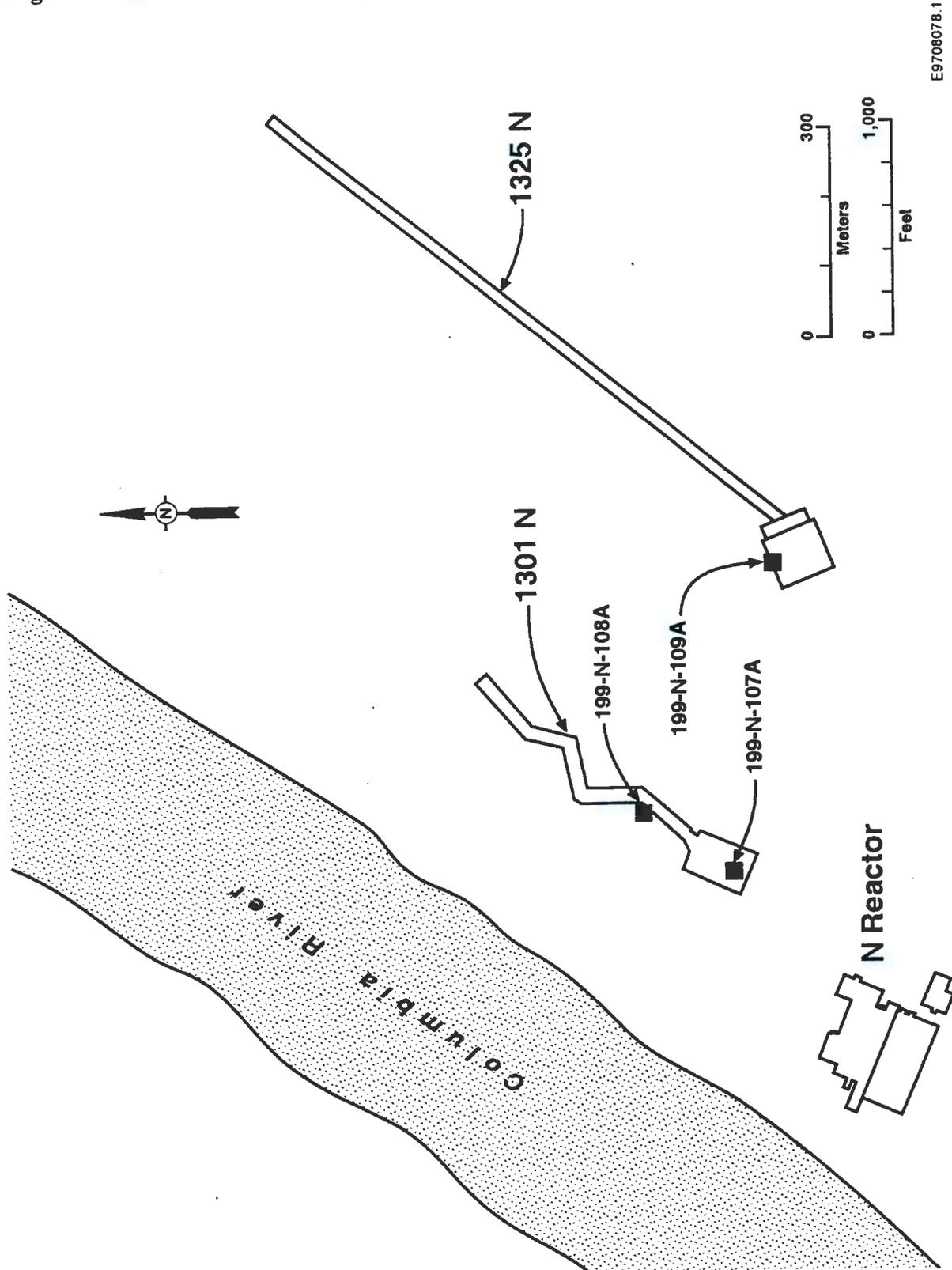
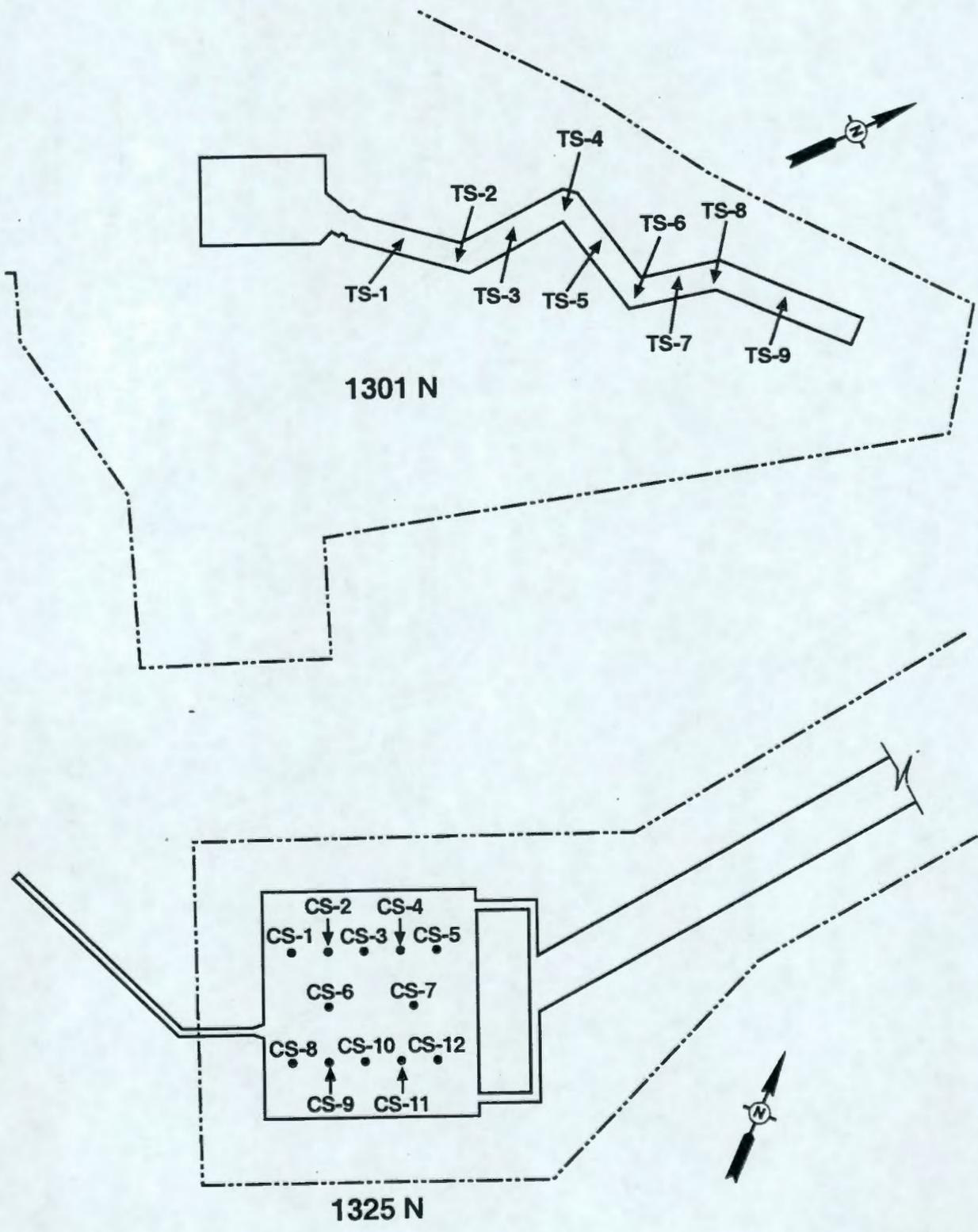
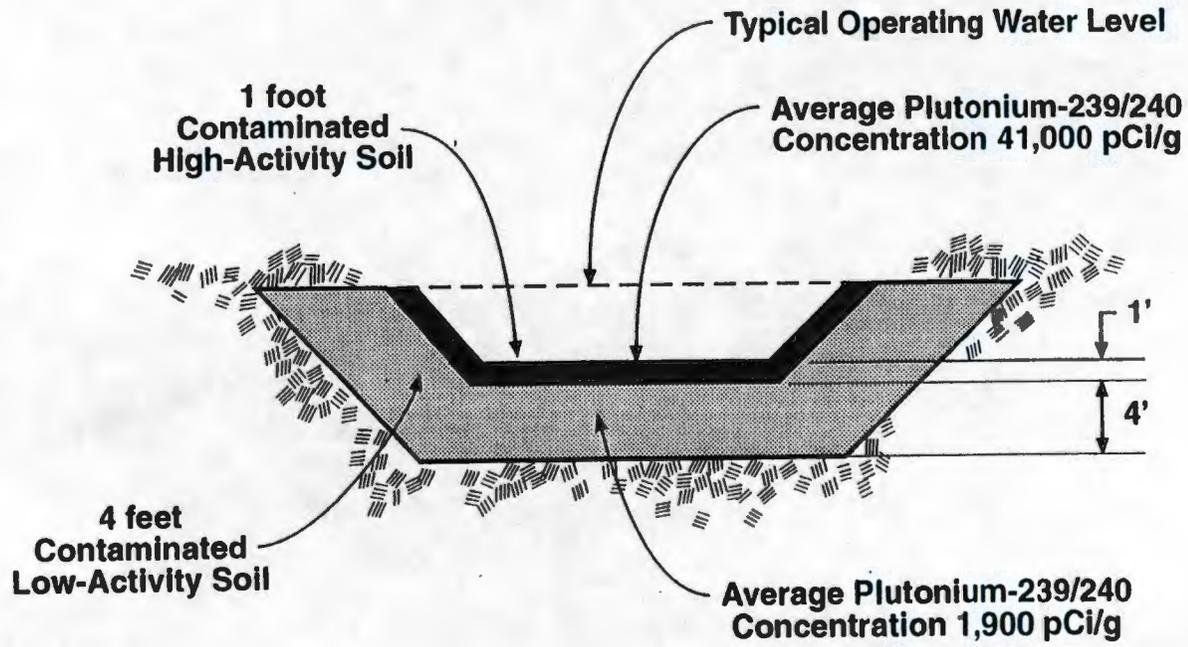


Figure 2-3. 1301-N Trench and 1325-N Crib Surface Sample Locations.





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Figure 2-4. Typical Contamination Cross Section.

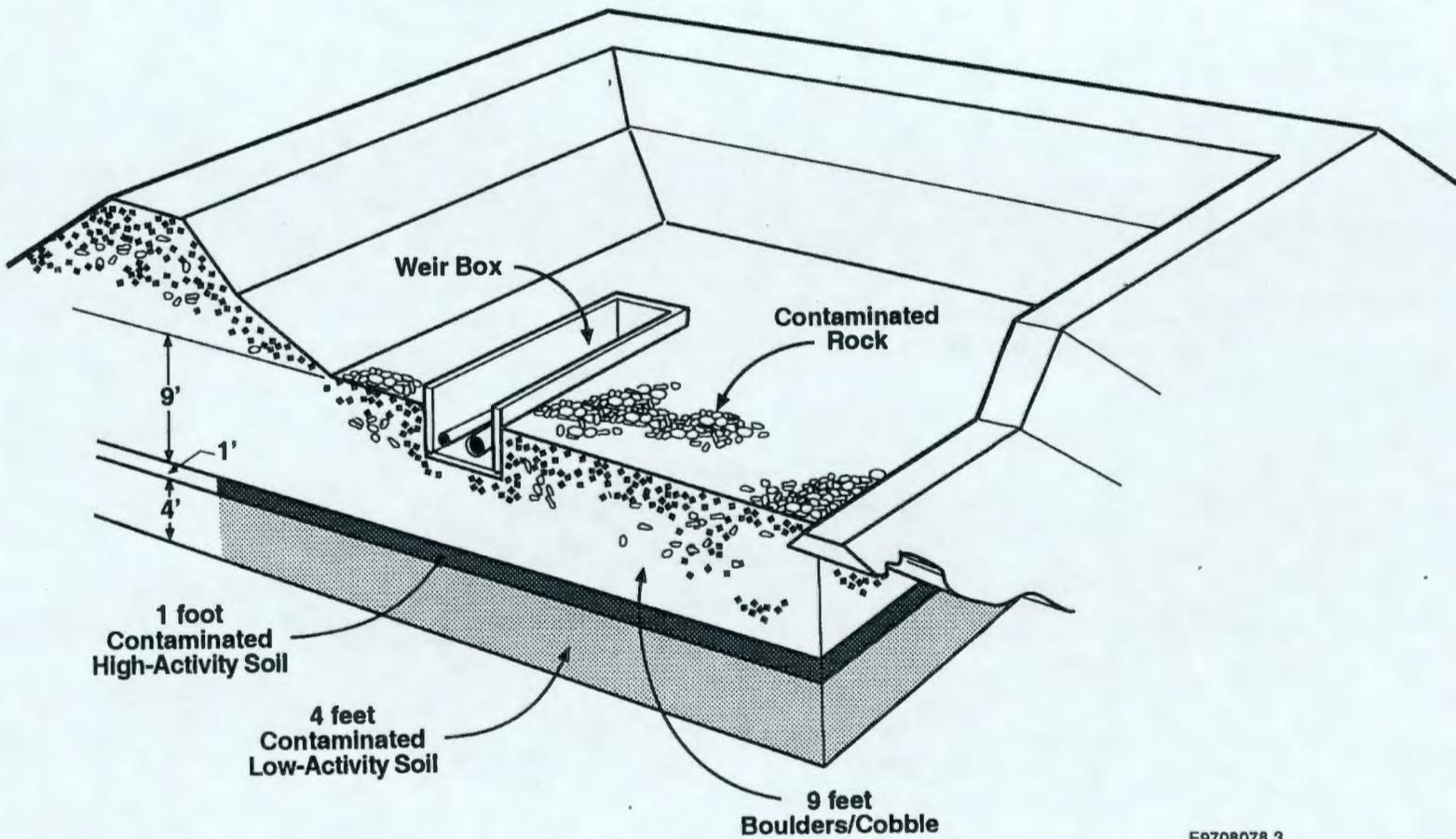
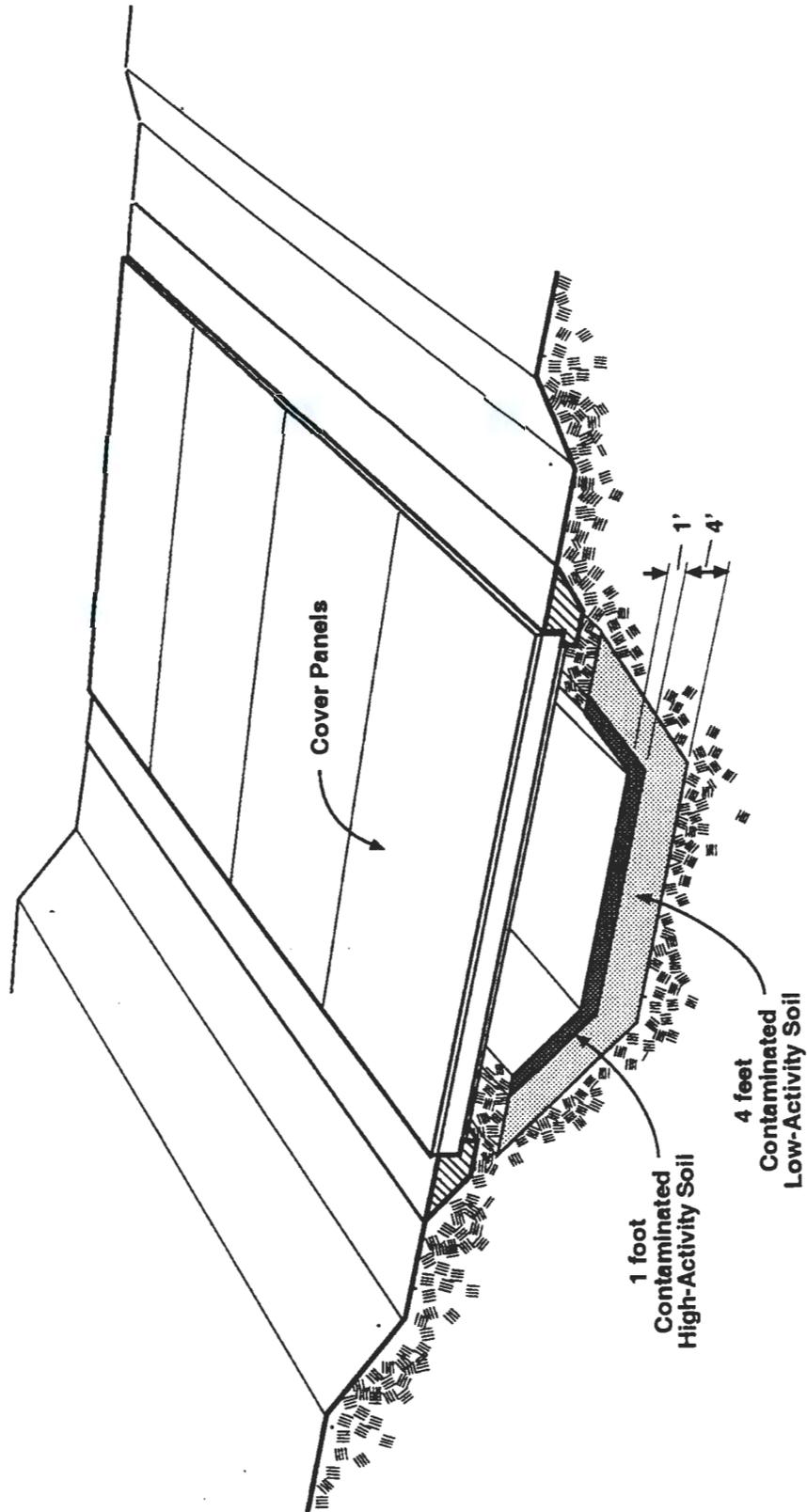


Figure 2-5. Crib Model Used for Volume Calculations.

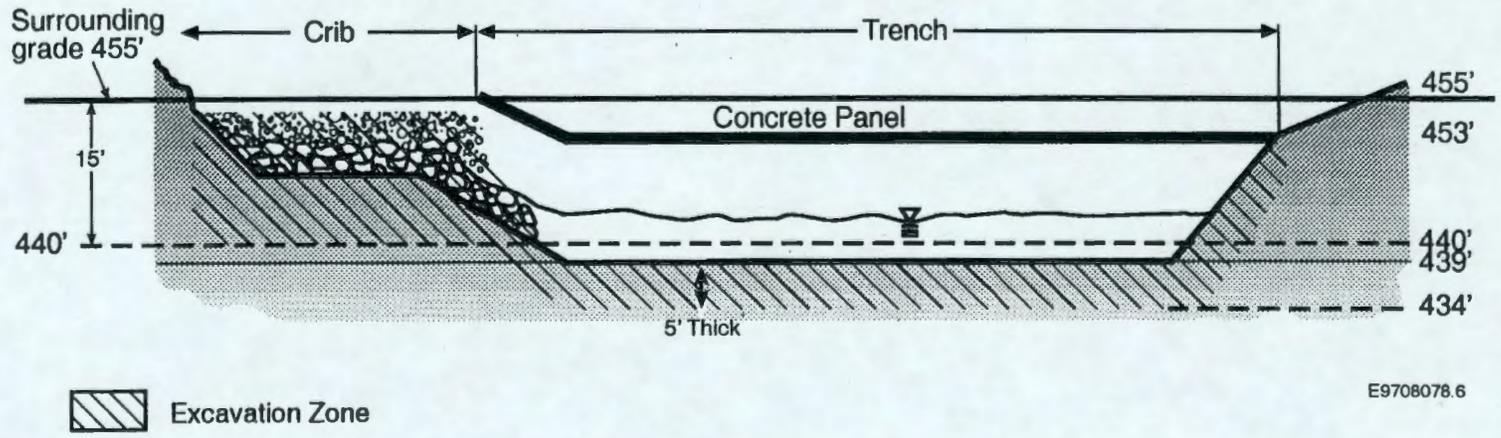
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Figure 2-6. Trench Model Used for Volume Calculations.



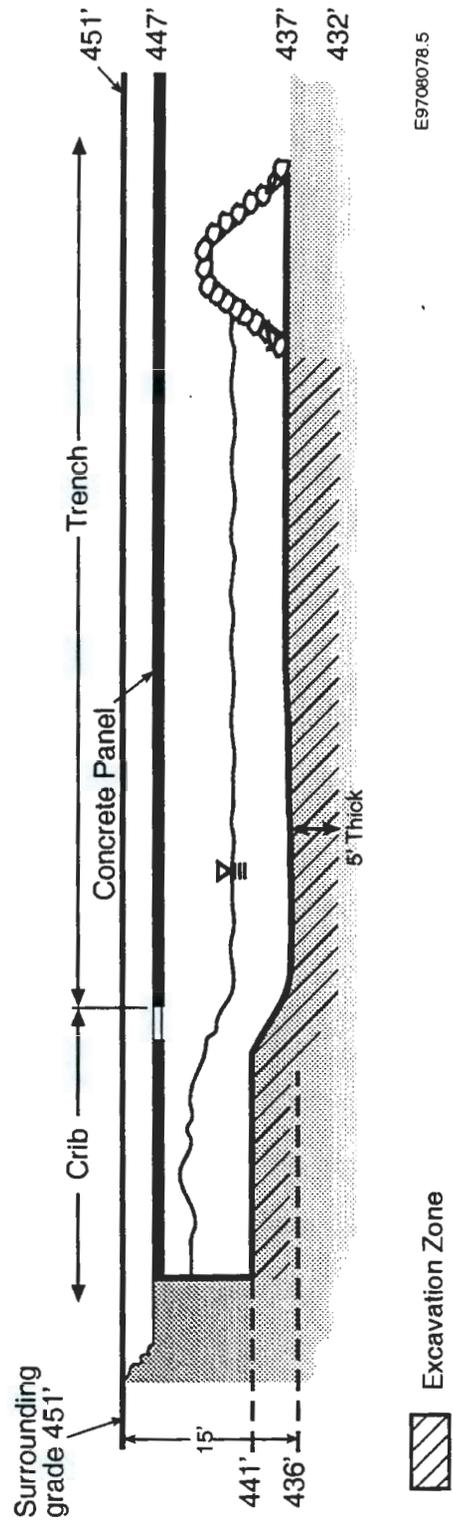
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Figure 2-7. 1301-N Crib and Trench Cross Section.



2-12

Figure 2-8. 1325-N Crib and Trench Cross Section.



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3.0 CRITERIA FOR REMEDIATION OPTIONS EVALUATION

3.1 VALUE ENGINEERING METHODOLOGY

This study used value engineering techniques to support development of remediation options, and, subsequently, select the most cost-effective option for remediation.

Two of the three major stages of a typical Value Engineering Study were used, as presented below:

- **Prestudy (Planning) Stage:** The team members were briefed on the project, expectations outline, and specific responsibilities to execute the study.
- **Job Plan (Study) Stage:** This stage consists of a five-phase study process.
 1. Investigation Phase: The following tasks were performed:
 - a. Review and discuss information provided by the project and/or gathered by team members during the prestudy stage
 - b. Identify major functions of the system and/or task and function relationships (Figure 3-1)
 - c. Establish and/or estimate cost of each major function
 - d. Select specific functions for examination.
 2. Speculative/Creative Phase: The team discussed and generated creative ideas to achieve the required functions.
 3. Evaluation/Analysis Phase: The study team evaluated all ideas and eliminated the ideas/options that are not feasible and do not satisfy project requirements. The remaining ideas/options will be ranked in the order of feasibility and life-cycle cost.
 4. Development/Planning Phase: The study team developed the best remediation options.
 5. Presentation Phase: Appropriate documentation of the study results will be prepared for presentation.
- **Implementation Stage:** (Not part of this study, applies to design and remedial action phase.)

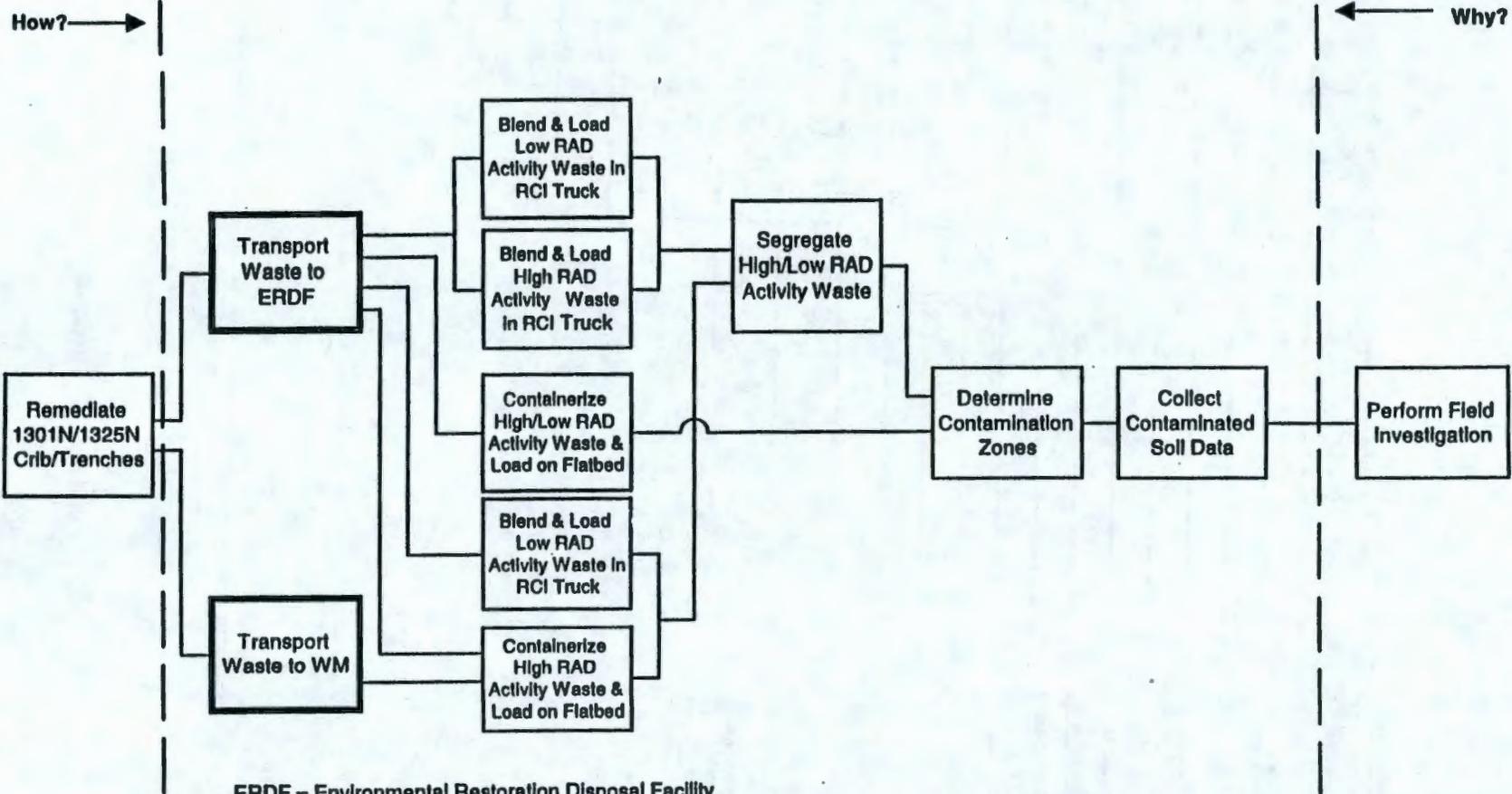
3.2 VALUE ENGINEERING CRITERIA

The team developed eight criteria to evaluate each option (Figure 3-2), with the first criterion being a general evaluation of how well each option would satisfy all the criteria combined. All the criteria, except the first, were compared using the Value Engineering-Paired Comparison technique to determine a hierarchy. The dominant criterion was then assigned a relative value from 1 to 4, with 1 being no preference and 4 being a major preference between the two criteria. The resulting relative scores were totaled. The criteria were then ranked by their total relative score. These relative scores determine the weighting of each criteria to evaluate the options.

Each option was ranked against each criterion. The ranking for each option was summed to determine a total score. The results are provided in Figure 3-3. The alternatives that achieved a ranking better than 327 (calculated by assigning a "Good" rating in each category) were carried forward to calculate life-cycle costs.

3-3

How? →



ERDF = Environmental Restoration Disposal Facility
WM = Waste Management Disposal Facility

← Why?

Figure 3-1. Remediation of 1301-N/1325-N Crib/Trenches.

Figure 3-2. Criteria Weighting Process.

PROJECT :100 - N TSD Remediation

CRITERIA		RAW SCORE (WEIGHT)
A. RADCON		19
B. Simplicity of Operation		0
C. Lowest Life-Cycle Cost		15
D. Least Environmental Impact		4
E. Best Meets Schedule		8
F. Worker Safety/Dose to Worker		23
G. Most Flexible System to Operate		8
H. Least Stand-by Time		9

How Important		B	C	D	E	F	G	H
4 - Major preference 3 - Medium preference 2 - Minor preference 1 - Letter/Letter - no preference each scored one point	A	A4	A3	A2	A3	F1 A1	A3	A3
	B		C4	D3	E4	F4	G3	H3
	C			C4	C3	F3	C4	H2
	D				E2	F4	G1 D1	H3
	E					F4	E1 G1	E1 H1
	F						F3	F4
	G							G3

4.0 REMEDIATION OPTIONS

4.1 REMEDIATION ISSUES

The remediation options presented in the following subsections were developed by Environmental Restoration Contractor staff from the Engineering, Field Support, Radiological Engineering, Sample/Data Management, Transportation, and Waste Disposal organizations. The project team examined issues related to excavation, transportation and disposal, and how these systems can support remediation of the cribs and trenches. Issues evaluated included personnel safety, airborne contamination, site access, radiation exposure (dose), handling of concrete panels, debris, and contaminated boulders. Based on the project team's evaluation, the following two issues had the most impact in developing the remediation options:

- High radiation exposure during remediation
- ERDF operational constraints.

Five remediation options were developed consistent with the remove and dispose remedial alternatives presented in the draft proposed plan for the cribs/trenches.

4.2 HIGH RADIATION EXPOSURE

Cobalt-60 and cesium-137 provide high-energy gamma radiation that could contribute significant dose to workers. Therefore, a common denominator for all issues related to removal, excavation, transportation, and disposal was the management of the dose to workers during each operation. Dose is managed by applying three factors: time, distance, and shielding. Examples of applying these factors during the development of remediation options are as follows: (1) providing shielded areas where workers can minimize their exposure to radiation, (2) selecting equipment with longer booms to increase distance between workers and contamination, (3) using cranes to handle high-activity packages to provide more distance, (4) placing a layer of soil on top of the contamination area to provide a working surface for equipment and shielding for workers, and (5) using shielding on excavators, forklifts, and trucks.

4.3 ERDF OPERATIONAL CONSTRAINTS

The study team determined that allowable airborne concentrations would be a limiting operating factor for disposing 1301-N and 1325-N Crib and Trench waste at ERDF. Therefore, an alpha-emitting airborne concentration limit was calculated based on plutonium-239/240. It was assumed that ERDF would receive waste from other areas during remediation of the 1301-N and 1325-N Cribs and Trenches. The volumes of waste material from these other areas were assumed to be two-thirds of the total receipts at ERDF, with the remaining one-third coming from 1301-N and 1325-N Crib and Trench remediation.

The worst-case operation scenario at ERDF would involve $600 \mu\text{g}/\text{m}^3$ of dust in the worker's breathing zone for 500 hr/yr. At this dust level a concentration of 270 pCi/g of

plutonium-239/240 will result in an airborne level that is 9% of a derived airborne concentration (DAC) and deliver 100 mrem/yr to the worker. Studies have shown that standard construction work can produce dust loading of this magnitude. Therefore, the 270 pCi/g limit was used for existing ERDF operations that are similar to standard construction operations.

Another option for ERDF operations was developed by raising the plutonium soil concentration limit, which could be accomplished by increasing operational requirements at ERDF. Operational controls that would be required to raise the limit could consist of increased dust control measures, strategic placement of waste at ERDF and workers handling this material, increased coordination of all other waste delivered to ERDF, increased monitoring of dust loading, and containerization of high-activity material. Therefore, 2,000 pCi/g (plutonium-239/240) were calculated as an upper bound limit based on failures of airborne control requirements creating conditions that exceed posting and respiratory protection requirements. Limits higher than 2,000 pCi/g (plutonium-239/240) would require ERDF personnel to wear respiratory protection while disposing waste. However, it is desirable to avoid using respiratory protection based on industrial health and safety consideration involving heat stress, vision impairment, communication impairment, and reduced worker efficiency. In addition, 10 CFR 835, sec. 835.1002(c), states "Regarding the control of airborne radioactive material, the design objective shall be, under normal conditions, to avoid releases to the workplace atmosphere and in any situation, to control the inhalation of such material by workers to levels that are ALARA; ..."

The 2,000 pCi/g (plutonium-239/240) limit is based on dust-loading measurements. Dust-loading measurements at ERDF require maintaining dust levels below the upper limit of $100 \mu\text{g}/\text{m}^3$ with an average loading of $50 \mu\text{g}/\text{m}^3$ to workers. In these conditions, 2,000 pCi/g of alpha-emitting isotopes could safely be handled without exceeding target airborne concentrations during normal operating conditions. This is an acceptable value since a severe failure (dust loading of up to $1,000 \mu\text{g}/\text{m}^3$) in engineering controls will result in an airborne concentration just at 1 DAC. As a result, respiratory protection will not be required for ERDF personnel.

4.4 REMEDIATION OPTIONS

Remediation options were developed by engineering, field support, radiological, and sampling management staff. The options presented in the following sections are all supported by the same excavation, concrete/debris, and cobble/boulder removal methods. Sections 4.4.1 through 4.4.3 describe these methods.

4.4.1 Excavation

Excavation would be accomplished by using a trackhoe excavator equipped with an extended reach boom. Side slope benching along the trench shall be performed, as necessary, to position the trackhoe, establish a laydown area, and permit transportation of packaged material (B-25 boxes or roll-on/roll-off containers). The trackhoe operator would start excavation at the side of the trench and/or crib and remove material from the bottom and side slope. When the reach of the boom is exceeded, soil cover will be placed on top of the exposed surfaces to reduce dose exposure and provide a surface for the excavator to relocate to continue removing material. Excavated material will be placed and packaged in either ERDF roll-on/roll-off containers or B-25 boxes. These containers will be staged for transport to ERDF.

4.4.2 Removal of Concrete Panel and Debris

Concrete panels, structural supports, and large debris will be rigged for crane removal and monitored for contamination. Removal of concrete panels and supports will be consistent with the excavation, limiting the amount of trench exposed unprotected. Material not directly in contact with the soils of the trench will be surveyed and decontaminated, as required (reasonable determination made in the field), and clean material will be staged for alternate disposal. Contaminated material will be sized in accordance with ERDF bulk waste supplemental criteria and transported to ERDF for disposal. Smaller concrete material and debris in contact with the soils or requiring significant decontamination efforts will be removed by the excavator and placed in the appropriate package or container for disposal at ERDF.

4.4.3 Cobble and Boulder Removal

Cobble and boulder layers comprise the upper most region of the 1301-N Crib area to be remediated. The cobble layer is considered low level and will be excavated into roll-on/roll-off containers and transported to ERDF. During the excavation of the cobble, a layer of cobble will remain to provide shielding while removing the high-activity material (boulders and soil beneath the boulders). High-activity material will be packaged directly into containers (B-25 boxes) without blending or will be proportionally blended with low-level soil into roll-on/roll-off containers.

4.4.4 Option 1: Mix High- and Low-Activity Material to Meet 270 pCi/g Soil Concentration Limit

This option consists of mixing the higher and lower activity material to meet the soil concentration limit of 270 pCi/g (plutonium-239/240). This mixing will reduce soil concentrations to address airborne contamination dose to workers. It is assumed that lower activity material from other sites and onsite materials from crib/trench excavation operations will be used for mixing to meet this limit. Mixing operations will consist of excavating and placing a predetermined amount of higher activity crib/trench soil in a standard transport container (RCI container) and subsequently placing a predetermined amount of lower activity stockpiled soil in the container. Once the container is filled, it will be transported to ERDF for free dumping. Excavation operations for this option will require the placement of clean and/or lower activity soil on the crib/trench surface soils for shielding during excavation. Figure 4-1 presents this

option. However, this option was not carried forward, based on the Value Engineering Study results presented in Section 3.0.

4.4.5 Option 2: Increase Soil Concentration Limit to 2,000 pCi/g

This option introduces operational controls for airborne contamination at ERDF so that ERDF soil concentration limits can be increased to 2,000 pCi/g for plutonium-239/240. The same mixing and shielding operations will apply from Option 1; however, the increased limit will lessen the amount of mixing that will be required. Figure 4-1 presents this option.

4.4.6 Option 3: Containerize (Package) the High-Activity Material and Mix Low-Activity Material to Meet 2,000 pCi/g Limit

This option packages the higher activity material in B-25 boxes for shipment to ERDF. The excavation approach will be the same as Option 2. Containing the high-activity waste in B-25 boxes eliminates the potential for airborne contamination; however, dose considerations will need to be managed. The lower activity material will be mixed to achieve a volume that will decrease the potential for airborne contamination and will be placed in existing ERDF containers (RCI containers). The handling process will also reduce the gamma dose rates produced by the waste. The approach to excavation and shielding will be the same as Option 1. Figure 4-2 presents this option.

4.4.7 Option 4: Containerize (Package) the High-Activity Material for Shipment to Waste Management and Mix Low-Activity Material to Meet 2,000 pCi/g Soil Concentration Limit

This option is the same as Option 3, except that the high-activity waste contained in the B-25 boxes will be shipped to Waste Management while the lower activity material will be shielded, excavated, mixed, and shipped to ERDF. Figure 4-2 presents this option.

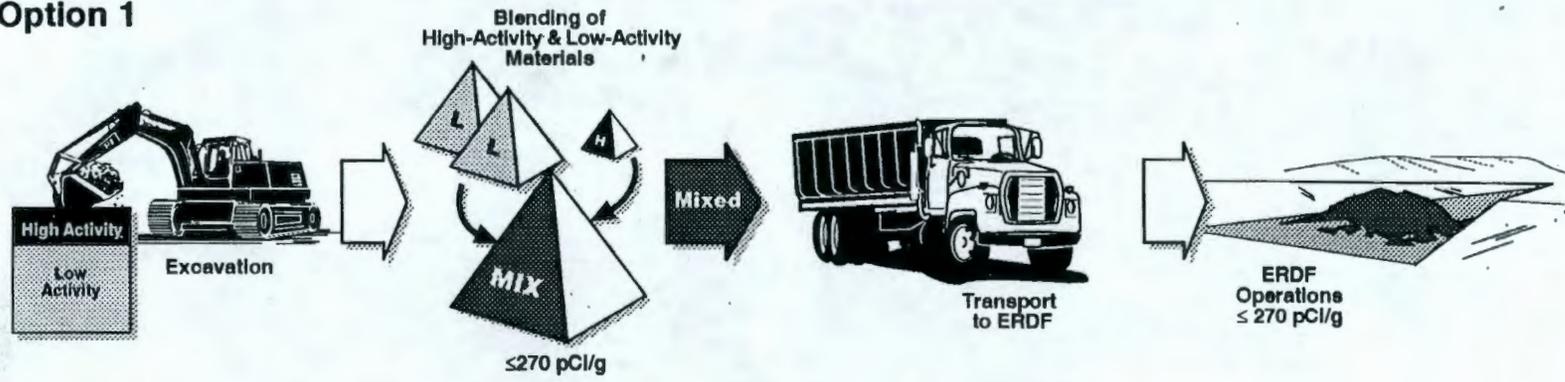
4.4.8 Option 5: Containerize (Package) All Material

This option will contain all waste in B-25 boxes (both high and low activity waste) for shipment to ERDF. Figure 4-3 presents this option.

4.5 CONTAMINATED SOIL VOLUMES FOR REMEDIAL ACTION

Table 4-1 presents the results of the volume of contaminated soils from the 1301-N and 1325-N Cribs and Trenches. These volumes were calculated based on the conceptual model descriptions of the cribs and trenches presented in Section 2.0. Appendix B presents the calculation package that was used to generate Table 4-1. Table 4-2 presents the volume of contaminated soils that will be generated through mixing and containerizing waste for each remediation option. Each option in this table also provides the mixing ratio used to generate volumes.

Option 1



Option 2

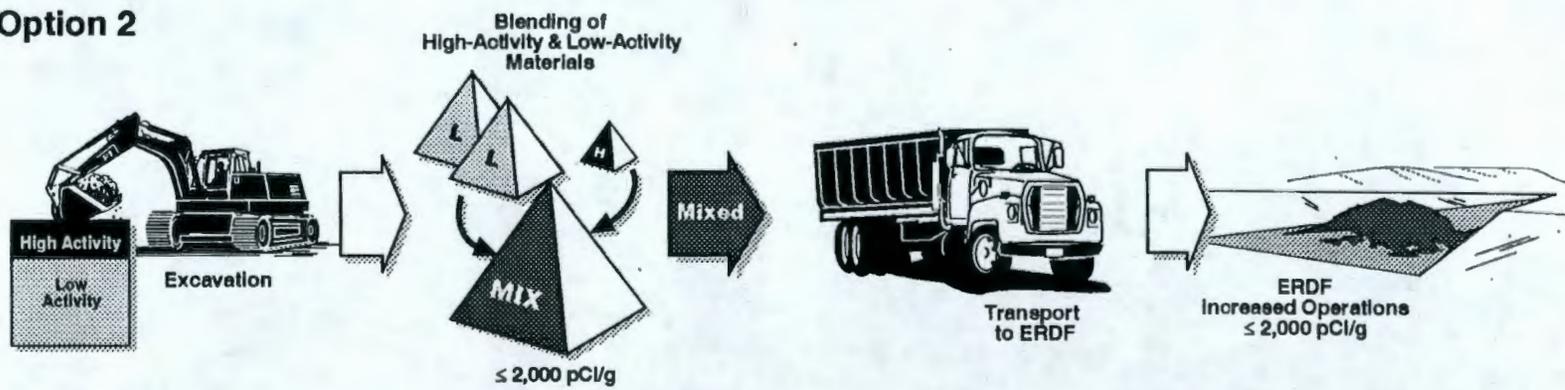
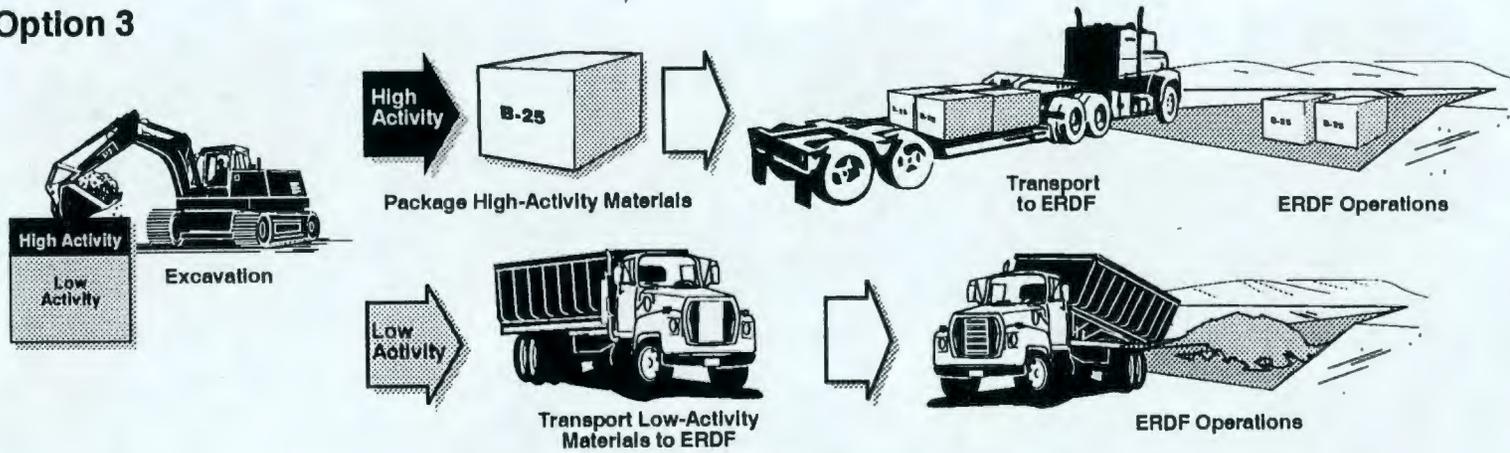


Figure 4-1. Remediation Options One and Two.

Option 3



Option 4

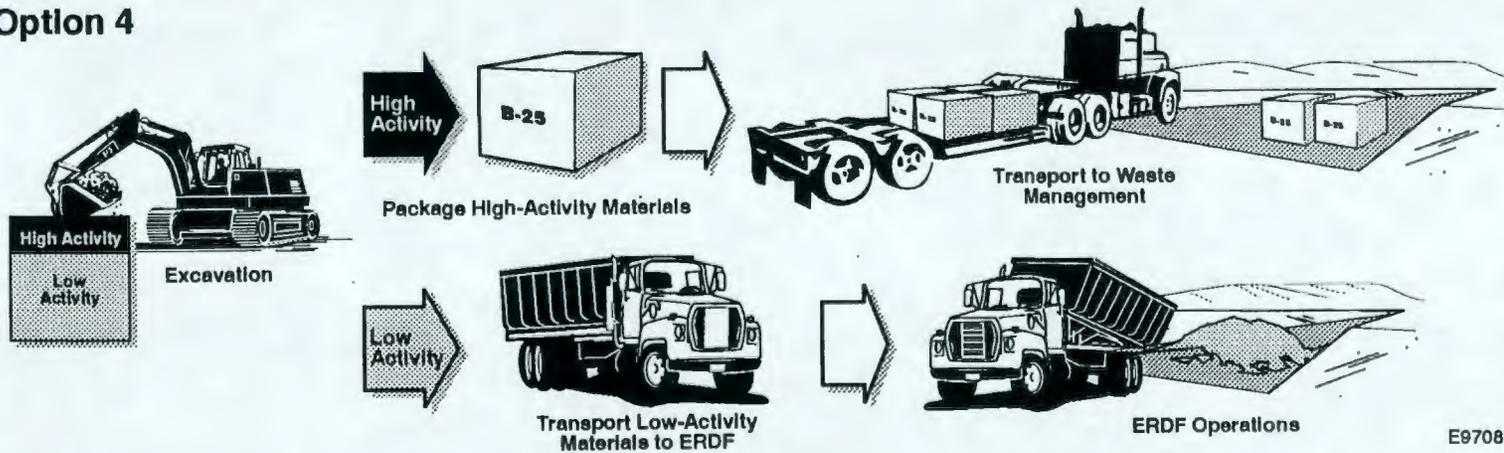
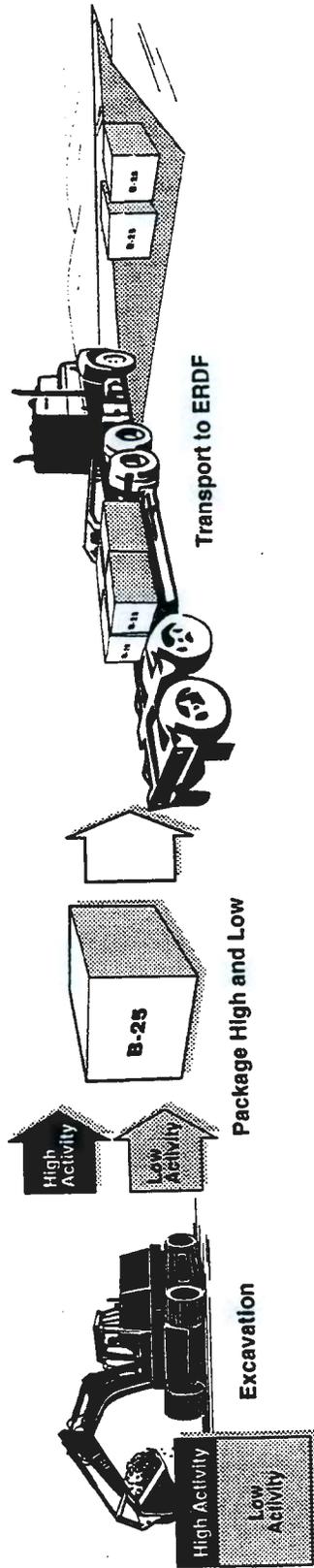


Figure 4-2. Remediation Options Three and Four.

Figure 4-3. Remediation Option Five.

Option 5



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Table 4-1. Volume of Waste for Disposal.

Waste Description	Volume in Cubic Yards				Total
	1301-N Crib	1301-N Trench	1325-N Crib	1325-N Trench	
High-Activity Waste	1,343	1,672	2,222	1,253	6,490
Low-Activity Waste	5,370	15,683	8,889	9,511	39,453
Total	6,713	17,355	11,111	10,764	45,453

Table 4-2. Final Mixed Volume of Each Waste Type to Meet Operational Limits.

Option Description	Waste Description	Volume in Cubic Yards				Total
		1301-N Crib	1301-N Trench	1325-N Crib	1325-N Trench	
Option 1: Current ERDF Operational Limit of 270 pCi/g (plutonium-239/240)	High-Activity Waste (188.2:1)	252,662	314,688	418,200	235,182	1,221,362
	Low-Activity Waste (8.7:1)	46,568	135,990	77,078	82,471	342,107
	Total	299,230	450,678	495,278	318,284	1,563,469
Option 2: Increased ERDF Operational Limit of 2,000 pCi/g (plutonium-239/240)	High-Activity Waste (25.4:1)	34,109	42,483	56,457	31,835	164,884
	Low-Activity Waste (1.2:1)	7,544	22,030	12,487	13,360	55,421
	Total	41,653	64,513	68,944	45,195	220,305
Options 3 and 4: Containerize High-Activity Material for Shipment	High-Activity Waste	1,343	1,672	2,222	1,253	6,490
	Low-Activity Waste (1.2:1)	7,544	22,030	12,487	13,360	55,421
	Total	8,887	23,702	14,709	14,613	61,911
Option 5 Containerize High- and Low-Activity Material	Total					45,943

Note: The values listed in Table 4-2 are approximate, based on rounding off from spreadsheet values.

5.0 ENGINEERING STUDY COST ESTIMATE AND DOSE EVALUATION

5.1 DESCRIPTION OF OPTIONS FOR DOSE EVALUATION

The following descriptions for dose evaluation applied standard time, distance, and shielding approaches for management of radiation dose to workers.

General assumptions and basic descriptions of activities listed in Appendix H of the CMS (DOE-RL 1996b) are valid for the mixing options. These basic assumptions are as follows:

- The exposure estimate can be obtained using MICRO SHIELD Version 4.2.
- Correction factors for dose called "build-up factors" were not used in the above model.
- The highest soil concentrations are found in the 1301-N Crib and Trench.
- The lower contaminated soils can be placed in the same container as highly contaminated soils to provide shielding.
- Previous sampling data provides adequate information to construct a conservative dose model of the cribs.
- No allowance was made for decay of radioactive materials during the remediation project.

Appendix C presents the dose calculation packages for the following options.

5.1.1 Option 1

Based on this option's failure to compare well to the criteria developed in Section 3.0, this option was not carried through for dose and cost evaluation.

5.1.2 Option 2

5.1.2.1 Excavation. The excavation operator uses equipment with a long boom so that he is rarely within 10 m (30.5 ft) of the excavation bucket or container.

The excavation operator is exposed to the unshielded soil for 3.25 hr/d at a distance of 10 m (30.5 ft), regardless of the materials that are being handled. Shielding will be added to the cab to ensure that the operator can spend standby time in an area that is less than 0.5 mrem/hr when not actively excavating.

High-activity boulders will be removed and placed in B-25 boxes. A forklift operator will be required to move the B-25 boxes. Based on the shielding and exposure assumptions, the average dose rate for the forklift was calculated to be 3.5 mrem/hr. Half of the work day will be spent handling empty containers and the other half handling full containers. The operator will be exposed to full containers for 3 hr/d.

The remaining soil will be placed in standard containers and mixed with less contaminated soil. Approximately 0.7 m^3 (0.9 yd^3) of highly contaminated soil will be placed in each container; the container will then be moved to a stockpile of low, contaminated soil where it is filled.

The excavation container handler is exposed to 0.7 m^3 (0.9 yd^3) of highly contaminated soil placed in the container for about 5 minutes between the excavation at the crib/trench and the stockpile. This soil is at least 3 m (9.15 ft) away from the driver. After the soil is added to the stockpile, the doses to the driver are near background levels.

The operator who fills the remainder of the container with less contaminated soil works in an area that is near natural background. This operator is never within 10 m (30.5 ft) of the unshielded soil. It takes 1 minute to place enough soil to lower the operator's exposure to near background levels. The exposure time is for 40 minutes a day.

Soil below the highly contaminated layer will be mixed with low contaminated soil immediately adjacent to them and shipped to ERDF in standard shipping containers. Soil exposure will be low. It is assumed that mixing to reach target plutonium concentrations will cause a corresponding decrease in the gamma-emitting isotope concentrations.

The exposure is at background levels while the container is empty. There are two drivers; each driver is exposed to loads of contaminated soil for 3 hr/d.

5.1.2.2 Packaging. The B-25 boxes will be capped using a grout pump and boom so workers are not exposed during the capping process. This process consolidates the void fill and capping operation while minimizing worker exposures.

The B-25 boxes are then placed on a truck by the forklift operator, surveyed, and shipped directly to ERDF. It is assumed that enough shielding will be in place such that the average dose rate is 3.5 mrem/hr for the driver. Doses for radiological control technicians (RCT) are accounted for as dose received during coverage of excavation work. Long poles and extended probes will be used in conjunction with shadow shielding to ensure RCTs are not exposed to more than 2 mrem/hr on average.

For the containers with mixed soil, survey and tarping techniques are identical to those currently used at other remediation sites. Exposure to RCTs who perform surveys, and laborers who seal the plastic liner and place tarps on the container will also be similar.

5.1.2.3 Transportation. The B-25 boxes full of boulders are shipped directly to ERDF on shielded trucks. Exposure to the driver will be less than 3.5 mrem/hr. The driver will be exposed to full containers for 3 hr/d. Four drivers will support this operation.

Soils from the mixing process will be placed such that exposures to drivers will be very near exposures currently observed at other low-level sites. The unshielded doses to the drivers will average less than 0.5 mrem/hr. Drivers will be exposed to full containers for 4 hr/d. Four drivers will support this operation.

5.1.2.4 Disposal. The B-25 boxes full of boulders will be off-loaded directly into the ERDF waste with a crane. Rigging will be designed to minimize worker exposures during the off-load. It is assumed that the workers will not be within 0.9 m (3 ft) of each box for more than 1 minute. The crane operator is always at least 9 m (27.5 ft) from the boxes. It is possible to off-load 100 boxes a day.

The highly contaminated soil is mixed to provide less than 7% of the total soil in each container. The less contaminated soil is mixed to comprise about 50% of each container. The containers from the 1301-N and 1325-N Crib and Trench remediation comprise one-third of the containers being handled at ERDF. Only a minor increase in exposures at ERDF will occur as a result of this option. This increase can be mitigated with some of the same operational controls that will be implemented to minimize the potential to generate airborne contamination. It is assumed that worker exposures are about 0.5 mrem/hr for 500 hr/yr as a result of this operation.

5.1.3 Option 3

5.1.3.1 Excavation. The need for offsite soils in the mixing operation is not required, and forklift operations are extended to include packaging the most highly contaminated layer of soil, as well as the boulders in B-25 boxes. The extension eliminates the need for a second trackhoe operator and consolidates both the site container and transportation drivers' roles for the most highly contaminated soils. Shielding is placed for the trackhoe operator and the driver, as discussed above.

The remaining soils are mixed with surrounding lower, contaminated soil and handled in standard shipping containers same fashion as described in Option 2 for soils that are mixed. All conditions are the same as those for the mixed soils in Option 2.

5.1.3.2 Packaging. The B-25 boxes are handled the same as in Option 2. The standard ERDF containers are filled and handled the same as the containers filled with soils from below the most highly contaminated layer in Option 2.

5.1.3.3 Transportation. Shielding is applied to all trucks that carry B-25 boxes. Approximately 50 boxes from 1301 N will also be placed at least 8 m (24.4 ft) from the driver's cab to ensure that dose rates in the cab are managed.

5.1.3.4 Disposal. The B-25 boxes and standard containers are handled as described in Option 2. Doses are higher because there is no shielding in the B-25 boxes. Overall exposure is lower because the duration of the task is shorter.

5.1.4 Option 4

The factors used for Option 3 for dose evaluation are the same for this option.

5.1.5 Option 5

All waste will be placed in B-25 boxes and sent to ERDF.

Dose rates calculated assume all boxes are filled at the average contamination level. Shielding will be used to maintain doses to less than 3.3 mrem/hr for drivers and workers in close proximity to the boxes.

The handling of B-25 boxes through all stages of the operation is the same as described in Option 2. Figure 5-1 represents results of dose evaluation for each remediation option.

5.2 DESCRIPTION OF OPTIONS FOR COST ESTIMATING

The cost estimate for each option presented in this section is based on limited available analytical data. It is expected that the cost associated with each remediation option could decrease if data from a limited sampling effort is obtained.

5.2.1 Cost Estimate Basis

The cost estimates presented reflect experience gained from ongoing remedial actions in the 100 and 300 Areas. In addition, where cost data were not available, best commercial practice was applied to further develop the cost estimate for each option. The cost for concrete and boulder removal will be the same for all options.

Table 5-1 summarizes each option for excavation, packaging, transportation, and disposal that was the basis for the cost estimate for each option. In addition, Appendix D presents the details included in each cost estimate for the remediation options. Costs not included for remedial action are pipeline removal and revegetation. Figure 5-2 presents the results of the cost estimate for each option.

Figure 5-1. Results of Dose Evaluation for Each Remediation Option.

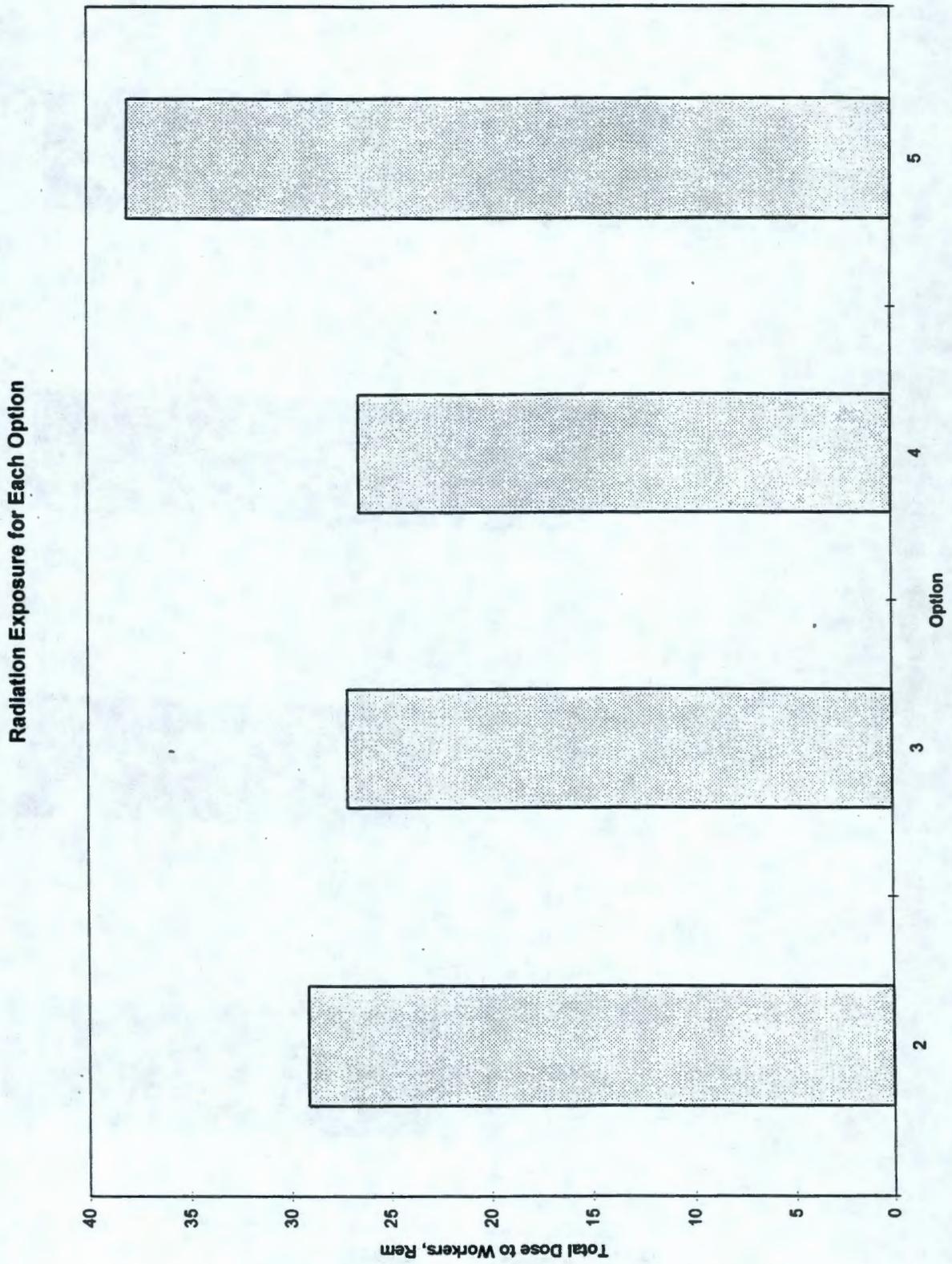


Figure 5-2. Results of Cost Estimate for Each Remediation Option.

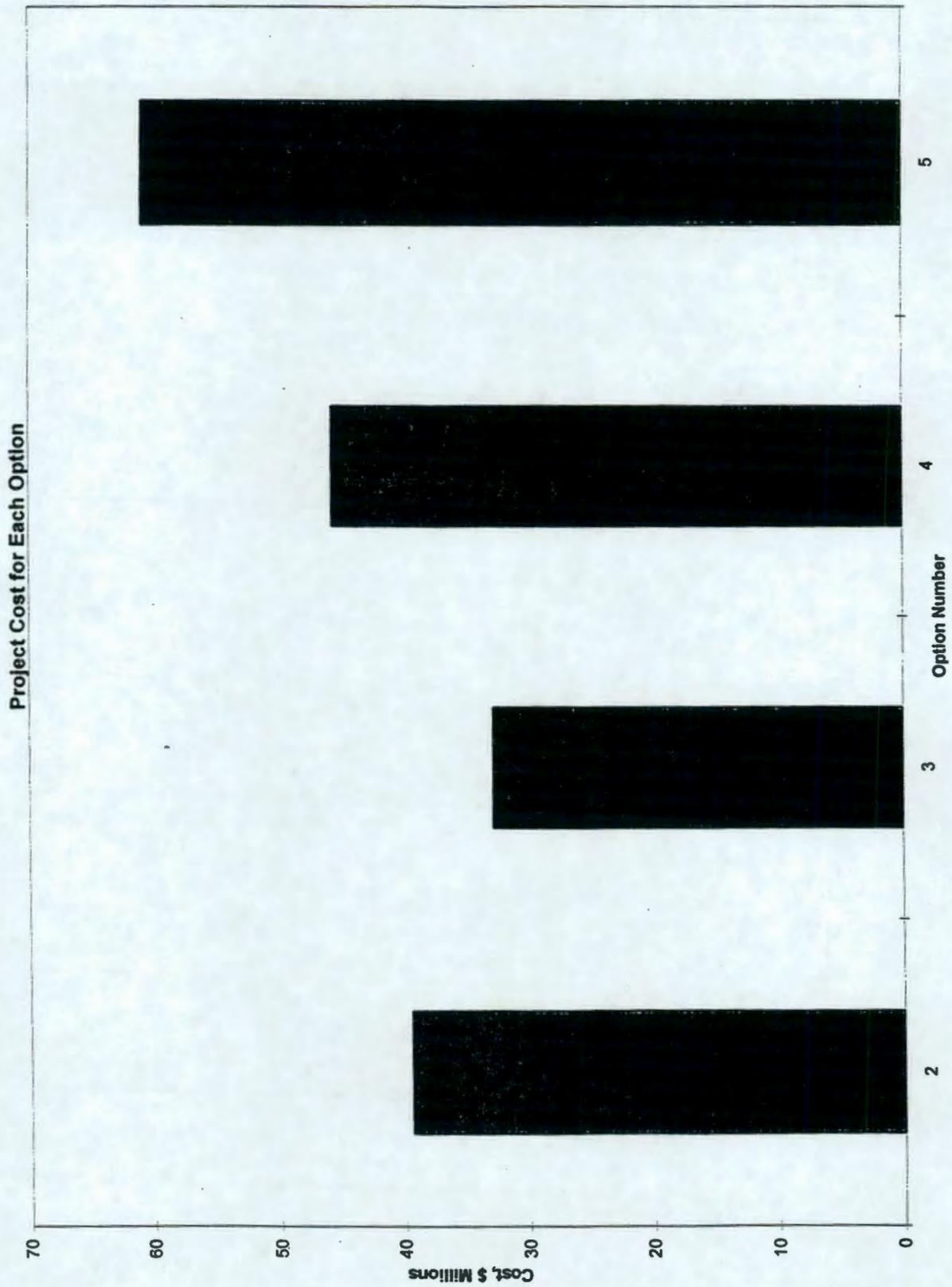


Figure 5-3. Results of Dose/Cost Estimates for Each Remediation Option.

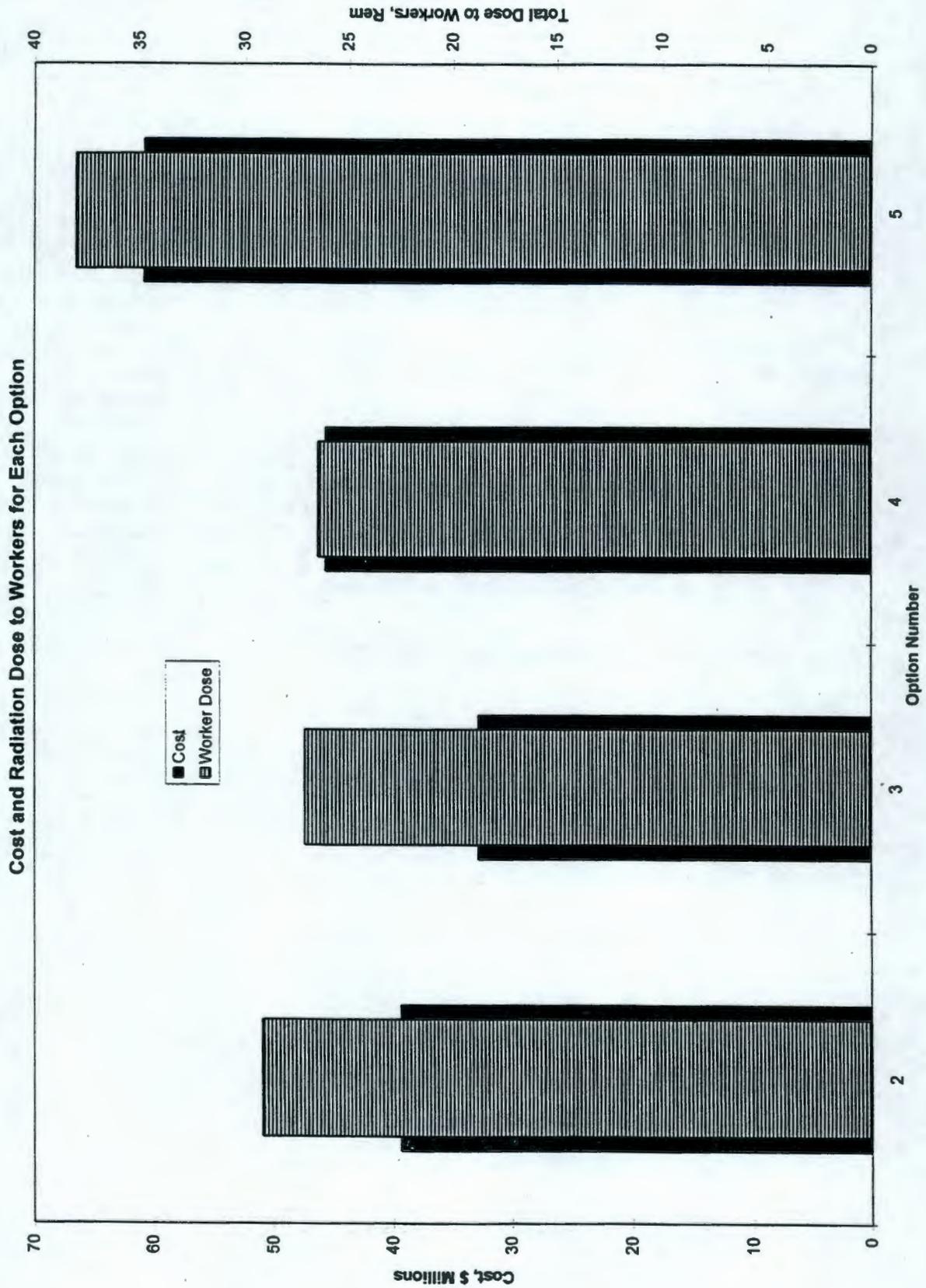


Table 5-1. Remediation Option Summary.

	Excavation	Packaging	Transportation	Disposal
Option 1	<ul style="list-style-type: none"> Blend to meet ERDF limits (high-activity zone 190.0:1.0/ low-activity zone 5.0:1.0) 	<ul style="list-style-type: none"> RCI containers 	<ul style="list-style-type: none"> RCI trucks 	<ul style="list-style-type: none"> Existing ERDF operations
Option 2	<ul style="list-style-type: none"> Blend to meet ERDF modified limits (high-activity zone 21.0:1.0/ low-activity zone 1.2:1.0) 	<ul style="list-style-type: none"> RCI containers 	<ul style="list-style-type: none"> RCI trucks 	<ul style="list-style-type: none"> Modified ERDF operations (modified free dump operation)
Option 3	<ul style="list-style-type: none"> Excavate and package high-activity zone Blend low-activity zone 1.2:1.0 	<ul style="list-style-type: none"> B-25 boxes for high activity RCI containers for low activity 	<ul style="list-style-type: none"> Flatbed for high activity in B-25 boxes RCI trucks for low activity 	<ul style="list-style-type: none"> Modified ERDF operations (special handling for B-25 containers, use modified free dump operation for low activity)
Option 4	<ul style="list-style-type: none"> Excavate and package high-activity zone Blend low-activity zone 1.2:1.0 	<ul style="list-style-type: none"> B-25 containers for high activity (RUST criteria) RCI containers for low activity 	<ul style="list-style-type: none"> Flatbed for high activity in B-25 boxes RCI trucks for low activity 	<ul style="list-style-type: none"> B-25 containers to waste management Use modified ERDF operation for low activity
Option 5	<ul style="list-style-type: none"> Excavate and package high- and low-activity zone 	<ul style="list-style-type: none"> B-25 containers for all material 	<ul style="list-style-type: none"> Flatbed for all materials 	<ul style="list-style-type: none"> Send to ERDF for disposal

6.0 DESIGN/REMEDIAL ACTION ISSUES

The following issues surfaced while developing this study, and although assumptions were made to continue with the study objectives, these issues were identified and require further investigation during the design phase.

- **Transuranic Waste.** The LFI results identified three areas in the 1301-N Trench and the 1325-N Crib as "hot spots" that have high levels of plutonium. Additional data are needed to address these hot spots to determine the presence of transuranic waste.
- **Contaminated Materials.** Confirmation of contamination types, extent, total volume of contaminated steel piping, and other structural materials associated with the cribs and trenches must be addressed during remedial design. Data were not available for any concrete or piping. However, based on available data within the crib/trench, assumptions were made for the level and extent of contamination for the concrete material for all of the 1301-N Crib, 1301-N Trench, 1325-N Crib, and one leg of the 1325-N Trench. The last three legs of the 1325-N Trench are believed to be clean based on operational data. Additional data on the concrete materials may provide a more accurate assessment of what will need to be sent to ERDF and what volume can be free released for other uses.
- **Contamination Levels.** It is likely that additional sampling could provide the basis for a decrease in the estimated contaminated soil volumes and, thereby, decrease the cost estimate for remediation. Because limited soil characterization data were available, it was necessary to (1) apply borehole data from one crib to represent the waste in the associated trench and the adjacent crib/trench; (2) use operation data from the 1301-N Trench to represent the adjacent trench for which there were no data; and (3) use the operations data, which is of questionable quality since it lacks QA/QC documentation. These actions resulted in what is believed to be a conservative model of the nature and extent of the contamination. Therefore, it is recommended that additional sampling be performed before the design phase to better define the nature and extent of the waste. This new data will help the project better define the design approach, and also has the potential to significantly reduce cost estimates.
- **Container Requirements.** Safety analysis work will need to be performed to support the use of existing ERDF containers and for the use of B-25 boxes. An evaluation may need to be performed during the design to determine optimum use of existing containers or other containers that can support the remediation.
- **Dust Control.** Dust control measures and monitoring impacts to meet the 2,000 pCi/g (plutonium-239/240) soil concentration limit will need to be fully developed and specifically identified in the design and presented in the subcontract.
- **Subcontract Requirements for Radiological Controls.** Address how specific radiological requirements will be addressed in the subcontract (i.e., three shifts to support high-activity material during remediation).

- **ERDF Operations.** ERDF operational requirements to coordinate and schedule the processing of the containers of highly contaminated material from the cribs and trenches should be addressed during the planning and design phase for this remediation. Additional controls for the increased radiological limits must also be fully developed and specified.

7.0 ENGINEERING STUDY CONCLUSIONS

The following conclusions were derived based on the results of this engineering study:

- **Preferred Option.** Option 3 is the preferred remediation option for the 1301-N and 1325-N Cribs and Trenches. Option 3 is selected based on cost and total dose to workers. This option is comprised of packaging the high-activity material in B-25 boxes for shipment to ERDF for disposal. The lower activity material will be shielded with overburden and other contaminated soils encountered during excavation operations. Soil used for shielding will be blended with the lower activity soil to meet a 1.2:1.0 ratio to meet the ERDF soil concentration limit of 2,000 pCi/g (plutonium-239/240).
- **Implementability.** Based on the available data from the LFI, draft CMS, cost estimate, and dose evaluation, this study concluded that the selected option is implementable.
- **Impacts to ERDF.** Existing ERDF operations data confirmed that it would be possible to operate ERDF with a requirement to maintain dust loads of less than $50 \mu\text{g}/\text{cm}^2$. This requirement would permit the use of a limit of 2,000 pCi/g, as used in the study.
- **Higher Cost for Remediation.** Higher remediation costs were calculated than presented in the draft CMS. These higher costs were based on increased focus on ERDF requirements. Based on these requirements and increased volumes for mixing, the use of containers (B-25 boxes) was identified, which increased the estimated cost by approximately \$15 million.
- **Impacts of Delaying Remediation to Allow for Additional Radioactive Decay.** The majority of worker exposure will result from gamma radiation emitted by cobalt-60 and cesium-137. By the year 2001, cesium-137 will be the dominant gamma emitter. Because cesium-137 has a half-life of about 30 years, delaying the work near term will only have a minimal impact on exposure rates. The exposure rates relate directly to the amount of overburden used as shielding, which affects waste volumes and costs. Therefore, the study did not identify significant cost benefits to any option that would result from permitting additional radioactive decay of the waste to occur near term.

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8.0 REFERENCES

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APPENDIX A
LIMITED FIELD INVESTIGATION RESULTS

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Table A-1. Radionuclide Concentrations Detected in 1301-N Trench Sediment from 1980 to 1985 from Locations TS-01 to TS-09 Decayed to January 1, 2001. (Page 1 of 2)

Location: Units:	TS-01 pCi/g	TS-02 pCi/g	TS-03 pCi/g	TS-04 pCi/g	TS-05 pCi/g	TS-06 pCi/g	TS-07 pCi/g	TS-08 pCi/g	TS-09 pCi/g
Collection Date:	1980								
Gross alpha	NA								
Gross beta	NA								
Cerium-144	0.0031	0.0310	0.0083	0.0060	0.0039	0.0065	0.0031	ND	0.0025
Cesium-134	NA	NA	NA	NA	36	NA	NA	NA	NA
Cesium-137	166,669	129,631	74,075	135,804	160,496	129,631	148,150	388,894	216,052
Cobalt-58	0	NA							
Cobalt-60	821,354	555,994	530,721	322,224	195,861	353,814	107,408	480,176	271,679
Europium-154	NA								
Iron-59	NA	0	NA						
Manganese-54	0.180	0.115	0.057	0.041	0.025	0.045	0.014	0.018	0.029
Niobium-95	0	0	0	0	0	0	0	ND	0
Plutonium-238	NA								
Plutonium-239/240	NA								
Ruthenium-103	NA	0	NA						
Ruthenium-106			NA						
Strontium-90	NA								
Zirconium-95	0	0	NA						
Collection Date:	1981								
Gross alpha	NA								
Gross beta	NA								
Cerium-144	0	0	NR	0	0	0	0	0	0
Cesium-134	NA								
Cesium-137	120,016	120,016	334,782	208,449	309,516	360,049	334,782	277,932	492,698
Cobalt-58	NA								
Cobalt-60	475,727	454,103	1,369,517	432,479	317,151	1,225,357	641,510	389,231	598,263
Europium-154	NA								
Iron-59	NA								
Manganese-54	0.1198	0.1014	0.1567	0.0903	0.0359	0.1198	0.0830	0.0691	0.0913
Niobium-95	0	0	NA						
Plutonium-238	4,697	1,281	5,295	1,537	666	4,184	5,380	1,025	3,416
Plutonium-239/240	25,945	9,181	24,947	11,975	5,488	24,947	29,937	6,586	19,958
Ruthenium-103	NA								
Ruthenium-106		NA							
Strontium-90	105,062	475,868	67,981	22,248	12,978	59,329	67,981	15,450	27,810
Zirconium-95	NA								
Collection Date:	1982								
Gross alpha	NA								
Gross beta	NA								
Cerium-144	NA	0.0943	NA	NA	NA	NA	NA	NA	0.0584
Cesium-134	NA								
Cesium-137	607,552	316,702	607,552	342,556	349,019	323,166	646,332	297,313	361,946
Cobalt-58	NA								
Cobalt-60	1,726,248	2,219,462	2,794,878	526,095	542,535	1,233,035	1,150,832	369,910	353,470
Europium-154	NA								
Iron-59	NA								
Manganese-54	0.1470	0.3935	0.1781	0.0953	0.0953	0.0973	0.1015	0.0559	ND
Niobium-95	NA								
Plutonium-238	4,734	12,050	24,961	438,974	103,288	8,005	3,271	8,177	947
Plutonium-239/240	27,944	62,874	169,660	2,794,394	658,679	43,912	16,966	15,968	12,974
Ruthenium-103	NA								
Ruthenium-106	NA								
Strontium-90	69,636	158,263	202,576	94,958	69,636	145,602	52,543	44,314	94,958
Zirconium-95	NA								

Table A-1. Radionuclide Concentrations Detected in 1301-N Trench Sediment from 1980 to 1985 from Locations TS-01 to TS-09 Decayed to January 1, 2001. (Page 2 of 2)

Location: Units:	TS-01 pCi/g	TS-02 pCi/g	TS-03 pCi/g	TS-04 pCi/g	TS-05 pCi/g	TS-06 pCi/g	TS-07 pCi/g	TS-08 pCi/g	TS-09 pCi/g
Collection Date:	1983								
Gross alpha	NA								
Gross beta	NA								
Cerium-144	NA	NA	NA	0.0415	NA	NA	NA	NA	NA
Cesium-134	ND	ND	ND	ND	67	ND	88	67	NA
Cesium-137	54,891,147	363,737	383,577	251,309	476,164	628,272	529,071	264,536	257,922
Cobalt-58	NA								
Cobalt-60	2,062,419	1,499,941	2,343,658	749,971	487,481	1,499,941	562,478	374,985	374,985
Europium-154	31,498	ND	ND	13,084	19,383	41,190	ND	ND	ND
Iron-59	NA								
Manganese-54	0.284	0.191	0.288	0.437	0.060	0.140	0.065	0.079	0.102
Niobium-95	NA	NA	NA	0	NA	NA	NA	NA	NA
Plutonium-238	2,082	2,603	1,562	1,301	486	1,735	954	720	798
Plutonium-239/240	11,977	12,975	9,981	7,486	2,994	9,781	6,188	4,591	4,292
Ruthenium-103	NA								
Ruthenium-106	NA								
Strontium-90	29,829	29,829	18,805	16,860	8,430	29,829	17,508	8,430	5,642
Zirconium-95	NA								
Collection Date:	1984								
Gross alpha	NA								
Gross beta	NA								
Cerium-144	NA	NA	NA	NA	NA	NA	0	NA	NA
Cesium-134	NA								
Cesium-137	2,097,755	649,627	554,890	507,521	879,704	507,521	663,161	493,987	879,704
Cobalt-58	NA								
Cobalt-60	5,666,310	2,352,053	3,421,168	1,710,584	887,365	2,458,965	1,710,584	1,710,584	1,603,673
Europium-154	NA	NA	NA	NA	39,320	NA	NA	NA	NA
Iron-59	NA								
Manganese-54	0.826 U	0.491	0.544	1.359	0.199 U	0.366	3.345	0.784	1.150
Niobium-95	NA								
Plutonium-238	NA								
Plutonium-239/240	NA								
Ruthenium-103	NA								
Ruthenium-106	NA								
Strontium-90	NA								
Zirconium-95	NA								
Collection Date:	1985								
Gross alpha	35,000	28,000	52,000	38,000	34,000	42,000	19,000	18,000	28,000
Gross beta	1,900,000	19,000,000	13,000,000	6,500,000	5,000,000	10,000,000	6,000,000	2,800,000	2,300,000
Cerium-144	0.0565 U	0.0435 U	0.0546 U	0.0552 U	0.0448 U	0.0513 U	0.0325	0.0071 U	0.0409 U
Cesium-134	NA								
Cesium-137	20,081	18,004	25,621	19,389	38,085	47,087	38,777	15,234	17,311
Cobalt-58	NA								
Cobalt-60	158,560	134,166	195,151	146,363	115,871	134,166	158,560	31,712	78,060
Europium-154	NA								
Iron-59	NA								
Manganese-54	0.1271	0.0400	0.0541 U	0.2353	0.1318	0.0424 U	0.3530	0.0659	0.0941
Niobium-95	NA								
Plutonium-238	4,054	2,556	4,495	3,525	3,437	3,702	2,027	1,586	2,997
Plutonium-239/240	25,956	15,973	26,954	22,961	20,965	23,960	13,976	10,981	19,966
Ruthenium-103	NA								
Ruthenium-106	NA								
Strontium-90	63,282	52,395	142,895	74,850	129,286	81,654	81,654	47,632	74,850
Zirconium-95	NA								

U = Concentration was undetected at specified detection level.

NA = Not analyzed

ND = Not detected; no detection limit given

NR = Not reported

Trench sediment samples collected by attaching a jar to a pole and using this device as a scoop. The top six inches of trench sediments were sampled through standing water.

References:

- UNI-1581 = Radiological Surveillance Report for the 100-N Area-FY 1980
- UNI-1849 = UNC Environmental Surveillance Report for 100 Areas-FY 1981
- UNI-2226 = UNC Environmental Surveillance Report for 100 Areas-FY 1982
- UNI-2640 = UNC Environmental Surveillance Report for 100 Areas-FY 1983
- UNI-3069 = UNC Environmental Surveillance Report for 100 Areas-FY 1984
- UNI-3760 = UNC Environmental Surveillance Report for 100 Areas-FY 1985

Table A-2. Radionuclide Concentrations Detected in 1325-N Crib Sediments from 1985 to 1987 from Locations CS-01 to CS-12 Decayed to January 1, 2001.

Location: Units:	CS-01 pCi/g	CS-02 pCi/g	CS-03 pCi/g	CS-04 pCi/g	CS-05 pCi/g	CS-06 pCi/g	CS-07 pCi/g	CS-08 pCi/g	CS-09 pCi/g	CS-10 pCi/g	CS-11 pCi/g	CS-12 pCi/g
Collection Date:	1985											
Gross alpha	18,000	7,000	18,000	6,000	4,700	NR	44,000	26,000	18,000	12,000	9,700	6,100
Gross beta	2,300,000	3,100,000	1,600,000	830,000	400,000	NR	15,000,000	2,400,000	2,200,000	1,100,000	1,500,000	620,000
Cerium-144	0.078	0	0	0	0	NR	0 U	0	0	0	0	0
Cesium-137	28,391	4,815	4,815	3,440	1,278	NR	1,081	2,850	491	5,503	4,717	6,977
Cobalt-60	158,560	1.13	1.88	1.02	0.31	NR	2.73	2.90	0.24	0.89	1.36	0.99
Manganese-54	0.64	0	0	0	0	NR	0	0	0	0	0	0
Plutonium-238	1,763	333	901	297	207	NR	2,253	3,875	811	158	496	239
Plutonium-239/240	11,980	4,947	12,862	4,254	2,770	NR	29,682	55,407	11,873	2,276	6,827	33,640
Strontium-90	59,880	2,288	7,832	2,376	1,320	NR	17,601	8,800	1,496	1,144	1,056	510
Collection Date:	1986											
Gross alpha	NR	NR	NA	NA	NA	NR	NR	NA	NA	NR	NR	NR
Gross beta	NR	NR	NA	NA	NA	NR	NR	NA	NA	NR	NR	NR
Cerium-144	1.218	0.000	0.000	0.000	0.000	NR	NR	0	0	NR	NR	NR
Cesium-137	127,535	6,093	8,648	8,353	9,041	NR	NR	6,486	7,862	NR	NR	NR
Cobalt-60	1,265,793	0.887	3.923	4.264	1.057	NR	NR	2.899	4.775	NR	NR	NR
Manganese-54	8.46	0	0	0	0	NR	NR	0	0	NR	NR	NR
Plutonium-238	NA	NA	NA	NA	NA	NR	NR	NA	NA	NR	NR	NR
Plutonium-239/240	NA	NA	NA	NA	NA	NR	NR	NA	NA	NR	NR	NR
Strontium-90	6,343	343	440	440	299	NR	NR	NR	810	NR	NR	NR
Collection Date:	1987											
Gross alpha	NA	NA	NA	NA	NA	NR	NA	NA	NA	NA	NA	NA
Gross beta	NA	NA	NA	NA	NA	NR	NA	NA	NA	NA	NA	NA
Cerium-144	0.231 U	0.000 U	0.000 U	0.000 U	0.000 U	NR	0.000 U					
Cesium-137	23,199	1,671 U	1,769	2,850	2,948	NR	4,717	1,474	1,671	2,064	1,278	1,278
Cobalt-60	130,078	2.388	1.074	1.074	1.160	NR	2.217	1.876	1.398	0.239	1.433	2.047
Manganese-54	1.544	0	0	0	0	NR	0	0	0	0	0	0
Plutonium-238	985	3,019	113	631	586	NR	7,660	9,462	586	1,036	1,397	2,704
Plutonium-239/240	5,192	48,481	1,583	9,795	8,410	NR	96,961	118,728	8,212	1,385	19,788	38,587
Strontium-90	9,996	3,520	519	378	880	NR	55,443	23,761	880	1,232	2,552	3,080

U = Concentration was undetected at specified detection level

NR = Not reported

NA = Not analyzed

References: UNI-3760 = UNC Environmental Surveillance Report for the 100 Areas - FY 1985

UNI-4065 = UNC Environmental Surveillance Report for the 100 Areas - FY 1986

WHC-EP-0161 = Westinghouse Hanford Co. Environmental Surveillance Annual Report-100 Areas-FY 1987

Samples of surface sediment were collected from the bottom of the 1325-N Crib. Approximately 10 grams of sediment per sample were collected through the sample port located in the cover of the facility. The samples were collected during operations through standing water.

Table A-3. Concentrations Detected in Soil from Boreholes Located Near 1301-N/1325-N
Decayed to January 1, 2001. (Page 1 of 5)

Reference Document:	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	Quanterra
Location:	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A
Sample ID:	BOGGC3*	BOGLF4	BOGLF5	BOGLF7	BOGLF6	BOGLF8 (Dimp)	BOGLF9	BOGLG0	BOGLG1	BOH1V6	BOGL88	
Method:												
Sample Collected:	8/25/95	11/29/95	11/30/95	12/5/95	12/5/95	12/5/95	12/6/95	12/6/95	12/8/95	12/8/95	11/29/95	
Depth (feet below ground surface):	N/A	9-11	11-13	23	28-30	28-30	40	50	57-59	69	9.0-11.0	
Units:	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	
Gross alpha	13,900	941	38,200	2.52 U	2.18 U	3.39 U	1.44 U	0.968 U	1.96 U	2.77	1,980	
Gross beta	305,000	63,700	60,600	4,340	2,810	2,490	1,680	145	124	123	128,000	
Actinium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Americium 241	17,152	849	1,121	NR	NR	NR	NR	NR	NR	NR	1,101	
Antimony-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Bismuth-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Cadmium-109	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Carbon 14	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Cerium-144	NR	4.89 U	4.32 U	0.122 U	0.0708 U		0.0274 U	0.0128 U	0.0268 U	0.0269 U	-1.40 U	
Cesium 134	NR	17.7 U	15.9 U	0.475	0.0513 U	0.0410 U	0.0177 U	0.0138 U	0.0263 U	0.0294 U	5.63 U	
Cesium 137	90,194	10,764	13,434	2,483	5.17	5.06	0.127 U	NR	0.365 U	0.375 U	14,056	
Chromium 51	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Cobalt 60	27,840	54,772	67,594	12.3	2.99	2.69	0.616	0.403	0.591	0.364	71,153	
Cobalt-58	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	-1.48E-06 U	
Europium 152	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	2.20 U	
Europium 154	7,740	690	918	0.656 U	0.373 U	0.380 U	0.192 U	0.197 U	0.352 U	0.329 U	663	
Europium-155	1,950	174	149	2.73 U	0.989 U	0.910 U	0.352 U	0.163 U	0.346 U	0.343 U	102	
Iron 59	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	0 U	
Lead-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Manganese-54	NR	2.26 U	2.06 U	0.00931 U	0.00434 U	0.00423 U	0.00159 U	0.00172 U	0.00397 U	0.302 U	0.918 U	
Plutonium - 238	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	217	
Plutonium 239/240	12,693	NR	689	NR	NR	NR	NR	NR	NR	NR	1,589	
Potassium 40	NR	422 U	457 U	0.110	7.02 U		11.6	2.05	16.9	17.0	879	
Radium 226	NR	1,407 U	1,257 U	44.4 U	6.76 U	9.26 U	3.35 U	2.07 U	4.93 U	4.52 U		
Radium-224DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		
Radium-226DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	104 U	
Radium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		
Radium-228DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		
Ruthenium 106	NR	U	U	U	U	U	U	U	U	U	U	
Ruthenium-103	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Strontium 90	81,140	2,875	11,148	1,035	1,372	1,195	956	166	55.9	48.3	8,457	
Technetium 99	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Thorium 228	NR	823 U	726 U	23.9	8.51 U	7.91	3.13 U	1.39 U	3.24 U	2.87 U	5.54 U	
Thorium 232	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	62.2 U	
Tin-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Tritium	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Uranium 233/234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	
Uranium 235	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	0.677 U	
Uranium 238	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	-0.226 U	
Uranium-234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	10.5 U	
Zinc 65	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	

* Sample scraped from a large boulder.

Table A-3. Concentrations Detected in Soil from Boreholes Located Near 1301-N/1325-N
Decayed to January 1, 2001. (Page 2 of 5)

Reference Document: Location: Sample ID: Method: Sample Collected: Depth (feet below ground surface): Units:	Quanterra 199-N-107A BOGL89	Quanterra 199-N-107A BOGL91	Quanterra 199-N-107A BOGL92 (Dup)	Quanterra 199-N-107A BOGL95	Quanterra 199-N-107A BOGL94 (EB)	222-S 199-N-108A BOGLD2	222-S 199-N-108A BOGLD5	222-S 199-N-108A BOGLD3	222-S 199-N-108A BOGLD4 (Dup)	222-S 199-N-108A BOGLD6	222-S 199-N-108A BOGLD7
Gross alpha	2,530	7.43	6.43 U	6.61	3.62 U	1.4	51.1	1.33 U	1.45 U	1.31 U	1.38 U
Gross beta	131,000	4,480	5,120	293	2.88	2,280	17,600	2,690	2,770	435	228
Actinium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Americium 241	1,041	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Antimony-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Bismuth-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cadmium-109	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Carbon 14	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cerium-144	0.677 U	-0.0062 U	0.0011 U	-0.0004 U	-0.0011 U	0.682 U	1.09 U	0.225 U	0.159 U	0.123 U	0.0706 U
Cesium 134	0.877 U	-0.0018 U	-0.0084 U	-0.0032 U	-0.0013 U	0.985 U	3.04	0.267 U	0.235 U	0.171 U	0.111 U
Cesium 137	11,121	2.19	5.35	0.0128 U	0.0103 U	2,843	13,949	96.0	75.4	21.4	1.19 U
Chromium 51	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cobalt 60	61,449	2.54	2.86	0.66	-0.00218 U	265	1,677	5.29	7.22	1.79	0.508 U
Cobalt-58	-1.24E-06 U	5.00E-10 U	-1.0E-10 U	1.56E-10	-7.439E-10 U	NR	NR	NR	NR	NR	NR
Europium 152	55.3 U	0.0723 U	-0.160 U	0.0263 U	0.0350 U	NR	NR	NR	NR	NR	NR
Europium 154	541	0.104 U	0.0986 U	0.00892 U	-0.00114 U	6.03 U	12.2 U	2.66 U	2.43 U	1.47 U	1.07 U
Europium-155	69.2	0.0103 U	0.0654 U	0.00655 U	0.0177 U	7.84 U	11.7 U	2.97 U	2.05 U	1.55 U	0.809 U
Iron 59	0 U	0.00 U	0.00 U	0.00 U	0.00000 U	NR	NR	NR	NR	NR	NR
Lead-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Manganese-54	0.313 U	0.00161 U	0.000770 U	0.000589 U	-0.0001913 U	0.0781 U	0.147 U	0.0209 U	0.0152 U	0.0146 U	0.00916 U
Plutonium - 238	447	-0.00121 U	0.00791 U	0.00326 U	-0.0007898 U	NR	10.8	NR	NR	NR	NR
Plutonium 239/240	3,338	0.02299 U	0.0708	-0.00156 U	0.00472 U	NR	73.7	NR	NR	NR	NR
Potassium 40	55.4	9.33	9.93	15.7	0.488	43.1 U	43.3 U	48.4 U	13.0 U	35.4 U	15.7 U
Radium 226	NR	NR	NR	NR	NR	121 U	200 U	36.0 U	27.0 U	20.8 U	11.7 U
Radium-224DA	NR	NR	2E-153 U	3E-153	5.29E-154	NR	NR	NR	NR	NR	NR
Radium-226DA	24.9 U	0.345 J	0.368 J	0.364 J	0.189 J	NR	NR	NR	NR	NR	NR
Radium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Radium-228DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Ruthenium 106	U	U	U	U	U	U	U	U	U	U	U
Ruthenium-103	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Strontium 90	17,429	1,354	1,159	44.3	0.0682 U	123	694	1,246	1,219	172	105
Technetium 99	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Thorium 228	22.5 U	0.0738	0.0631	0.0728	0.0282	65.3 U	99.6 U	25.3 U	17.6 U	12.4 U	7.92 U
Thorium 232	-156 U	1.08	0.388 U	0.624	NR	NR	NR	NR	NR	NR	NR
Tin-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Tritium	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 233/234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 235	-0.672 U	0.0227 U	0.00386 U	0.0193 U	-0.00388 U	NR	NR	NR	NR	NR	NR
Uranium 238	9.99 U	0.363	0.441	0.364	0.0127 U	NR	NR	NR	NR	NR	NR
Uranium-234	5.12 U	0.414	0.479	0.302	0.0347	NR	NR	NR	NR	NR	NR
Zinc 65	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR

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Table A-3. Concentrations Detected in Soil from Boreholes Located Near 1301-N/1325-N
Decayed to January 1, 2001. (Page 3 of 5)

Reference Document:	222-S	222-S	222-S	222-S	222-S	222-S	Quanterra	Quanterra	Quanterra	Quanterra	Quanterra
Location:	199-N-108A	199-N-108A	199-N-108A	199-N-108A							
Sample ID:	B0GLD8	B0GLD9	B0GLF0	B0GLF1	B0GLF2	B0GLF3	B0GL71	B0GL73	B0GL75 (Dup)	B0GL81	B0GL86
Method:											
Sample Collected:	11/15/95	11/15/95	11/15/95	11/15/95	11/16/95	11/16/95	11/9/95	11/10/95	11/10/95	11/15/95	11/16/95
Depth (feet below ground surface):	42-44	47	52	59.5	62-63.5	69	14.5-16.5	23-25	23-25	42-44	62-63.5
Units:	pCi/g	pCi/g	pCi/g	pCi/g							
Gross alpha	1.02 U	1.86 U	2.46 U	1.53 U	1.65	1.47 U	30.1	7.69	7.60	9.33	2.9 U
Gross beta	80.9	34.8	20.0	537	272	74	5,750	3,790	2,740	132	328
Actinium-228	NR	NR	NR	NR							
Americium 241	NR	NR	NR	NR	NR	NR	6.50	NR	NR	NR	NR
Antimony-125	NR	NR	NR	NR							
Bismuth-214	NR	NR	NR	NR							
Cadmium-109	NR	NR	NR	NR							
Carbon 14	NR	NR	NR	NR							
Cerium-144	0.0770 U	0.0967 U	0.105 U	0.115 U	0.0881 U	-0.0004 U	-0.0065 U	0.0017 U	0.0027 U	-0.0006 U	-0.0009 U
Cesium 134	0.0958 U	0.144 U	0.123 U	0.153 U	0.148 U	0.0828 U	0.939	-0.0103 U	-0.0045 U	0.0042 U	-0.0066 U
Cesium 137	1.54 U	2.02 U	1.511 U	2.24 U	1.83 U	1.65 U	6,015	39.4	58.5	0.00626 U	-0.0182 U
Chromium 51	NR	NR	NR	NR							
Cobalt 60	0.424 U	0.497 U	0.698 U	0.901 U	0.501 U	0.308 U	610	3.61	4.68	0.279	0.273
Cobalt-58	NR	NR	NR	NR	NR	NR	0.00 U	-3E-11 U	-1E-10 U	5E-10 U	2E-10 U
Europium 152	NR	NR	NR	NR	NR	NR	0.641 U	0.00721 U	0.0486 U	-0.0525 U	-0.00641 U
Europium 154	1.50 U	2.08 U	2.51 U	2.50 U	1.28 U	1.61 U	5.45	0.119 U	0.155	0.0654 U	-0.0150 U
Europium-155	0.967 U	1.04 U	1.309 U	1.28 U	1.08 U	0.879 U	1.15	0.00634 U	0.0546 U	-0.00394 U	0.0532 U
Iron 59	NR	NR	NR	NR	NR	NR	6E-14 U	-3.442E-14 U	2.076E-14 U	-6.41E-14 U	1.058E-14 U
Lead-214	NR	NR	NR	NR							
Manganese-54	0.00923 U	0.0152 U	0.0155 U	0.0137 U	0.0113 U	0.0120 U	0.014	0.000876 U	0.000764 U	-0.000281 U	-0.000127 U
Plutonium - 238	NR	NR	NR	NR	NR	NR	1.12 U	0.10082 U	0.0828 U	-0.00361 U	U
Plutonium 239/240	NR	NR	NR	NR	NR	NR	12.6	0.0210886 U	0.3008367 U	-0.003758 U	-0.0041578 U
Potassium 40	27.1 U	35.2 U	12.6 U	25.1 U	16.6 U	30.0 U	13.7 J	18.1 J	15.8 J	10.9 J	18.6
Radium 226	12.9 U	16.2 U	21.8 U	20.3 U	14.7 U	14.1 U	1.54 U	0.598 J	0.806 J	0.499 J	0.523 J
Radium-224DA	NR	2E-155	3E-155	4E-155	4E-155						
Radium-226DA	NR	NR	NR	NR							
Radium-228	NR	NR	NR	NR							
Radium-228DA	NR	NR	NR	NR							
Ruthenium 106	U	U	U	U	U	U	U	U	U	U	U
Ruthenium-103	NR	NR	NR	NR							
Strontium 90	21.7	3.83	1.22	211	21.8	114	679	1,264	1,537	51.2	127
Technetium 99	NR	NR	NR	NR							
Thorium 228	7.53 U	9.77 U	11.6 U	11.5 U	9.51 U	7.76 U	0.114 U	0.135	0.165	0.115	0.0978
Thorium 232	NR	NR	NR	NR	NR	NR	-1.13 U	NR	1.12	0.596	0.822
Tin-125	NR	NR	NR	NR							
Tritium	NR	NR	NR	NR							
Uranium 233/234	NR	NR	NR	NR							
Uranium 235	NR	NR	NR	NR	NR	NR	-0.111 U	0.0762 U	0.104 U	0.0324 U	0.0268 U
Uranium 238	NR	NR	NR	NR	NR	NR	1.74	0.343 U	0.842	0.487	0.48
Uranium-234	NR	NR	NR	NR	NR	NR	0.111 U	0.407 U	1.00	0.534	0.398
Zinc 65	NR	NR	NR	NR							

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Table A-3. Concentrations Detected in Soil from Boreholes Located Near 1301-N/1325-N
Decayed to January 1, 2001. (Page 4 of 5)

Reference Document: Location: Sample ID: Method: Sample Collected: Depth (feet below ground surface): Units:	Quinterra 199-N-108A B0GL79(BB)	222-S 199-N-109A B0H1V7	222-S 199-N-109A B0H1V8	222-S 199-N-109A B0H1V9	222-S 199-N-109A B0H1W1	222-S 199-N-109A B0H1W2 (Dup)	222-S 199-N-109A B0H1W3	222-S 199-N-109A B0H1W4	222-S 199-N-109A B0H1W5	222-S 199-N-109A B0H5N9
Gross alpha	2.99 U	5.26	0.969	1.15 U	0.981	1.42 U	0.912	1.45 U	1.15	0.997 U
Gross beta	2.14 U	2,440	1,610	579	346	319	228	30.5	11.3	42.3
Actinium-228	NR	NR		NR	NR	NR	NR			
Americium 241	NR	6.46		NR	NR	NR	NR	NR	NR	NR
Antimony-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Bismuth-214	NR	NR			NR	NR	NR			
Cadmium-109	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Carbon 14	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cerium-144	0.0006 U	0.0596 U	0.0259 U	0.0177 U	0.0657 U	0.0378 U	0.0343 U	0.0108 U	0.0118 U	0.0121 U
Cesium 134	-0.0034 U	0.0881 U	0.0194 U	0.0169 U	0.0743 U	0.0342 U	0.0446 U	0.0142 U	0.0157 U	0.0168 U
Cesium 137	0.0120 U	330	0.188 U	0.125 U	0.444 U	0.370 U	0.456 U	0.125 U	0.135 U	0.128 U
Chromium 51	-1E-22 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cobalt 60	-0.0142 U	116	1.98	0.851	0.893	1.01	1.43	0.280	0.646	0.735
Cobalt-58	-1E-10 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Europium 152	-0.0297 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Europium 154	0.00584 U	0.706 U	0.223 U	0.193 U	0.808 U	0.440 U	0.458 U	0.178 U	0.229 U	0.210 U
Europium-155	-0.0154 U	0.678 U	0.335 U	0.222 U	0.520 U	0.520 U	0.409 U	0.131 U	0.145 U	0.143 U
Iron 59	-3.5418E-15 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Lead-214	NR	NR			NR	NR	NR			
Manganese-54	0.000151 U	0.0188	0.00220 U	0.00185 U	0.00709 U	0.00356 U	0.00419 U	0.002 U	0.002 U	0.002 U
Plutonium - 238	-0.00584 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Plutonium 239/240	-0.00186899 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Potassium 40	5.68 J	10.1	9.18	6.66	17.9 U	7.19	6.38 U	9.86	13.0 U	13.8
Radium 226	0.267 J	9.30 U	3.27 U	2.29 U	9.98 U	4.82 U	5.22 U	1.77 U	2.01 U	1.98 U
Radium-224DA	9E-156	NR	NR	NR	NR	2E-150	NR	NR	NR	NR
Radium-226DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Radium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Radium-228DA		NR	NR	NR	NR	NR	NR	NR	NR	NR
Ruthenium 106	U	U	U	U	U	U	U	U	U	U
Ruthenium-103	-6E-16 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Strontium 90	0.242	957	767	293	171	130	113	2.07	4.09	16.0
Technetium 99	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Thorium 228	0.0416	5.81 U	2.90 U	1.91 U	4.41 U	4.52 U	3.66 U	1.16 U	1.26 U	1.31 U
Thorium 232	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Tin-125	2E-60 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Tritium	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 233/234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 235	-0.00146 U	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 238	0.0892	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium-234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Zinc 65	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR

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Table A-3. Concentrations Detected in Soil from Boreholes Located Near 1301-N/1325-N
Decayed to January 1, 2001. (Page 5 of 5)

Reference Document: Location: Sample ID: Method: Sample Collected: Depth (feet below ground surface): Units:	Quanterra 199-N-109A B0GL97	Quanterra 199-N-109A B0GL99	Quanterra 199-N-109A B0GLB1	Quanterra 199-N-109A B0GLB3	Quanterra 199-N-109A B0GLB4 (Dup)	Quanterra 199-N-109A B0GLB6	Quanterra 199-N-109A B0GLC0	Quanterra 199-N-109A B0GLB8 (EB)
Gross alpha	39.8	6.69	5.7	5.52	6.8	5.79	4.53 U	-0.906 U
Gross beta	3170	2450	808	530	491	64	60.5	1.53 U
Actinium-228	NR	NR	NR	NR	NR	NR	NR	NR
Americium 241	14.1	NR	NR	NR	NR	NR	NR	NR
Antimony-125	NR	NR	NR	NR	NR	NR	NR	NR
Bismuth-214	NR	NR	NR	NR	NR	NR	NR	NR
Cadmium-109	NR	NR	NR	NR	NR	NR	NR	NR
Carbon 14	NR	NR	NR	NR	NR	NR	NR	NR
Cerium-144	0.0266 U	-0.0009 U	-0.0020 U	-0.001 U	-0.001 U	-0.001 U	-0.002 U	-0.0004 U
Cesium 134	0.117	-0.0020 U	-0.0004 U	-0.003 U	-0.003 U	0.001 U	-0.006 U	-0.002 U
Cesium 137	510	0.465	0.127	0.052	0.030 U	0.003 U	-0.013 U	-0.006 U
Chromium 51	NR	NR	NR	NR	NR	NR	NR	NR
Cobalt 60	195	2.33	1.22	0.810	0.738	0.282	0.766	-0.004 U
Cobalt-58	4E-09 U	-5E-10 U	-5E-11 U	1E-10 U	1E-10 U	-6E-10 U	1E-10 U	-2E-10 U
Europium 152	NR	NR	NR	NR	NR	NR	NR	NR
Europium 154	1.92	0.00418 U	0.0713 U	0.110 U	0.0868 U	0.0307 U	0.0456 U	-0.00324 U
Europium-155	0.999	0.00772 U	0.00673 U	0.0432 U	-0.0114 U	0.0105 U	-0.0101 U	-0.00229 U
Iron 59	0.000 U	0.000 U	0.000 U	-7E-14 U	-7E-14 U	5E-14 U	-3E-14 U	1E-14 U
Lead-214	NR	NR	NR	NR	NR	NR	NR	NR
Manganese-54	0.046	0.000 U	-0.0002 U	0.000054 U	0.000398 U	0.000151 U	0.000262 U	0.000353 U
Plutonium - 238	3.661	U	0.072 U	U	0.0136 U	-0.00247 U	0.00566 U	-0.00101 U
Plutonium 239/240	24.087	0.385 U	0.150 U	0.0246 U	-0.00228 U	U	0.0103 U	-0.00105 U
Potassium 40	12.5 J	9.01 J	9.62 J	8.03 J	7.93 J	8.62 J	12.4 J	4.19 J
Radium 226	NR	NR	NR	NR	NR	NR	NR	NR
Radium-224DA	NR	0.000	0.000	4E-152	4E-152	1E-151	2E-151	3E-152
Radium-226DA	1.58	0.321 J	0.367 J	0.414 J	0.303 J	0.357 J	0.339 J	0.116 U
Radium-228	NR	NR	NR	NR	NR	NR	NR	NR
Radium-228DA	NR	NR	NR	NR	NR	NR	NR	NR
Ruthenium 106	U	U	U	U	U	U	U	U
Ruthenium-103	NR	NR	NR	NR	NR	NR	NR	NR
Strontium 90	1,187	1,090	355	200	177	24.6	14.2	-0.0115 U
Technetium 99	NR	NR	NR	NR	NR	NR	NR	NR
Thorium 228	0.0852 U	0.0652	0.0669	0.0648	0.0795	0.0921	0.0911	0.0488
Thorium 232	-0.167 U	NR	0.622	0.504	0.156	0.682	0.616	0.134 U
Tin-125	NR	NR	NR	NR	NR	NR	NR	NR
Tritium	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 233/234	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 235	-0.210 UJ	0.085 UJ	0.033 UJ	-0.00422 UJ	0.00763 UJ	0.0169 UJ	0.0291 J	0.00324 UJ
Uranium 238	0.776 U	0.564 U	0.440	0.435	0.531	0.5	0.418	0.0278
Uranium-234	1.36	0.451 U	0.727	0.642	0.354	0.348	0.454	0.0509
Zinc 65	NR	NR	NR	NR	NR	NR	NR	NR

APPENDIX B
VOLUME CALCULATION PACKAGE

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CALCULATION COVER SHEET

Project Title Remedial Actions Job No. 22192
 Area 100-N
 Discipline Environmental Engineering *Calc. No. 0100N-CA-V0002
 Subject Soil Remediation Volume for 1301-N and 1325-N
 Computer Program Microsoft Excel Program No. Ver. 5

Committed Calculation Preliminary Superseded

Rev.	Sheet Numbers	Originator	Checker	Reviewer	Approval	Date
A	23	J.D. Ludowick J.R. Ludowick 9-16-97	26. Apr 9/19/97	K.E. Look 9/22/97	t.w. Darby	9/23/97

SUMMARY OF REVISION

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Scanned:	Rev.	Date	Bar Code No.	Rev.	Date	Bar Code No.

*Obtain Calc. No. from DIS.

Originator J. D. Ludowise Date 15-Sep-97 Calc. No. 0100N-CA-V0002 Rev No. A
Project Remedial Action Job No. 22192 Checked JL Date 9/19/97
Subject Soil Remediation Volume for 1301-N and 1325-N Sheet No. 1 of 15

Purpose. The purpose of this calculation is to estimate the quantity of contaminated soil and sediment requiring disposal from the remediation of 1301-N and 1325-N. The corrective measures study for 1301-N and 1325-N (Ref. 1) identified remove and dispose as the preferred option for remediating these sites. An engineering study (Ref. 2) was commissioned to evaluate the issues associated with the remove/dispose option and to recommend an optimized remediation option. The purpose of this calculation is to quantify the volume of contaminated media and to calculate the concentration of radioactive contamination associated with these media. The values calculated herein will be used as the basis for a cost estimate and radiation dose assessment for the project.

Input Data.

Crib Dimensions

1301-N Crib: Drawing H-1-30589
1301-N Trench: Drawing H-1-28855
1325-N Crib: Drawing H-1-45090
1325-N Trench: Drawing H-1-48894, 48895

Radionuclide Concentrations

Surface Sediment:

Tables A2-1 and A3-1 in the Limited Field Investigation (LFI) (Ref. 3).

Soil Borings (199-N-107A, 108A and 109A):

Table A8-1 (Radionuclide Concentrations) and Figures B1-1 through B1-3 (Borehole Logs) in the LFI (Ref. 3).

Assumptions.

The Engineering Study (Ref. 2) makes several key assumptions regarding the character of the contaminated soil beneath the cribs and trenches [these assumptions are discussed further in the engineering study (Ref. 1)]:

1. The 5 ft thick contaminated layer (Ref. 1.) can be broken down into two layers based on activity.
2. The upper layer, containing the bulk of the activity, is 1 ft thick and is referred to as the high activity layer.
3. The 4 ft thick layer immediately below the high activity layer contains radioactive contamination levels significantly less than the high activity layer (low activity layer).

Bechtel Hanford, Inc. CALCULATION SHEET

Originator J. D. Ludowise Date 15-Sep-97 Calc. No. 0100N-CA-V0002 Rev No A
Project Remedial Action Job No. 22192 Checked [Signature] Date 9/19/97
Subject Soil Remediation Volume for 1301-N and 1325-N Sheet No. 2 of 15

4. The high activity layer is characterized by the average radionuclide concentrations taken from the surface of the 1301-N Trench during the latter years of its operational phase (1980 to 1985). These data are labeled TS-01 through TS-09 in Table A2-1 of the LFI (Ref. 3).
5. In calculating average, ignore data point with 2,800,000 pCi/g Pu-239/240 as being unrepresentative of the whole.
6. The same layers and activities are common to 1301-N and 1325-N Cribs and Trenches.
7. The low activity layer is characterized by the samples collected from borehole 199-N-107A [Table A8-1 of the LFI (Ref. 3)].
8. Operational limit at ERDF would currently restrict alpha emitters (Pu-239/240 and Am-241) concentration to 270 pCi/g [basic assumption in the engineering study (Ref. 2)].
9. Operational limit at ERDF could be raised to 2,000 pCi/g [basic assumption in the engineering study (Ref. 2)].
10. Am-241 concentration is about 25% of the Pu-239/240 concentration.

These assumptions are carried through this calculation.

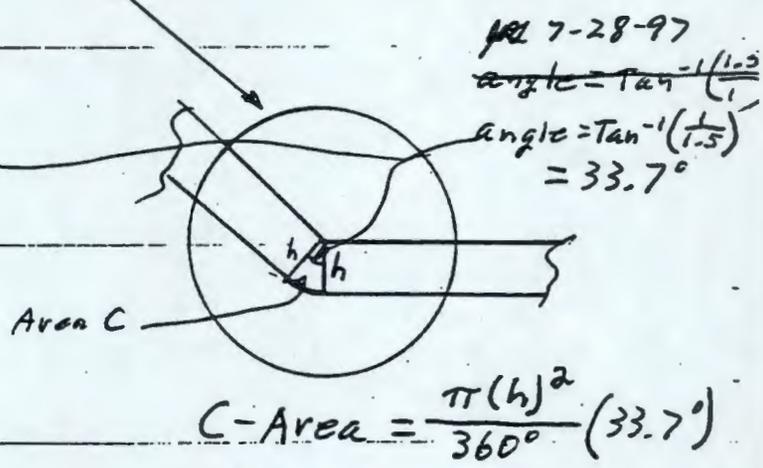
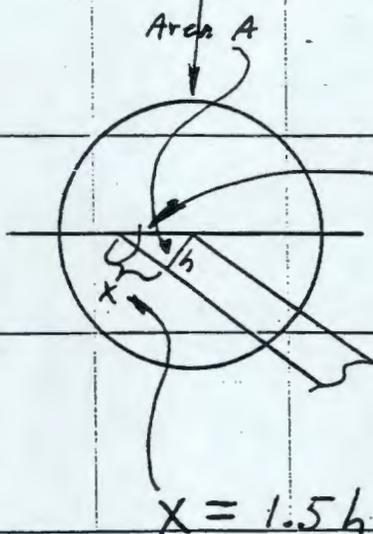
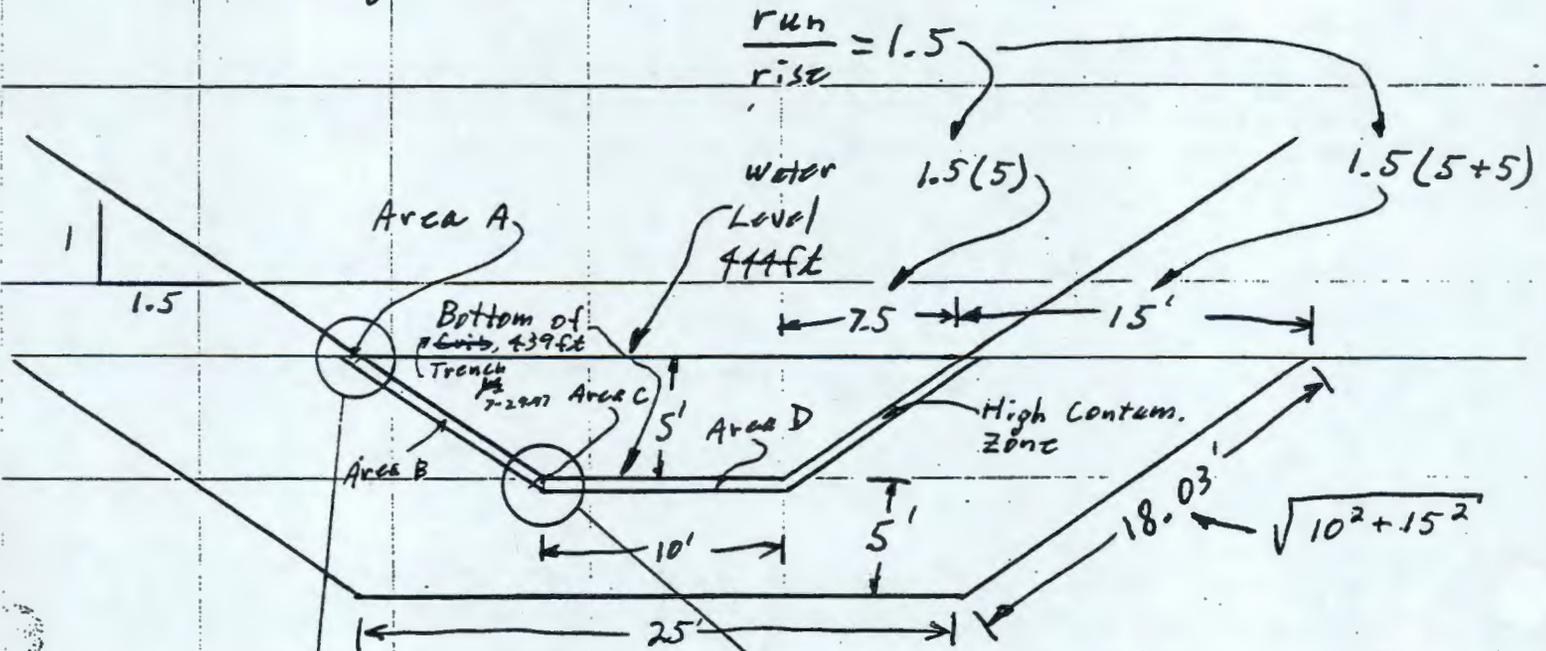
References.

1. DOE/RL-97-39, *100-NR-1 Treatment, Storage, and Disposal Units Corrective Measures Study/Closure Plan, Draft A.*
2. BHI-01092, *100-NR-1 Treatment, Storage, and Disposal Units Engineering Study, Decisional Draft.*
3. DOE/RL-96-11, *1301-N and 1325-N Liquid Waste Disposal Facilities Limited Field Investigation Report, Rev. 0.*



Originator J.D. Ludowise Date 7-28-97 Calc. No. 0100N-CA-V002 Rev. No. A
 Project Remedial Action Job No. 22192 Checked [Signature] Date 9/19/97
 Subject soil Remediation Volume for 1301-N and 1325-N Sheet No. 3 of 15

1301-N TRENCH
 Ref: Dwg H-1-28855.



A-Area = $\frac{[1.5(h)](h)}{2} = 0.75h^2$

C-Area = $\frac{\pi(h)^2}{360^\circ} (33.7^\circ)$
 = $0.294h^2$

B-Area = $(\sqrt{1.5^2 + 1^2})h = 1.8h = \sqrt{[5(1.5)]^2 + 15^2} h = 9.01h$

D-Area = $10h$



Originator J.D. Ludowise Date 7-28-97 Calc. No. 0100N-CA-VER02 Rev. No. A
 Project Remedial Action Job No. 22192 Checked [Signature] Date 9/12/97
 Subject Soil Remediation Volume for 1301-N and 1325-N Sheet No. 24 of 15
9-16-97

1301-N Trench (continued)

~~7-28-97~~
 Total Area ~~so~~ of high contamination zone: $2(A) + 2(B) + 2(C) + D$

$$= 2(.75h^2 + \frac{1.8h}{2.01h} + 0.294h^2) + 10h$$

~~7-29-97~~
28.02

$$\text{Area} = 2.09h^2 + \frac{13.6h}{2}$$

Total Area of contaminated zone (high + ~~medium~~ ^{low}) ~~9-18-97~~

$$= \frac{[2(15) + 2(7.5) + 10] + [25]}{2} (10) - \frac{[2(7.5) + 10] + [10]}{2} (5)$$

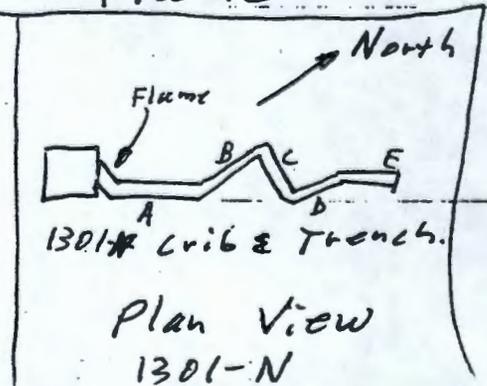
$$= \frac{68.75 + 62.5}{2} = 6,250 \text{ ft}^2 \quad \text{7-28-97}$$

$$= 400 - 87.5 = 312.5 \text{ ft}^2$$

~~9-18-97~~ 1301-N
 Length of A Trench from: DWG H-1-28855

Starting at Crib, we have the flume then lobes "A" through "E"

Flume	Length, ft
A	114
B	288
C	277
D	260 B-5
E	194
	365





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CALCULATION SHEET

Originator J.D. Ludowise Date 9-16-97 Calc. No. 0100N-LAV002 Rev. No. A
 Project Remedial Action Job No. 22192 Checked [Signature] Date 9/19/97
 Subject Soil Remediation Volume for 1301-N & B25-N Sheet No. 5 of 15

1301-N Trench (continued)

The following spreadsheet was used to calculate the volumes based on the formulas developed so far. The spreadsheet calculates the volume for various thicknesses of the high contamination layer.

To use the table, look up the thickness of the ^{high} ~~high~~ ⁹⁻¹⁶⁻⁹⁷ contamination layer in the upper table and read the volume under total. Then look up the same thickness in the lower table and read the volume of the low contamination layer under total.

For example, high cont. layer thickness is 2 ft. Under "Total" read 45,149 ^{cu ft} ~~sq ft~~ ⁹⁻¹⁶⁻⁹⁷ for the high cont. layer and 423,434 cu ft under Total for the low cont. layer.

Attachment 3 has sheet showing Formulas for the following table.

1301-N Trench (only)

Originator J.D. Ludowise Date 9/16/97 Calc. No. 0100X-CA-V0002
 Project Remedial Action Job No. 22192 Chck'd By [Signature]
 Subject Soil Remediation Volume for 1301-N and 1325-N

Rev No. A
 Date 9/19/97
 Sht. No. 6 of 15

Length, ft		114.44	288.41	277.00	260.19	194.49	364.94		
Volume of High Contamination Layer, Cubic Feet									
High Contamination Layer Thickness, ft	High Cont. Layer Cross-Sectional Area, sq ft	Flume	Volume A	Volume B	Volume C	Volume D	Volume E	Total	
0	0	0	0	0	0	0	0	0	
0.5	15	1,663	4,191	4,026	3,781	2,826	5,304	21,791	
1	30	3,446	8,684	8,340	7,834	5,856	10,988	45,149	
1.5	47	5,348	13,478	12,945	12,159	9,089	17,055	70,074	
2	64	7,370	18,573	17,839	16,756	12,525	23,502	96,566	
2.5	83	9,511	23,970	23,022	21,625	16,164	30,331	124,624	
3	103	11,772	29,668	28,495	26,766	20,007	37,542	154,250	
3.5	124	14,153	35,668	34,257	32,179	24,053	45,134	185,443	
4	146	16,653	41,969	40,309	37,863	28,302	53,107	218,202	
4.5	168	19,273	48,571	46,650	43,820	32,754	61,461	252,529	
5	192	22,012	55,475	53,281	50,048	37,409	70,197	288,422	
Volume of Low Contamination Layer, Cubic Feet									
High Contamination Layer Thickness, ft	Low Contamination Layer Cross-Sectional Area, sq ft	Flume	Volume A	Volume B	Volume C	Volume D	Volume E	Total	
0	313	35,762	90,127	86,563	81,310	60,777	114,045	468,583	
0.5	298	34,099	85,936	82,537	77,529	57,951	108,741	446,792	
1	282	32,316	81,443	78,222	73,476	54,921	103,056	423,434	
1.5	266	30,414	76,649	73,618	69,151	51,688	96,990	398,509	
2	248	28,392	71,554	68,724	64,554	48,252	90,543	372,018	
2.5	229	26,251	66,157	63,540	59,685	44,613	83,714	343,959	
3	210	23,990	60,459	58,068	54,544	40,770	76,503	314,333	
3.5	189	21,609	54,459	52,305	49,131	36,724	68,911	283,140	
4	167	19,109	48,158	46,253	43,447	32,475	60,938	250,381	
4.5	144	16,489	41,556	39,912	37,490	28,023	52,584	216,054	
5	120	13,750	34,652	33,282	31,262	23,368	43,848	180,161	



CALCULATION SHEET

Originator J.D. Ludowicz Date 7-28-97 Calc. No. 0100N-CA-Vol 2 Rev. No. A
Project Remedial Action Job No. 22192 Checked [Signature] Date 9/19/97
Subject Soil Remediation Volume for 1301-N & 1325-N Sheet No. 7 of 15

1301-N CRIB

Ref: H-1-30589

Crib is 125 ft by 290 ft.

So surface area is 36,250 ft.

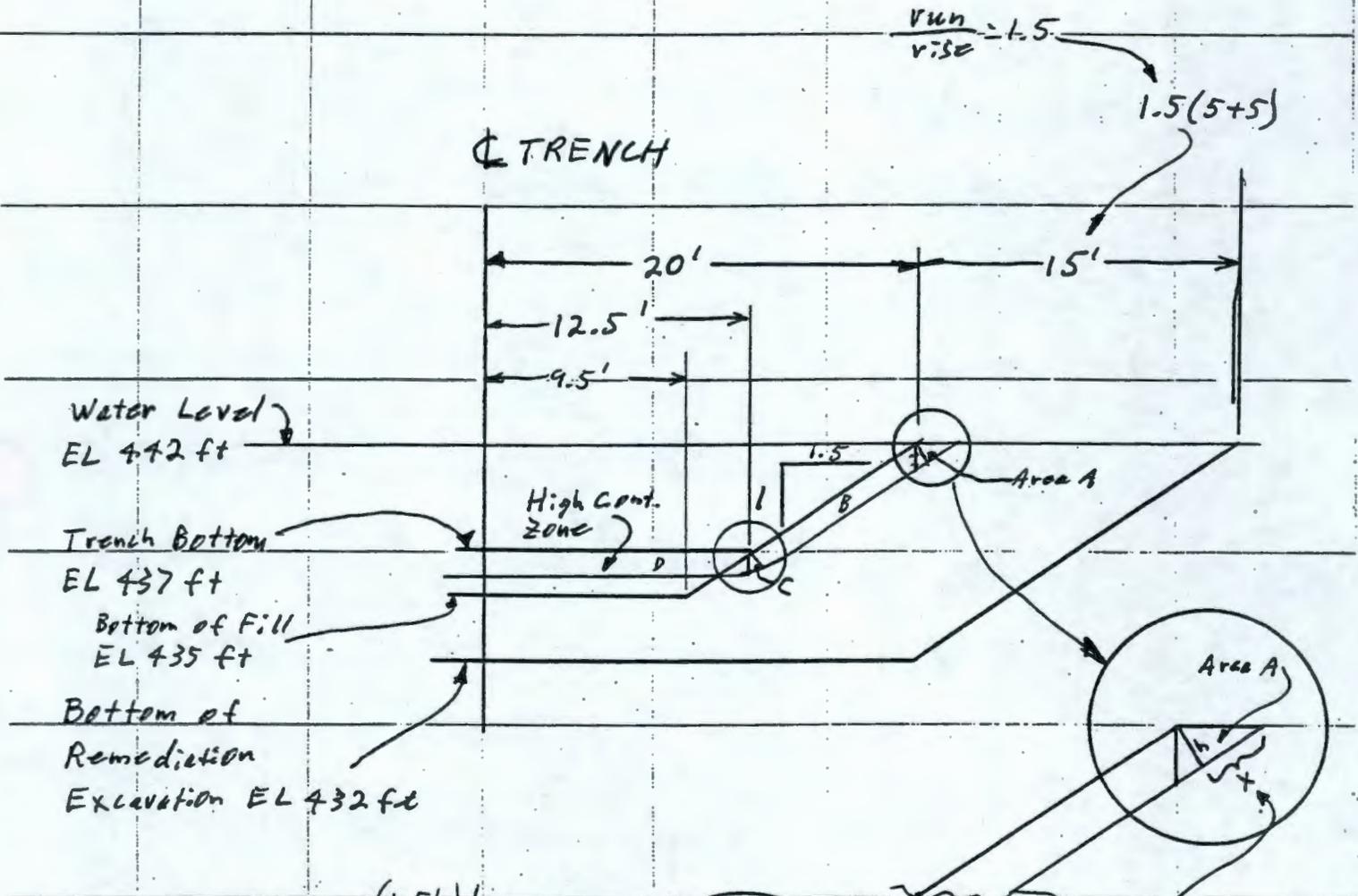
Each 6 inch lift has a volume of 18,125 ft³

For simplicity, assumes straight vertical walls



Originator J.D. Ludlow:SE Date 7-29-97 Calc. No. 900N-CA-10002 Rev. No. A
 Project Remedial Act:0n Job No. 22192 Checked [Signature] Date 9/19/97
 Subject Remediation Volume for 1301-N & 1325-N Sheet No. 8 of 15

~~130~~ ~~9-18-97~~
 1325-N TRENCH



$$A\text{-Area} = \frac{(1.5h)h}{2}$$

$$= 0.75 h^2$$

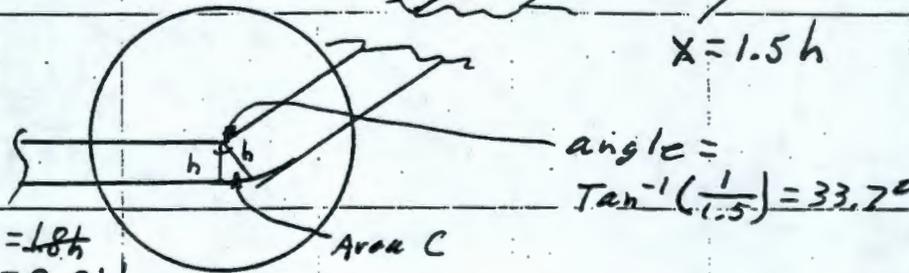
$$B\text{-Area} = \left(\frac{\sqrt{(12.5)^2 + (5)^2}}{2} \right) h = 18h$$

$$= 9.01h$$

$$C\text{-Area} = \frac{\pi h^2}{360^\circ} (33.7^\circ) = 0.294 h^2$$

$$D\text{-Area} = 10 \cdot 12.5 h$$

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 7-29-97



Originator J.D. Lukowicz Date 7-29-97 Calc. No. D100N-CA-V0012 Rev. No. A
 Project Remedial Action Job No. 22192 Checked [Signature] Date 9/19/97
 Subject Remediation Volume for 1308-N & 1325-N Sheet No. 9 of 15

1325-N TRENCH (continued).

Total Area of high contamination zone:

$$2[A + B + C + D] =$$

$$= 2[0.75h^2 + 9.01h + 0.294h^2 + 12.5h]$$

$$= 2.09h^2 + 43.02h$$

Total Area of contaminated zone (high + medium)

$$= \frac{2(20+15) + 2(20)}{2} (\cancel{442} - 432) - \frac{2(20) + 2(12.5)}{2} (\dots)$$

~~7-29-97~~

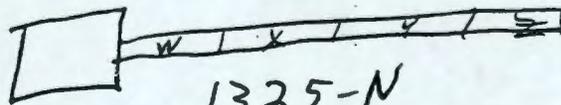
$$= 550 - 162.5 = 387.5 \text{ ft}^2$$

Length of Trench. from DWG H-1-48894

Trench is a total of 3000 ft long divided into four sections of equal length by 3 dams.

Each section is 750 ft long.

Divide Trench into sections W, X, Y, and Z between Dams As shown:



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CALCULATION SHEET

Originator J.D. Ludovise Date 9-16-97 Calc. No. 010011-CA-V002 Rev. No. A
Project Remedial Action Job No. 22122 Checked J-D Date 9/19/97
Subject Soil Remediation Volume for 1301-N E Sheet No. 10 of 15
1325-N

1325-N TRENCH (continued).

Following spreadsheet used to calculate volumes. See page 5 of this calculation for explanation.

Attachment 3 has sheet showing Formulas used in following table.

1325-N Trench, (only)

Originator J.D. Ludowise Date 9/16/97 Calc. No. 0100X-CA-V0002 Rev No. A
 Project Remedial Action Job No. 22192 Chck'd By [Signature] Date 9/19/97
 Subject Soil Remediation Volume for 1301-N and 1325-N Sht. No. 11 of 15

	Length, ft	750.00	750.00	750.00	750.00					
		Volume of High Contamination Layer, Cubic Feet								
High Contamination Layer Thickness, ft	High Cont. Layer Cross-Sectional Area, sq ft	Volume W	Volume X	Volume Y	Volume Z	Total				
0	0	0	0	0	0	0				
0.5	22	16,524	16,524	16,524	16,524	66,098				
1	45	33,833	33,833	33,833	33,833	135,330				
1.5	69	51,924	51,924	51,924	51,924	207,698				
		Volume of Low Contamination Layer, Cubic Feet								
High Contamination Layer Thickness, ft	Low Contamination Layer Cross-Sectional Area, sq ft	Volume W	Volume X	Volume Y	Volume Z	Total				
0	388	290,625	290,625	290,625	290,625	1,162,500				
0.5	365	274,101	274,101	274,101	274,101	1,096,403				
1	342	256,793	256,793	256,793	256,793	1,027,170				
1.5	318	238,701	238,701	238,701	238,701	954,803				

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CALCULATION SHEET

Originator J.D. Ludowise Date 7-29-97 Calc. No. 0100N-LAV007 Rev. No. A
Project Remedial Action Job No. 22192 Checked [Signature] Date 9/19/97
Subject Remediation Volume for 1301-N & 1325-N Sheet No. 12 of 15

1325-N CRIB

Ref: H-1-45090

Crib is 240 ft by 250 ft

So surface area is 60,000 ft²

Each 6 inch lift has a volume of
30,000 ft³

Assume straight sides (vertical sides)
for simplicity of calculation.

Originator J.D. Ludowise Date 9-16-97 Calc. No. 01092-CA-V-002 Rev. No. A
 Project Remedial Act Job No. 22192 Checked AO Date 9/19/97
 Subject Remediation Volume for 1381-N & 1315-N Sheet No. 130

VOLUMES

The ERDF is currently restricted to about 270 pCi of α emitters (assumption 8, ^{#9-16-97} page 2, this calc.) The limit may reasonably be expected to be raised to 2000 pCi/g (assumption 9, page 2).

Upper 1 ft layer

Calculate Average Pu conc. from Table A2-1, DOE/RL-96-11 (Attachment 1 to this calc.)

Sum of 35 results is ~~4,222,700~~ ^{1,422,700} pCi/g (excludes 2,800,000 value per assumption #5, page 2, this calc.)

Average is then $\frac{1,422,700}{35} = 40,649 \text{ pCi/g}$

This represents Average Pu conc in upper 1 ft layer.

Estimated Am-241 conc is 25% of this (Assumption # 10) or 10,162 pCi/g

Total $\alpha = 40,649 + 10,162 = 50,811 \text{ pCi/g}$.

Lower 4 ft layer

Calc. Average Pu conc from Table A8-1, DOE/RL-96-11 (Att. 2 to this calc.) using 9-13' interval data from ~~the~~ ^{#9-16-97} boring 199-N-107A.

B06L88	1590
B06L89	3340
B06LF5	689
Sum	<u>5619</u>

$\text{Avg} = \frac{5619}{3} = 1873 \text{ pCi/g}$



Originator J.D. Ludovise Date 9-16-97 Calc. No. PI09N-LA V002 Rev. No. A
Project Remedial Action Job No. 22192 Checked A Date 9/19/97
Subject Soil Remediation Volume for 1301-N & 1325-N Sheet No. 17 of 15

VOLUMES

Following spreadsheet table calculates volumes assuming ERDF limits of 270, 1080 and 2000 pCi/g.

Attachment 3 has sheet showing formulas used in following table.

Volumes

Originator J.D. Ludowise Date 9/16/97 Calc. No. 0100X-CA-V0002
 Project Remedial Action Job No. 22192 Chck'd By [Signature]
 Subject Soil Remediation Volume for 1301-N and 1325-N

Rev No. A
 Date 7/19/97
 Sht. No. 15 of 15

	ERDF Operational Limit, pCi/g	Pu-239 Conc., pCi/g	Estimated Am-241 Conc., pCi/g	Dilution Factor	Volume, Cubic Feet					Total Volume, Cubic Yards
					1301-N Crib	1301-N Trench	1325-N Crib	1325-N Trench	Total	
High Exposure		40,649	10,162		36,250	45,149	60,000	33,833	175,231	6,490
Low Exposure		1,873	468		145,000	423,434	240,000	256,793	1,065,227	39,453
Total					181,250	468,583	300,000	290,625	1,240,458	45,943
High Exposure	270			188.2	6,821,881	8,496,569	11,291,389	6,366,932	32,976,770	1,221,362
Low Exposure				8.7	1,257,338	3,671,724	2,081,111	2,226,724	9,236,897	342,107
Total					8,079,219	12,168,293	13,372,500	8,593,656	42,213,667	1,563,469
High Exposure	1080			47.0	1,705,470	2,124,142	2,822,847	1,591,733	8,244,193	305,340
Low Exposure				2.2	314,334	917,931	520,278	556,681	2,309,224	85,527
Total					2,019,805	3,042,073	3,343,125	2,148,414	10,553,417	390,867
High Exposure	2000			25.4	920,954	1,147,037	1,524,338	859,536	4,451,864	164,884
Low Exposure				1.2	169,741	495,683	280,950	300,608	1,246,981	46,184
Total					1,090,695	1,642,720	1,805,288	1,160,144	5,698,845	211,068

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Rev. 0 Attachment 1

Sheet No. 1 of 2

Originator J.D. Lydowise

Date 9-16-97

Chk'd By [Signature]

Date 9/18/97

Calc. No. 0100N-CA-V0002

Rev. No. A

Table A2-1. Radionuclides Concentrations Detected in I301-N Trench Sediment from 1980 to 1985 from Locations TS-01 to TS-09 (Page 1 of 2)

Location:	TS-01	TS-02	TS-03	TS-04	TS-05	TS-06	TS-07	TS-08	TS-09
Unit:	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g
Collection Date: 1980									
Gross alpha	NA	NA	NA	NA	NA	NA	NA	NA	NA
Gross beta	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-144	11,000,000	4,100,000	1,100,000	800,000	518,000	860,000	410,000	ND	330,000
Cesium-134	NA	NA	NA	NA	41,000	NA	NA	NA	NA
Cesium-137	278,000	210,000	120,000	220,000	260,000	210,000	260,000	630,000	350,000
Cobalt-58	258,000	NA	NA	NA	NA	NA	NA	NA	NA
Cobalt-60	13,000,000	8,300,000	8,400,000	5,100,000	3,100,000	5,600,000	1,700,000	7,600,000	4,300,000
Europium-154	NA	NA	NA	NA	NA	NA	NA	NA	NA
Iron-59	NA	330,000	NA	NA	NA	NA	NA	NA	NA
Manganese-54	4,600,000	2,300,000	1,400,000	1,000,000	610,000	1,100,000	350,000	430,000	700,000
Niobium-95	3,600,000	1,500,000	220,000	260,000	160,000	270,000	92,000	ND	120,000
Plutonium-238	NA	NA	NA	NA	NA	NA	NA	NA	NA
Plutonium-239/240	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-103	NA	110,000	NA	NA	NA	NA	NA	NA	NA
Ruthenium-106	2,700,000	870,000	NA	NA	NA	NA	NA	NA	NA
Strontium-90	NA	NA	NA	NA	NA	NA	NA	NA	NA
Zirconium-95	1,900,000	790,000	NA	NA	NA	NA	NA	NA	NA
Collection Date: 1981									
Gross alpha	NA	NA	NA	NA	NA	NA	NA	NA	NA
Gross beta	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-144	2,700,000	1,100,000	NR	1,200,000	440,000	770,000	840,000	790,000	110,000
Cesium-134	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-137	190,000	190,000	530,000	330,000	490,000	570,000	530,000	440,000	780,000
Cobalt-58	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cobalt-60	6,600,000	6,300,000	19,000,000	6,000,000	4,600,000	17,000,000	8,900,000	5,400,000	2,300,000
Europium-154	NA	NA	NA	NA	NA	NA	NA	NA	NA
Iron-59	NA	NA	NA	NA	NA	NA	NA	NA	NA
Manganese-54	1,300,000	1,100,000	1,700,000	900,000	390,000	1,300,000	900,000	750,000	990,000
Niobium-95	140,000	90,000	NA	NA	NA	NA	NA	NA	NA
Plutonium-238	5,500	1,500	6,200	1,800	700	4,900	6,300	1,200	4,000
Plutonium-239/240	26,000	9,200	25,000	12,000	5,500	25,000	38,000	6,600	20,000
Ruthenium-103	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-106	750,000	NA	NA	NA	NA	NA	NA	NA	NA
Strontium-90	170,000	770,000	110,000	34,000	21,000	96,000	110,000	25,000	45,000
Zirconium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA
Collection Date: 1982									
Gross alpha	NA	NA	NA	NA	NA	NA	NA	NA	NA
Gross beta	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-144	NA	2,100,000	NA	NA	NA	NA	NA	NA	1,300,000
Cesium-134	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-137	940,000	490,000	940,000	530,000	540,000	500,000	1,000,000	660,000	560,000
Cobalt-58	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cobalt-60	21,000,000	27,000,000	34,000,000	6,000,000	6,600,000	15,000,000	14,000,000	4,500,000	4,300,000
Europium-154	NA	NA	NA	NA	NA	NA	NA	NA	NA
Iron-59	NA	NA	NA	NA	NA	NA	NA	NA	NA
Manganese-54	710,000	1,900,000	860,000	460,000	460,000	470,000	490,000	270,000	ND
Niobium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA
Plutonium-238	5,500	14,000	29,000	510,000	120,000	9,300	3,800	9,500	1,100
Plutonium-239/240	28,000	63,000	170,000	2,000,000	660,000	44,000	17,000	16,000	13,000
Ruthenium-103	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-106	NA	NA	NA	NA	NA	NA	NA	NA	NA
Strontium-90	110,000	250,000	320,000	150,000	110,000	230,000	83,000	70,000	150,000
Zirconium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA

Table A2-1. Radionuclides Concentrations Detected in 1301-N Trench Sediment from 1980 to 1985 from Locations TS-01 to TS-09 (Page 2 of 2)

Location:	TS-01	TS-02	TS-03	TS-04	TS-05	TS-06	TS-07	TS-08	TS-09
Units:	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g	pCi/g
Collection Date:	1983								
Gross alpha	NA	NA	NA	NA	NA	NA	NA	NA	NA
Gross beta	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-144	NA	NA	NA	300.000	NA	NA	NA	NA	NA
Cesium-134	ND	ND	ND	ND	21.000	ND	57.000	21.000	NA
Cesium-137	83.000.000	550.000	580.000	300.000	720.000	950.000	800.000	400.000	390.000
Cobalt-58	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cobalt-60	22.000.000	16.000.000	25.000.000	2.000.000	5.200.000	16.000.000	6.000.000	4.000.000	4.000.000
Europium-154	130.000	ND	ND	54.000	80.000	170.000	ND	ND	ND
Iron-59	NA	NA	NA	NA	NA	NA	NA	NA	NA
Manganese-54	610.000	410.000	620.000	940.000	130.000	300.000	140.000	170.000	220.000
Niobium-95	NA	NA	NA	120.000	NA	NA	NA	NA	NA
Plutonium-238	2.000	3.000	1.900	1.500	500	2.000	1.100	830	920
Plutonium-239/240	12.000	13.000	10.000	7.500	3.000	9.000	6.200	4.000	4.300
Ruthenium-103	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-106	NA	NA	NA	NA	NA	NA	NA	NA	NA
Strontium-90	46.000	46.000	29.000	26.000	13.000	46.000	27.000	13.000	2.700
Zirconium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA
Collection Date:	1984								
Gross alpha	NA	NA	NA	NA	NA	NA	NA	NA	NA
Gross beta	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-144	NA	NA	NA	NA	NA	NA	870.000	NA	NA
Cesium-134	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-137	3.100.000	960.000	820.000	750.000	1.300.000	750.000	900.000	730.000	1.300.000
Cobalt-58	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cobalt-60	53.000.000	22.000.000	32.000.000	16.000.000	2.300.000	23.000.000	16.000.000	16.000.000	15.000.000
Europium-154	NA	NA	NA	NA	150.000	NA	NA	NA	NA
Iron-59	NA	NA	NA	NA	NA	NA	NA	NA	NA
Manganese-54	790.000 U	470.000	520.000	1.300.000	190.000 U	350.000	3.200.000	750.000	1.100.000
Niobium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA
Plutonium-238	NA	NA	NA	NA	NA	NA	NA	NA	NA
Plutonium-239/240	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-103	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-106	NA	NA	NA	NA	NA	NA	NA	NA	NA
Strontium-90	NA	NA	NA	NA	NA	NA	NA	NA	NA
Zirconium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA
Collection Date:	1985								
Gross alpha	35.000	21.000	52.000	38.000	34.000	42.000	19.000	11.000	28.000
Gross beta	1.900.000	19.000.000	13.000.000	6.500.000	5.000.000	10.000.000	6.000.000	2.000.000	2.300.000
Cesium-144	87.000 U	67.000 U	84.000 U	85.000 U	69.000 U	79.000 U	50.000	11.000 U	63.000 U
Cesium-134	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cesium-137	29.000	26.000	37.000	28.000	55.000	68.000	56.000	22.000	25.000
Cobalt-58	NA	NA	NA	NA	NA	NA	NA	NA	NA
Cobalt-60	1.300.000	1.100.000	1.600.000	1.200.000	950.000	1.100.000	1.300.000	260.000	600.000
Europium-154	NA	NA	NA	NA	NA	NA	NA	NA	NA
Iron-59	NA	NA	NA	NA	NA	NA	NA	NA	NA
Manganese-54	54.000	17.000	23.000 U	100.000	56.000	18.000 U	150.000	22.000	40.000
Niobium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA
Plutonium-238	4.600	2.900	5.100	4.000	3.900	4.200	2.300	1.800	3.400
Plutonium-239/240	26.000	16.000	27.000	23.000	21.000	24.000	14.000	11.000	20.000
Ruthenium-103	NA	NA	NA	NA	NA	NA	NA	NA	NA
Ruthenium-106	NA	NA	NA	NA	NA	NA	NA	NA	NA
Strontium-90	93.000	77.000	210.000	110.000	190.000	120.000	120.000	70.000	110.000
Zirconium-95	NA	NA	NA	NA	NA	NA	NA	NA	NA

U = Concentration was undetected at specified detection level.
 NA = Not analyzed
 ND = Not detected; no detection limit given
 NR = Not reported
 Trench sediment samples collected by attaching a jar to a pole and using this device as a scoop. The top six inches of trench sediments were sampled through standing water.

References:
 UNI-1581 = Radiological Surveillance Report for the 100-N Area-FY 1980
 UNI-1849 = UNC Environmental Surveillance Report for 100 Areas-FY 1981
 UNI-2226 = UNC Environmental Surveillance Report for 100 Areas-FY 1982
 UNI-2640 = UNC Environmental Surveillance Report for 100 Areas-FY 1983
 UNI-3069 = UNC Environmental Surveillance Report for 100 Areas-FY 1984
 UNI-3760 = UNC Environmental Surveillance Report for 100 Areas-FY 1985

Table A8-1. Concentrations Detected in Soil from Wells and Boreholes Located Near 1301-N/1325-N (Page 14 of 23)

Data Source:	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	222-S	HB18
Location:	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A	199-N-107A
Sample ID:	B0G0C3*	B0GLF4	B0GLF5	B0GLF7	B0GLF6	B0GLF8 (Dup)	B0GLF9	B0GLG0	B0GLG1	B0H1V6		B0GL88
Method:												
Sample Collected:	8/25/95	11/29/95	11/30/95	12/5/95	12/5/95	12/5/95	12/6/95	12/6/95	12/8/95	12/8/95	12/8/95	11/29/95
Elevation (feet above mean sea level):	N/A	451-449	449-447	437	432-430	432-430	420	410	403-401	391		451-449
Depth (feet below ground surface):	N/A	9-11	11-13	23	28-30	28-30	40	50	57-59	69		9.0-11.0
Units:	pCV/g	pCV/g	pCV/g	pCV/g	pCV/g	pCV/g	pCV/g	pCV/g	pCV/g	pCV/g		pCV/g
Gross alpha	13,900	941	39,200	2.52 U	2.18 U	3.39 U	1.44 U	0.968 U	1.96 U	2.77		1,980
Gross beta	305,000	63,700	60,600	4,310	2,810	2,490	1,680	145	124	123		128,000
Actinium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Americium-241	17,300	856	1,130	NR	NR	NR	NR	NR	NR	NR		1,110
Antimony-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Bismuth-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Cadmium-109	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Carbon 14	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Cerium-144	NR	456 U	402 U	11.2 U	6.5 U	NR	2.51 U	1.17 U	2.44 U	2.45 U		-130 U
Cesium 134	NR	97.9 U	87.8 U	3.61	0.282 U	0.225 U	0.097 U	0.076 U	0.144 U	0.161 U		31.1 U
Cesium 137	102,000	12,100	15,100	2,790	5.81	5.69	0.143 U	NR	0.41 U	0.421 U		15,800
Chromium 51	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Cobalt 60	56,300	107,000	132,000	23.9	5.83	5.25	1.2	0.786	1.15	0.709		139,000
Cobalt-58	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		-120 U
Europium 152	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		2.85 U
Europium 154	11,800	1,030	1,370	0.978 U	0.357 U	0.567 U	0.286 U	0.294 U	0.524 U	0.49 U		990
Europium-155	4120	355	304	5.55 U	2.01 U	1.85 U	0.716 U	0.332 U	0.703 U	0.697 U		207
Iron 59	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		-40 U
Lead-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Manganese-54	NR	140 U	127 U	0.568 U	0.265 U	0.258 U	0.097 U	0.105 U	0.241 U	18.3 U		56.8 U
Plutonium - 238	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		226
Plutonium 239/240	12,700	NR	689	NR	NR	NR	NR	NR	NR	NR		1,590
Potassium 40	NR	422 U	457 U	0.11	7.02 U	NR	11.6	2.05	16.9	17		879
Radium 226	NR	1,410 U	1,260 U	45 U	6.77 U	9.28 U	3.36 U	2.07 U	4.94 U	4.53 U		NR
Radium-224DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Radium-226DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		104 U
Radium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Radium-228DA	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Ruthenium 106	NR	1,930 U	1,740 U	29 U	4.81 U	4.69 U	1.85 U	1.76 U	3.52 U	3.36 U		103 U
Ruthenium-103	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Strontium 90	92,299	3,250	12,600	1,170	1,550	1,350	1,080	188	63.1	54.6		9,560
Technetium 99	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Thorium 228	NR	5,270 U	4,630 U	153	54.2 U	50.4	19.9 U	8.84 U	20.6 U	18.2 U		35.5 U
Thorium 232	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		62.2 U
Tin-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Tritium	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Uranium 233/234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR
Uranium 235	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		0.677 U
Uranium 238	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		-0.226 U
Uranium-234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		10.5 U
Zinc 65	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR		NR

DOE/RI-96-11
 Rev. 0 Attachment 2
 Originator: J.D. Lueders
 Ck'd By: J.D. Lueders
 Calc. No.: D100N-CA-10002
 Date: 9-16-97
 Rev. No.: A
 Sheet No. 1 of 2

B-19

BHI-01092
 Rev. 1

Table A8-1. Concentrations Detected in Soil from Wells and Boreholes
Located Near 1301-N/1325-N (Page 15 of 23)

Data Source: Location: Sample ID: Method: Sample Collected: Elevation (feet above mean sea level): Depth (feet below ground surface): Units:	11EIS 199-N-107A D0GL89	11EIS 199-N-107A D0GL91	11EIS 199-N-107A D0GL92 (Dup)	11EIS 199-N-107A D0GL95	11EIS 199-N-107A D0GL94 (EPI)	222-R 199-N-108A D0GLD2	222-R 199-N-108A D0GLD5	222-R 199-N-108A D0GLD3	222-R 199-N-108A D0GLD4 (Dup)	222-R 199-N-108A D0GLD6	222-R 199-N-108A D0GLD7
Gross alpha	2,530	7.43	6.43 U	6.61	3.62 U	1.4	51.1	1.33 U	1.43 U	1.31 U	1.38 U
Gross beta	131,000	4,480	5,120	293	2.88	2,280	17,600	2,690	2,770	435	228
Actinium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Americium 241	1,050	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Antimony-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Bismuth-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cadmium-109	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Carbon 14	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cerium-144	62.9 U	-0.57 U	0.0968 U	-0.0378 U	-0.103 U	66.7 U	107 U	22 U	15.3 U	12 U	6.89 U
Cesium 134	4.84 U	-0.01 U	-0.0459 U	-0.0177 U	-0.00734 U	5.54 U	17.1	1.5 U	1.32 U	0.962 U	0.622 U
Cesium 137	12,500	2.46	6.01	0.0144 U	0.0116 U	3,200	15,700	108	84.9	24.1	1.34 U
Chromium 51	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Cobalt 60	120,000	4.96	5.57	1.29	-0.00425 U	523	3,300	10.4	14.2	3.83	0.999 U
Cobalt-59	-100 U	0.0383 U	-0.00793 U	0.0116	-0.0553 U	NR	NR	NR	NR	NR	NR
Europlum 152	71.7 U	0.0936 U	-0.207 U	0.0341 U	0.0453 U	NR	NR	NR	NR	NR	NR
Europlum 154	807	0.155 U	0.147 U	0.0133 U	-0.0017 U	9.05 U	18.3 U	3.99 U	3.64 U	2.2 U	1.61 U
Europlum-155	141	0.0209 U	0.133 U	0.0133 U	0.0359 U	16.1 U	24.1 U	6.09 U	4.21 U	3.18 U	1.66 U
Iron 59	142 U	-0.28 U	-0.04 U	0.07 U	-0.09560 U	NR	NR	NR	NR	NR	NR
Lead-214	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Manganese-54	19.3 U	0.0983 U	0.047 U	0.0357 U	-0.0116 U	5.05 U	9.49 U	1.35 U	0.978 U	0.943 U	0.591 U
Plutonium - 238	465	-0.00126 U	0.00823 U	0.00339 U	-0.000822 U	NR	11.2	NR	NR	NR	NR
Plutonium 239/240	3,340	0.023 U	0.0708	-0.00156 U	0.00472 U	NR	73.7	NR	NR	NR	NR
Potassium 40	55.4	9.33	9.93	15.7	0.488	43.1 U	43.3 U	48.4 U	13 U	35.4 U	15.7 U
Radium 226	NR	NR	NR	NR	NR	121 U	200 U	36.1 U	27.1 U	20.8 U	11.7 U
Radium-224DA	NR	NR	0.552 U	0.435	0.0857	NR	NR	NR	NR	NR	NR
Radium-226DA	25 U	0.346 J	0.369 J	0.365 J	0.189 J	NR	NR	NR	NR	NR	NR
Radium-228	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Radium-228DA	NR	NR	NR	0.562	NR	NR	NR	NR	NR	NR	NR
Ruthenium 106	-425 U	0.403 U	-0.203 U	-0.146 U	-0.0924 U	109 U	104 U	31.4 U	16.1 U	20 U	10.6 U
Ruthenium-103	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Strontium 90	19,700	1,530	1,310	50	0.0771 U	139	785	1,410	1,380	195	119
Technetium 99	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Thorium 228	144 U	0.47	0.402	0.462	0.179	427 U	651 U	163 U	115 U	81 U	51.7 U
Thorium 232	-156 U	1.88	0.388 U	0.624	NR	NR	NR	NR	NR	NR	NR
Th-125	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Tritium	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 233/234	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR
Uranium 235	-0.672 U	0.0227 U	0.00386 U	0.0193 U	0.00388 U	NR	NR	NR	NR	NR	NR
Uranium 238	9.99 U	0.363	0.441	0.364	0.0127 U	NR	NR	NR	NR	NR	NR
Uranium-234	5.12 U	0.414	0.479	0.302	0.0347	NR	NR	NR	NR	NR	NR
Zinc 63	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR	NR

Originator: I. D. Liddell/SSC
 CRD By: [Signature]
 Date: 9-18-97
 Date: 7/19/97
 Rev. No. 2 of 2
 Rev. No. 2

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Attachment 3 Sheet No. 1 of 3
 Originator J. D. Ludowise Date 9-17-97
 Chk'd By AP Date 9/19/97
 Calc. No. 0100N-CA-V0002 Rev. No. A

	C	D	E	F	G	H	I	J	K	L	M
12		Length, ft	114.43775600736	288.40596387731	277	260.192236625154	194.486503387767	364.943831294625			
13											
14		High Contamination Layer Thickness, ft	High Cont. Layer Cross-Sectional Area, sq ft	Flume	Volume A	Volume B	Volume C	Volume D	Volume E	Total	
15	0	=2.09*C15^2+28.02*C15	=E\$12*\$D15	=F\$12*\$D15	=G\$12*\$D15	=H\$12*\$D15	=I\$12*\$D15	=J\$12*\$D15	=SUM(E15:J15)		
16	0.5	=2.09*C16^2+28.02*C16	=E\$12*\$D16	=F\$12*\$D16	=G\$12*\$D16	=H\$12*\$D16	=I\$12*\$D16	=J\$12*\$D16	=SUM(E16:J16)		
17	1	=2.09*C17^2+28.02*C17	=E\$12*\$D17	=F\$12*\$D17	=G\$12*\$D17	=H\$12*\$D17	=I\$12*\$D17	=J\$12*\$D17	=SUM(E17:J17)		
18	=0.5+C17	=2.09*C18^2+28.02*C18	=E\$12*\$D18	=F\$12*\$D18	=G\$12*\$D18	=H\$12*\$D18	=I\$12*\$D18	=J\$12*\$D18	=SUM(E18:J18)		
19	=0.5+C18	=2.09*C19^2+28.02*C19	=E\$12*\$D19	=F\$12*\$D19	=G\$12*\$D19	=H\$12*\$D19	=I\$12*\$D19	=J\$12*\$D19	=SUM(E19:J19)		
20	=0.5+C19	=2.09*C20^2+28.02*C20	=E\$12*\$D20	=F\$12*\$D20	=G\$12*\$D20	=H\$12*\$D20	=I\$12*\$D20	=J\$12*\$D20	=SUM(E20:J20)		
21	=0.5+C20	=2.09*C21^2+28.02*C21	=E\$12*\$D21	=F\$12*\$D21	=G\$12*\$D21	=H\$12*\$D21	=I\$12*\$D21	=J\$12*\$D21	=SUM(E21:J21)		
22	=0.5+C21	=2.09*C22^2+28.02*C22	=E\$12*\$D22	=F\$12*\$D22	=G\$12*\$D22	=H\$12*\$D22	=I\$12*\$D22	=J\$12*\$D22	=SUM(E22:J22)		
23	=0.5+C22	=2.09*C23^2+28.02*C23	=E\$12*\$D23	=F\$12*\$D23	=G\$12*\$D23	=H\$12*\$D23	=I\$12*\$D23	=J\$12*\$D23	=SUM(E23:J23)		
24	=0.5+C23	=2.09*C24^2+28.02*C24	=E\$12*\$D24	=F\$12*\$D24	=G\$12*\$D24	=H\$12*\$D24	=I\$12*\$D24	=J\$12*\$D24	=SUM(E24:J24)		
25	=0.5+C24	=2.09*C25^2+28.02*C25	=E\$12*\$D25	=F\$12*\$D25	=G\$12*\$D25	=H\$12*\$D25	=I\$12*\$D25	=J\$12*\$D25	=SUM(E25:J25)		
26											
27											
28		High Contamination Layer Thickness, ft	Low Contamination Layer Cross-Sectional Area, sq ft	Flume	Volume A	Volume B	Volume C	Volume D	Volume E	Total	
29	=C15	=312.5-D15	=E\$12*\$D29	=F\$12*\$D29	=G\$12*\$D29	=H\$12*\$D29	=I\$12*\$D29	=J\$12*\$D29	=SUM(E29:J29)		
30	=C16	=312.5-D16	=E\$12*\$D30	=F\$12*\$D30	=G\$12*\$D30	=H\$12*\$D30	=I\$12*\$D30	=J\$12*\$D30	=SUM(E30:J30)		
31	=C17	=312.5-D17	=E\$12*\$D31	=F\$12*\$D31	=G\$12*\$D31	=H\$12*\$D31	=I\$12*\$D31	=J\$12*\$D31	=SUM(E31:J31)		
32	=C18	=312.5-D18	=E\$12*\$D32	=F\$12*\$D32	=G\$12*\$D32	=H\$12*\$D32	=I\$12*\$D32	=J\$12*\$D32	=SUM(E32:J32)		
33	=C19	=312.5-D19	=E\$12*\$D33	=F\$12*\$D33	=G\$12*\$D33	=H\$12*\$D33	=I\$12*\$D33	=J\$12*\$D33	=SUM(E33:J33)		
34	=C20	=312.5-D20	=E\$12*\$D34	=F\$12*\$D34	=G\$12*\$D34	=H\$12*\$D34	=I\$12*\$D34	=J\$12*\$D34	=SUM(E34:J34)		
35	=C21	=312.5-D21	=E\$12*\$D35	=F\$12*\$D35	=G\$12*\$D35	=H\$12*\$D35	=I\$12*\$D35	=J\$12*\$D35	=SUM(E35:J35)		
36	=C22	=312.5-D22	=E\$12*\$D36	=F\$12*\$D36	=G\$12*\$D36	=H\$12*\$D36	=I\$12*\$D36	=J\$12*\$D36	=SUM(E36:J36)		
37	=C23	=312.5-D23	=E\$12*\$D37	=F\$12*\$D37	=G\$12*\$D37	=H\$12*\$D37	=I\$12*\$D37	=J\$12*\$D37	=SUM(E37:J37)		
38	=C24	=312.5-D24	=E\$12*\$D38	=F\$12*\$D38	=G\$12*\$D38	=H\$12*\$D38	=I\$12*\$D38	=J\$12*\$D38	=SUM(E38:J38)		
39	=C25	=312.5-D25	=E\$12*\$D39	=F\$12*\$D39	=G\$12*\$D39	=H\$12*\$D39	=I\$12*\$D39	=J\$12*\$D39	=SUM(E39:J39)		

1325-N Trench

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	C	D	E	F	G	H	I
12		Length, ft	750	750	750	750	
13							
14	High Contamination Layer Thickness, ft	High Cont. Layer Cross- Sectional Area, sq ft	Volume W	Volume X	Volume Y	Volume Z	Total
15	0	=2.09*C15^2+43.02*C15	=E\$12*\$D15	=F\$12*\$D15	=G\$12*\$D15	=H\$12*\$D15	=SUM(E15:H15)
16	0.5	=2.09*C16^2+43.02*C16	=E\$12*\$D16	=F\$12*\$D16	=G\$12*\$D16	=H\$12*\$D16	=SUM(E16:H16)
17	1	=2.09*C17^2+43.02*C17	=E\$12*\$D17	=F\$12*\$D17	=G\$12*\$D17	=H\$12*\$D17	=SUM(E17:H17)
18	1.5	=2.09*C18^2+43.02*C18	=E\$12*\$D18	=F\$12*\$D18	=G\$12*\$D18	=H\$12*\$D18	=SUM(E18:H18)
19							
20							
21	High Contamination Layer Thickness, ft	Low Contamination Layer Cross- Sectional Area, sq ft	Volume W	Volume X	Volume Y	Volume Z	Total
22	=C15	=387.5-D15	=E\$12*\$D22	=F\$12*\$D22	=G\$12*\$D22	=H\$12*\$D22	=SUM(E22:H22)
23	=C16	=387.5-D16	=E\$12*\$D23	=F\$12*\$D23	=G\$12*\$D23	=H\$12*\$D23	=SUM(E23:H23)
24	=C17	=387.5-D17	=E\$12*\$D24	=F\$12*\$D24	=G\$12*\$D24	=H\$12*\$D24	=SUM(E24:H24)
25	=C18	=387.5-D18	=E\$12*\$D25	=F\$12*\$D25	=G\$12*\$D25	=H\$12*\$D25	=SUM(E25:H25)

Attachment 3 Sheet No. 2 of 3
 Originator J.D. Ludowise Date 9-16-97
 Chk'd By [Signature] Date 9/19/97
 Calc. No. 0100N-CA-V0002 Rev. No. A

	A	B	C	D	E	F	G	H	I	J	K
		ERDF Operational Limit, pCi/g	Pu-239 Conc., pCi/g	Estimated Am-241 Conc., pCi/g	Dilution Factor	1301-N Crib	1301-N Trench	1325-N Crib	1325-N Trench	Total	Total Volume, Cubic Yards
12	High Exposure		40649	=0.25*C12		=36250	=(VOLUMES.XLS)1301-N Trench!\$K\$17	60000	=(VOLUMES.XLS)1325-N Trench!\$E\$17	=SUM(F12:I12)	=J12/27
13	Low Exposure		1873	=0.25*C13		=4*36250	=(VOLUMES.XLS)1301-N Trench!\$K\$31	=4*60000	=(VOLUMES.XLS)1325-N Trench!\$E\$24	=SUM(F13:I13)	=J13/27
14	Total					=SUM(F12:F13)	=SUM(G12:G13)	=SUM(H12:H13)	=SUM(I12:I13)	=SUM(J12:J13)	=SUM(K12:K13)
15	High Exposure	270			=(C12+\$D12)/\$B\$15	=F12*\$E15	=G12*\$E15	=H12*\$E15	=I12*\$E15	=SUM(F15:I15)	=J15/27
16	Low Exposure				=(C13+\$D13)/\$B\$15	=F13*\$E16	=G13*\$E16	=H13*\$E16	=I13*\$E16	=SUM(F16:I16)	=J16/27
17	Total				=SUM(F15:F16)	=SUM(G15:G16)	=SUM(H15:H16)	=SUM(I15:I16)	=SUM(J15:J16)	=SUM(K15:K16)	
18	High Exposure	1080			=(C12+\$D12)/\$B\$18	=F12*\$E18	=G12*\$E18	=H12*\$E18	=I12*\$E18	=SUM(F18:I18)	=J18/27
19	Low Exposure				=(C13+\$D13)/\$B\$18	=F13*\$E19	=G13*\$E19	=H13*\$E19	=I13*\$E19	=SUM(F19:I19)	=J19/27
20	Total				=SUM(F18:F19)	=SUM(G18:G19)	=SUM(H18:H19)	=SUM(I18:I19)	=SUM(J18:J19)	=SUM(K18:K19)	
21	High Exposure	2000			=(C12+\$D12)/\$B\$21	=F12*\$E21	=G12*\$E21	=H12*\$E21	=I12*\$E21	=SUM(F21:I21)	=J21/27
22	Low Exposure				=(C13+\$D13)/\$B\$21	=F13*\$E22	=G13*\$E22	=H13*\$E22	=I13*\$E22	=SUM(F22:I22)	=J22/27
23	Total				=SUM(F21:F22)	=SUM(G21:G22)	=SUM(H21:H22)	=SUM(I21:I22)	=SUM(J21:J22)	=SUM(K21:K22)	

9-17-97

Attachment 3 Sheet No. 3 of 3
 Originator J.D. Ludlowise Date 9-16-97
 Chk'd By [Signature] Date 9/19/97
 Calc. No. 0106N-CA-V0002 Rev. No. A

APPENDIX C
DOSE CALCULATION PACKAGE

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CALCULATION COVER SHEET

Project Title: 100NR-1 Treatment, Storage, and Disposal Units Engineering Study **Job No.** 22192
Area 100N . Remedial Actions and Wastes Disposal Project (RAWD)
Discipline Radiological Engineering/ Environmental ***Calc. No.** 0100N-CA-V0004
Subject Dose Estimates for Workers Involved with Remediating 1301N & 1325
Computer Program MICROSHEILD **Program No.** VERSION 4

Committed Calculation

Preliminary

Superseded

Rev.	Sheet Numbers	Originator	Checker	Reviewer	Approval	Date
0	1-18	<i>MA Wesselman</i> 10/10/97 MA Wesselman	<i>RF Patch</i> 10/10/97 RF Patch	<i>J.W. Darby</i> 10/10/97 J.W. DARBY	<i>J.W. Darby</i> 10/10/97 J.W. DARBY	10-10-97 10/10/97

SUMMARY OF REVISION

--	--

Scanned:	Rev.	Date	Bar Code No.	Rev.	Date	Bar Code No.

*Obtain Calc. No. from DIS.

Originator Mike Wesselman ^{4.4} Date 10/10/97 Calc. No. 100N-CA-V0004 Rev No 0
Project 100N CRIBS, RAWD Job No. 22192 Checked M Date: 10/10/97
Subject Dose Estimates for Workers Involved with Remediating 1301N & 1325N
Sheet No. 1 of 18

Dose rates for worker expected to spend time in low dose areas or more than 30 feet from B-25 boxes and drums.

This group includes all workers not directly involved with the excavation in Option 2. Laborers and RCT's at ERDF in options 3 and 5 and the water truck driver in all options.

The 1995 Man Carried Radiological Detection System (MRDS) survey (File ID #'s 1325C826.dwg & 1301C826.dwg) shows dose rates along the edge of 1301N and 1325N range from .1 to 100 mR/hr. Removing the panels, allowing 6 years for the decay of Co-60 between 1995 and 2001, and applying 2 feet of overburden is expected to reduce doses in these areas to between background and 1 mR/hour. A dose of .1 mR/hr is used when calculating the exposures to these workers. A value of .03 mR/hr was used for estimating exposures for workers in similar functions at the 100 BC remedial action and the estimated exposures have been higher than the recorded ones for over a year.

Modeling with MICROSIELD version IV software, using sample results from 1995 drilling operations shows that 2/3 of the 1995 dose rate is from Co⁶⁰. By 2001 the dose rates from Co-60 will decrease by at least 55% which should decrease the total dose rate by at least 35%.

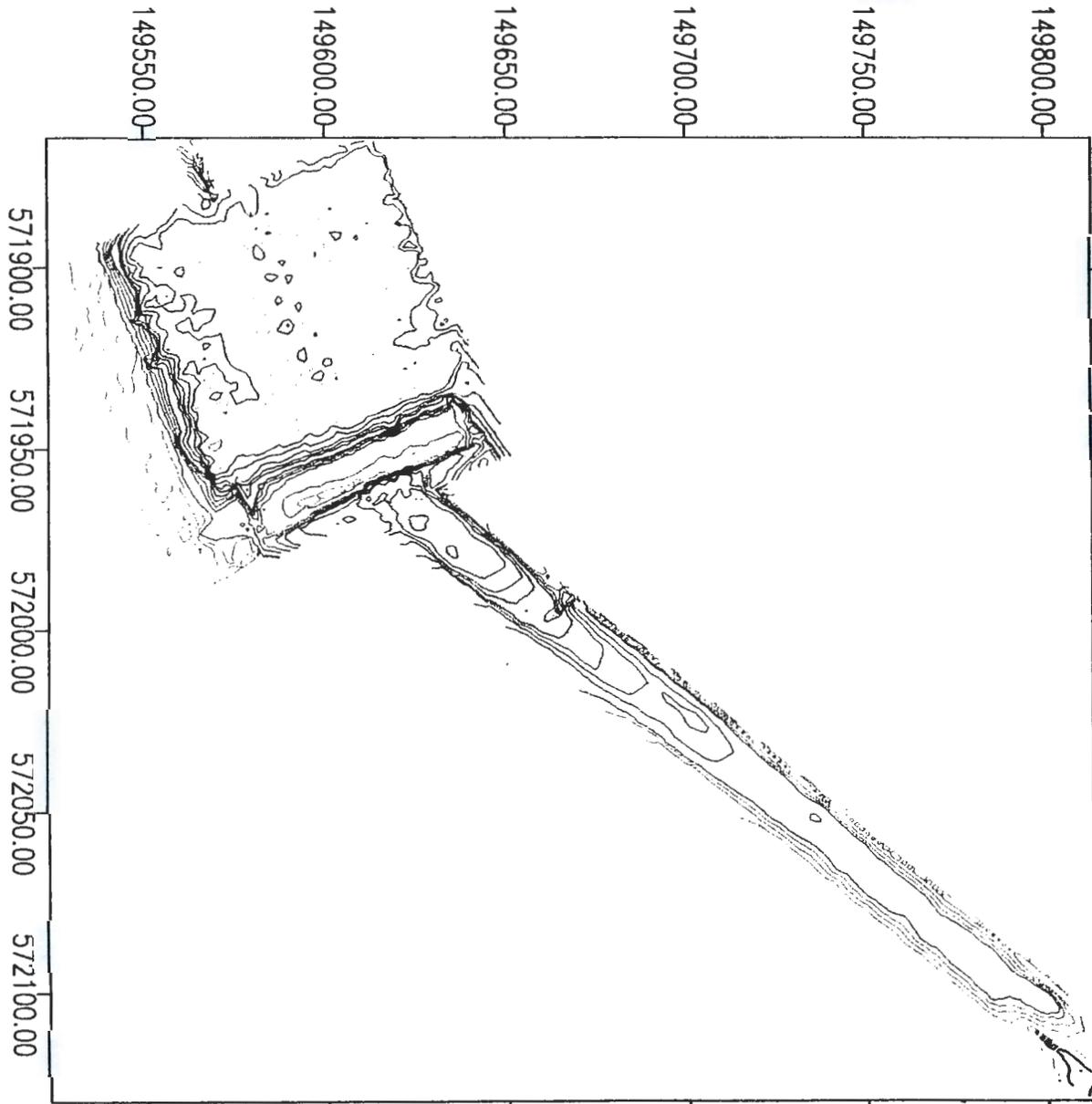
Modeling shows two feet of fill over the most contaminated areas reduces the dose by at least a factor of 100 (See Microshield DOS File "TRENCS" output for Case number 1, no buildup divided by the output for case 4 , no buildup). It is assumed that this will reduce exposure in surrounding areas as well. It is further assumed low dose areas of .1 mR/hr can be created in the work area using steel plate, soils or crib panels for shielding and workers can move to even lower dose areas when working near 1325 N.

The same dose is used to represent "shine" through less contaminated overburden from high dose items and soils placed at the Environmental Restoration Disposal Facility (ERDF).

Dose to Workers with Blended Wastes.

This applies to all workers near filled containers in Option 2 and workers near filled RCI containers in options 3 & 4.

Modeling shows that the most highly contaminated soils can be shielded to near background levels if three feet of soil is between the source and the receptor (See Microshield DOS File "TRENCS" output for Case number 4, no buildup) . The "blending" operation will provide shielding to the driver and anyone in Container Storage areas by placing the medium radioactive soils in the center of the container. It is assumed that the blending technique can be modified to ensure all workers are shielded. Based on current sample data, medium contaminated soils will not occupy more than 60% of the container. Most containers will have levels below this. Dose rates consistent with current remedial actions were selected.



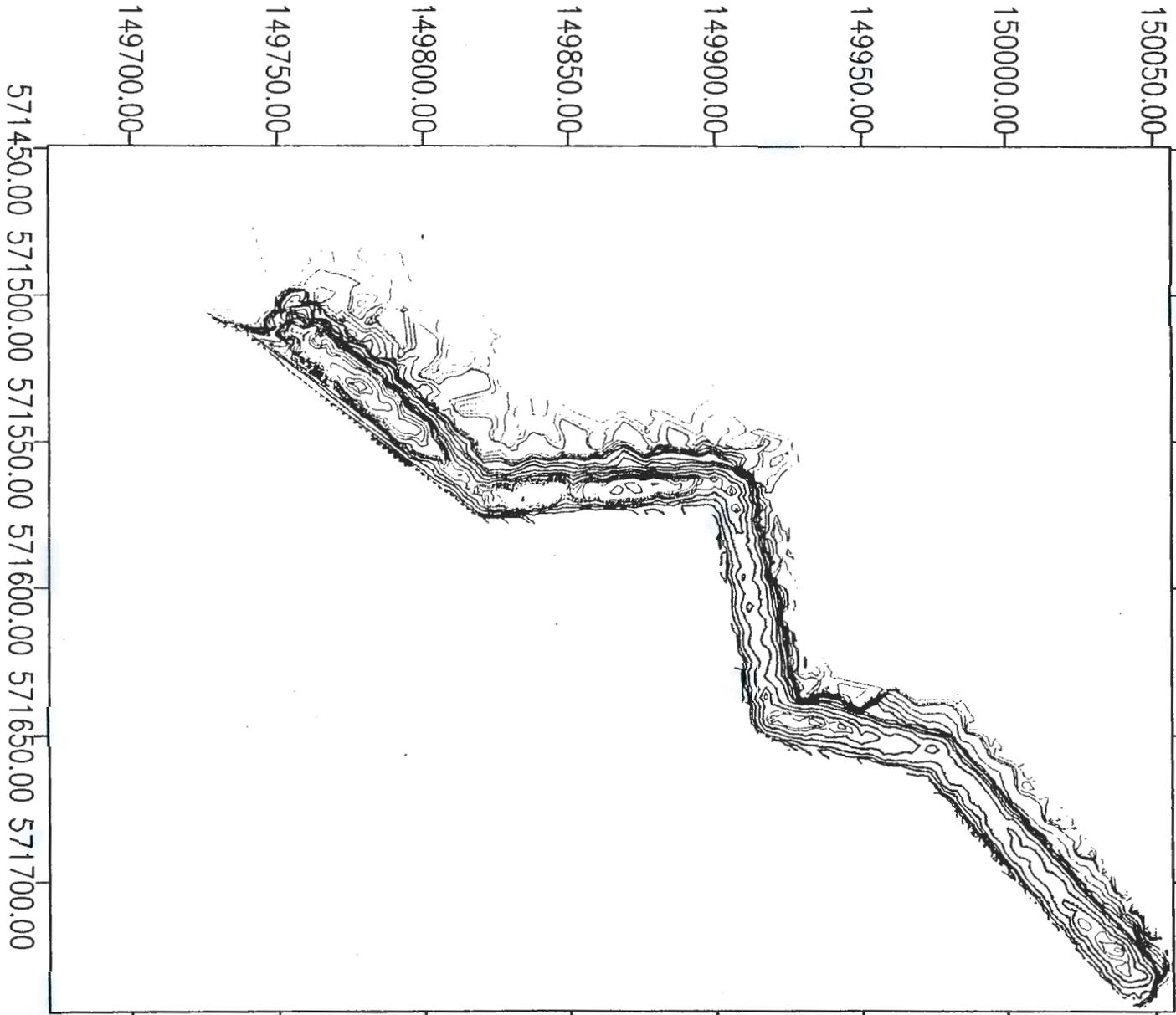
1325-N MRDS SURVEY
 Surface Radiation Contour Map
 August 26, 1997

MAP LEGEND		Micro Rem/Hr	
	< 100		100 - 1k
	1k - 5k		50k - 100k
	5k - 50k		>100k

RADIOLOGICAL SURVEYS
 RadCon Technical Support
 Thermo Hanford, Inc.

1325-N-1 - 12750323.DWG 1325-N-1 - 12750323.DWG

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1301-N MRDS SURVEY
Surface Radiation Contour Map
August 26, 1997

MAP LEGEND

Micro Rcm/Hr

	< 100		100 - 1k		1k - 5k
	5k - 50k		50k - 100k		>100k



RADIOLOGICAL SURVEYS
RadCon Technical Support
Thermo Hanford, Inc.

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MicroShield 4.21 - Serial #4.21-00949
Bechtel Hanford, Inc.

Page : 1
DOS File: TRENC5.MS4
Run Date: September 14, 1997
Run Time: 10:39 p.m. Sunday
Duration: 0:04:17

File Ref: _____
Date: 9/15/97
By: MW
Checked: _____

Case Title: model of trench +5 yrs 0-3' ovrbrden 1uC/g ea Co60, Cs137

GEOMETRY 13 - Rectangular Volume

	centimeters	feet and inches	
Dose point coordinate X:	570.0	18.0	8.4
Dose point coordinate Y:	500.0	16.0	4.9
Dose point coordinate Z:	5000.0	164.0	.5
Rectangular volume width :	10000.0	328.0	1.0
Rectangular volume length:	400.0	13.0	1.5
Rectangular volume height:	1000.0	32.0	9.7
Shield 1:	91.44	3.0	.0
Air Gap:	78.56	2.0-	6.9

Source Volume: 4000000000 cm³ 141259. cu ft. 2.44095e+8 cu in.

MATERIAL DENSITIES (g/cm³)

Material	Source Shield	Shield 1 Slab	Air Gap
Air			0.00122
Concrete	1.8	1.5	

BUILDUP

Method: Buildup Factor Tables
The material reference is Shield 1

INTEGRATION PARAMETERS

	Quadrature Order
X Direction	10
Y Direction	20
Z Direction	20

SOURCE NUCLIDES

Nuclide	curies	microCi/cm ³	Nuclide	curies	microCi/cm ³
Ba-137m	5.3974e+003	1.3493e+000	Co-60	3.3161e+003	8.2902e-001
Cs-137	5.7055e+003	1.4264e+000			

Page : 4
 DOS File: TRENC5.MS4
 Run Date: September 14, 1997
 Run Time: 10:39 p.m. Sunday
 Title : model of trench +5 yrs 0-3' ovrbrden 1uC/g ea Co60, Cs137

===== RESULTS FOR SENSITIVITY REFERENCE CASE (Shield #1 = 91.44) =====

Energy (MeV)	Activity (photons/sec)	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
0.0318	4.134e+012	2.691e-066	1.386e-022	2.242e-068	1.155e-024
0.0322	7.628e+012	4.697e-064	2.658e-022	3.780e-066	2.139e-024
0.0364	2.776e+012	1.451e-047	1.481e-022	8.244e-050	8.416e-025
0.6616	1.797e+014	2.357e-001	1.043e+001	4.569e-004	2.023e-002
0.6938	2.001e+010	3.609e-005	1.480e-003	6.969e-008	2.857e-006
1.1732	1.227e+014	6.323e+000	1.146e+002	1.130e-002	2.047e-001
1.3325	1.227e+014	1.350e+001	2.040e+002	2.342e-002	3.539e-001
TOTAL:	4.396e+014	2.006e+001	3.290e+002	3.518e-002	5.788e-001

SENSITIVITY RESULTS For: Shield #1 (cm)

Case Number	Sensitivity Variable	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
1	0.0	3.342e+005	7.776e+005	6.000e+002	1.403e+001
2	30.48	7.941e+003	5.134e+004	1.406e+001	9.160e+001
3	60.96	3.722e+002	4.123e+003	6.549e-001	7.294e+000
4	91.44	2.006e+001	3.290e+002	3.518e-002	5.788e-001

Use the Display Menu For Energy Group Results For All Cases.

Bechtel Hanford, Inc. **CALCULATION SHEET**

Originator Mike Wesselman Date 10/10/97 Calc. No. 100N-CA-V0004 Rev No 0
Project 100N CRIES, RAWD Job No. 22192 Checked M Date: 10/10/97
Subject Dose Estimates for Workers Involved with Remediating 1301N & 1325N
Sheet No. 2 of 18

Dose to Track hoe & Forklift Operators.

This exposure estimate assumes a track hoe with a 30' boom arm (similar to a Caterpillar 325L excavator). The dimensions of a trackhoe bucket are assumed to be 1 meter cubed. The dose rate from the bucket will only be a minor addition to the operator's dose. The MICROSIELD model shows by applying shielding to a trackhoe "thumb" and using a bucket with 1" thick sides, dose rates from the bucket should be less than 1 mR/hr for soils contaminated with 1 $\mu\text{Ci/g}$ each of Cs^{137} and Co^{60} . See MICROSIELD DOS file "BUCET", output for case number 3, no buildup.

Dose rates from being near the edge of the exposed wastes will probably contribute the majority of the exposure. Shielding can be applied to the trackhoe to minimize this exposure. The dose rates are assumed to be the same for the forklift operator because the B-25 boxes, which are moved by the forklift, will be filled near the edge of the crib.

The 1995 MRDS survey (File ID #'s 1325C826.dwg & 1301C826.dwg) shows dose rates along the edge of the trenches to range from .1 to 100 mrem/hr. Removing the panels and applying 2 feet of overburden is expected to reduce dose rates in these areas to between background and 1 mR/hr. Some locations on the cribs will still have dose rates up to 10 mR/hr, but the long boom on the trackhoe should preclude the need for workers to stay in these areas. The remainder of the exposure for these workers will come from being near containers filled with wastes. The forklift will have at least 2 inches of plate steel installed on its lifting face and the driver will be approximately 10 feet away from the B-25 boxes and drums of TRU wastes. The track hoe operator should be able to stay at least 20 feet way from any container. The combination of shielding and distance should keep the average dose rate for the operators below 3.5 mR/hr. This dose rate allows for brief periods where the operators are exposed to the unshielded container. Modeling shows this assumption is valid.

A larger forklift was specified to accommodate the required shielding, and its costs were calculated

Excavators

- Long Reach
 - Introduction
 - Arrangement Description
 - Range Dimensions

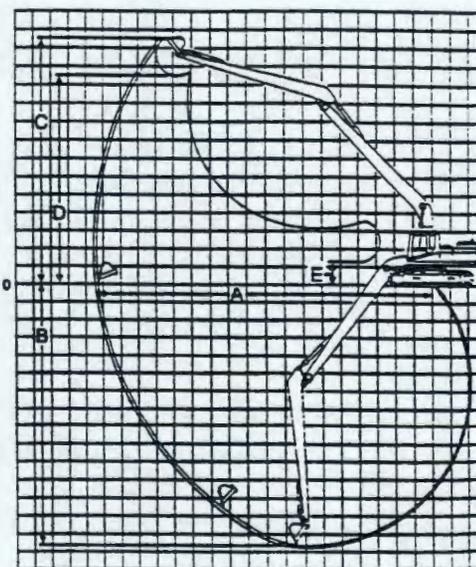
INTRODUCTION

Long reach excavators are designed specifically for those jobs requiring reach capability beyond the range of normal excavators. Applications for which long reach excavators are ideally suited include ditch cleaning, slope finishing, river conservation, and other work formerly reserved for draglines.

Caterpillar offers two hydraulic excavator models in long reach arrangements. Each model uses purpose-built booms and sticks designed by Caterpillar for maximized performance and durability.

**320 L LONG REACH
325 L LONG REACH**

Long Reach Front Includes: Boom, stick, linkage cylinders (boom, stick, and bucket), hydraulic lines, and additional counterweight for stability while working over the side. Dimensions include ditch cleaning bucket.



Model	320 L Long Reach		320 L* Long Reach		325 L Long Reach	
	mm	ft	mm	ft	mm	ft
A Maximum Reach at Ground Level	15 725	51'7"	16 540	54'3"	18 290	60'0"
B Maximum Digging Depth	11 880	39'0"	12 800	42'0"	14 625	48'0"
C Maximum Cutting Height	13 290	43'7"	13 400	43'11"	13 580	44'7"
D Maximum Dumping Height	11 010	36'1"	11 350	37'3"	11 550	37'11"
E Minimum Loading Height	1970	6'6"	2300	7'6"	1347	4'5"

320 L, 325 L LONG REACH

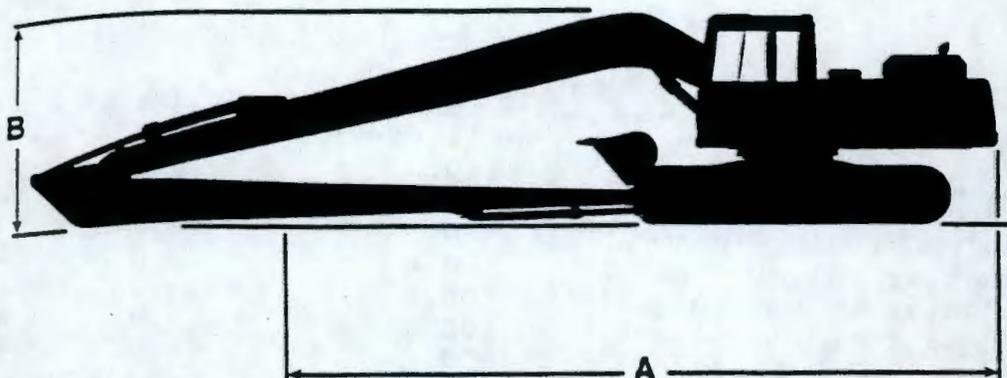
Bucket Type	Bucket Width		Tip Radius		SAE Heaped Cap.		Bucket Weight		No. of Teeth
	mm	in	mm	in	L	yd ³	kg	lb	
General Purpose	810	32	1220	48	450	0.59	340	750	5
Ditch Cleaning	1142	45	1091	43	600	0.78	290	640	None

320 L* LONG REACH

Bucket Type	Bucket Width		Tip Radius		SAE Heaped Cap.		Bucket Weight		No. of Teeth	Bucket Curl Force		Stick Crowd Force	
	mm	in	mm	in	L	yd ³	kg	lb		kN	lb	kN	lb
General Purpose	—	—	—	—	—	—	—	—	—	—	—	—	—
Ditch Cleaning	1800	70.8	780	30.7	600	0.78	400	882	—	63.25	14,231	62.82	14,100

*Belgium sourced

Note: All dimensions reflect machines equipped with ditch cleaning bucket.



**LONG REACH ATTACHMENT
SHIPPING DIMENSIONS**

Model	320 L		320 L*		325 L	
	m	ft	m	ft	m	ft
A Overall Transport Length (Front Folded)	12.65	41'6"	12.99	42'7"	14.37	47'2"
B Overall Height (To Top of Boom)	3.21	10'6"	3.35	10'0"	3.25	10'8"
Overall Width (To Widest Point)	3.18	10'5"	3.7	12'2"	3.39	11'1"

*Setgum sourced. Extra wide gauge and 900 mm (35") track shoes.
Note: For other base machine dimensions, see section on machines with GP attachments.

LONG REACH ATTACHMENT COMPONENT WEIGHTS

Model	320 L		320 L*		325 L	
	kg	lb	kg	lb	kg	lb
Additional Counterweight	800	1764	1100	2425	1100	2425
Long Reach Boom: Includes boom, stick cylinder, hydraulic lines, and pins for stick, stick cylinder, and boom rod end	2270	5004	2504	5515	3110	6856
Long Reach Stick: Includes stick, bucket linkage and pins, bucket cylinder and pin, and hydraulic lines	1260	2778	1290	2841	1570	3461

*Setgum sourced. Includes extra wide gauge and reinforced upperframe.

MicroShield 4.21 - Serial #4.21-00949
Bechtel Hanford, Inc.

Page : 1
DOS File: BUCET.MS4
Run Date: September 14, 1997
Run Time: 7:58 p.m. Sunday
Duration: 0:02:31

File Ref:
Date: 10/10/97
By: MAH
Checked: MAH

Case Title: trachoe bucket

GEOMETRY 13 - Rectangular Volume

	centimeters	feet and inches	
Dose point coordinate X:	1100.0	36.0	1.1
Dose point coordinate Y:	50.0	1.0	7.7
Dose point coordinate Z:	0.0	0.0	.0
Rectangular volume width :	100.0	3.0	3.4
Rectangular volume length:	100.0	3.0	3.4
Rectangular volume height:	100.0	3.0	3.4
Shield 1:	900.0	29.0	6.3
Shield 2:	2.54	0.0	1.0
Air Gap:	97.46	3.0	2.4

Source Volume: 1000000 cm³ 35.3147 cu ft. 61023.7 cu in.

MATERIAL DENSITIES (g/cm³)

Material	Source Shield	Shield 1 Slab	Shield 2 Slab	Air Gap
Air		0.00122		0.00122
Concrete	1.5			
Iron			7.86	

BUILDUP

Method: Buildup Factor Tables
The material reference is Shield 2

INTEGRATION PARAMETERS

	Quadrature Order
X Direction	10
Y Direction	20
Z Direction	20

SOURCE NUCLIDES

Nuclide	curies	microCi/cm ³	Nuclide	curies	microCi/cm ³
Ba-137m	1.4190e+000	1.4190e+000	Co-60	1.5000e+000	1.5000e+000
Cs-137	1.5000e+000	1.5000e+000			

Change to 8m

ge : 2
S File: BUCET.MS4
Run Date: September 14, 1997
Run Time: 7:58 p.m. Sunday
Title : trachoe bucket

===== RESULTS FOR SENSITIVITY REFERENCE CASE (Shield #2 = 2.54) =====

Energy (MeV)	Activity (photons/sec)	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
0.0318	1.087e+009	6.004e-061	2.410e-026	5.001e-063	2.007e-028
0.0322	2.005e+009	1.026e-058	4.518e-026	8.254e-061	3.636e-028
0.0364	7.298e+008	3.565e-042	1.980e-026	2.026e-044	1.125e-028
0.6616	4.724e+010	4.458e+001	1.693e+002	8.642e-002	3.282e-001
0.6938	9.053e+006	9.465e-003	3.529e-002	1.827e-005	6.814e-005
1.1732	5.550e+010	1.770e+002	5.260e+002	3.163e-001	9.400e-001
1.3325	5.550e+010	2.303e+002	6.472e+002	3.996e-001	1.123e+000
TOTAL:	1.621e+011	4.519e+002	1.343e+003	8.023e-001	2.391e+000

SENSITIVITY RESULTS For: Shield #2 (cm)

Case Number	Sensitivity Variable Value	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
1	0.0	1.368e+003	2.628e+003	2.441e+000	4.694e+000
2	1.27	7.847e+002	1.909e+003	1.396e+000	3.406e+000
3	2.54	4.519e+002	1.343e+003	<u>8.023e-001</u>	2.391e+000

Use the Display Menu For Energy Group Results For All Cases.

Bechtel Hanford, Inc. **CALCULATION SHEET**

^{10/10/97}
Originator Mike Wesselman Date 10/10/97 Calc. No. 100N-CA-V0004 Rev No 0
Project 100N CRIBS, RAWD Job No. 22192 Checked JP Date: 10/10/97
Subject Dose Estimates for Workers Involved with Remediating 1301N & 1325N

Sheet No. 3 of 18

Workers Handling High Dose Drums and B-25 Boxes.

Modeling indicates that some of these items could read up to 790 mR/hr at one foot. Shielded over pack drums and casks similar to those used on drilling operations at 200-BP-1 in 1990-91 will be employed to keep drum dose rates **below 50 mR/hr at 12 inches.**

The casks were constructed of 36-inch diameter schedule 40 pipe centered around a 22-inch diameter piece of schedule 60 pipe with the space between the two pipes filled with grout. The drum to be filled would be placed inside the 22-inch diameter pipe with a rigging strap attached. The drum would be filled, capped and then rigged into a storage location. Highly radioactive drums were stored inside 48-inch diameter concrete culverts with concrete lids placed over the top.

Long tools may be employed while rigging B-25 Boxes to keep workers more than three feet from the box at all times. Highly radioactive boxes will require shielding similar to that used for the drums, probably constructed of plate steel. For these items rigging will be designed so that only minimal work is required near high dose items to connect, lift and disconnect the item. On the calculation sheet a dose rate of 50 mR/hr is used to reflect time spent at three feet from the container and as an ALARA goal for shielding purposes

Past work with the monoliths* for 100N basins and highly radioactive drums of soil at 200-BP-1 indicate this dose rate is achievable. Shielding and dose reduction techniques can be refined in the design phase of the remediation.

* *A monolith is a grouted cylinder of highly radioactive wastes. The monoliths produced at 100N were approximately 6 feet tall and 3 feet in diameter. Dose rates on some surfaces were up to 6 R/hr.*

MicroShield 4.21 - Serial #4.21-00949
Bechtel Hanford, Inc.

Page : 1
DOS File: B25SHLD.MS4
Run Date: September 18, 1997
Run Time: 1:43 p.m. Thursday
Duration: 0:00:44

File Ref:
Date: 9/18/97
By: M. D.
Checked: _____

Case Title: b-25 box with 1.5 uCi/cm of co-60 & cs-137, w/shield at 10

GEOMETRY 13 - Rectangular Volume

	centimeters	feet and inches	
Dose point coordinate X:	487.68	16.0	.0
Dose point coordinate Y:	76.2	2.0	6.0
Dose point coordinate Z:	76.2	2.0	6.0
Rectangular volume width :	116.84	3.0	10.0
Rectangular volume length:	182.88	6.0	.0
Rectangular volume height:	119.38	3.0	11.0
Shield 1:	0.9525	0.0	.4
Shield 2:	6.0	0.0	2.4
Air Gap:	297.8475	9.0	9.3

Source Volume: 2.55088e+6 cm³ 90.0833 cu ft. 155664 cu in.

Material	Source Shield	MATERIAL DENSITIES (g/cm ³)		
		Shield 1 Slab	Shield 2 Slab	Air Gap
Air				0.00122
Concrete	1.6			
Iron		7.86	7.86	

BUILDUP

Method: Buildup Factor Tables
The material reference is Shield 1

INTEGRATION PARAMETERS

	Quadrature Order
X Direction	10
Y Direction	20
Z Direction	20

SOURCE NUCLIDES

Nuclide	curies	microCi/cm ³	Nuclide	curies	microCi/cm ³
Ba-137m	5.7905e+000	2.2700e+000	Co-60	6.1221e+000	2.4000e+000
Cs-137	6.1221e+000	2.4000e+000			

Page : 2
 DOS File: B25SHLD.MS4
 Run Date: September 18, 1997
 Run Time: 1:43 p.m. Thursday
 Title : b-25 box with 1.5 uCi/cm of co-60 & cs-137, w/shield at 10 '

===== RESULTS =====					
Energy (MeV)	Activity (photons/sec)	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
0.0318	4.436e+009	1.030e-161	7.156e-025	8.578e-164	5.961e-027
0.0322	8.184e+009	4.281e-156	1.342e-024	3.446e-158	1.080e-026
0.0364	2.978e+009	2.584e-110	5.880e-025	1.468e-112	3.341e-027
0.6616	1.928e+011	7.612e+001	5.799e+002	1.476e-001	1.124e+000
0.6938	3.695e+007	1.708e-002	1.263e-001	3.298e-005	2.438e-004
1.1732	2.265e+011	5.531e+002	2.823e+003	9.884e-001	5.045e+000
1.3325	2.265e+011	8.079e+002	3.766e+003	1.402e+000	6.533e+000
TOTAL:	6.615e+011	1.437e+003	7.169e+003	2.538e+000	1.270e+001

MicroShield 4.21 - Serial #4.21-00949
Bechtel Hanford, Inc.

Page : 1
DOS File: NCRIB25.MS4
Run Date: September 18, 1997
Run Time: 1:32 p.m. Thursday
Duration: 0:02:49

File Ref:
Date: 12/10/97
By: [Signature]
Checked: [Signature]

Case Title: b-25 box with 1.5 uCi/cm of co-60 & cs-137, dose at 1-9'

GEOMETRY 13 - Rectangular Volume

	centimeters	feet and inches	
Dose point coordinate X:	460.248	15.0	1.2
Dose point coordinate Y:	76.2	2.0	6.0
Dose point coordinate Z:	76.2	2.0	6.0
Rectangular volume width :	116.84	3.0	10.0
Rectangular volume length:	182.88	6.0	.0
Rectangular volume height:	119.38	3.0	11.0
Shield 1:	0.9525	0.0	.4
Air Gap:	276.4155	9.0	.8

Source Volume: 2.55088e+6 cm³ 90.0833 cu ft. 155664 cu in.

MATERIAL DENSITIES (g/cm³)

Material	Source Shield	Shield 1 Slab	Air Gap
Air			0.00122
Concrete	1.6		
Iron		7.86	

BUILDUP

Method: Buildup Factor Tables
The material reference is Shield 1

INTEGRATION PARAMETERS

	Quadrature Order
X Direction	10
Y Direction	20
Z Direction	20

SOURCE NUCLIDES

Nuclide	curies	microCi/cm ³	Nuclide	curies	microCi/cm ³
Ba-137m	5.7905e+000	2.2700e+000	Co-60	6.1221e+000	2.4000e+000
Cs-137	6.1221e+000	2.4000e+000			

Page : 2
 DOS File: NCRIB25.MS4
 Run Date: September 18, 1997
 Run Time: 1:32 p.m. Thursday
 Title : b-25 box with 1.5 uCi/cm of co-60 & cs-137, dose at 1-9'

===== RESULTS FOR SENSITIVITY REFERENCE CASE (X = 460.248) =====

Energy (MeV)	Activity (photons/sec)	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
0.0318	4.436e+009	7.743e-024	9.349e-024	6.449e-026	7.787e-026
0.0322	8.184e+009	8.730e-023	9.845e-023	7.026e-025	7.923e-025
0.0364	2.978e+009	1.982e-016	2.291e-016	1.126e-018	1.302e-018
0.6616	1.928e+011	2.940e+003	7.595e+003	5.699e+000	1.472e+001
0.6938	3.695e+007	6.108e-001	1.559e+000	1.179e-003	3.011e-003
1.1732	2.265e+011	9.132e+003	2.019e+004	1.632e+001	3.609e+001
1.3325	2.265e+011	1.133e+004	2.416e+004	1.965e+001	4.192e+001
TOTAL:	6.615e+011	2.340e+004	5.195e+004	4.167e+001	9.273e+001

SENSITIVITY RESULTS For: X (cm)

Case Number	Sensitivity Variable Value	Energy Fluence Rate (MeV/sq cm/sec)		Exposure Rate In Air (mR/hr)	
		No Buildup	With Buildup	No Buildup	With Buildup
1	213.36	3.872e+005	8.923e+005	6.891e+002	1.593e+003
2	336.804	6.571e+004	1.442e+005	1.170e+002	2.575e+001
3	460.248	2.340e+004	5.195e+004	4.167e+001	9.273e+001

Use the Display Menu For Energy Group Results For All Cases.

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Exposures for Drivers

Modeling shows that dose rates on the sides of B-25 boxes will be similar to dose rates on the sides of RCI containers. Modeling also shows that dose rates decrease more quickly with distance from a B-25 box than from a RCI container because B-25 boxes are smaller sources. If three B-25 boxes were placed on a flatbed, the radiation emitted by them would be similar to that emitted by one RCI container. It is assumed that fifty B-25 boxes of the most highly contaminated waste would be shipped one container at a time to allow enough shielding and distance between the driver and the box to maintain dose rates ALARA. This assumption is added to the cost of 1301-N crib, which is considered most likely to have wastes with high dose rates.

A conservative estimate for the dose to a driver is calculated by the MICROSIELD DOS file "B25SHLD", which shows a driver can be exposed to 2.54 mR/hr when sitting in a shielded cab. The dose to the driver during brief periods outside the cab can be obtained from MICROSIELD DOS file "NCRBB25" which calculates a dose of 41.7 mR/hr for a person 9 feet from an unshielded B-25 box.

Assuming the driver spends 25 minutes to drive between 100N and ERDF, 45 seconds within 9 feet of the truck while entering data at the ERDF scales and another 10 minutes in the cab as the B-25 boxes are off loaded, the average dose would be as follows:

$$(35 \text{ mins}/35.66\text{mins}) \times 2.54 \text{ mR/hr} + (.66\text{mins}/35.66\text{mins}) 41.7\text{mR/hr} = 3.26 \text{ mR/hr}$$

The value was rounded-up to 3.5 mrem/hr to allow for time for incidental activities outside of the shielded cab. This value is higher than that used in the "100NR-1 Treatment, Storage, and Disposal Units Corrective Measures Study (CMS) /Closure Plan" (DOE/rl-96-39) for work in 2001. There is no blending of the wastes put in the B-25 boxes and the CMS assumed a blend ratio of five to one.

Waste Labeling and Container Storage

Dose reduction for storage and labeling operations relies on quick entry and fast work at a distance.

Workers are expected to spend about 5% of their time near items reading 50 mR/hr in options 3, 4 & 5. The rest of the time will be spent in areas at or near background. In option 2 workers will spend all time in low dose areas.

$$\text{Average dose rate in Options 3-5: } .05 \times 50 \text{ mR/hr} = 2.5 \text{ mR/hr average dose rate}$$

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N-Cribs Alternatives Study. Time Frame by Case

Operation	Case 2 (days)	Case 3 (days)	Case 4 (days)	Case 5 (days)
Remove Panels and Beams	43.9	43.9	43.9	43.9
Remove Concrete	14.5	14.5	14.5	14.5
Remove LLW soil above Boulders	14.6	14.6	14.6	14.6
Remove Boulders	40.7	47.5	47.5	47.5
Remove High Dose Soils 1301	112.9	14.8	14.8	14.8
Remove Medium Dose Soils 1301	100.8	100.8	100.8	115.5
Remove High Dose Soils 1325	113.8	43.9	43.9	43.9
Remove Medium Dose soils 1325	88.1	88.1	88.1	106.2
Total:	529.3	368.1	368.1	400.9

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Panel Removal Exposure Times

Panels removed in all options. table below contains all assumptions and estimates. Exposure rates based on the 1995 Man Carried Radiological Detection System (MRDS) survey (File ID #'s 1325C826.dwg & 1301C826.dwg)

Panel Removal Exposure Estimates

Panels removed in all options. Table contains all estimates.

Task	Crew	Hours Duration	Average Dose rate mR/hr	Dose(mrem/task)	dose/crew member
Install rigging on panels	2	120	10	2400	1200
Riggers for lift	2	285	2.5	1425	712.5
Crane operator	1	285	1	285	285
Truck driver	1	385	0.3	115.5	115.5
Install straps on beams	1	100	10	1000	1000
Dust suppression	1	385	1	385	385
Total				5611	

Option 1 Exposure Times

Option one was dropped from consideration by the project because it was undesirable.

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Option 2 Exposure Times

Case 2	Total Time	529.3 Days
	Remove Boulders	- 40.7 Days
	Remove Concrete	- 14.5 Days
	Remove Panels	- 43.9 Days
	Remaining Days	430.2 Days

Install Liners

2 hrs/day x 430 days = 860 hours.

Liners are installed near stockpile of wastes used for blending. Dose rates near this pile should be .1 mR/hr. This will account for other work in elevated background even if liners installed in background area.

Boulder Forklift. (See Remove Boulders above)

40.7 days X 3.5 hrs/day = 133 hours.

Dose rate will be 3.5 mR/hr

Stockpile Track hoe

High dose only	High dose 1301	112.9 days
	<u>High dose 1325</u>	<u>113.8 days</u>
		226.7 days
Operator exposed 40 minutes a day.		<u>x .66 hrs/day</u>
		149.6hrs \approx 150 hrs

Operator will take about one minute to cover highly contaminated wastes. Exposure rate will average 1 mR/hr during this operation. Based on Operator being 30 feet from one cubic meter of high level wastes.

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Water Truck. see "Total Time" above.

Operator is in area 3.0 hours/day every day.
 Total days = 529.3 x 3.0 hrs/day = 1587.9
 ≅ 1588 hours.

Dose rate will be .1 mR/hr.

Excavation Track hoe

Operator will be near edge for 3.0 hrs/day every day.
 Also 1588 hours.

Dose rate will be 3.5 mR/hr

Excavation Truck Driver

Will require more time in area since must stop at two trackhoes for half of week.
 Should average 3 hrs/day in area = 1588 hours
 Should spend 50% of time in elevated dose area and 50% of time in low dose area.
 Average dose rate will be $.5(3.5 \text{ mR/hr}) + .5(.1 \text{ mR/hr}) = 1.8 \text{ mR/hr}$

RCT's at 100-N

Will either be near excavation or surveying containers. With proper rotation, an average low dose rate can be used but exposure time is 6.5 hrs/day.
 $6.5 \text{ hrs/day} \times 529.3 \text{ days} = 3,441 \text{ hours.}$

Dose rate will average .1 mR/hr.

Laborer -will have similar duties, securing B-25s, sealing RCI containers.

Also, 3,441 hours exposure time.

Dose rate will average .1 mR/hr

Waste Labeling - Approximately 40 minutes a day to apply shipping papers.

$529.3 \text{ days} \times .66 \text{ hrs/day} = 349.34 \text{ hrs} \cong 350 \text{ hours.}$

Dose rate will average .1 mR/hr

RCI Drivers 3 hours per day x 529.3 days = 1587.9 hours ≅ 1588 hrs.

Most waste will be low dose.

Haul Concrete and Boulders (40.7 + 14.5 days) / 529.3 days x 100% = 10.4 % of time

Average dose = $.104(3.5 \text{ mR/hr}) + .896(.1 \text{ mR/hr}) = .454 \text{ mR/hr} \cong .5 \text{ mR/hr}$

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ERDF RCT's - 3 hours a day x total days

$$3 \text{ hrs/day} \times 529.3 \text{ days} = 1587.9 \approx 1588 \text{ hours}$$

Dose rate will be **.1 mR/hr**

ERDF Dozer Same as RCT's.

ERDF Riggers should spend less than 15 mins/day near high dose rate boulder boxes.

$$40 \times .25 = 10 \text{ hours}$$

Dose rate will be **50 mR/hr**

ERDF Crane.

$$3.5 \text{ hrs/day} \times 40 \text{ days} = 140 \text{ hours}$$

Operator will spend 50% of time near high dose rate waste and 50% of time at more than 30 feet from wastes.

$$\text{Average dose will be } .5(3.5 \text{ mR/hr}) + .5(.1 \text{ mR/hr}) = 1.8 \text{ mR/hr}$$

ERDF laborers Crew will rotate on high dose work.

Exposure time will be at dump phase of low level (see calculation for installing liner) waste.

$$1.5 \text{ minutes/container} \times 40 \text{ containers/day} = 1 \text{ hr/day} \times 430.2 \text{ days} = 430.2 \text{ hours.}$$

Dose rate will be **.1 mR/hr**

ERDF Compaction Test. Worker can minimize time on wastes, still receives dose from " shine through overburden. One test a day on loose soils

$$430.2 \text{ days} \times 7 \text{ min/test} \times 1 \text{ hr/60min} = 50.2 \text{ hours testing}$$

Dose rate will be **.1 mR/hr**

ERDF Storage -

Worker will spend about 5 minutes a day inspecting container storage area.

$$529.3 \text{ days} \times 5 \text{ min/day} \times 1 \text{ hr/60min} = 44.1 \text{ hrs. Dose rate will average } .1 \text{ mR/hr}$$

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Option 2 Exposure Estimates

Task	Crew	Hours Duration	Average Dose rate mR/hr	Dose(mrem/task)	dose/crew member
Boulder Forklift	1	133	3.5	465.5	465.5
Stockpile Track hoe	1	150	1	150	150
Liner Install	2	860	0.1	172	86
Water Truck	1	1,588	0.1	158.8	158.8
Excavation Track hoe	1	1,588	3.5	5558	5558
N Truck Driver	2	1,588	1.8	5716.8	2858.4
NRCTS	4	3,441	0.1	1376.4	344.1
Laborers	2	3,441	0.1	688.2	344.1
Waste Label	1	350	0.1	35	35
				0	0
RCI Drivers	4	1588	0.5	3176	794
ERDF RCTS	4	1588	0.1	635.2	158.8
ERDF DOZER	1	1588	0.1	158.8	158.8
Riggers (B-25's)	1	10	50	500	500
ERDF Crane	1	140	1.8	252	252
ERDF Laborers	2	430.2	0.1	86.04	43.02
Compaction Test	1	50.2	0.1	5.02	5.02
Panels & Beams Storage	1	44.1	0.1	5610	0
				4.41	4.41
Total				24748 mrem	

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Option 3 Exposure Time Estimates

Forklift Operator for Boulders and Hot Fill

Remove boulders	40.7 days x 3 hrs/day	= 122.1 hrs.
High Dose 1301	112.9 days x 3 hrs/day	= 338.7 hrs
High Dose 1327	113.8 days x 3 hrs/day	= 341.4 hrs
TOTAL	267.5 days x 3 hrs/day	= 802.2 hrs

Dose rate will be 3.5 mR/hr

B-25 Truck Drivers each spend half as much time as forklift operator = 401.1

Dose rate will be 3.5 mR/hr

Water Truck = 368.1 days x 3 hr/day = 1104 hrs. Dose rate will be .1 mR/hr

Track hoe - stays behind shield half the time plus dose averages down at 1325.

368.1 days x 3 hr/day = 1104 hrs. Dose rate will be 3.5 mR/hr

Truck Drivers for RCI containers - only for medium dose (MD)

MD 1301 = 100.8 days x 1.5 hr/day = 151.2 hrs.

MD 1325 = 113.8 days x 1.5 hr/day = 170.7 hrs.

214.6 days x 1.5 hr/day = 321.9 hrs.

Dose rate will be .1 mR/hr

RCT's at 100N Cribs - will stay in low dose or behind shielding, will work near excavation 10% time, survey out containers, and 90% time for entire project.

368.1 days x 3 hr/day = 1104 hrs.

Will spend 10% of time near high dose rate wastes and 90% of time in low dose areas.

Average dose will be .1 (3.5mR/hr) + .9 (.1 mR/hr) = .44mR/hr

Laborers at 100N Cribs - same as RCTs ,1104 hrs.

Duties will be in same areas as RCT's. Average dose rate will be .44 mR/hr

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Waste Labeling - Total time minus time to remove panels. Panels will have no dose rates.

368.1 days - 43.9 days = 324 days

Time near high dose items will be 5% of total time.

3.5 hrs/day x 60 min/hr x 5% of time = 10.5 min \cong .175 hrs.

324 days x .175 hrs/day = 56.7 hrs.

Dose will average 2.5 mR/hr

RCI Drivers - lower level wastes only

Total 368.1 days

-High dose 1325 -113.8 days

-High dose 1301 -100.8 days

-High dose boulders -40.7 days

112.8 days

- Concrete - 14.5 days

98.3 days \cong 99 days

X 3.25 hr/day

321.75 hrs

Dose rate will be .1 mR/hr.

RCI B-25 Approximately 8600 boxes hauled 3 at a time = 2867 trips \div 4 drivers = 717 trips/driver

Driver is in dose for 30 min/trip = 358.5 hours

Dose rate will be 3.5 mR/hr

ERDF RCT's and Dozer Majority of time in low dose areas.

Average dose will be = .1mR/hr

Crane operator - is exposed for about 5 minutes per box for 8600 boxes

8600 x .083 = 713.8 hrs.

Operator will spend 50% of time near high dose rate waste and 50% of time at more than 30 feet from wastes.

Average dose will be .5(3.5mR/hr) + .5(.1 mR/hr) = 1.8 mR/hr

ERDF Riggers - are exposed about the same amount of time as the crane operator is = 718.3 hours

Average dose rate will be similar to that for waste labeling 2.5 mR/hr

ERDF Laborers - same as RCTs - 1104 hrs, .1 mR/hr

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Compaction Testing - Will not be exposed to B-25 boxes.

368.1 days x 7 min/test x 1 hr/60min = 42.94 hrs \approx 43 hrs.

Dose rate will be .1 mR/hr

ERDF Storage -

Worker will spend about 5 minutes a day inspecting container storage area.

368.1 days x 5 min/day x 1hr/60min = 30.67 hrs \approx 31 hrs

Average dose rate will be 2.5 mR/hr

Option 3 Exposure Estimates

Task	Crew	Hours Duration	Average Dose rate mR/hr	Dose(mrem/task)	dose/crew member
B25 forklift	1	802.2	3.5	2807.7	2807.7
B25 truck	2	401.1	3.5	2807.7	1403.85
Water truck	1	1104	0.1	110.4	110.4
Track hoe	1	1104	3.5	3864	3864
N truck driver	2	321.9	0.1	64.38	32.19
NRCTS	4	1104	0.44	1943.04	485.76
Laborers	4	1104	0.44	1943.04	485.76
Waste labeling	1	56.7	2.5	141.75	141.75
RCI Drivers	4	321.75	0.1	128.7	32.175
RCI B25 drivers	4	358.5	3.5	5019	1254.75
ERDF RCTS	4	1104	0.1	441.6	110.4
ERDFDOZER	1	1104	0.1	110.4	110.4
crane operator	1	713.8	1.8	1284.84	1284.84
ERDF Riggers	1	713.8	2.5	1784.5	1784.5
ERDF Laborers	2	1104	0.1	220.8	110.4
Compaction test	1	53.65	0.1	5.365	5.365
Storage	1	31	2.5	77.5	77.5
Panels & Beams				5610	
Total				28365 mrem	

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Option 4 Worker Exposure Time Estimates

Same as Option 3, except there is no compaction test and no bulldozer at waste management.
 Did not account for additional time that may be required to package, label and document
 waste to waste management's specifications.

Option 4 Worker Exposure Estimates

Task	Crew	Hours Duration	Average Dose rate mR/hr	Dose(mrem/task)	dose/crew member
B25 Forklift	1	802.2	3.5	2807.7	2807.7
B25 Truck	2	401.1	3.5	2807.7	1403.85
Water Truck	1	1104	0.1	110.4	110.4
Track hoe	1	1104	3.5	3864	3864
N Truck Driver	2	321.9	0.1	64.38	32.19
NRCTS	4	1104	0.44	1943.04	485.76
Waste Label	1	56.7	2.5	141.75	141.75
Laborers	4	1104	0.44	1943.04	485.76
RCI Drivers	4	321.75	0.1	128.7	32.175
RCI B25 Drivers	4	358.5	3.5	5019	1254.75
WM HPT's	4	1104	0.1	441.6	110.4
Crane Operator	1	713.8	1.8	1284.84	1284.84
WM Riggers	1	713.8	2.5	1784.5	1784.5
WM Burial	2	1104	0.1	220.8	110.4
Storage	1	31	2.5	77.5	77.5
Panels & Beams				5610	
Total				28249 mrem	

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Option 5 Exposure Times

Forklift for B-25 present for all but panel a concrete beam removal therefore

400.9 days

- 14.6 days

- 14.5 days

- 43.9 days

327.9 days at 3/hr/day = **983.7 hours**

Dose rate will average **3.5 mR/hr.**

B-25 Truck exposed $\frac{1}{2}$ as much as forklift.

983.7 hrs \div 2 = 491.85 hrs = **492 hours.**

Dose rate will average **3.5 mR/hr**

Water Truck - 3 hr/day \times 400 days = **1200 hours**

Dose rate will average **.1 mR/hr**

Track hoe same as forklift = **983.7 hours**

Dose rate will average **3.5 mR/hr**

N Truck Driver - $\frac{1}{2}$ as much as forklift = **492 hours**

Half of boxed wastes will be medium and low dose wastes in this option

Dose rate will average **1.8 mR/hr**

RCT's will use shielding and distance but still exposures will be higher. **983.7 hours**

RCT will spend 50% of time near high dose rate waste and 50% of time in low dose areas.

Average dose will be $.5(3.5\text{mR/hr}) + .5(.1 \text{ mR/hr}) = \mathbf{1.8 \text{ mR/hr}}$

N Laborers - will assist securing loads and with surveys and packaging. Will average about

$\frac{1}{2}$ workday near wastes.

327.9 days \times 3.0 hr/day = **983.7**

Average dose rate will also be **1.8 mR/hr.**

Waste labeling will be limited to 15 min/day . 400 days \times .25 hr/day = **100 hours**

Dose rate will average **2.5 mR/hr**

RCI Drivers - exposed $\frac{1}{2}$ as much as 100N Drivers = **245 hours**

Half of boxed wastes will be medium and low dose wastes in this option.

Dose rate will average **1.8 mR/hr**

ERDF RCT's will be exposed slightly more than in a typical low dose situation because of surveys performed on B-25 boxes. = **492 hours**

Dose rate will average **.44 mR/hr**

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ERDF Riggers same as B-25 truck drivers at 100N = 492 hours
 Dose rate will average 2.5 mR/hr

Storage – 400 days x 5 min/day x 1 hr/60 min = 33.3 hrs.
 Dose rate will average 2.5 mR/hr

Option 5 Exposure Estimates

Task	Crew	Hours Duration	Average Dose rate mR/hr	Dose(mrem/task)	dose/crew member
B25 Forklift	1	983.7	3.5	3442.95	3442.95
B25 Truck	2	492	3.5	3444	1722
Water Truck	1	1200	0.1	120	120
Track hoe	1	983.7	3.5	3442.95	3442.95
N truck driver	2	492	1.8	1771.2	1771.2
NRCTS	4	983.7	1.8	7082.64	1770.66
Laborers	4	983.7	1.8	7082.64	1770.66
Waste Label	1	100	2.5	250	250
RCI B25 drivers	4	245	1.8	1764	441
ERDF RCTS	4	492	0.44	865.92	216.48
ERDF Riggers	1	492	2.5	1230	1230
ERDF Crane	1	492	0.1	49.2	49.2
Storage	4	100	2.5	1000	250
Panels & Beams				5610	0
Total				37156 mrem	

Bechtel Hanford, Inc.

CALCULATION SHEET

Originator Mike Wesselman ^{M.M.} Date 10/10/97 Calc. No. 100N-CA-V0004 Rev No 0
 Project 100N CRIBS, RAWD Job No. 22192 Checked H Date 10/10/97
 Subject Dose Estimates for Workers Involved with Remediating 1301N & 1325N
 Sheet No. 17 of 18

TRU-Drum Exposure Times

Drum handler: 20 drums/hour for 1000 drums = 50 hours

Dose rate will be 50 mR/hr

Forklift: Handles drum 3 times, during fill, during lidding and during loading.

150 hours with drum on board

150 hours empty

25 hours stand-by = 325 hours

Dose rate will be 3.5 mR/hr

Track hoe can only go as fast as forklift = 325 hours

Dose will be 3.5 mR/hr

N Truck Driver - same = 325 hours

Dose rate will be 3.5 Mr/hr

RCTs = 325 hours, Dose rate will be .44 mR/hr

Laborers = 325 hours, Dose rate will be .44mR/hr

Waste label 15 min/day for 48 days = 12 hours, Dose rate will be 2.5 mR/hr.

RCI Drivers - 2 hr/day for 48 days = 96 , or ~ 100 hours, Dose rate will be 3.5 mR/hr

Waste Management (WM) HPT's - will need to stand by for about 1/3 of transport time, 30 hours. Dose rate will be same as for RCT's .44 mR/hr

WM Riggers - will take a little more than 1/2 as long to unload as to load. 175 hours

Dose rate will average 2.5 mR/hr

WM Crane- Same duration as riggers, 175 hours. Dose rate will be, .1 mR/hr

Receipt Inspection for TRU- similar to HPT duties. 30 hours, Dose rate will be .1 mR/hr

Wastes storage- TRU is not buried, waste will be inspected about 12 hours a year.

Dose rate will be .1 mR/hr

Bechtel Hanford, Inc.

CALCULATION SHEET

Originator Mike Wesselman ^{M.W.} Date 10/10/97 Calc. No. 100N-CA-V0004 Rev No 0
 Project 100N CRIBS, RAWD Job No. 22192 Checked M Date 10/10/97
 Subject Dose Estimates for Workers Involved with Remediating 1301N & 1325N
 Sheet No. 18 of 18

TRU- Drum Dose Estimate

Task	Crew	Hours Duration	Average Dose rate mR/hr	Dose(mrem/task)	dose/crew member
Drum Handling	1	50	50	2500	2500
Forklift	1	325	3.5	1137.5	1137.5
Track hoe	1	325	3.5	1137.5	1137.5
N Truck driver	2	325	3.5	2275	1137.5
NRCTS	4	325	0.44	572	143
Laborers	2	325	0.44	286	143
Waste Label	1	12	2.5	30	30
RCI drivers	4	100	3.5	1400	350
WM HPT's	1	30	0.44	13.2	13.2
WM Crane	1	175	0.1	17.5	17.5
WM Riggers	1	175	2.5	437.5	437.5
WM Receiving Storage	1	30	0.1	3	3
	1	12	2.5	30	30
Total				9879	mrem

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APPENDIX D
REMEDIATION OPTION COST SUMMARY

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Table D-1. Option 2

Item	Item Description	Equipment \$	Materials \$	Labor \$	S/C \$	Subtotal Direct	Distribs 25%	Home Office 3.00%	Profit 5.00%	B&O Tax 0.47%	Total Bid \$
	Remove Panels & Beams	\$33,230	\$62,490	\$239,382	\$49,530	\$384,632	\$96,158	\$14,424	\$24,761	\$2,444	\$522,418
	Remove High Dose Concrete	\$2,657	\$78,180	\$2,738	\$585	\$84,160	\$21,040	\$3,156	\$5,418	\$535	\$114,309
	Remove LLW Concrete	\$16,994	\$534	\$10,593	\$	\$28,121	\$7,030	\$1,055	\$1,810	\$179	\$38,195
	Remove LLW Soil above Boulders	\$12,392	\$16,602	\$12,223	\$	\$41,217	\$10,304	\$1,546	\$2,653	\$262	\$55,982
	Remove Boulders 1301 Crib	\$45,489	\$3,248,223	\$61,098	\$8,385	\$3,363,195	\$840,799	\$126,120	\$216,506	\$21,369	\$4,567,988
	High Dose Soil 1301 Crib & Trench	\$290,499	\$232,068	\$262,995	\$150,106	\$935,669	\$233,917	\$35,088	\$60,234	\$5,945	\$1,270,852
	High Dose Soil 1325 Crib & Trench	\$291,548	\$234,463	\$266,963	\$147,324	\$940,298	\$235,075	\$35,261	\$60,532	\$5,974	\$1,277,140
	Medium Dose Soil 1301 Crib & Trench	\$176,165	\$122,709	\$159,755	\$6,565	\$465,194	\$116,299	\$17,445	\$29,947	\$2,956	\$631,841
	Medium Dose Soil 1325 Crib & Trench	\$155,756	\$107,233	\$140,956	\$5,785	\$409,730	\$102,433	\$15,365	\$26,376	\$2,603	\$556,508
	Excavate Clean Overburden 1301	\$13,866	\$	\$7,920	\$	\$21,786	\$5,447	\$817	\$1,402	\$138	\$29,590
	Excavate Clean Overburden 1325	\$6,941	\$	\$3,966	\$	\$10,907	\$2,727	\$409	\$702	\$69	\$14,814
	Support Functions	\$17,488	\$201,486	\$1,529,808	\$	\$1,748,782	\$437,195	\$65,579	\$112,578	\$11,111	\$2,375,246
	Mobilization/Demobilization	\$26,404	\$248,912	\$4,805	\$118,000	\$398,121	\$99,530	\$14,930	\$25,629	\$2,530	\$540,739
	Subtotals:	\$1,089,431	\$4,552,900	\$2,703,202	\$486,280	\$8,831,813	\$2,207,953	\$331,193	\$568,548	\$56,116	\$11,995,622
	ERDF Disposal	\$192,946	\$	\$	\$17,269,694	\$17,462,641					\$17,462,641
	ERC Support	\$	\$	\$2,045,615	\$500,000	\$2,545,615					\$2,545,615
											Subtotal \$32,003,878
							Direct Distribs @ 18.49%				\$5,917,517
											Subtotal \$37,921,395
								G&A @ 3.89%			\$1,475,142
											TOTAL: \$39,396,538

Option 2 : Blend lower dose materials (LLW from 100 H & F) with materials from 1301 Crib & Trench and 1325 Crib & Trench to lower dose rate to allow free dumping at ERDF with modified operations at ERDF. High dose soil (top 1 foot) blended at 25 :1. Assume blended with 2 feet of shielding on top and the LLW materials. Medium dose soil (next 4 feet) blended at 1.2:1 . Assume blended with 1 foot of shielding on top and 3.8 feet of material beneath the Medium dose layer.

D-1

Table D-2. Option 3

Item	Item Description	Equipment \$	Materials \$	Labor \$	S/C \$	Subtotal Direct	Distribs 25%	Home Office 3.00%	Profit 5.00%	B&O Tax 0.47%	Total Bid \$
	Remove Panels & Beams	\$33,230	\$62,490	\$239,382	\$49,530	\$384,632	\$96,158	\$14,424	\$24,761	\$2,444	\$522,418
	Remove High Dose Concrete	\$2,657	\$78,180	\$2,738	\$585	\$84,160	\$21,040	\$3,156	\$5,418	\$535	\$114,309
	Remove LLW Concrete	\$16,994	\$534	\$10,593	\$	\$28,121	\$7,030	\$1,055	\$1,810	\$179	\$38,195
	Remove LLW soil above Boulders	\$12,392	\$16,602	\$12,223	\$	\$41,217	\$10,304	\$1,546	\$2,653	\$262	\$55,982
	Remove Boulders 1301 Crib	\$53,069	\$3,789,035	\$71,265	\$9,360	\$3,922,729	\$980,682	\$147,102	\$252,526	\$24,924	\$5,327,964
	High Dose Soil 1301 Crib & Trench	\$18,001	\$1,181,852	\$23,101	\$2,925	\$1,225,880	\$306,470	\$45,970	\$78,916	\$7,789	\$1,665,025
	High Dose Soil 1325 Crib & Trench	\$56,929	\$3,505,780	\$71,508	\$8,580	\$3,642,797	\$910,699	\$136,605	\$234,505	\$23,146	\$4,947,751
	Medium Dose Soil 1301 Crib & Trench	\$176,165	\$122,709	\$159,755	\$6,565	\$465,194	\$116,299	\$17,445	\$29,947	\$2,956	\$631,841
	Medium Dose Soil 1325 Crib & Trench	\$155,756	\$107,233	\$140,956	\$5,785	\$409,730	\$102,433	\$15,365	\$26,376	\$2,603	\$556,508
	Excavate Clean Overburden 1301	\$13,866	\$	\$7,920	\$	\$21,786	\$5,447	\$817	\$1,402	\$138	\$29,590
	Excavate Clean Overburden 1325	\$6,941	\$	\$3,966	\$	\$10,907	\$2,727	\$409	\$702	\$69	\$14,814
	Support Functions	\$12,162	\$120,863	\$945,715	\$	\$1,078,740	\$269,685	\$40,453	\$69,444	\$6,854	\$1,465,176
	Mobilization/Demobilization	\$23,125	\$246,447	\$4,565	\$118,000	\$392,136	\$98,034	\$14,705	\$25,244	\$2,492	\$532,611
	Subtotals:	\$581,287	\$9,231,726	\$1,693,688	\$201,330	\$11,708,030	\$2,927,008	\$439,051	\$753,704	\$74,391	\$15,902,184
	ERDF Disposal	\$457,496	\$	\$	\$8,369,833	\$8,827,329					\$8,827,329
	ERC Support	\$	\$	\$1,422,617	\$500,000	\$1,922,617					\$1,922,617
											Subtotal \$26,652,129
											Direct Distribs @ 18.49% \$4,927,979
											Subtotal \$31,580,108
											G&A @ 3.89% \$1,228,466
											TOTAL: \$32,808,574

Option 3: Containerized shipments of High dose materials to ERDF with blending of Medium dose materials for free dumping with modified operations at ERDF. High dose materials (top 1 foot + shielding) containerized in B-25 boxes and shipped to ERDF Medium dose soil (next 4 feet) blended at 1.2:1. Assume blended with 1 foot of shielding on top and 3.8 feet LLW material beneath the medium dose layer and shipped to ERDF.

D-2

Table D-3. Option 4

Item	Item Description	Equipment \$	Materials\$	Labor \$	S/C \$	Subtotal Direct	Distribs 25%	Home Office 3.00%	Profit 5.00%	B&O Tax 0.47%	Total Bid \$
	Remove Panels & Beams	\$33,230	\$62,490	\$239,382	\$49,530	\$384,632	\$96,158	\$14,424	\$24,761	\$2,444	\$522,418
	Remove High Dose Concrete	\$2,657	\$78,180	\$2,738	\$585	\$84,160	\$21,040	\$3,156	\$5,418	\$535	\$114,309
	Remove LLW Concrete	\$16,994	\$534	\$10,593	\$	\$28,121	\$7,030	\$1,055	\$1,810	\$179	\$38,195
	Remove LLW Soil Above Boulders	\$12,392	\$16,602	\$12,223	\$	\$41,217	\$10,304	\$1,546	\$2,653	\$262	\$55,982
	Remove Boulders 1301 Crib	\$53,069	\$3,789,035	\$71,265	\$9,360	\$3,922,729	\$980,682	\$147,102	\$252,526	\$24,924	\$5,327,964
	High Dose Soil 1301 Crib & Trench	\$18,001	\$1,181,852	\$23,101	\$2,925	\$1,225,880	\$306,470	\$45,970	\$78,916	\$7,789	\$1,665,025
	High Dose Soil 1325 Crib & Trench	\$56,929	\$3,505,780	\$71,508	\$8,580	\$3,642,797	\$910,699	\$136,605	\$234,505	\$23,146	\$4,947,751
	Medium Dose Soil 1301 Crib & Trench	\$176,165	\$122,709	\$159,755	\$6,565	\$465,194	\$116,299	\$17,445	\$29,947	\$2,956	\$631,841
	Medium Dose Soil 1325 Crib & Trench	\$155,756	\$107,233	\$140,956	\$5,785	\$409,730	\$102,433	\$15,365	\$26,376	\$2,603	\$556,508
	Excavate Clean Overburden 1301	\$13,866	\$	\$7,920	\$	\$21,786	\$5,447	\$817	\$1,402	\$138	\$29,590
	Excavate Clean Overburden 1325	\$6,941	\$	\$3,966	\$	\$10,907	\$2,727	\$409	\$702	\$69	\$14,814
	Support Functions	\$12,162	\$120,863	\$945,715	\$	\$1,078,740	\$269,685	\$40,453	\$69,444	\$6,854	\$1,465,176
	Mobilization/Demobilization	\$23,125	\$246,447	\$4,565	\$118,000	\$392,136	\$98,034	\$14,705	\$25,244	\$2,492	\$532,611
	Subtotals:	\$581,287	\$9,231,726	\$1,693,688	\$201,330	\$11,708,030	\$2,927,008	\$439,051	\$753,704	\$74,391	\$15,902,184
	ERDF Disposal	\$24,199	\$	\$	\$19,299,850	\$19,324,049					\$19,324,049
	ERC Support	\$	\$	\$1,422,617	\$500,000	\$1,922,617					\$1,922,617
											Subtotal: \$37,148,850
											Direct Distribs @ 18.49% \$6,868,822
											Subtotal: \$44,017,672
											G&A @ 3.89% \$1,712,287
											TOTAL: \$45,729,959

Option 4: Containerized shipments of High dose materials to Waste Management (RFSH) and blending of Medium dose materials for free dumping with modified operations at ERDF. High dose materials (top 1 foot + shielding) containerized in B-25 boxes and shipped to RFSH. Medium dose soil (next 4 feet) blended at 1.2:1. Assume blended with 1 foot of shielding on top and 3.8 feet LLW material beneath the medium dose layer and shipped to ERDF.

D-3

Table D-4. Option 5

Item Description	Equipment \$	Materials \$	Labor \$	S/C \$	Subtotal Direct	Distribs 25%	Item	Profit 5.00%	B&O Tax 0.47%	Total Bid \$
Remove Panels & Beams	\$33,230	\$62,490	\$239,382	\$49,530	\$384,632	\$96,158	\$14,424	\$24,761	\$2,444	\$522,418
Remove High Dose Concrete	\$2,657	\$78,180	\$2,738	\$585	\$84,160	\$21,040	\$3,156	\$5,418	\$535	\$114,309
Remove LLW Concrete	\$16,994	\$534	\$10,593	\$	\$28,121	\$7,030	\$1,055	\$1,810	\$179	\$38,195
remove LLW Soils Above Boulders	\$12,392	\$16,602	\$12,223	\$	\$41,217	\$10,304	\$1,546	\$2,653	\$262	\$55,982
Remove Boulders 1301 Crib	\$53,069	\$3,789,035	\$71,265	\$9,360	\$3,922,729	\$980,682	\$147,102	\$252,526	\$24,924	\$5,327,964
High Dose Soil 1301 Crib & Trench	\$18,001	\$1,181,852	\$23,101	\$2,925	\$1,225,880	\$306,470	\$45,970	\$78,916	\$7,789	\$1,665,025
High Dose Soil 1325 Crib & Trench	\$56,929	\$3,505,780	\$71,508	\$8,580	\$3,642,797	\$910,699	\$136,605	\$234,505	\$23,146	\$4,947,751
Medium Dose Soil 1301 Crib & Trench	\$131,462	\$9,216,223	\$174,964	\$22,620	\$9,545,269	\$2,386,317	\$357,948	\$614,477	\$60,649	\$12,964,659
Medium Dose Soil 1325 Crib & Trench	\$122,546	\$8,474,722	\$162,128	\$20,865	\$8,780,261	\$2,195,065	\$329,260	\$565,229	\$55,788	\$11,925,603
Excavate Clean Overburden 1301	\$13,866	\$	\$7,920	\$	\$21,786	\$5,447	\$817	\$1,402	\$138	\$29,590
Excavate Clean Overburden 1325	\$6,941	\$	\$3,966	\$	\$10,907	\$2,727	\$409	\$702	\$69	\$14,814
Support Functions	\$13,246	\$131,626	\$927,284	\$	\$1,072,155	\$268,039	\$40,206	\$69,020	\$6,812	\$1,456,232
Mobilization/Demobilization	\$23,125	\$246,447	\$4,565	\$118,000	\$392,136	\$98,034	\$14,705	\$25,244	\$2,492	\$532,611
Subtotals:	\$504,457	\$26,703,491	\$1,711,636	\$232,465	\$29,152,049	\$7,288,012	\$1,093,202	\$1,876,663	\$185,227	\$39,595,153
ERDF Disposal	\$1,352,562	\$	\$	\$6,457,884	\$7,810,446					\$7,810,446
ERC Support	\$	\$	\$1,549,381	\$500,000	\$2,049,381					\$2,049,381
									Subtotal	\$49,454,980
							Direct Distribs @ 18.49%			\$9,144,226
									Subtotal	\$58,599,206
							G&A @ 3.89%			\$2,279,509
									TOTAL:	\$60,878,715

Option 5: Containerized shipments of both High dose and Medium dose materials to ERDF with modified operations at ERDF. High dose materials (top 1 foot + shielding) containerized in B-25 boxes and shipped to ERDF. Medium dose soil (next 4 feet) containerized in B-25 boxes and shipped to ERDF.

D-4

APPENDIX E
ADDENDUM TO THE 100-NR-1 TREATMENT, STORAGE, AND DISPOSAL UNITS
ENGINEERING STUDY

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E1.0 INTRODUCTION

E1.1 PURPOSE

The 116-N-1 (1301-N) and 116-N-3 (1325-N) liquid waste disposal facilities (LWDFs) are to be remediated beginning in July 2000 under the *Comprehensive Environmental Response, Compensation, and Liability Act of 1980* and closed under the *Resource Conservation and Recovery Act of 1976* (RCRA). Each LWDF consists of a crib and a trench. Under the proposed remedial action (DOE-RL 1998a and 1998b), pipelines and aboveground structures would be removed. Clean overburden material would be excavated and stockpiled. Contaminated soils would be excavated, treated (if required to meet RCRA land disposal restrictions) and disposed at the Environmental Restoration Disposal Facility (ERDF). The sites would then be backfilled, graded, and revegetated.

Revision 0 of the engineering study (BHI 1997a) evaluated various methods for excavation, transportation, and disposal of contaminated material at the ERDF and focused on radiation exposure and safety hazards. The 1997 engineering study also developed and compared options to implement the preferred alternative and recommended a preferred option based on cost and total dose to workers. Additional sampling of crib and trench soils was also recommended to better define the design approach and to significantly reduce cost estimates. The recommended sampling was performed in December 1998.

The purpose of this appendix is to re-evaluate the approach and costs to remediate the 116-N-1 and 116-N-3 LWDFs presented in the 1997 engineering study. The re-evaluation is based on analytical results for soil sampling performed at the 116-N-1 and 116-N-3 sites during December 1998. The results of the sampling are presented in a data summary report (BHI 1999).

E1.2 BACKGROUND

Previous characterization studies indicated that a 1.5-m-thick contaminated soil layer exists below the bottom of the 116-N-1 and 116-N-3 LWDFs. This layer is contaminated with plutonium-239/240 and other radioisotopes and, if not remediated, would pose an unacceptable risk through direct human exposure if future excavations reached the depth of this layer. Therefore, this layer will be removed.

An engineering study (BHI 1997a) developed and evaluated various options to excavate and dispose of the waste from the 116-N-1 and 116-N-3 cribs and trenches. The engineering study used conservative estimates of radioactive contamination levels and dose rates derived from earlier characterization activities. These data were used to construct conceptual models of the contaminated sites. The conceptual models assumed that the upper 0.30 m of contaminated soil layer contained the bulk of the contamination and was referred to as the high-activity layer. The lower 1.2-m contaminated layer was assumed to contain lesser amounts of activity and was referred to as the low-activity layer.

The ERDF waste acceptance criteria (BHI 1998a) established levels of radioactivity in soil that

could be deposited in the ERDF based on land disposal restrictions. Supplemental waste acceptance criteria (BHI 1997b) were developed for non-soil items to ensure that ERDF workers were not unduly exposed to radioactive material. However, no limits were developed for soil to ensure worker protection.

Because there were no established radioactivity limits for ERDF operations, the engineering study (BHI 1997a) developed these limits. The engineering study determined that alpha-emitting airborne concentrations would be the limiting operating factor for disposing 116-N-1 and 116-N-3 crib and trench waste at the ERDF. The engineering study postulated that under the worst conditions, an ERDF worker would inhale dust at a concentration of $600 \mu\text{g}/\text{m}^3$ for 500 hr/yr (based on studies that have shown that standard construction work can produce a dust loading of this magnitude). At this dust level a concentration of 270 pCi/g of plutonium-239/240 would result in an airborne level that is 9% of a derived airborne concentration and deliver 100 mrem/yr of dose to the worker. Therefore, the 270-pCi/g limit was used by the engineering study for existing ERDF operations that are similar to standard construction operations.

The engineering study considered another option for ERDF operations that would require increased dust control measures, strategic placement of waste at the ERDF and workers handling this material, increased coordination of all other waste delivered to the ERDF, increased monitoring of dust loading, and containerization of high-activity material. These measures would effectively raise the allowable plutonium-239/240 soil concentration limit from 270 to 2,000 pCi/g.

The engineering study developed and evaluated five options to excavate and dispose of the waste from the 116-N-1 and 116-N-3 cribs and trenches. These options are described below.

- **Option 1: Mix High- and Low-Activity Material to Meet 270 pCi/g Transuranic Soil Concentration Limit.** This mixing would reduce soil concentrations to address airborne contamination dose to workers at the ERDF. It was assumed that lower activity material from other sites and onsite materials from crib/trench excavation operations would be used for mixing to meet this limit. This option was not carried forward for evaluation in the engineering study because of an unfavorable value engineering ranking.
- **Option 2: Increase Transuranic Soil Concentration Limit to 2,000 pCi/g.** This option would introduce operational controls for airborne contamination at the ERDF so ERDF soil concentration limits could be increased to 2,000 pCi/g for transuranic (TRU) elements. The increased limit would lessen the amount of mixing that would be required.
- **Option 3: Containerize (Package) the High-Activity Material and Mix Low-Activity Material to Meet 2,000 pCi/g Limit.** This option would package the higher activity material in B-25 boxes for shipment to the ERDF. Containing the high-activity waste in B-25 boxes would eliminate the potential for airborne contamination; however, dose considerations would still need to be addressed. The lower activity material would be mixed to achieve a volume that would decrease the potential for airborne contamination and would be placed in existing ERDF containers (RCI containers).

- **Option 4: Containerize (Package) the High-Activity Material for Shipment to Waste Management and Mix Low-Activity Material to Meet 2,000 pCi/g Soil Concentration Limit.** This option is the same as Option 3, except that the high-activity waste contained in the B-25 boxes would be shipped to the Central Waste Complex while the lower activity material would be shielded, excavated, mixed, and shipped to the ERDF.
- **Option 5: Containerize (Package) All Material.** This option would contain all waste in B-25 boxes (both high and low activity waste) for shipment to the ERDF.

All options had the following common elements:

- **Excavation.** In all cases, excavation would be accomplished using a hydraulic excavator equipped with an extended-reach boom. Side-slope benching along the trench would be performed, as necessary, to position the excavator. Excavation would begin at the side of the trench and/or crib and material would be removed from the bottom and side slope. When the reach of the boom is exceeded, soil cover would be placed on top of the exposed surfaces to provide a clean surface for the excavator to relocate to continue removing material. Excavated material would be placed and packaged in either ERDF roll-on/roll-off containers or B-25 boxes, depending upon the option. These containers would be staged for transport to ERDF.
- **Concrete Panels, Structural Supports, and Large Debris.** These types of debris would be removed and surveyed for contamination. Material not directly in contact with the soils of the trench would be surveyed and decontaminated, as required (reasonable determination made in the field), and clean material would be staged for alternate disposal. Contaminated material would be sized in accordance with ERDF bulk waste supplemental criteria and transported to the ERDF for disposal. Smaller concrete material and debris in contact with the soils or requiring significant decontamination efforts would be removed by the excavator and placed in the appropriate package or container for disposal at the ERDF.
- **Cobbles and Boulders in the 116-N-1 Crib.** Cobble and boulder layers comprise the upper most region of the 116-N-1 crib area to be remediated. The cobble layer was considered to have low levels of activity and would be excavated into roll-on/roll-off containers and transported to the ERDF. High-activity material would be packaged directly into containers (B-25 boxes) without blending or would be proportionally blended with low-level soil into roll-on/roll-off containers.

The remediation options were evaluated based upon a number of criteria, including life-cycle cost, the ability to control the spread of radioactive contamination, worker safety, and worker radiation exposure. Option 3 was the preferred option based on cost and total dose to workers.

The evaluation criteria were strongly influenced by the assumed volumes and activity levels of contaminated soil layer. Consequently, the engineering study recommended that additional sampling be performed in conjunction with remedial design to better define the nature and extent of the waste. The new data would be used to better define the design approach.

The recommended sampling was conducted in December 1998 (BHI 1998b and BHI 1999). Eight soil samples were collected from each of the LWDFs. A test pit was excavated in each of the trenches, and four samples were obtained from each test pit. Additionally, four samples were collected from the surface soils at the 116-N-1 Trench, and four samples were collected from the surface soils at the 116-N-3 Crib. All samples were analyzed for radionuclides and toxic characteristic leaching procedure (TCLP) metals. The results of the characterization effort are summarized in the *Data Summary Report for 116-N-1 and 116-N-3 Facility Sampling to Support Remedial Action Design* (BHI 1999).

The data summary report (BHI 1999) made the following observations with respect to the characterization data:

- Samples of soil and sediment scraped from the upper 80 mm of the percolation surface of the 116-N-1 trench and 116-N-3 crib have similar activity levels
- Percolation surface activity levels are fairly constant along the length of the 116-N-1 trench and across the 116-N-3 crib
- Activity levels of in samples taken from comparable lifts of test pits excavated in the 116-N-1 trench and 116-N-3 trench are comparable
- Activity levels drop off rapidly with depth, by a factor of 10 to 100 in the first 0.61 m of depth.
- None of the TCLP results exceed the toxicity characteristic limits of 40 CFR 261.24
- None of the concentrations of radionuclides that could be designated as TRU exceeded 100 nCi/g

The data summary report developed a revised conceptual model of the sites. The high activity levels associated with surface sample data are representative of only a very thin (approximately 7 mm thick) layer at the top of the soil profile. This thin high activity layer contains the bulk of the TRU elements. This thin high-activity layer is significantly thinner than the 0.30-m-thick high activity layer assumed in the original engineering study (BHI 1997a).

E2.0 RE-EVALUATION OF REMEDIATION APPROACH

E2.1 REVISED REMEDIATION OPTION

Based on the 1998 characterization data, the data summary report (BHI 1999) concluded that the high activity levels are representative of only a very thin layer at the top of the soil profile (about 7-mm thick). This thickness is in contrast to the 300-mm-thick layer that was assumed in the engineering study (BHI 1997a). This 7-mm thickness is minor when considering remediation activities that typically remove contaminated soil in lifts of 300 to 600 mm or greater.

The soil is acceptable at the ERDF based upon a comparison of the characterization data with the hazard classification limits and the radionuclide inventory of waste already received at the ERDF.

The supplemental waste acceptance criteria are currently being revised to establish the acceptable levels of residual radioactivity in soil for unrestricted disposal at the ERDF (Table E2-1). Levels above those listed in Table E2-1, while not necessarily prohibited from disposal at ERDF, will have to be reviewed by ERDF personnel to ensure worker protection. Table E2-1 shows that the operational limit for plutonium-239/240 is 1,780 pCi/g, approximately 6.6 times the limit of 270 pCi/g that was used in the engineering study (BHI 1997a).

Of the two test pits excavated during 1998 (116-N-1 and 116-N-3), the composite sample collected from the 116-N-1 had the higher radionuclide contamination levels. The 116-N-1 composite sample would represent a worst-case 1.5-m lift during remediation. The radionuclide concentrations in the 116-N-1 composite sample are shown in Table E2-1. The calculated fraction of the maximum soil concentration for ERDF disposal for each radionuclide is also shown in Table E2-1. The sum of these fractions (0.346) is less than 1 and indicates that the soil is acceptable for bulk disposal at the ERDF even without blending with soil having lower activity levels.

Given that the soil is acceptable for bulk disposal at the ERDF without containerization or blending, the options and associated cost estimates discussed in Appendix D of the engineering study (BHI 1997a) that involve blending and/or boxing are no longer applicable. The following is a description of the revised remediation option based on the revised conceptual model (BHI 1999):

- **Excavation.** Excavation would be accomplished by using a hydraulic excavator equipped with an extended-reach boom. Side-slope benching along the trench would be performed, as necessary, to position the excavator. Excavation would begin at the side of the trench and/or crib and material would be removed from the bottom and side slope. When the reach of the boom is exceeded, soil cover would be placed on top of the exposed surfaces to provide a clean surface for the excavator to relocate to continue removing material. Excavated material would be placed in ERDF roll-on/roll-off containers. These containers would be staged for transport to the ERDF.
- **Concrete Panels, Structural Supports, and Large Debris.** These types of debris would be removed and surveyed for contamination. Material not directly in contact with the soils of the trench would be surveyed and decontaminated, as required (reasonable determination made in the field), and clean material would be staged for alternate disposal. Contaminated material would be sized in accordance with ERDF bulk waste supplemental criteria and transported to the ERDF for disposal.
- **Cobbles and Boulders in the 116-N-1 Crib.** Packaging and disposal of cobbles and boulders would depend on activity levels. Cobbles and boulders having activity levels within the limits set forth in the ERDF supplemental waste acceptance criteria (BHI, 1997b or current revision) would be placed in ERDF roll-on/roll-off containers for bulk

disposal at the ERDF. Cobbles and boulders with activity levels that would otherwise exceed the limits in the supplemental waste acceptance criteria for ERDF would either be proportionally blended with lower activity soil and loaded into ERDF roll-on/roll-off containers for bulk disposal or would be packaged directly into containers (B-25 boxes) without blending and transported to the ERDF.

- **116-N-3 Crib.** Radiation surveys of the crib in 1995 and later and analytical laboratory characterization of crib sediments and sludges (BHI 1999) have shown that a significant portion of the dose rate measured on the roof of the crib is due to radioactive contamination remaining in the concrete troughs. A significant reduction in radiation exposure (from the current 300 mrem/hr to about 0.5 mrem/hr) could be realized by filling the troughs with a cementitious grout.

Demolition of the crib would then proceed in a conventional manner. Demolition would include removal of inlet side pre-cast retaining wall and footings, the hollow core pre-cast retention wall, deck panels, girder beams, and footers. During removal of the concrete structures, clean fill (for radiological shielding) would be placed on the exposed crib bottom surface up to the top elevation of the drain field distribution laterals. Contaminated material from the bottom of the crib, including the distribution trough system and the clean shielding material, would be excavated and loaded in ERDF containers for transport to the ERDF.

E2.2 REVISED DOSE EVALUATION

The new characterization data (BHI 1999) indicate that the remediation of the sites can proceed in a conventional manner, similar to that used in the other 100 Areas sites (e.g., 100-B/C). Nevertheless, there are relatively high concentrations of cobalt-60 and cesium-137, which emit high-energy gamma radiation. The presence of these isotopes will contribute a significant dose to workers unless measures are taken to reduce the dose. Dose will be managed by applying the three dose reducing factors to minimize the worker exposure time, maximize the distance between the source and the worker, and provide shielding between the source and the worker.

The most problematic area of remediation, in terms of managing dose to workers, will be the demolition and removal of the 116-N-3 crib. The distribution trough system represents a significant contributor to the worker dose. Currently, the radiation dose measured at the top of the crib covers is about 300 mrem/hr. Flood grouting of the trough system is expected to reduce the exposure to about 0.5 mrem/hr. With this and other measures, as outlined in Section E2.1, the remediation of the 116-N-3 crib and trench is estimated to contribute a total effective dose equivalent (TEDE) of about 10,000 mrem. Remediation of the 116-N-1 crib and trench would contribute a TEDE of about 5,000 mrem. Details of the dose estimate are provided in Attachment 1.

E2.3 REVISED COST ESTIMATE

Revised remediation volumes were estimated (Attachment 2) and are summarized in Table E2-2.

These volumes were used to revise the cost estimate for contaminated soil and debris removal and disposal. The cost estimate for removal and disposal of contaminated soil and debris is \$10.9 million. Details of this estimate are provided in Attachment 3. In addition to these costs are costs for pipeline removal, backfilling, site restoration, engineering, and contingency, which brings the total estimate to \$21.9 million, as itemized in Table E2-3.

E2.4 REVISED CONCLUSIONS

- **Preferred Option.** The preferred remediation option for the 116-N-1 and 116-N-3 cribs and trenches is to excavate contaminated soil and structures with a hydraulic excavator. Excavated material would be placed in ERDF roll-on/roll-off containers. The distribution trough in the 116-N-3 crib would be flood grouted to reduce worker exposure before remediation begins.
- **Implementability.** The selected option is implementable, based on characterization data obtained in 1998, cost estimates, and dose evaluation.
- **Impacts to ERDF.** There would be no impacts to ERDF operations.
- **Lower Cost for Remediation.** Remediation costs in revision 0 the engineering study (BHI 1997a) were calculated based on a conservative conceptual model that resulted in a significant amount of special handling for disposal in the ERDF. The revised conceptual model obviates the need for most of the special handling and the total estimated cost for remediation, including excavation of contaminated soil, debris, and pipelines and disposal in the ERDF is about \$21.9 million.

**Table E2-1. Comparison of Characterization Data with Limits
for Worker Health and Safety at ERDF**

Isotope	Maximum Soil Concentration for Direct Dumping in ERDF (pCi/g)	116-N-1 Test Pit Composite Sample Result (pCi/g)	Qualifier	116-N-1 Test Pit Composite Sample Result, Fraction of the Maximum Soil Concentration for Direct Dumping in ERDF
Sr-90	7.62E+05	1.75E+03		2.30E-03
Cs-137	2.67E+07	2.40E+04		8.99E-04
Co-60	3.81E+06	6.89E+03		1.81E-03
Tc-99	1.14E+08		U	0.00E+00
Eu-152	3.81E+06		U	0.00E+00
Eu-154	3.05E+06		U	0.00E+00
Eu-155	1.52E+07		U	0.00E+00
U-238	2.67E+05		U	0.00E+00
Th-232	4.44E+02		U	0.00E+00
Pu-239 (y)	1.78E+03	3.35E+02	B	1.88E-01
Pu-239 (w)	5.33E+03			0.00E+00
Am-241	1.78E+03	2.24E+02		1.26E-01

**Table E2-1. Comparison of Characterization Data with Limits
for Worker Health and Safety at ERDF**

Isotope	Maximum Soil Concentration for Direct Dumping in ERDF (pCi/g)	116-N-1 Test Pit Composite Sample Result (pCi/g)	Qualifier	116-N-1 Test Pit Composite Sample Result, Fraction of the Maximum Soil Concentration for Direct Dumping in ERDF
Ni-63	4.67E+08		U	0.00E+00
Sum				3.46E-01

B = blank contamination

U = result was below detection limit

Table E2-2. Remediation Volume Summary

Facility	Bank Volume (ft ³)	Bank Volume (m ³)
116-N-1 crib	507,500	14,362
116-N-1 trench	468,125	13,247
116-N-3 crib	300,000	8,490
116-N-3 trench	290,625	8,225

Table E2-3. Cost Estimate.

Item Description	Estimated Cost
Remove concrete panels and beams	\$479,819
Demolish and remove high-dose concrete	\$113,846
Demolish and remove low-level waste concrete	\$25,693
Excavate 116-N-1 crib	\$344,639
Excavate 116-N-1 trench	\$307,364
Excavate 116-N-1 crib	\$230,985
Excavate 116-N-1 trench	\$196,654
Excavate clean overburden -- 116-N-1 crib and trench	\$36,388
Excavate clean overburden -- 116-N-1 crib and trench	\$26,792
Backfill ^a	\$1,037,209
Site restoration ^a	\$36,350
Support functions	\$684,918
Mobilization/demobilization	\$367,535
Subtotal	\$3,888,192
ERDF disposal	\$3,775,475

Table E2-3. Cost Estimate.

Item Description	Estimated Cost
ERC support	\$2,320,371
Pipeline removal ^a	\$1,967,804
Subtotal	\$11,951,842
Engineering/design ^b	\$2,570,000
Subtotal	\$14,521,842
Direct distributables	\$2,679,280
Subtotal	\$17,201,121
General and administrative	\$629,561
Subtotal	\$17,830,682
Contingency (34%) ^c	\$4,063,626
TOTAL	\$21,894,309

^a Cost not included in Attachment 3; carried over from the corrective measures study (DOE-RL 1998a).

^b Current estimated cost from FY 2000 detailed work plan.

^c Contingency not included in Attachment 3.

E3.0 REFERENCES

- BHI, 1997a, *100-NR-1 Treatment, Storage, and Disposal Units Engineering Study*, BHI-01092, Rev. 0, Bechtel Hanford, Inc., Richland, Washington.
- BHI, 1997b, *Supplemental Waste Acceptance Criteria for Bulk Shipment to the Environmental Restoration Disposal Facility*, 0000X-DC-W0001, Rev. 1, Bechtel Hanford, Inc., Richland, Washington.
- BHI, 1998a, *Environmental Restoration Disposal Facility Waste Acceptance Criteria*, BHI-000139, Rev. 3, Bechtel Hanford, Inc., Richland, Washington.
- BHI, 1998b, *Field Investigation Plan for 1301-N and 1325-N Facilities Sampling to Support Remedial Design*, BHI-0001236, Rev. 1, Bechtel Hanford, Inc., Richland, Washington.
- BHI, 1999, *Data Summary Report for 116-N-1 and 116-N-3 Facility Sampling to Support Remedial Action Design*, BHI-01271, Rev. 0, Bechtel Hanford, Inc., Richland, Washington.
- DOE-RL, 1998a, *100-NR-1 Treatment, Storage, and Disposal Corrective Measures Study/Closure Plan*, DOE/RL-96-39, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland, Washington.
- DOE-RL, 1998b, *Proposed Plan for Interim Remedial Action and Dangerous Waste Modified Closure of the Treatment, Storage, and Disposal Units and Associated Sites in the 100-NR-1 Operable Unit*, DOE/RL-97-30, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

ATTACHMENT 1
DETAILS OF THE DOSE ESTIMATE

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ERC Radiological Control EXPOSURE ESTIMATE							
page 1 of 1							
Job Title: <u>1301 Crib/Trench Demolition and Excavation</u>				RWP#: <u>Estimate for Design Purposes</u>			
TWD#: <u>BHI - 01092</u>							
Field Engineer: <u>S. G. Thieme</u>				Radiological Engineer: <u>S. K. De Mers</u>			
Task Description	Work Area Hours	No. of People	Exposure Rate (mrem/hr)	Estimated External Exposure	Estimated Air Activity (DAC)	DAC Hrs	TEDE for Task
Radiation Survey of Crib/Trench	4	3	20	240	<0.02	0	240
Demolish and Remove Panels/Supports	40	2	1.5	120	<0.02	0	120
Excavate and Load Soils	240	2	1.5	720	<0.02	0	720
Transport from Crib to "Q"	240	2	1.5	720	<0.02	0	720
Packaging of Materials for Shipment	140	4	1.5	840	<0.02	0	840
RadCon Support Survey	120	1	1.5	180	<0.02	0	180
Sampling of Soils from Bucket	40	2	10	800	<0.02	0	800
Work in "Q"	100	2	1.5	300	<0.02	0	300
Transport of Containers to ERDF	500	4	0.25	500	<0.02	0	500
Work in RMA at ERDF	40	2	1	80	<0.02	0	80
Transport of Container to Dump Face	40	3	1.5	180	<0.02	0	180
Disposal of Soils on the Dump Face	80	3	1.5	360	<0.02	0	360
Compacting Soils Within ERDF	100	1	1.5	150	<0.02	0	150
						Estimated TEDE (mrem) for Work	5,190

Prepared by: S. K. De Mers

Print/Sign/Date

NOTE: Estimated Air Activity is breathing zone air activity, taking into account protection factor of respiratory protection, if used.

NOTE: Use 2.5 mrem exposure per DAC-hr.

BHI-TM-R073 (04/99)

**ERC Radiological Control
EXPOSURE ESTIMATE**

page 1 of 2

Job Title: 1325 Crib/Trench Demolition and
ExcavationRWP#: Estimate for Design PurposesTWD#: BHI - 01092Field Engineer: S. G. ThiemeRadiological Engineer: S. K. De Mers

Task Description	Work Area Hours	No. of People	Exposure Rate (mrem/hr)	Estimated External Exposure	Estimated Air Activity (DAC)	DAC Hrs	TEDE for Task
Cut and Plug Inlet Piipe	8	3	3	72	<0.02	0	72
Cut and Drill 3-8" Holes in Covers	8	1	50	40	<0.02	0	50
Flood Grout Drain Field	8	3	2	48	<0.02	0	48
Radiation Survey of Crib	4	2	5	40	<0.02	0	40
Excavate Support Area Inlet Side of Crib	16	1	2	32	<0.02	0	32
Excavate Support Area East Side of Crib	8	1	2	16	<0.02	0	16
Saw Cut Panels Above Girders	105	4	5	2625	<0.02	0	2625
Demolish and Remove Inlet Side Wall	8	2	2	32	<0.02	0	32
Remove Cover Panels	40	1	2	80	<0.02	0	80
Demolish and Remove Girder Supports	84	1	10	840	<0.02	0	840
Place Clean Fill Ahead of Excavation	40	1	10	400	<0.02	0	400
Demolish and Remove Drain Field	8	1	10	80	<0.02	0	80
Excavate and Load Soils	208	1	10	2080	<0.02	0	2080
Demolish and Remove Trench Side Wall	8	1	1	8	<0.02	0	8
Demolish and Remove Lines to Trench	16	1	2	32	<0.02	0	32
Remove and Package Debris	48	4	1	196	<0.02	0	196

Prepared by: _____

Print/Sign/Date

NOTE: Estimated Air Activity is breathing zone air activity, taking into account protection factor of respiratory protection, if used.

NOTE: Use 2.5 mrem exposure per DAC-hr.

BHI-TM-R073 (04/99)

ERC Radiological Control EXPOSURE ESTIMATE								page 2 of 2
Job Title: 1325 Crib/Trench Demolition and Excavation				RWP#: Estimate for Design Purposes Only				
TWD#: BHI-01092								
Field Engineer: S. G. Thieme				Radiological Engineer: S. K. De Mers				
Task Description	Work Area Hours	No. of People	Exposure Rate (mrem/hr)	Estimated External Exposure	Estimated Air Activity (DAC)	DAC Hrs	TEDE for Task	
Transport from Crib to "Q"	52	3	1	156	<0.02	0	156	
Packaging of Materials for Shipment	26	4	1	104	<0.02	0	104	
RadCon Support Survey	80	2	5	800	<0.02	0	800	
Removal of Panels from Trench	16	1	2	32	<0.02	0	32	
Removal of Soil from Trench	120	2	2	480	<0.02	0	480	
Sampling of Soils from Bucket	12	2	10	240	<0.02	0	240	
RadCon Surveys in Support of Excavation	12	2	10	240	<0.02	0	240	
Hauling Soils to "Q"	40	3	1	120	<0.02	0	120	
Work in Survey Tent	80	4	1	320	<0.02	0	320	
Work in "Q"	100	2	1	200	<0.02	0	200	
Transport of Containers to ERDF	320	3	0.2	192	<0.02	0	192	
Work in RMA at ERDF	40	2	1	80	<0.02	0	80	
Transport of Container to Dump Face	40	3	1	120	<0.02	0	120	
Disposal of Soils on the Dump Face	80	3	1	240	<0.02	0	240	
Compacting Soils Within ERDF	100	1	1	100	<0.02	0	100	
						Estimated TEDE (mrem) for Work	10,039	

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ATTACHMENT 2
REMEDIATION VOLUME CALCULATION

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CALCULATION COVER SHEET

Project Title Remedial Actions Job No. 22192
 Area 100-N
 Discipline Environmental Engineering *Calc. No. 0100N-CA-V0002
 Subject Soil Remediation Volume for 1301-N and 1325-N
 Computer Program Microsoft Excel Program No. Ver. 5

Committed Calculation Preliminary Superseded

Rev.	Sheet Numbers	Originator	Checker	Reviewer	Approval	Date
A	23	J.D. Ludowick J.F. Ludowick 9-16-97	16. Apr 2/14/97	K.E. Cook 9/22/97	T.W. Darby	9/23/97
B	LOVE = 1 CALC = 5 Total = 6	J.D. Ludowick 9-5-99	E. Parnell SEP 4/7/99	K.E. Cook 4/7/99	B. Mulhep	4/8/99

SUMMARY OF REVISION

B Revised to reflect results of December 1998 field investigation. Complete revision. All sheets replaced 9-5-99.

Scanned:	Rev.	Date	Bar Code No.	Rev.	Date	Bar Code No.

*Obtain Calc. No. from DIS.



Originator J. D. Ludowise / Kira Sykes Date 04/07/99 Calc. No. 0100N-CA-V0002 Rev. No. B
 Project Remedial Actions Job No. 22192 Checked CEP Date 4/7/99
 Subject Soil Remediation Volume for 1301-N and 1325-N Sheet No. 1 of 5

Purpose

The purpose of this calculation is to estimate the quantity of contaminated soil requiring disposal from the remediation of 1301-N (116-N-1) and 1325-N (116-N-3). The values calculated herein will be used as the basis for a cost estimate and radiation dose assessment for the project.

Background

The corrective measures study for 1301-N and 1325-N (Ref. 1) identified remove and dispose as the preferred option for remediating these sites. An engineering study (Ref. 2) evaluated issues associated with the remove/dispose option and recommend an optimized remediation option. The recommendations in the engineering study were based on a conservative conceptual model of the sites that included a 1 foot thick layer of "high" activity contamination below which was a 4 foot thick layer of "low" activity contamination. This conceptual model was used in revision 0 of this calculation and was the basis for the developing cost estimates in the engineering study. The engineering study recommended that more characterization of the sites be performed to refine the conceptual model. The characterization data were collected in December 1998 and are reported in the data summary report (Ref. 3). The data summary report proposes a new conceptual model that eliminates the "high" and "low" activity layers.

Input Data

Facility Dimensions

- 1301-N Crib: Drawing H-1-30589
- 1301-N Trench: Drawing H-1-28855
- 1325-N Crib: Drawing H-1-45090
- 1325-N Trench: Drawing H-1-48894, 48895

Assumptions

The CMS (Ref. 1) provides several key assumptions regarding the character of the contaminated soil beneath the cribs and trenches:

1. There is a 5 ft. thick contaminated layer of soil below the bottom of the trenches and cribs.
2. The 1301-N crib volume includes an upper layer consisting boulders, cobbles and gravel. There is about 4 ft of stabilization backfill plus about 5 ft of backfill used to construct the drillpad for 199-N-107A. The thickness of this layer varies between about 4 ft and 9 ft, but 9 ft was assumed to be conservative. The upper layer is assumed to be slightly contaminated.
3. Below the upper layer in the 1301-N crib is a 5 ft thick layer that contains the bulk of the contamination.



Originator J. D. Ludowise / Kira Sykes Date 04/07/99 Calc. No. 0100N-CA-V0002 Rev. No. B
 Project Remedial Actions Job No. 22192 Checked SEP Date 4/7/99
 Subject Soil Remediation Volume for 1301-N and 1325-N Sheet No. 2 of 5

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Assumptions (Continued)

- 4. The 1325-N Trench volume includes a 2 ft thick layer of backfilled surface cobble. The 5 ft to be excavated includes the 2 ft thick layer of cobbles plus 3 ft of sandy gravel below the cobbles.
- 5. Only the first 750 ft section of the 1325-N Trench was used and is contaminated.

References

- 1. DOE/RL-97-39, *100-NR-1 Treatment, Storage, and Disposal Units Corrective Measures Study/Closure Plan*, Rev. 0.
- 2. BHI-01092, *100-NR-1 Treatment, Storage, and Disposal Units Engineering Study*, Rev. 0.
- 3. BHI-01271, *Data Summary Report for 116-N-1 and 116-N-3 Facility Sampling to Support Remedial Action Design*, Internal Draft.

Results

The calculations are detailed on the following sheets. The table below summarizes the results.

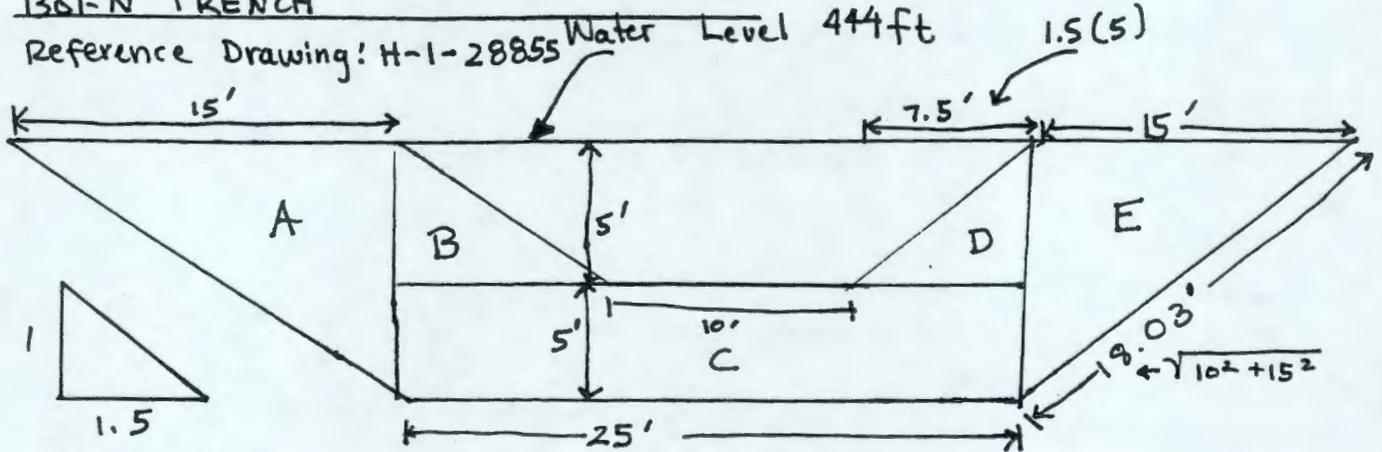
Volume Summary

Facility	Bank Volume, ft ³	Bank Volume, m ³
1301-N Crib	507,500	14,362
1301-N Trench	469,063	13,288 ✓
1325-N Crib	300,000	8,490
1325-N Trench	290,625	8,225

Originator J.D. Ludewise Date 4-5-99
 Calc. No. D100N-CA-V0002 Rev. No. B
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 Chk'd By SEP Date 7/7/99
 Subject Soil Remediation Volume
for 1301-N and 1325-N
 Sheet No. 3 of 5

1301-N TRENCH

Reference Drawing: H-1-28855 Water Level 444ft



run = 1.5
rise

CROSS-SECTION
(NOT TO SCALE)

Cross-sectional Area of 1301-N Trench

A-Area = $(\frac{1}{2} b \times h) = \frac{1}{2} (10' \times 15') = 75 \text{ ft}^2 \checkmark$

B-Area = $(\frac{1}{2} b \times h) = \frac{1}{2} (5' \times 7.5') = 18.75 \text{ ft}^2 \checkmark$

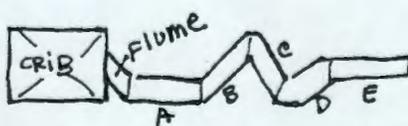
C-Area = $(l \times w) = 25' \times 5' = 125 \text{ ft}^2 \checkmark$

D-Area = $(\frac{1}{2} b \times h) = \frac{1}{2} (5' \times 7.5') = 18.75 \text{ ft}^2 \checkmark$

E-Area = Area = $75 \text{ ft}^2 \checkmark$

Total Area = $312.5 \text{ ft}^2 \checkmark$

Length of 1301-N Trench from: Drawing H-1-28855



PLAN View
(NOT TO SCALE)

LOCATION

Length, ft

total length

Flume

A

B

C

D

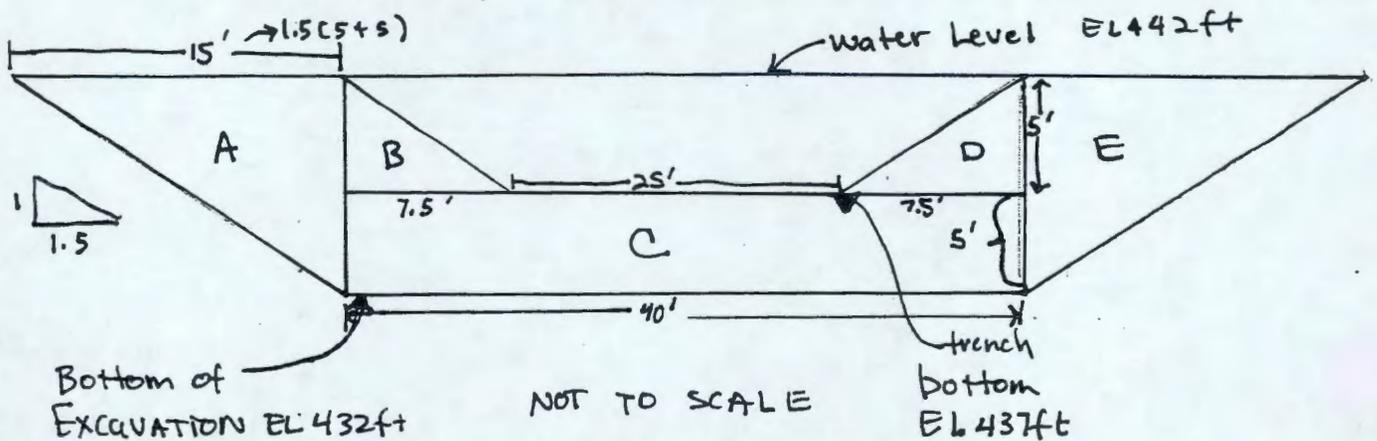
E

114
 288 ✓
 277 ✓ } = 1,498 ft
 260 260 } 1,500 ft
 144 193
 265 262

Att. 2-4

Originator J.D. Ludowise Date 4-5-99
 Calc. No. 0100N-CA-V0002 Rev. No. B
 Project Remedial Actions Job No. 22192
 Chk'd By SEP Date 4/7/99
 Subject Soil Remediation Volume
for 1301-N and 1325-N
 Sheet No. 5 of 5

1325-N TRENCH Volume from drawing H-1 - 48894



CROSS-SECTIONAL Area of 1325-N TRENCH
 © 4-1-99

A Area = $(B \cdot h) \frac{1}{2} = \frac{1}{2} (10 \times 15) = 75 \text{ ft}^2 \checkmark$

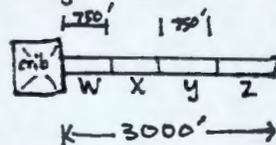
B Area = $\frac{1}{2} (b \cdot h) = \frac{1}{2} (5' \times 7.5') = 18.75 \text{ ft}^2 \checkmark$

C Area = $l \cdot w = 40' \times 5' = 200 \text{ ft}^2 \checkmark$

D Area = $\frac{1}{2} (b \cdot h) = \frac{1}{2} (5' \times 7.5') = 18.75 \text{ ft}^2 \checkmark$

E Area = $\frac{1}{2} (b \cdot h) = \frac{1}{2} (10' \times 15') = 75 \text{ ft}^2 \checkmark$ TOTAL Area = 387.5 ft^2

Length of 1325-N TRENCH



4 equal lengths of 750 ft
 only the first 750 ft is contaminated.

Volume 1325-N TRENCH

Volume = Area x length = $387.5 \text{ ft}^2 \times \frac{3000 \text{ ft}}{4}$

Volume = $290,625 \text{ ft}^3$ includes cobbles and soil matrix

ATTACHMENT 3
COST ESTIMATE

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Latest Sampling Results and
Increased Controls at ERDF

N-CRIBS ENGINEERING STUDY
TOTAL COST SUMMARY

Item Description	Equipment \$	Materials \$	Labor \$	S/C \$	Subtotal Direct	Distribs 25%	Home Office 3.00%	Profit 5.00%	B&O Tax 0.47%	Total Bid \$		
Remove Concrete Panels and Beams	\$ 35,520	\$ 62,490	\$ 205,728	\$ 49,530	\$ 353,268	\$ 88,317	\$ 13,248	\$ 22,742	\$ 2,245	\$ -	\$ 479,819	
Demolish and Remove High Dose Concrete	\$ 2,796	\$ 78,180	\$ 2,258	\$ 585	\$ 83,819	\$ 20,955	\$ 3,143	\$ 5,396	\$ 533	\$ -	\$ 113,846	
Demolish and Remove LLW Concrete	\$ 13,291	\$ 421	\$ 5,205	\$ -	\$ 18,917	\$ 4,729	\$ 709	\$ 1,218	\$ 120	\$ -	\$ 25,693	
Excavate 1301 Crib	\$ 113,955	\$ 57,211	\$ 77,831	\$ 4,745	\$ 253,741	\$ 63,435	\$ 9,515	\$ 16,335	\$ 1,612	\$ -	\$ 344,639	
Excavate 1301 Trench	\$ 101,535	\$ 51,252	\$ 69,220	\$ 4,290	\$ 226,297	\$ 56,574	\$ 8,486	\$ 14,588	\$ 1,438	\$ -	\$ 307,364	
Excavate 1325 Crib	\$ 76,547	\$ 38,024	\$ 52,372	\$ 3,120	\$ 170,064	\$ 42,516	\$ 6,377	\$ 10,948	\$ 1,081	\$ -	\$ 230,985	
Excavate 1325 Trench	\$ 64,981	\$ 32,800	\$ 44,276	\$ 2,730	\$ 144,787	\$ 36,197	\$ 5,430	\$ 9,321	\$ 920	\$ -	\$ 196,654	
Excavate Clean Overburden - 1301 Crib & Trench	\$ 17,297	\$ -	\$ 9,493	\$ -	\$ 26,790	\$ 6,698	\$ 1,005	\$ 1,725	\$ 170	\$ -	\$ 36,388	
Excavate Clean Overburden - 1325 Crib & Trench	\$ 12,747	\$ -	\$ 6,979	\$ -	\$ 19,726	\$ 4,931	\$ 740	\$ 1,270	\$ 125	\$ -	\$ 26,792	
Support Functions	\$ 9,878	\$ 94,031	\$ 400,364	\$ -	\$ 504,273	\$ 126,068	\$ 16,910	\$ 32,463	\$ 3,204	\$ -	\$ 684,918	
Mobilization/Demobilization	\$ 18,652	\$ 133,947	\$ -	\$ 118,000	\$ 270,599	\$ 67,650	\$ 10,147	\$ 17,420	\$ 1,719	\$ -	\$ 367,535	
Subtotal:	\$ 467,198	\$ 548,356	\$ 873,727	\$ 183,000	\$ 2,072,281	\$ 518,070	\$ 77,711	\$ 133,403	\$ 13,167	\$ -	\$ 2,814,632	
Disposal at ERDF	\$ -	\$ -	\$ -	\$ 3,775,475	\$ 3,775,475						\$ 3,775,475	
ERC Support	\$ -	\$ -	\$ 1,820,371	\$ 500,000	\$ 2,320,371						\$ 2,320,371	
											Subtotal	\$ 8,910,479
Waste Zone excavated in a single lift and loaded into ERDF containers for Disposal at ERDF								Direct Distribs @ 18.45%			\$ 1,643,963	
ERDF acceptance criteria modified to allow free dumping at ERDF with contamination levels up to 2,000 pCi/g.											Subtotal	\$ 10,554,462
High dose concrete is packaged in B-25 boxes.												
All other contaminated soils and demolished concrete assumed loaded into ERDF containers												
Cover panels and concrete beams assumed to be loaded onto trucks and haul to ERDF for disposal.												
Assume placement of 1 foot of clean material on top of contamination zone to provide a clean working layer											G&A @ 3.68%	\$ 386,293
											TOTAL:	\$ 10,940,755

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N-CRIBS ENGINEERING STUDY
Remove Panels and Beams

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C									
Remove Concrete Panels and Beams														
1301 Crib and Trench														
Prepare Panels & Beams for Removal														
Saw Panel Joints (Means)														
Concrete Saw	374.00	hrs	\$ 5.60						\$ 2,094	\$ -	\$ -	\$ -	\$ 2,094	
Laborers							374.00	\$ 28.45	\$ -	\$ -	\$ 10,640	\$ -	\$ 10,640	
Protective Clothing	232.00	sets		\$ 9.50					\$ -	\$ 2,204	\$ -	\$ -	\$ 2,204	
Masks	58.00	ea			\$ 65.00				\$ -	\$ -	\$ -	\$ 3,770	\$ 3,770	
Install Lifting Lugs (unit price book)														
Equipment/materials	1,788.0	ea	\$ 0.40	\$ 0.86					\$ 715	\$ 1,538	\$ -	\$ -	\$ 2,253	
Ironworkers	1,788.0	ea				1.11	1,984.7	\$ 37.73	\$ -	\$ -	\$ 74,882	\$ -	\$ 74,882	
Protective Clothing	1,212.0	sets		\$ 9.50					\$ -	\$ 11,514	\$ -	\$ -	\$ 11,514	
Masks	303.0	ea			\$ 65.00				\$ -	\$ -	\$ -	\$ 19,695	\$ 19,695	
Remove Panels & Beams														
100 ton Crane w/230' boom	111.80	hrs	\$ 99.81				137.60	\$ 32.32	\$ 11,159	\$ -	\$ 4,447	\$ -	\$ 15,606	
Riggers							275.20	\$ 28.45	\$ -	\$ -	\$ 7,829	\$ -	\$ 7,829	
Crane Standby time	25.80	hrs	\$ 33.62						\$ 867	\$ -	\$ -	\$ -	\$ 867	
Protective Clothing	138.00	sets		\$ 9.50					\$ -	\$ 1,311	\$ -	\$ -	\$ 1,311	
Spray Panels and Beams w/Fixative (unit price book)														
Laborers							313.40	\$ 28.45	\$ -	\$ -	\$ 8,916	\$ -	\$ 8,916	
Sprayer	104,456	sf	\$ 0.001						\$ 104	\$ -	\$ -	\$ -	\$ 104	
Fixative	418.00	gal.		\$ 18.00					\$ -	\$ 7,524	\$ -	\$ -	\$ 7,524	
Protective Clothing	193.00	sets		\$ 9.50					\$ -	\$ 1,834	\$ -	\$ -	\$ 1,834	
Masks	49.00	ea			\$ 65.00				\$ -	\$ -	\$ -	\$ 3,185	\$ 3,185	
Load panels and Beams onto ERDF Trucks														
100 ton crane, crawler	23.50	hrs	\$ 99.81				29.00	\$ 32.32	\$ 2,346	\$ -	\$ 937	\$ -	\$ 3,283	
Crane Standby	5.40	hrs	\$ 33.62						\$ 182	\$ -	\$ -	\$ -	\$ 182	
Riggers							57.90	\$ 28.45	\$ -	\$ -	\$ 1,647	\$ -	\$ 1,647	
Protective Clothing	29.00	sets		\$ 9.50					\$ -	\$ 276	\$ -	\$ -	\$ 276	
RCT Support														
RCT			Costs and Hours covered in ERC Support											
Protective Clothing	291.00	sets		\$ 9.50					\$ -	\$ 2,765	\$ -	\$ -	\$ 2,765	

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N-CRIBS ENGINEERING STUDY
Remove Panels and Beams

1325 Crib and Trench											
Prepare Panels & Beams for Removal											
Saw Panel Joints (Means)											
Concrete Saw	217.50	hrs	\$ 5.60				\$ 1,218	\$ -	\$ -	\$ 1,218	
Laborers					217.50	\$ 28.45	\$ -	\$ -	\$ 6,188	\$ 6,188	
Protective Clothing	134.00	sets	\$ 9.50				\$ -	\$ 1,273	\$ -	\$ 1,273	
Masks	34.00	ea		\$ 65.00			\$ -	\$ -	\$ 2,210	\$ 2,210	
Install Lifting Lugs (unit price book)											
Equipment/materials	1,472.0	ea	\$ 0.40	\$ 0.86			\$ 589	\$ 1,266	\$ -	\$ 1,855	
Ironworkers	1,472.0	ea			1.11	1,633.9	\$ 37.73	\$ -	\$ 61,648	\$ 61,648	
Protective Clothing	1,006.0	sets	\$ 9.50				\$ -	\$ 9,557	\$ -	\$ 9,557	
Masks	252.0	ea		\$ 65.00			\$ -	\$ -	\$ 16,380	\$ 16,380	
Remove Panels & Beams											
100 ton Crane w/230' boom	92.00	hrs	\$ 99.81			114.40	\$ 32.32	\$ 9,183	\$ -	\$ 12,880	
Riggers						228.80	\$ 28.45	\$ -	\$ 6,509	\$ 6,509	
Crane Standby time	21.30	hrs	\$ 33.62				\$ 716	\$ -	\$ -	\$ 716	
Protective Clothing	114.00	sets	\$ 9.50				\$ -	\$ 1,083	\$ -	\$ 1,083	
Spray Panels and Beams w/Fixative (unit price book)											
Laborers						423.70	\$ 28.45	\$ -	\$ 12,054	\$ 12,054	
Sprayer	141,248	sf	\$ 0.001				\$ 141	\$ -	\$ -	\$ 141	
Fixative	565.00	gal	\$ 18.00				\$ -	\$ 10,170	\$ -	\$ 10,170	
Protective Clothing	261.00	sets	\$ 9.50				\$ -	\$ 2,480	\$ -	\$ 2,480	
Masks	66.00	ea		\$ 65.00			\$ -	\$ -	\$ 4,290	\$ 4,290	
Load panels and Beams onto ERDF Trucks											
100 ton crane, crawler	57.70	hrs	\$ 99.81			71.00	\$ 32.32	\$ 5,759	\$ -	\$ 8,054	
Crane Standby	13.30	hrs	\$ 33.62				\$ 447	\$ -	\$ -	\$ 447	
Riggers						141.90	\$ 28.45	\$ -	\$ 4,037	\$ 4,037	
Protective Clothing	71.00	sets	\$ 9.50				\$ -	\$ 675	\$ -	\$ 675	
RCT Support											
RCT	1.00	ea	Costs and Hours covered in ERC Support								
Protective Clothing	252.00	sets	\$ 9.50				\$ -	\$ 2,394	\$ -	\$ 2,394	
Subtotal:					6,003.0		\$ 35,520	\$ 57,861	\$ 205,728	\$ 49,530	\$ 348,639
Sales Tax @ 8.0%								\$ 4,629			\$ 4,629
Totals:					6,003.0		\$ 35,520	\$ 62,490	\$ 205,728	\$ 49,530	\$ 353,268

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N-CRIBS ENGINEERING STUDY
Demolish and Remove High Dose Concrete

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C									
Demolish and Remove High Dose Concrete														
1301 Crib & Trench														
Demolish and Load	154.20	lcy												
Backhoe w/concrete Shearer	3.93	hrs	\$ 147.88						\$ 581	\$ -	\$ -	\$ -	\$ -	\$ 581
Backhoe 1 cy	4.41	hrs	\$ 93.25						\$ 411	\$ -	\$ -	\$ -	\$ -	\$ 411
Operator							10.20	\$ 32.32	\$ -	\$ -	\$ 330	\$ -	\$ -	\$ 330
Water Truck 5000 gal	8.30	hrs	\$ 36.79				10.20	\$ 33.15	\$ 305	\$ -	\$ 338	\$ -	\$ -	\$ 643
Laborers							20.40	\$ 28.45	\$ -	\$ -	\$ 580	\$ -	\$ -	\$ 580
Equip Standby														
Backhoe/shearer	4.10	hrs	\$ 37.54						\$ 154	\$ -	\$ -	\$ -	\$ -	\$ 154
Backhoe 1 cy	3.60	hrs	\$ 25.68						\$ 92	\$ -	\$ -	\$ -	\$ -	\$ 92
Water Truck 5000 gal	1.80	hrs	\$ 8.95						\$ 16	\$ -	\$ -	\$ -	\$ -	\$ 16
Protective Clothing	11.00	sets		\$ 9.50					\$ -	\$ 105	\$ -	\$ -	\$ -	\$ 105
Masks	4.00	ea			\$ 65.00				\$ -	\$ -	\$ -	\$ 260	\$ -	\$ 260
Standard B-25 box	55.00	ea		\$ 793.00					\$ -	\$ 43,615	\$ -	\$ -	\$ -	\$ 43,615
Concrete	27.50	cy		\$ 60.75					\$ -	\$ 1,671	\$ -	\$ -	\$ -	\$ 1,671
Box Liners	55.00	ea		\$ 5.19					\$ -	\$ 285	\$ -	\$ -	\$ -	\$ 285
Load Boxes onto ERDF Trucks														
Forklift	8.30	hrs	\$ 23.91				10.20	\$ 32.32	\$ 198	\$ -	\$ 330	\$ -	\$ -	\$ 528
Forklift standby	1.80	hrs	\$ 5.82						\$ 10	\$ -	\$ -	\$ -	\$ -	\$ 10
Protective Clothing	6.00	sets		\$ 9.50					\$ -	\$ 57	\$ -	\$ -	\$ -	\$ 57
RCT Support														
RCT	1.00	ea	Costs and Hours covered in ERC Support											
Protective Clothing	6.00	sets		\$ 9.50					\$ -	\$ 57	\$ -	\$ -	\$ -	\$ 57
Mask	2.00	ea			\$ 65.00				\$ -	\$ -	\$ -	\$ 130	\$ -	\$ 130
1325 Crib & Trench														
Demolish and Load	87.70	lcy												
Backhoe w/concrete Shearer	1.10	hrs	\$ 147.88						\$ 163	\$ -	\$ -	\$ -	\$ -	\$ 163
Backhoe 1 cy	2.50	hrs	\$ 93.25						\$ 233	\$ -	\$ -	\$ -	\$ -	\$ 233
Operator							4.40	\$ 32.32	\$ -	\$ -	\$ 142	\$ -	\$ -	\$ 142
Water Truck 5000 gal	3.60	hrs	\$ 36.79				4.40	\$ 33.15	\$ 132	\$ -	\$ 146	\$ -	\$ -	\$ 278
Laborers							8.80	\$ 28.45	\$ -	\$ -	\$ 250	\$ -	\$ -	\$ 250
Equip Standby														
Backhoe/shearer	6.90	hrs	\$ 37.54						\$ 259	\$ -	\$ -	\$ -	\$ -	\$ 259
Backhoe 1 cy	5.50	hrs	\$ 25.68						\$ 141	\$ -	\$ -	\$ -	\$ -	\$ 141

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Demolish and Remove High Dose Concrete

Water Truck 5000 gal	0.80	hrs	\$ 8.95					\$ 7	\$ -	\$ -	\$ -	\$ 7	
Protective Clothing	5.00	sets	\$ 9.50					\$ -	\$ 48	\$ -	\$ -	\$ 48	
Masks	2.00	ea		\$ 65.00				\$ -	\$ -	\$ -	\$ 130	\$ 130	
Standard B-25 box	32.00	ea	\$ 793.00					\$ -	\$ 25,376	\$ -	\$ -	\$ 25,376	
Concrete	16.00	cy	\$ 60.75					\$ -	\$ 972	\$ -	\$ -	\$ 972	
Box Liners	32.00	ea	\$ 5.19					\$ -	\$ 166	\$ -	\$ -	\$ 166	
Load Boxes onto ERDF Trucks													
Forklift	3.60	hrs	\$ 23.91			4.40	\$ 32.32	\$ 86	\$ -	\$ 142	\$ -	\$ 228	
Forklift standby	0.80	hrs	\$ 5.82					\$ 5	\$ -	\$ -	\$ -	\$ 5	
Protective Clothing	2.00	sets	\$ 9.50					\$ -	\$ 19	\$ -	\$ -	\$ 19	
RCT Support													
RCT	1.00	ea	Costs and Hours covered in ERC Support										
Protective Clothing	2.00	sets	\$ 9.50					\$ -	\$ 19	\$ -	\$ -	\$ 19	
Mask	1.00	ea		\$ 65.00				\$ -	\$ -	\$ -	\$ 65	\$ 65	
Subtotal:													
						73.00		\$ 2,796	\$ 72,389	\$ 2,258	\$ 585	\$ 78,028	
Sales Tax @ 8.0%													
									\$ 5,791			\$ 5,791	
Totals:													
						73.00		\$ 2,796	\$ 78,180	\$ 2,258	\$ 585	\$ 83,819	
All High dose concrete structures will be containerized in B-25 boxes													
Concrete structures will need to be size reduced to fit into B-25 boxes													
Void space in the boxes will be filled with grout (concrete)													
Boxes will be moved and loaded onto transport trucks with a forklift													
Material removed at a rate of 35 lcy/hour													
Material demolished at a rate of 50 bcy/hour													

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N-CRIBS ENGINEERING STUDY
Remove LLW Concrete

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C									
Demolish and Remove LLW Concrete														
1301 Crib and Trench	517.00	lcy												
Backhoe w/Shearer	6.5	hrs	\$ 147.88						\$ 956	\$ -	\$ -	\$ -	\$ -	\$ 956
Backhoe 1 cy, CAT 235	10.3	hrs	\$ 93.25						\$ 964	\$ -	\$ -	\$ -	\$ -	\$ 964
Water truck, 5000 gal	16.8	hrs	\$ 36.79				20.70	\$ 33.15	\$ 618	\$ -	\$ 686	\$ -	\$ -	\$ 1,304
Operator							20.70	\$ 32.32	\$ -	\$ -	\$ 669	\$ -	\$ -	\$ 669
Container Liner (labor in Queue area)	34.00	ea	\$ 22.51						\$ 765	\$ -	\$ -	\$ -	\$ -	\$ 765
Equip Standby														
Backhoe/shearer	1.50	hrs	\$ 37.54						\$ 56	\$ -	\$ -	\$ -	\$ -	\$ 56
Backhoe	2.40	hrs	\$ 25.68						\$ 62	\$ -	\$ -	\$ -	\$ -	\$ 62
Water Truck	3.90	hrs	\$ 8.95						\$ 35	\$ -	\$ -	\$ -	\$ -	\$ 35
RCT Support														
RCT			Costs and Hours covered in ERC Support											
Protective Clothing	11.00	sets	\$ 9.50						\$ -	\$ 105	\$ -	\$ -	\$ -	\$ 105
1325 Crib and Trench	1,470.9	lcy												
Backhoe w/Shearer	18.39	hrs	\$ 147.88						\$ 2,719	\$ -	\$ -	\$ -	\$ -	\$ 2,719
Backhoe 1 cy	29.42	hrs	\$ 93.25						\$ 2,743	\$ -	\$ -	\$ -	\$ -	\$ 2,743
Water truck	47.80	hrs	\$ 36.79				58.80	\$ 33.15	\$ 1,759	\$ -	\$ 1,949	\$ -	\$ -	\$ 3,708
Operator							58.80	\$ 32.32	\$ -	\$ -	\$ 1,900	\$ -	\$ -	\$ 1,900
Container Liner (labor in Queue area)	97.00	ea	\$ 22.51						\$ 2,183	\$ -	\$ -	\$ -	\$ -	\$ 2,183
Equip Standby														
Backhoe/shearer	4.20	hrs	\$ 37.54						\$ 158	\$ -	\$ -	\$ -	\$ -	\$ 158
Backhoe	6.80	hrs	\$ 25.68						\$ 175	\$ -	\$ -	\$ -	\$ -	\$ 175
Water Truck	11.00	hrs	\$ 8.95						\$ 98	\$ -	\$ -	\$ -	\$ -	\$ 98
RCT Support														
RCT	1.00	ea	Costs and Hours covered in ERC Support											
Protective Clothing	30.00	sets	\$ 9.50						\$ -	\$ 285	\$ -	\$ -	\$ -	\$ 285
Subtotal:							159.00		\$ 13,291	\$ 390	\$ 5,205	\$ -	\$ -	\$ 18,886
Sales Tax @ 8.0%										\$ 31				\$ 31
Totals:							159.00		\$ 13,291	\$ 421	\$ 5,205	\$ -	\$ -	\$ 18,917
All material will be size reduced and loaded into ERDF containers														
Container will be hauled to a queue area for pickup by ERDF Trucks														
Backhoes will be working on top of the clean working layer material														
Material removed at a rate of 50 lcy/hour														
Material demolished at a rate of 50 bcy/hour														

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N-CRIBS ENGINEERING STUDY
Excavate 1301 Crib

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C									
Excavate 1301 Crib														
Excavation Duration:	72.4	days												
Place Clean Working Layer	1,343.0	lcy												
Backhoe, 2 CY CAT 350	7.5	hrs	\$ 102.11				9.20	\$ 32.32	\$ 765	\$ -	\$ 297	\$ -	\$ 1,062	
Dozer, CAT D6H	7.5	hrs	\$ 49.23				9.20	\$ 32.32	\$ 369	\$ -	\$ 297	\$ -	\$ 666	
15 cy End Dump truck (2)	15.0	hrs	\$ 38.70				18.40	\$ 33.15	\$ 580	\$ -	\$ 610	\$ -	\$ 1,190	
Water Truck, 5000 gal	7.5	hrs	\$ 36.79				9.20	\$ 33.15	\$ 276	\$ -	\$ 305	\$ -	\$ 581	
Equip Standby time														
Backhoe, 2 CY CAT 350	1.7	hrs	\$ 25.52						\$ 43	\$ -	\$ -	\$ -	\$ 43	
Dozer, CAT D6H	1.7	hrs	\$ 10.09						\$ 17	\$ -	\$ -	\$ -	\$ 17	
15 cy End Dump truck (2)	3.5	hrs	\$ 8.08						\$ 28	\$ -	\$ -	\$ -	\$ 28	
Water Truck, 5000 gal	1.7	hrs	\$ 8.95						\$ 15	\$ -	\$ -	\$ -	\$ 15	
Remove Contaminated Soil	19,963	bcy												
Backhoe, CAT 350 (2 cy)	470.6	hrs	\$ 102.11				579.2	\$ 32.32	\$ 48,053	\$ -	\$ 18,720	\$ -	\$ 66,773	
Watertruck, 5000 gal	470.6	hrs	\$ 36.79				579.2	\$ 33.15	\$ 17,313	\$ -	\$ 19,200	\$ -	\$ 36,514	
Container Haulage Trucks (2)	941.2	hrs	\$ 43.24				1,158.4	\$ 33.15	\$ 40,697	\$ -	\$ 38,401	\$ -	\$ 79,098	
Equip Standby time														
Backhoe, CAT 350 (2 cy)	108.6	hrs	\$ 25.52						\$ 2,771	\$ -	\$ -	\$ -	\$ 2,771	
Watertruck, 5000 gal	108.6	hrs	\$ 8.95						\$ 972	\$ -	\$ -	\$ -	\$ 972	
Container Haulage Trucks (2)	217.2	hrs	\$ 9.46						\$ 2,055	\$ -	\$ -	\$ -	\$ 2,055	
RCT Support	1.0	ea	Costs and Hours covered in ERC Support											
Materials														
Protective Clothing	870	sets	\$ 9.50						\$ -	\$ 8,265	\$ -	\$ -	\$ 8,265	
Masks	73	ea	\$ 65.00						\$ -	\$ -	\$ -	\$ 4,745	\$ 4,745	
Crusting Agent	4,833	sy	\$ 0.145						\$ -	\$ 701	\$ -	\$ -	\$ 701	
Box Liners	1,955	ea	\$ 22.51						\$ -	\$ 44,007	\$ -	\$ -	\$ 44,007	
Subtotal:							2,362.8		\$ 113,955	\$ 52,973	\$ 77,831	\$ 4,745	\$ 249,504	
Sales Tax @ 8.0%										\$ 4,238			\$ 4,238	
Totals:							2,362.8		\$ 113,955	\$ 57,211	\$ 77,831	\$ 4,745	\$ 253,741	
Contaminated area covered with 1 foot of clean soil to provide a clean working surface (placed at a rate of 179 lcy/hr)														
Excavator and trucks work on the clean working layer														
Contaminated material and clean working layer loaded into ERDF Containers and hauled to the Queue Area.														
Loading at excavation by CAT 350 backhoe (2.0 cy)														
Average container availability = 27 containers/day														

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N-CRIBS ENGINEERING STUDY
Excavate 1301 Trench

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours	Labor	Equip	Material	Labor	S/C	Total
			Equip	Material	Total			\$/hr						
Excavate 1301 Trench														
Excavation Duration:	65.2	days												
Place Clean Working Layer														
Backhoe, 2 CY CAT 350	4.0	hrs	\$ 102.11				5.00	\$ 32.32	\$ 411	\$ -	\$ 162	\$ -	\$ -	\$ 573
Dozer, CAT D6H	4.0	hrs	\$ 49.23				5.00	\$ 32.32	\$ 198	\$ -	\$ 162	\$ -	\$ -	\$ 360
Water Truck, 5000 gal	4.0	hrs	\$ 36.79				5.00	\$ 33.15	\$ 148	\$ -	\$ 166	\$ -	\$ -	\$ 314
Equip Standby time														
Backhoe, 2 CY CAT 350	0.9	hrs	\$ 25.52						\$ 23	\$ -	\$ -	\$ -	\$ -	\$ 23
Dozer, CAT D6H	0.9	hrs	\$ 10.09						\$ 9	\$ -	\$ -	\$ -	\$ -	\$ 9
Water Truck, 5000 gal	0.9	hrs	\$ 8.95						\$ 8	\$ -	\$ -	\$ -	\$ -	\$ 8
Remove Contaminated Soil														
Backhoe, CAT 350 (2 cy)	423.8	hrs	\$ 102.11				521.6	\$ 32.32	\$ 43,274	\$ -	\$ 16,858	\$ -	\$ -	\$ 60,132
Watertruck, 5000 gal	423.8	hrs	\$ 36.79				521.6	\$ 33.15	\$ 15,592	\$ -	\$ 17,291	\$ -	\$ -	\$ 32,883
Container Haulage Trucks (2)	847.6	hrs	\$ 43.24				1,043.2	\$ 33.15	\$ 36,650	\$ -	\$ 34,582	\$ -	\$ -	\$ 71,232
Equip Standby time														
Backhoe, CAT 350 (2 cy)	97.8	hrs	\$ 25.52						\$ 2,496	\$ -	\$ -	\$ -	\$ -	\$ 2,496
Watertruck, 5000 gal	97.8	hrs	\$ 8.95						\$ 875	\$ -	\$ -	\$ -	\$ -	\$ 875
Container Haulage Trucks (2)	195.6	hrs	\$ 9.46						\$ 1,850	\$ -	\$ -	\$ -	\$ -	\$ 1,850
RCT Support	1.0	ea	Costs and Hours covered in ERC Support											
Materials														
Protective Clothing	783	sets	\$ 9.50						\$ -	\$ 7,439	\$ -	\$ -	\$ -	\$ 7,439
Masks	66	ea		\$ 65.00					\$ -	\$ -	\$ -	\$ 4,290	\$ -	\$ 4,290
Crusting Agent	2,600	sy	\$ 0.145						\$ -	\$ 377	\$ -	\$ -	\$ -	\$ 377
Box Liners	1,761	ea	\$ 22.51						\$ -	\$ 39,640	\$ -	\$ -	\$ -	\$ 39,640
Subtotal:							2,101.40		\$ 101,535	\$ 47,456	\$ 69,220	\$ 4,290	\$ -	\$ 222,501
Sales Tax @ 8.0%										\$ 3,796				\$ 3,796
Totals:							2,101.40		\$ 101,535	\$ 51,252	\$ 69,220	\$ 4,290	\$ -	\$ 226,297
Contaminated area covered with 1 foot of clean soil to provide a clean working surface (placed at a rate of 179 lcy/hr)														
Excavator and trucks work on the clean working layer														
Contaminated material and clean working layer loaded into ERDF Containers and hauled to the Queue Area.														
Loading at excavation by CAT 350 backhoe (2.0 cy)														
Average container availability = 27 containers/day														

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N-CRIBS ENGINEERING STUDY
Excavate 1325 Crib

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours	Labor	Equip	Material	Labor	S/C	Total
			Equip	Material	Total			\$/hr						
Excavate 1325 Crib														
Excavation Duration:	47.3	days												
Place Clean Working Layer	2,222.0	lcy												
Backhoe, 2 CY CAT 350	12.4	hrs	\$ 102.11				15.30	\$ 32.32	\$ 1,265	\$ -	\$ 494	\$ -	\$ 1,760	
Dozer, CAT D6H	12.4	hrs	\$ 49.23				15.30	\$ 32.32	\$ 610	\$ -	\$ 494	\$ -	\$ 1,105	
15 cy End Dump truck (2)	24.6	hrs	\$ 38.70				30.60	\$ 33.15	\$ 959	\$ -	\$ 1,014	\$ -	\$ 1,974	
Water Truck, 5000 gal	12.4	hrs	\$ 36.79				15.30	\$ 33.15	\$ 456	\$ -	\$ 507	\$ -	\$ 963	
Equip Standby time														
Backhoe, 2 CY CAT 350	2.9	hrs	\$ 25.52						\$ 74	\$ -	\$ -	\$ -	\$ 74	
Dozer, CAT D6H	2.9	hrs	\$ 10.09						\$ 29	\$ -	\$ -	\$ -	\$ 29	
15 cy End Dump truck (2)	5.7	hrs	\$ 8.08						\$ 46	\$ -	\$ -	\$ -	\$ 46	
Water Truck, 5000 gal	2.9	hrs	\$ 8.95						\$ 26	\$ -	\$ -	\$ -	\$ 26	
Remove Contaminated Soil	13,042	bcy												
Backhoe, CAT 350 (2 cy)	307.5	hrs	\$ 102.11				378.4	\$ 32.32	\$ 31,394	\$ -	\$ 12,230	\$ -	\$ 43,624	
Watertruck, 5000 gal	307.5	hrs	\$ 36.79				378.4	\$ 33.15	\$ 11,311	\$ -	\$ 12,544	\$ -	\$ 23,855	
Container Haulage Trucks (2)	614.9	hrs	\$ 43.24				756.8	\$ 33.15	\$ 26,588	\$ -	\$ 25,088	\$ -	\$ 51,676	
Equip Standby time														
Backhoe, CAT 350 (2 cy)	71.0	hrs	\$ 25.52						\$ 1,811	\$ -	\$ -	\$ -	\$ 1,811	
Watertruck, 5000 gal	71.0	hrs	\$ 8.95						\$ 635	\$ -	\$ -	\$ -	\$ 635	
Container Haulage Trucks (2)	141.9	hrs	\$ 9.46						\$ 1,342	\$ -	\$ -	\$ -	\$ 1,342	
RCT Support	1.0	ea	Costs and Hours covered in ERC Support											
Materials														
Protective Clothing	570	sets	\$ 9.50						\$ -	\$ 5,415	\$ -	\$ -	\$ 5,415	
Masks	48	ea			\$ 65.00				\$ -	\$ -	\$ -	\$ 3,120	\$ 3,120	
Crusting Agent	8,000	sy	\$ 0.145						\$ -	\$ 1,160	\$ -	\$ -	\$ 1,160	
Box Liners	1,272	ea	\$ 22.51						\$ -	\$ 28,633	\$ -	\$ -	\$ 28,633	
Subtotal:							1,590.10		\$ 76,547	\$ 35,208	\$ 52,372	\$ 3,120	\$ 167,247	
Sales Tax @ 8.0%										\$ 2,817			\$ 2,817	
Totals:							1,590.10		\$ 76,547	\$ 38,024	\$ 52,372	\$ 3,120	\$ 170,064	
Contaminated area covered with 1 foot of clean soil to provide a clean working surface (placed at a rate of 179 lcy/hr)														
Excavator and trucks work on the clean working layer														
Contaminated material and clean working layer loaded into ERDF Containers and hauled to the Queue Area.														
Loading at excavation by CAT 350 backhoe (2.0 cy)														
Average container availability = 27 containers/day														

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N-CRIBS ENGINEERING STUDY
Excavate 1325 Trench

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours	Labor	Equip	Material	Labor	S/C	Total
			Equip	Material	Total			\$/hr						
Excavate 1325 Trench														
Excavation Duration:	41.5	days												
Place Clean Working Layer	778.0	lcy												
Backhoe, 2 CY CAT 350	4.3	hrs	\$ 102.11				5.40	\$ 32.32	\$ 443	\$ -	\$ 175	\$ -	\$ 618	
Dozer, CAT D6H	4.3	hrs	\$ 49.23				5.40	\$ 32.32	\$ 214	\$ -	\$ 175	\$ -	\$ 388	
Water Truck, 5000 gal	4.3	hrs	\$ 36.79				5.40	\$ 33.15	\$ 160	\$ -	\$ 179	\$ -	\$ 339	
Equip Standby time														
Backhoe, 2 CY CAT 350	1.0	hrs	\$ 25.52						\$ 26	\$ -	\$ -	\$ -	\$ 26	
Dozer, CAT D6H	1.0	hrs	\$ 10.09						\$ 10	\$ -	\$ -	\$ -	\$ 10	
Water Truck, 5000 gal	1.0	hrs	\$ 8.95						\$ 9	\$ -	\$ -	\$ -	\$ 9	
Remove Contaminated Soil	11,441	bcy												
Backhoe, CAT 350 (2 cy)	269.8	hrs	\$ 102.11				332.0	\$ 32.32	\$ 27,544	\$ -	\$ 10,730	\$ -	\$ 38,274	
Watertruck, 5000 gal	269.8	hrs	\$ 36.79				332.0	\$ 33.15	\$ 9,924	\$ -	\$ 11,006	\$ -	\$ 20,930	
Container Haulage Trucks (2)	539.5	hrs	\$ 43.24				664.0	\$ 33.15	\$ 23,328	\$ -	\$ 22,012	\$ -	\$ 45,340	
Equip Standby time														
Backhoe, CAT 350 (2 cy)	62.3	hrs	\$ 25.52						\$ 1,589	\$ -	\$ -	\$ -	\$ 1,589	
Watertruck, 5000 gal	62.3	hrs	\$ 8.95						\$ 557	\$ -	\$ -	\$ -	\$ 557	
Container Haulage Trucks (2)	124.5	hrs	\$ 9.46						\$ 1,178	\$ -	\$ -	\$ -	\$ 1,178	
RCT Support	1.0	ea	Costs and Hours covered in ERC Support											
Materials														
Protective Clothing	498	sets	\$ 9.50						\$ -	\$ 4,731	\$ -	\$ -	\$ 4,731	
Masks	42	ea		\$ 65.00					\$ -	\$ -	\$ -	\$ 2,730	\$ 2,730	
Crusting Agent	2,800	sy	\$ 0.145						\$ -	\$ 406	\$ -	\$ -	\$ 406	
Box Liners	1,121	ea	\$ 22.51						\$ -	\$ 25,234	\$ -	\$ -	\$ 25,234	
Subtotal:							1,344.20		\$ 64,981	\$ 30,371	\$ 44,276	\$ 2,730	\$ 142,357	
Sales Tax @ 8.0%										\$ 2,430			\$ 2,430	
Totals:							1,344.20		\$ 64,981	\$ 32,800	\$ 44,276	\$ 2,730	\$ 144,787	
Contaminated area covered with 1 foot of clean soil to provide a clean working surface (placed at a rate of 179 lcy/hr)														
Excavator and trucks work on the clean working layer														
Contaminated material and clean working layer loaded into ERDF Containers and hauled to the Queue Area.														
Loading at excavation by CAT 350 backhoe (2.0 cy)														
Average container availability = 27 containers/day														

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N-CRIBS ENGINEERING STUDY
Clean O/B Removal - 1301 Crib and Trench

Description	Quantity	Unit	Unit Cost			Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total	
			Equip	Material	S/C									
Excavate Clean Overburden - 1301 Crib & Trench														
Excavate Clean Material not required for Shielding														
Backhoe, CAT 350, 2 cy	117.78	hrs	\$ 102.11				145.00	\$ 32.32	\$ 12,027	\$ -	\$ 4,686	\$ -	\$ 16,713	
Water Truck, 5000 gal	117.78	hrs	\$ 36.79				145.00	\$ 33.15	\$ 4,333	\$ -	\$ 4,807	\$ -	\$ 9,140	
Equip Standby time														
Backhoe, CAT 350, 2 cy	27.20	hrs	\$ 25.52						\$ 694	\$ -	\$ -	\$ -	\$ 694	
Water Truck, 5000 gal	27.20	hrs	\$ 8.95						\$ 243	\$ -	\$ -	\$ -	\$ 243	
Subtotal:									\$ 17,297	\$ -	\$ 9,493	\$ -	\$ 26,790	
Sales Tax @ 8.0%										\$ -			\$ -	
Totals:										\$ 17,297	\$ -	\$ 9,493	\$ -	\$ 26,790
Production rate = 179.3 lcy/hr														
Volume = 21,118 lcy/hr														

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N-CRIBS ENGINEERING STUDY
Clean O/B - 1325 Crib and Trench

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours	Labor	Equip	Material	Labor	S/C	Total
			Equip	Material	Total			\$/hr						
Excavate Clean Overburden - 1325 Crib & Trench														
Excavate Clean Material not required for Shielding														
Backhoe, CAT 350, 2 cy	86.69	hrs	\$ 102.11				106.60	\$ 32.32	\$ 8,852	\$ -	\$ 3,445	\$ -	\$ 12,298	
Water Truck, 5000 gal	86.69	hrs	\$ 36.97				106.60	\$ 33.15	\$ 3,205	\$ -	\$ 3,534	\$ -	\$ 6,739	
Equip Standby time														
Backhoe, CAT 350, 2 cy	20.00	hrs	\$ 25.52						\$ 510	\$ -	\$ -	\$ -	\$ 510	
Water Truck, 5000 gal	20.00	hrs	\$ 8.95						\$ 179	\$ -	\$ -	\$ -	\$ 179	
Subtotal:									\$ 12,747	\$ -	\$ 6,979	\$ -	\$ 19,726	
Sales Tax @ 8.0%										\$ -			\$ -	
Totals:							-		\$ 12,747	\$ -	\$ 6,979	\$ -	\$ 19,726	
Production rate =	179.3	icy/hr												
Volume =	15,544	icy/hr												

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N-CRIBS ENGINEERING STUDY
Support Functions

Description	Quantity	Unit	Unit Cost			Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C								
Support Functions													
Duration:	286.4	days											
Decon/Frisk Station													
Laborers	4.0	ea				9,165	\$ 28.45	\$ -	\$ -	\$ 260,739	\$ -	\$ 260,739	
RCT's	4.0	ea	Costs and Hours covered in ERC Support										
Protective Clothing	9,165	ea		\$ 9.50				\$ -	\$ 87,066	\$ -	\$ -	\$ 87,066	
Queue Area													
Laborers	2.00	ea				4,582	\$ 28.45	\$ -	\$ -	\$ 130,369	\$ -	\$ 130,369	
Road Maintenance													
Grader CAT 12G	286.4	hrs	\$ 34.49			286	\$ 32.32	\$ 9,878	\$ -	\$ 9,256	\$ -	\$ 19,134	
Subtotal:								\$ 9,878	\$ 87,066	\$ 400,364	\$ -	\$ 497,308	
Sales Tax @ 8.0%									\$ 6,965			\$ 6,965	
Totals:								\$ 9,878	\$ 94,031	\$ 400,364	\$ -	\$ 504,273	
Decon/Frisk and Queue durations are only the time when concrete panels/beams and ERDF soil/ concrete containers are being moved													
Road maintenance is one hour/day for project duration													

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N-CRIBS ENGINEERING STUDY
Mobilization/Demobilization

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C									
Mobilization/Demobilization														
Facilities														
Decon/Frisk Station	1.0	ls		\$ 82,337					\$ -	\$ 82,337	\$ -	\$ -	\$ 82,337	
Subcontractor Facilities	1.0	ls		\$ 41,688					\$ -	\$ 41,688	\$ -	\$ -	\$ 41,688	
Personnel Training	1.0	ls			\$ 118,000				\$ -	\$ -	\$ -	\$ 118,000	\$ 118,000	
Equipment Mob														
Backhoe CAT 350	1.00	ea	\$ 1,168						\$ 1,168	\$ -	\$ -	\$ -	\$ 1,168	
Backhoe CAT 235	1.00	ea	\$ 1,168						\$ 1,168	\$ -	\$ -	\$ -	\$ 1,168	
Dozer CAT D6H	1.00	ea	\$ 486						\$ 486	\$ -	\$ -	\$ -	\$ 486	
Water Truck 5000 gal	1.00	ea	\$ 486						\$ 486	\$ -	\$ -	\$ -	\$ 486	
Grader CAT 12G	1.00	ea	\$ 694						\$ 694	\$ -	\$ -	\$ -	\$ 694	
Haul Truck	2.00	ea	\$ 694						\$ 1,388	\$ -	\$ -	\$ -	\$ 1,388	
Forklift 20000 lb	1.00	ea	\$ 590						\$ 590	\$ -	\$ -	\$ -	\$ 590	
Crane, 100 ton Crawler	1.00	ea	\$ 2,500						\$ 2,500	\$ -	\$ -	\$ -	\$ 2,500	
Concrete Shearer	1.00	ea	\$ 590						\$ 590	\$ -	\$ -	\$ -	\$ 590	
Pickup Truck	2.00	ea	\$ 100						\$ 200	\$ -	\$ -	\$ -	\$ 200	
15 cy End Dump Truck	2.00	ea	\$ 694						\$ 1,388	\$ -	\$ -	\$ -	\$ 1,388	
Equipment Demob @ 75% of Mob														
Backhoe CAT 350	1.00	ea	\$ 876						\$ 876	\$ -	\$ -	\$ -	\$ 876	
Backhoe CAT 235	1.00	ea	\$ 876						\$ 876	\$ -	\$ -	\$ -	\$ 876	
Dozer CAT D6H	1.00	ea	\$ 365						\$ 365	\$ -	\$ -	\$ -	\$ 365	
Water Truck 5000 gal	1.00	ea	\$ 365						\$ 365	\$ -	\$ -	\$ -	\$ 365	
Grader CAT 12G	1.00	ea	\$ 521						\$ 521	\$ -	\$ -	\$ -	\$ 521	
Haul Truck	2.00	ea	\$ 521						\$ 1,041	\$ -	\$ -	\$ -	\$ 1,041	
Forklift 20000 lb	1.00	ea	\$ 443						\$ 443	\$ -	\$ -	\$ -	\$ 443	
Crane, 100 ton Crawler	1.00	ea	\$ 1,875						\$ 1,875	\$ -	\$ -	\$ -	\$ 1,875	
Concrete Shearer	1.00	ea	\$ 443						\$ 443	\$ -	\$ -	\$ -	\$ 443	
Pickup Truck	2.00	ea	\$ 75						\$ 150	\$ -	\$ -	\$ -	\$ 150	
15 cy End Dump Truck	2.00	ea	\$ 521						\$ 1,041	\$ -	\$ -	\$ -	\$ 1,041	
Subtotal:									\$ 18,652	\$ 124,025	\$ -	\$ 118,000	\$ 260,677	
Sales Tax @ 8.0%										\$ 9,922			\$ 9,922	
Totals:									\$ 18,652	\$ 133,947	\$ -	\$ 118,000	\$ 270,599	
Pricing from 300 FF Fair Price Estimate														

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N-CRIBS ENGINEERING STUDY
Disposal at ERDF

Description	Quantity	Unit	Unit Cost			Unit	Jobhours Total	Labor				S/C	Total
			Equip	Material	S/C			\$/hr	Equip	Material	Labor		
Disposal at ERDF													
Panels & Beams													
1301 Crib & Trench													
Transportation	2,580.3	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 41,078	\$ 41,078	
Disposal	2,580.3	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 35,066	\$ 35,066	
Crane w/operator and riggers	141.00	lifts			\$ 49.69			\$ -	\$ -	\$ -	\$ 7,006	\$ 7,006	
1325 Crib & Trench													
Transportation	3,452.1	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 54,957	\$ 54,957	
Disposal	3,452.1	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 46,914	\$ 46,914	
Crane w/operator and riggers	346.00	lifts			\$ 49.69			\$ -	\$ -	\$ -	\$ 17,193	\$ 17,193	
High Dose Concrete													
1301 Crib & Trench													
Transportation	275.00	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 4,378	\$ 4,378	
Disposal	275.00	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 3,737	\$ 3,737	
Crane, operator and riggers	55.00	ea			\$ 49.69			\$ -	\$ -	\$ -	\$ 2,733	\$ 2,733	
1325 Crib & Trench													
Transportation	160.00	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 2,547	\$ 2,547	
Disposal	160.00	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 2,174	\$ 2,174	
Crane, operator and riggers	32.00	ea			\$ 49.69			\$ -	\$ -	\$ -	\$ 1,590	\$ 1,590	
LLW Concrete													
1301 Crib & Trench													
Transportation	654.30	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 10,416	\$ 10,416	
Disposal	654.30	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 8,892	\$ 8,892	
1325 Crib & Trench													
Transportation	1,861.6	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 29,637	\$ 29,637	
Disposal	1,861.6	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 25,299	\$ 25,299	
Contaminated Soil and Boulders													
1301 Crib Soils and Boulders													
Transportation	37,730	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 600,662	\$ 600,662	
Disposal	37,730	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 512,751	\$ 512,751	
1301 Trench Soils													
Transportation	33,986	tons			\$ 15.92			\$ -	\$ -	\$ -	\$ 541,057	\$ 541,057	
Disposal	33,986	tons			\$ 13.59			\$ -	\$ -	\$ -	\$ 461,870	\$ 461,870	

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N-CRIBS ENGINEERING STUDY
Disposal at ERDF

1325 Crib Soils													
Transportation	24,649	tons			\$ 15.92				\$ -	\$ -	\$ -	\$ 392,412	\$ 392,412
Disposal	24,649	tons			\$ 13.59				\$ -	\$ -	\$ -	\$ 334,980	\$ 334,980
1325 Trench Soils													
Transportation	21,624	tons			\$ 15.92				\$ -	\$ -	\$ -	\$ 344,254	\$ 344,254
Disposal	21,624	tons			\$ 13.59				\$ -	\$ -	\$ -	\$ 293,870	\$ 293,870
Subtotal:									\$ -	\$ -	\$ -	\$ 3,775,475	\$ 3,775,475
Sales Tax @ 8.0%										\$ -			\$ -
Totals:									\$ -	\$ -	\$ -	\$ 3,775,475	\$ 3,775,475
Transportation and disposal rates are ERDF life cycle costs without DD and G&A.													
Units rate for crane operation in ERDF includes crane, operator and 2 riggers at 21 lifts per day.													

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N-CRIBS ENGINEERING STUDY
ERC Support

Description	Quantity	Unit	Unit Cost			S/C	Unit	Jobhours Total	Labor \$/hr	Equip	Material	Labor	S/C	Total
			Equip	Material	S/C									
ERC Support														
Duration:	317.9	days												
ERC Support Personnel														
Project Controls							8	2,543	\$55.16	\$ -	\$ -	\$ 140,261	\$ -	\$ 140,261
Procurement							1	318	\$46.91	\$ -	\$ -	\$ 14,910	\$ -	\$ 14,910
Task Lead							8	2,543	\$59.27	\$ -	\$ -	\$ 150,712	\$ -	\$ 150,712
Project Engineer							8	2,543	\$64.03	\$ -	\$ -	\$ 162,815	\$ -	\$ 162,815
Health Physics							5	1,589	\$55.52	\$ -	\$ -	\$ 88,235	\$ -	\$ 88,235
Admin							4	1,271	\$27.82	\$ -	\$ -	\$ 35,370	\$ -	\$ 35,370
Safety & Health							3.5	1,112	\$55.52	\$ -	\$ -	\$ 61,765	\$ -	\$ 61,765
Rad Con Supervisor							0.5	159	\$55.52	\$ -	\$ -	\$ 8,824	\$ -	\$ 8,824
Field Support							8	2,543	\$49.59	\$ -	\$ -	\$ 126,097	\$ -	\$ 126,097
Rad Con Engineer							3	954	\$55.52	\$ -	\$ -	\$ 52,941	\$ -	\$ 52,941
Sample & Data Management							22	7,120	\$49.22	\$ -	\$ -	\$ 350,439	\$ -	\$ 350,439
Rad Control Tech Support														
Concrete Panels & Beams														
'1301	1.00	ea						580.8	\$51.67	\$ -	\$ -	\$ 30,010	\$ -	\$ 30,010
'1325	1.00	ea						503.2	\$51.67	\$ -	\$ -	\$ 26,000	\$ -	\$ 26,000
High Dose Concrete														
'1301	1.00	ea						10.2	\$51.67	\$ -	\$ -	\$ 527	\$ -	\$ 527
'1325	1.00	ea						4.4	\$51.67	\$ -	\$ -	\$ 227	\$ -	\$ 227
LLW Concrete														
'1301	1.00	ea						20.7	\$51.67	\$ -	\$ -	\$ 1,070	\$ -	\$ 1,070
'1325	1.00	ea						58.8	\$51.67	\$ -	\$ -	\$ 3,038	\$ -	\$ 3,038
'1301 Crib & Trench														
Crib	1.00	ea						579.2	\$51.67	\$ -	\$ -	\$ 29,927	\$ -	\$ 29,927
Trench	1.00	ea						521.6	\$51.67	\$ -	\$ -	\$ 26,951	\$ -	\$ 26,951
'1325 Crib & Trench														
Crib	1.00	ea						378.4	\$51.67	\$ -	\$ -	\$ 19,552	\$ -	\$ 19,552
Trench	1.00	ea						332.0	\$51.67	\$ -	\$ -	\$ 17,154	\$ -	\$ 17,154
Support Functions														
Decon/ Frisk	4.00	ea						9,164.8	\$51.67	\$ -	\$ -	\$ 473,545	\$ -	\$ 473,545
Sample Analysis	1.00	ls			\$ 500,000					\$ -	\$ -	\$ -	\$ 500,000	\$ 500,000
Subtotal:										\$ -	\$ -	\$ 1,820,371	\$ 500,000	\$ 2,320,371
Sales Tax @ 8.0%														\$ -
Totals:										\$ -	\$ -	\$ 1,820,371	\$ 500,000	\$ 2,320,371
Unit hours/day for overhead personnel supplied by Project Team														
Duration includes Concrete structure removal, contaminated soils removal and overburden removal														
Rad tech hours tie to the individual tasks														

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