



NOTES

1. CUT OUT 2 FT. SECTION OF EXISTING 3 1/2" O.D. WASTE LINE AT POINT SHOWN, CAP OFF THE TWO ENDS WITH 3" SCH. 40 BUTT WELD S.S. CAPS CONFORMING TO ASTM-A403 GR. WP-304L.

0031282

WELDING FABRICATION REQUIREMENTS			
A WELDING STANDARD(S)	<input type="checkbox"/> HPS-220-W	<input checked="" type="checkbox"/> HPS-230-W	<input type="checkbox"/> HPS-240-W
B WELD PROCESS	<input type="checkbox"/> GTAW	<input type="checkbox"/> SMAW	<input checked="" type="checkbox"/> OPTIONAL
C PROCEDURE SPEC.	<input checked="" type="checkbox"/> ASME SEC. IX	<input type="checkbox"/> AWS D1.1	<input type="checkbox"/> HPS-240-W
D PERFORMANCE CERT.	<input checked="" type="checkbox"/> ASME SEC. IX	<input type="checkbox"/> AWS D1.1	<input type="checkbox"/> HPS-210-W
E MATERIAL SPEC.	<input checked="" type="checkbox"/> ASME SEC. II	<input type="checkbox"/> AWS A5.X-(X)	<input type="checkbox"/> HPS-235-W
F VISUAL (VT)	<input type="checkbox"/> HPS-220-W	<input checked="" type="checkbox"/> HPS-230-W	<input type="checkbox"/> HPS-240-W
G PENETRANT (PT)	<input type="checkbox"/> ASME SEC. III	<input type="checkbox"/> ASME SEC. V	<input type="checkbox"/> ASME SEC. VIII
H MAGNETIC PART. (MT)	<input type="checkbox"/> ASME SEC. III	<input type="checkbox"/> ASME SEC. V	<input type="checkbox"/> ASME SEC. VIII
J ULTRASONIC (UT)	<input type="checkbox"/> ASME SEC. V	<input type="checkbox"/> ASME SEC. VIII	<input type="checkbox"/> AWS D1.1
K RADIOGRAPHIC (RT)	<input type="checkbox"/> ASME SEC. III	<input type="checkbox"/> ASME SEC. V	<input type="checkbox"/> ASME SEC. VIII

OTHER REQS. TYPE III CONFORMANCE - WELD SPATTER & ARC STRIKE REQUIREMENTS TO BE DELETED

54-3000-589 (10-74)

3. Q.A. LEVEL III

CAUTION
NOT COMPLETE WITHOUT CURRENT ST

REV. NO.		REV. BY	DATE	DRAWING STATUS	APPD. BY	DATE	FOR	MICRO F.M'D	H-2-50061	0401
DFTG APPD		DATE	APPD	DATE	DATE	DATE	DATE	DATE	DRAWING TITLE OR INDEX NO.	
CHECKED		DATE	APPD	DATE	DATE	DATE	DATE	DATE	D.I. 9043 REFERENCE DRAWINGS	
DRAWN		DATE	ENGR	DATE	DATE	DATE	DATE	DATE	U.S. ATOMIC ENERGY COMMISSION RICHLAND OPERATIONS OFFICE	
BLDG NO.		INDEX NO.	M Atlantic Richfield Hanford Company Richland, Washington 99352							
SCALE		CLASSIFIED BY	DATE	CLASSIFICATION	CAPPING OF WASTE LINE					
1" = 20'		NOT REQD.	DATE	NONE	DWG NO.		H-2-72183		SHEET NO.	SHEETS

CHARLES BRUNING CO. #54-6000-024 100 (3-74)



11x17

0031282

Date Received: 10-19-92	INFORMATION RELEASE REQUEST	Reference: WHC-CM-3-4
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Complete for all Types of Release

Purpose <input type="checkbox"/> Speech or Presentation <input type="checkbox"/> Full Paper (Check only one suffix) <input type="checkbox"/> Summary <input type="checkbox"/> Abstract <input type="checkbox"/> Visual Aid <input type="checkbox"/> Speakers Bureau <input type="checkbox"/> Poster Session <input type="checkbox"/> Videotape	<input type="checkbox"/> Reference <input type="checkbox"/> Technical Report <input type="checkbox"/> Thesis or Dissertation <input type="checkbox"/> Manual <input type="checkbox"/> Brochure/Flier <input type="checkbox"/> Software/Database <input type="checkbox"/> Controlled Document <input checked="" type="checkbox"/> Other Ecology C-farm 8/26-27/92.	ID Number (include revision, volume, etc.) H2-72183 List attachments. Date Release Required 10/16/92
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Title CAPPING OF WASTE LINE	Unclassified Category UC-	Impact Level
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New or novel (patentable) subject matter? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes If "Yes", has disclosure been submitted by WHC or other company? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Disclosure No(s).	Information received from others in confidence, such as proprietary data, trade secrets, and/or inventions? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes (Identify)
Copyrights? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes If "Yes", has written permission been granted? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes (Attach Permission)	Trademarks? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes (Identify)

Complete for Speech or Presentation			
Title of Conference or Meeting N/A	Group or Society Sponsoring N/A		
Date(s) of Conference or Meeting N/A	City/State N/A	Will proceedings be published? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Will material be handed out? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
Title of Journal N/A			

CHECKLIST FOR SIGNATORIES

Review Required per WHC-CM-3-4	Yes	No	Reviewer - Signature Indicates Approval
			Name (printed) Signature Date
Classification/Unclassified Controlled Nuclear Information	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Patent - General Counsel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	S.W. Berglin <i>[Signature]</i> 10/15/92
Legal - General Counsel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	B.D. Williamson <i>[Signature]</i>
Applied Technology/Export Controlled Information or International Program	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
WHC Program/Project	<input checked="" type="checkbox"/>	<input type="checkbox"/>	KASPER <i>[Signature]</i> 10/19/92
Communications	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
RL Program/Project	<input type="checkbox"/>	<input checked="" type="checkbox"/>	E. J. Swart <i>[Signature]</i> 10/19/92
Publication Services	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Other Program/Project	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

Information conforms to all applicable requirements. The above information is certified to be correct.

<table style="width:100%;"> <tr> <td style="width:30%;"></td> <td style="width:10%; text-align: center;">Yes</td> <td style="width:10%; text-align: center;">No</td> <td></td> </tr> <tr> <td>References Available to Intended Audience</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input checked="" type="checkbox"/></td> <td></td> </tr> <tr> <td>Transmit to DOE-HQ/Office of Scientific and Technical Information</td> <td style="text-align: center;"><input type="checkbox"/></td> <td style="text-align: center;"><input checked="" type="checkbox"/></td> <td></td> </tr> <tr> <td>Author/Requestor (Printed/Signature)</td> <td></td> <td style="text-align: center;">Date</td> <td></td> </tr> <tr> <td>STEVE SZENDRE <i>[Signature]</i></td> <td></td> <td style="text-align: center;">10-15-92</td> <td></td> </tr> </table>		Yes	No		References Available to Intended Audience	<input type="checkbox"/>	<input checked="" type="checkbox"/>		Transmit to DOE-HQ/Office of Scientific and Technical Information	<input type="checkbox"/>	<input checked="" type="checkbox"/>		Author/Requestor (Printed/Signature)		Date		STEVE SZENDRE <i>[Signature]</i>		10-15-92		<table style="width:100%;"> <tr> <td colspan="2" style="text-align: center;">INFORMATION RELEASE ADMINISTRATION APPROVAL STAMP</td> </tr> <tr> <td colspan="2">Stamp is required before release. Release is contingent upon resolution of mandatory comments.</td> </tr> <tr> <td colspan="2" style="text-align: center;">  </td> </tr> <tr> <td style="width:50%;">Intended Audience</td> <td style="width:50%;"></td> </tr> <tr> <td><input type="checkbox"/> Internal <input type="checkbox"/> Sponsor <input checked="" type="checkbox"/> External</td> <td></td> </tr> <tr> <td>Responsible Manager (Printed/Signature)</td> <td style="text-align: center;">Date</td> </tr> <tr> <td>B.G. Erlandson <i>[Signature]</i></td> <td style="text-align: center;">10/15/92</td> </tr> <tr> <td>Date Cancelled</td> <td>Date Disapproved</td> </tr> </table>	INFORMATION RELEASE ADMINISTRATION APPROVAL STAMP		Stamp is required before release. Release is contingent upon resolution of mandatory comments.				Intended Audience		<input type="checkbox"/> Internal <input type="checkbox"/> Sponsor <input checked="" type="checkbox"/> External		Responsible Manager (Printed/Signature)	Date	B.G. Erlandson <i>[Signature]</i>	10/15/92	Date Cancelled	Date Disapproved
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INSTRUCTIONS FOR INFORMATION RELEASE REQUEST SIGNATORIES

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AUTHOR/REQUESTOR

- Project or program manager concurs with the issuance of this report.
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- If a journal article, the reference style agrees with guidance from the client or journal publisher.
- Contributions from authors of other organizations indicated in the comment section of this form.
- Document is responsive to the client's scope of work.
- Client approved this for release.
- Document reports or reflects quality technical work.
- Scientific methodology used is logical and reasonable.
- Inferences and conclusions are soundly based.

RESPONSIBLE MANAGER

Indicated at the bottom of the comment section of this form that General Counsel's office should review this document with particular attention to:

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- Sensitive subject matter (policies, issues, concerns)
- Copyrighted information
- Trademark information
- Proprietary information.

If the funding for the program represented by the document is from the Assistant Secretary for Nuclear Energy (NE), and public clearance or limited clearance for foreign exchange (sponsor-limited) is requested, the following information is required:

- Information generation dates
- Prior dissemination to DOE contractors
- Prior dissemination under international agreements
- Substantive value for international exchange
- Justification for release of information.

AUTHORIZED DERIVATIVE CLASSIFIER

Document reviewed for [and indicated on the front of the form] the presence of the following:

- Classified information
- Unclassified Controlled Nuclear Information (UCNI)

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Document reviewed for [and indicated on the front of the form] the presence of the following:

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- Copyrighted material
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- Proprietary information
- Product comparisons
- Inventions
- New software developments
- Information meets environmental compliance.

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- This document contains no unresolved company policy issue.
- WHC logotype is used correctly.

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Document reviewed for [and indicated on the front of the form] the presence of the following:

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- Required elements are included, such as disclaimer, cover, distribution list, approvals, etc.

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