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ENGINEERING CHANGE NOTICE

Page 1 of 21. ECN **189906**Proj.
ECN

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12. Description of Change

Additional controls have been incorporated for (1) radiation exposures when sampling soils in solid waste disposal sites; and (2) ensuring the stabilization of soil spoils generated from excavation activities to minimize the potential for resuspension of any radioactive contaminants. Surface radioactivity limits that must be considered for beta, gamma, and alpha activity on soil and excavation equipment have been clarified.



13a. Justification (mark one)	Criteria Change <input checked="" type="checkbox"/>	Design Improvement <input type="checkbox"/>	Environmental <input type="checkbox"/>
As-Found <input type="checkbox"/>	Facilitate Const. <input type="checkbox"/>	Const. Error/Omission <input type="checkbox"/>	Design Error/Omission <input type="checkbox"/>

13b. Justification Details

The proposed changes are required to provide additional guidance to ensure adequate controls are in place to mitigate any potential consequences from a release of radioactive contaminated fugitive dust resulting from remedial activities.

14. Distribution (include name, MSIN, and no. of copies)
See attached distribution sheet.

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15. Design Verification Required

Yes
 No

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ENGINEERING

Additional N/A
Savings N/A

CONSTRUCTION

Additional N/A
Savings N/A

17. Schedule Impact (days)

Improvement
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18. Change Impact Review: Indicate the related documents (other than the engineering documents identified on Side 1) that will be affected by the change described in Block 12. Enter the affected document number in Block 19.

SDD/DD	<input type="checkbox"/>	Seismic/Stress Analysis	<input type="checkbox"/>	Tank Calibration Manual	<input type="checkbox"/>
Functional Design Criteria	<input type="checkbox"/>	Stress/Design Report	<input type="checkbox"/>	Health Physics Procedure	<input type="checkbox"/>
Operating Specification	<input type="checkbox"/>	Interface Control Drawing	<input type="checkbox"/>	Spares Multiple Unit Listing	<input type="checkbox"/>
Criticality Specification	<input type="checkbox"/>	Calibration Procedure	<input type="checkbox"/>	Test Procedures/Specification	<input type="checkbox"/>
Conceptual Design Report	<input type="checkbox"/>	Installation Procedure	<input type="checkbox"/>	Component Index	<input type="checkbox"/>
Equipment Spec.	<input type="checkbox"/>	Maintenance Procedure	<input type="checkbox"/>	ASME Coded Item	<input type="checkbox"/>
Const. Spec.	<input type="checkbox"/>	Engineering Procedure	<input type="checkbox"/>	Human Factor Consideration	<input type="checkbox"/>
Procurement Spec.	<input type="checkbox"/>	Operating Instruction	<input type="checkbox"/>	Computer Software	<input type="checkbox"/>
Vendor Information	<input type="checkbox"/>	Operating Procedure	<input type="checkbox"/>	Electric Circuit Schedule	<input type="checkbox"/>
OM Manual	<input type="checkbox"/>	Operational Safety Requirement	<input type="checkbox"/>	ICRS Procedure	<input type="checkbox"/>
FSAR/SAR	<input type="checkbox"/>	IEFD Drawing	<input type="checkbox"/>	Process Control Manual/Plan	<input type="checkbox"/>
Safety Equipment List	<input type="checkbox"/>	Cell Arrangement Drawing	<input type="checkbox"/>	Process Flow Chart	<input type="checkbox"/>
Radiation Work Permit	<input checked="" type="checkbox"/>	Essential Material Specification	<input type="checkbox"/>	Purchase Requisition	<input type="checkbox"/>
Environmental Impact Statement	<input type="checkbox"/>	Fac. Proc. Samp. Schedule	<input type="checkbox"/>	Hazardous Waste Operations Permit	<input checked="" type="checkbox"/>
Environmental Report	<input type="checkbox"/>	Inspection Plan	<input type="checkbox"/>		<input type="checkbox"/>
Environmental Permit	<input type="checkbox"/>	Inventory Adjustment Request	<input type="checkbox"/>		<input type="checkbox"/>

19. Other Affected Documents: (NOTE: Documents listed below will not be revised by this ECN.) Signatures below indicate that the signing organization has been notified of other affected documents listed below.

Document Number/Revision Document Number/Revision Document Number/Revision

N A

20. Approvals

Signature	Date	Signature	Date
OPERATIONS AND ENGINEERING		ARCHITECT-ENGINEER	
Cog Engineer M. J. Galgoul <i>MJ Galgoul</i>	4/5/93	PE	_____
Cog. Mgr. R. A. Carlson <i>RAC Carlson</i>	4/5/93	QA	_____
QA T. L. Bennington <i>T Bennington</i>	4/5/93	Safety	_____
Safety K. A. Smith <i>KAS</i>	4/5/93	Design	_____
Security		Environ.	_____
Environ. K. A. Gano <i>KAG</i>	4/5/93	Other	_____
Projects/Programs			_____
Tank Waste Remediation System			_____
Facilities Operations			_____
Restoration & Remediation			_____
Operations & Support Services			_____
IRM			_____
Other ERSS N. R. Kerr <i>NRK</i>	4/5/93		_____
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6. Author

Name: R. R. Lehrschall

Signature *R. R. Lehrschall*

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7. Abstract

This document is the aggregate safety assessment for shallow/near surface sampling activities in support of Hanford Site characterization.

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9. Impact Level 2 ESQ

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FIGURE:

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1.0 SUMMARY AND INTRODUCTION

The Westinghouse Hanford Company (WHC) manages the investigation and characterization of the Hanford Site for the U.S. Department of Energy (DOE). Groundwater well drilling, deep vadose zone boring, and shallow/near surface sampling are three categories of activities conducted for the purpose of characterizing soils on the Hanford Site. This safety assessment addresses the hazards associated with the shallow/near surface sampling activities.

The majority of the shallow/near surface sampling activities are involved with characterizing the upper 1 m (3 ft) of the vadose zone using trowels, spoons, and hand augers. Earth-moving equipment such as backhoes are other types of equipment used for deeper sampling activities. Other investigative activities not directly related to the vadose zone such as concrete, pond sludge, and septic tank sampling are also classed as shallow/near surface sampling activities and are covered in this assessment. The Environmental Investigations Instructions (EII) in WHC-CM-7-7, *Environmental Investigations and Site Characterizations Manual* give descriptions of the sampling techniques and procedures for the various types of shallow/near surface sampling activities.

The hazards of the shallow/near surface sampling activities are a function of the quantity of hazardous material and the mechanisms available for dispersing the material. Dispersal of material in air provides the potential avenue for an internal deposition or further spread to the environment. Trench and test pit sampling are examples of the types of activities that present an accumulation of material and provide a potential mechanism for dispersal. The hazardous material consists of potential radiological and nonradiological hazardous substances entrained in the soil.

The radionuclides found in the Hanford Site soils have originated from operations involving mixed fission products. Isotopes of cobalt, strontium, cesium, europium, and uranium are commonly found. Concentrations in the surface soils have generally been found in the pCi/g range. Other hazardous nonradiological substances that may be encountered during shallow characterization activities are heavy metals and organic compounds. Concentrations of these substances in Hanford Site soils are relatively low (measured in p/b).

The review and authorization requirements of DOE 5481.1B, *Safety Analysis and Review System* specify the approval levels for hazardous activities (DOE 1986). These requirements would apply to mechanized soil sampling (test pit, trench, auger, etc.) in areas that did not meet the release criteria in WHC-CM-4-10, *Radiation Protection Manual* (Section 11). All other shallow/near surface sampling activities specified in WHC-CM-7-7 and WHC-CM-7-4, *Environmental Monitoring Manual* are considered general use and therefore exempt from additional safety analysis and review (DOE 1986).

For the large majority of the sampling activities, the procedures provided in WHC-CM-7-7 and WHC-CM-7-4 are adequate to assure safe operation. Job Safety Analyses (JSA), Radiation Work Permits (RWP) and Hazardous Waste Operations Permits (HWOP) also provide additional guidance for worker safety. In the case of mechanized soil sampling for site characterization, four operational safety limits (OSL) have been established that define the

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2.1 INVENTORIES

The intrinsic hazards of the shallow/near surface sampling activities are a function of the quantity of hazardous material and the mechanisms available for dispersing the material. The types of material sampled may include septic wastes, petroleum based fuels, pond sludge, concrete, soil gas, chemicals, and shallow soils. Radiological, organic and inorganic hazardous substances entrained in the sampled matrix are the inventories of concern.

The radionuclides found at the Hanford Site have originated primarily from operations involving mixed fission products. Isotopes of cobalt, strontium, cesium, europium, and uranium are some of the more common radionuclides. Concentrations in surface and subsurface soils have generally been found in the pCi/g range. The maximum contamination levels evaluated for in this assessment are 100 times the surface radioactivity guides (fixed plus removable) (DOE 1991) for beta/gamma decaying radionuclides, 100 times the guides (fixed plus removable) for uranium, and 100 times the guides for alpha decaying transuranics. For example, the maximum contamination levels would be 500,000 dpm/100 cm² for ⁶⁰Co, ¹³⁷Cs, and ¹⁵²Eu; 500,000 dpm/100 cm² for ²³⁸U; 100,000 dpm/100 cm² for ⁹⁰Sr; and 50,000 dpm/100 cm² for ²³⁹Pu.

Other hazardous nonradiological substances that may be encountered during characterization activities are heavy metals and organic compounds. Concentrations of these substances in the Hanford Site soils are relatively low (measured in p/b). Environmental Engineering has provided a summary of controlling inorganic and organic contaminant concentrations that were derived from process analytical data of Hanford Site soils (see Attachment A). This list, summarized in Table 2, represents the maximum concentrations of limiting constituents that are anticipated.

Table 2. Hazardous Organic and Inorganic Substances Anticipated in Hanford Soils.

Analyte	Average concentration p/b	Maximum concentration p/b
Mercury	1.28	20
Lead	28	319
Chromium	54	380
Cyanide	51	246
Hydrazine	59	88
Carbon tetrachloride	4,352	8,700
Cyclohexane	670	900
Tetrachloroethane	410	1,200
Phenol	37	80

For most of the shallow/near surface sampling activities, the potential hazard inventory consists of the material sample volume that in most cases is

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less than one L. The methods (e.g., hand tools) used to obtain these samples generally do not provide sufficient energy for generating a source term to uninvolved individuals.

Excluding mechanized excavation sampling, mechanisms for generating a source term are not available in the shallow/near surface sampling activities. In the case of mechanized soil sampling, where there are relatively large volumes of dirt [$>1 \text{ m}^3$ (0.3 ft^3)], potentially contaminated soil can be brought to the surface, and exposure to wind or other dispersal mechanisms can occur.

The shallow/near surface sampling activities can be segregated into four categories:

1. Nonintrusive/nonaccumulative (soil gas sampling, radiological surveys, etc.). Based on the lack of a material hazard, the activities fitting this description are excluded from safety review requirements.
2. Intrusive/accumulative sampling (mechanized or nonmechanized), where no contaminants are anticipated. Based on the lack of a material hazard, the activities fitting this description are excluded from safety review requirements.
3. Nonmechanized intrusive/accumulative sampling where the small volumes (measured in L) of accumulated material exceed the release criteria provided in WHC-CM-4-10, Section 11.4.6. Based on the limited accumulation of material and the lack of a means for dispersing the material, existing safety documentation and procedures are adequate to control the work. The existing documentation consist of JSAs, HWOPs, and RWPs. The procedures that will control the work are the EII (WHC-CM-7-7). Activities that fall into this category are excluded from the OSL requirement.
4. Mechanized intrusive/accumulative (test pit, test trench, auger) sampling where relatively large soil volumes can be displaced or accumulated and exceed the release criteria provided in WHC-CM-4-10 (Section 11.4.6). Activities in this category require a safety review and OSLs to limit the potential spread of contamination and maintain radiation exposures below those limits identified in the RWP.

Test pit soil sampling, typical of a category 4 activity, is a method of sampling that is used to determine the nature and extent of potential sources of contamination at facilities where shallow, nonradioactive contamination was identified by other shallow/near surface sampling activities (e.g., soil gas sampling).

The test pits will be excavated with a backhoe or similar bucket-equipped heavy equipment. Test pit sampling will be performed in accordance with EII 5.2, Appendix I (WHC-CM-7-7). Disturbed samples will be collected from the bucket of the backhoe. Procedures for decontamination of sampling equipment are contained in EII 5.5 (WHC-CM-7-7). Procedures for

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decontamination of the excavation equipment are addressed in EII 5.4 (WHC-CM-7-7).

The excavation area and all samples will be screened with field instruments for alpha, beta, and gamma radiation and volatile organic compounds. Field logs will be maintained to record all observations and activities in accordance with EII 1.5 (WHC-CM-7-7). Samples for laboratory analysis will be placed in appropriate containers and properly preserved in accordance with EII 5.2 (WHC-CM-7-7). During test pit excavation and sampling, measures will be taken to prevent migration of contamination in accordance with EII 5.2, Appendix F (WHC-CM-7-7).

2.2 POTENTIAL ENERGIES

The energies of concern consist of mechanical stresses caused by the digging action of the bucket or auger and wind. These energies contribute to a potential inhalation hazard of resuspended dust. Other energies (such as fire, electricity, etc.) were considered and dismissed as having no appreciable impact on the dispersement of dust. Natural phenomena were considered for hazard impacts. A wind storm was identified as having the undesirable effect of spreading the contamination to other areas, but because of the unstable air conditions, it would not add to an inhalation hazard. In addition, the work is generally not performed in wind speeds greater than 22 km/hr (15 mi/hr). Other phenomena such as a flood or earthquake would not have any appreciable hazard impact during sampling activities.

3.0 SITE DESCRIPTIONS

3.1 PHYSICAL SETTING

The Hanford Site is located in south-central Washington State, approximately 273 km (170 mi) southeast of Seattle and 201 km (125 mi) southwest of Spokane (Figure 1). The average annual precipitation at the Hanford Site is 16.1 cm (6.3 in.). Most of the precipitation takes place during the winter, with nearly half of the annual amount occurring from November through February (DeLaney et al. 1991). Average monthly temperatures at the Hanford Site range from 1.5° C (29° F) in January to 24.7° C (76° F) in July (PNL 1990).

3.2 METEOROLOGY

Prevailing wind directions are generally from the northwest throughout the year. Winds from the northwest quadrant occur most often during the winter and summer. During the spring and fall, the frequency of southwesterly winds increases.

Monthly average wind speeds are generally lowest during the winter, averaging 10 km/hr (6.2 mi/hr) to 11 km/hr (6.8 mi/hr). Monthly average wind speeds peak in the summer, averaging 14 (8.7 mi/hr) to 16 km/hr (9.9 mi/hr). Wind speeds well above average are usually associated with southwesterly winds (PNL 1990).

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administrative controls required. These OSLs specify limits on surface contamination encountered during excavation, control of radiation exposures during excavation of soils in solid waste disposal sites, and stabilization of soils. These controls limit the inventory available for possible dispersion of contaminants and minimize the potential for these contaminants to become airborne.

2.0 WORK DESCRIPTIONS

Shallow/near surface sampling activities are performed to obtain samples from potential waste sources other than the deep vadose zone. The samples are then analyzed to determine if hazardous radioactive and nonradioactive substances are present.

The majority of these activities involve characterizing surface soils and the upper 1 m (3 ft) of the vadose zone. The equipment used to perform these particular activities include trowels, spoons and augers. Earth-moving equipment, such as backhoes, is used for deeper sampling activities. The following are investigative activities not directly related to the vadose zone, yet are classed under the same general heading of shallow/near surface sampling activities:

- Soil gas sampling
- Concrete sampling
- Sampling of septic tanks
- Surface wipes
- Sampling of underground fuel storage tanks (e.g., gas, diesel oil)
- Sampling of underground chemical storage tanks
- Pond sludge sampling
- Biotic/ecological sampling.

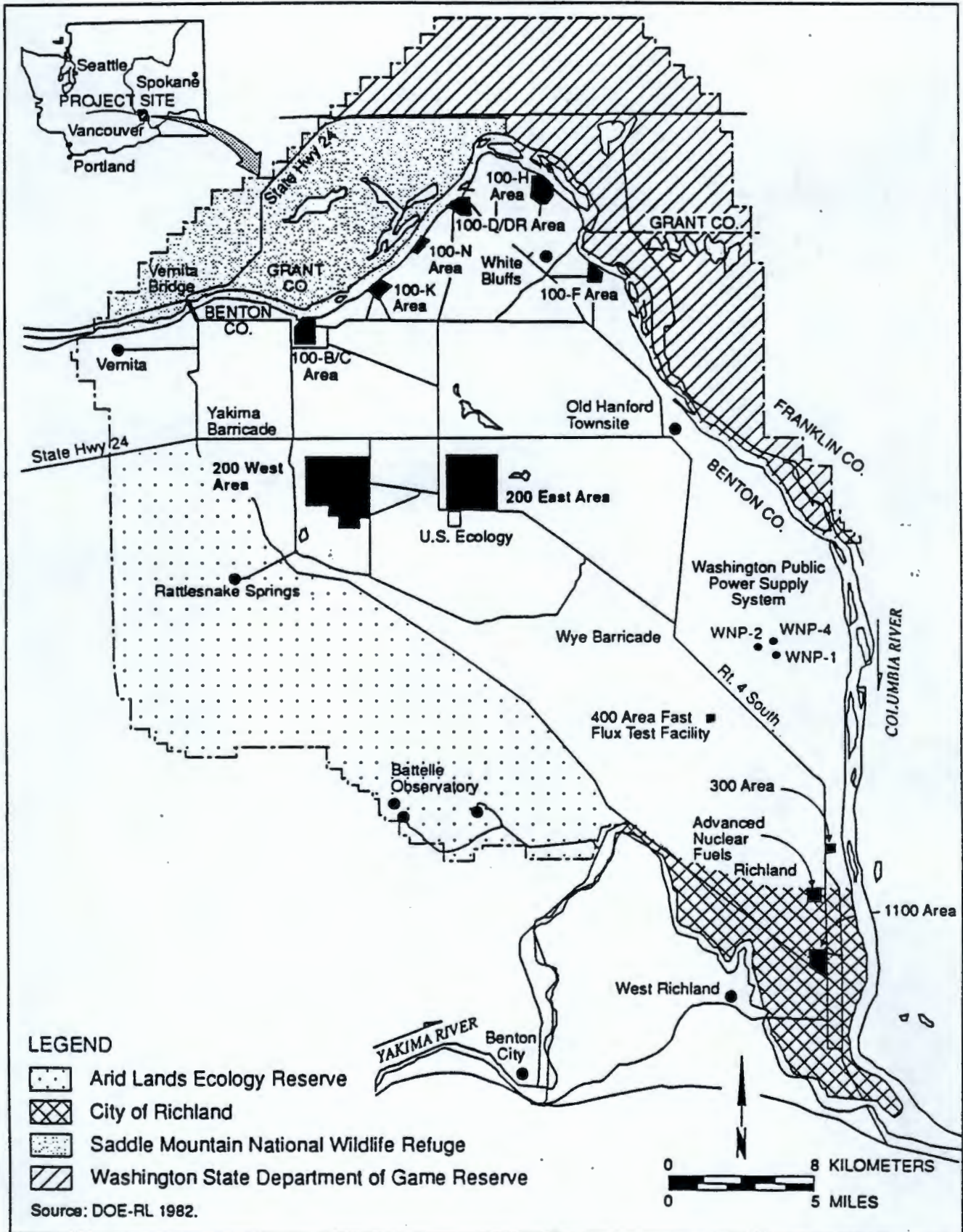
Details on sampling equipment and procedures for most of the work described above are contained in the EII (WHC-CM-7-7). Table 1 provides a list of activities and applicable EIIs. All samples will be screened with hand-held field instruments for alpha, beta, and gamma radiation.

Table 1. Sampling Activities and Corresponding Environmental Investigations Instructions.





Activities	EII
Hand auger	5.2 Appendix A, 3.3
Scoop/spade/shovel	5.2 Appendix A, 3.5
Split-spoon	5.2 Appendix B
Test pits/trenches	5.2 Appendix I
Biotic sampling	5.3
Mechanized auger	6.7 Appendix B

Source: WHC-CM-7-7

Figure 1. Hanford Site.



LEGEND

-  Arid Lands Ecology Reserve
-  City of Richland
-  Saddle Mountain National Wildlife Refuge
-  Washington State Department of Game Reserve

Source: DOE-RL 1982.

0 8 KILOMETERS
0 5 MILES

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3.3 GEOLOGY

The Hanford Site sediments consist of pebble to boulder gravel, fine to coarse grained sand, and silt. The 100 Areas are the site of eight old terminated reactors along the Columbia River. Sediments in the 100 Areas consist of poorly sorted gravel, sand, and silt. The moisture content is generally low, ranging from 2% to 7% in coarse and medium grained soils with 7% to 15% in silts.

The 200 Areas contain inactive nuclear fuels reprocessing and plutonium separations facilities, as well as the majority of radioactive waste storage and disposal facilities on the Hanford Site. More than 45 yrs of operations in these areas have resulted in the storage, disposal, and accidental release of radioactive and hazardous wastes. Sediments range from fine grained, silty sands in the southern parts of the 200 Areas to granule to boulder gravels in the northern part of the 200 Areas. Field moisture content of the sediments range from 2% to slightly greater than 6%.

The 1100 Area, which is adjacent to the city of Richland in Benton County, composes the southeastern most portion of the Hanford Site. The 1100 Area has been used as a maintenance area, warehouse facility and equipment storage yard in support of operations at the Hanford Site. Sediments in the 1100 Area consist of interbedded sandy gravel, gravelly sand, and silty sandy gravel.

The 300 Area, located in the southeastern portion of the Hanford Site, contains a number of support facilities for the Hanford Site. Sediments in the 300 Area consist of coarse grained sand and sandy gravel with cobbles and boulders increasing with depth.

4.0 HAZARDS

4.1 SUMMARY OF POTENTIAL HAZARDS

The potential exposure pathways for hazardous substances encountered during the sampling activities may consist of inhalation, ingestion, absorption, or direct irradiation. The materials to be sampled include septic wastes, petroleum based fuels, pond sludge, concrete, soil gas, chemicals, and near surface soils. Radioactive, organic, and inorganic substances identified in Section 2.1 are the hazards of concern. For those activities in categories 1, 2, and 3 of Section 2.1, the procedures outlined in the EII (WHC-CM-7-7), along with other occupational safety documentation (i.e., JSA, HWOP, and RWP) will adequately control the hazardous materials.

The limiting health hazard associated with these activities is the potential inhalation of contaminated particulates by sampling personnel and direct radiation exposure; this, however, is unlikely. Other minor health hazards include such events as potential skin contaminations of sampling personnel. Minor environmental contamination could occur from loose piles or exposed excavations in the event of high winds. The worst case exposure analyzed is < 0.01 rem to the maximum exposed worker.

4.2 DISMISSAL OF NEGLIGIBLE HAZARDS

4.2.1 Criticality

A criticality event was dismissed based upon insufficient quantities of fissionable material in the shallow soils of the Hanford Site. However, if characterization activities are to be performed in areas that may potentially contain > 45% minimum critical mass of fissionable material, an evaluation by criticality engineering and a separate safety analysis may be required.

4.2.2 Natural Phenomena

Natural phenomena events such as floods, run-off, lightning, and earthquakes do not contribute to potential health or environmental consequences resulting from the shallow/near surface sampling because of the short duration of the activities.

High wind events could potentially contribute to the spread of minor surface contamination in the case of shallow/near surface sampling excavations. Loose spoils of contaminated silts, clays, and sands could be resuspended or otherwise carried by saltation to cause possible detectable levels of surface contamination. Because of the limited duration of trench and pit sampling, the anticipated low levels of contamination, and the implementation of applicable work procedures, the health or environmental risks are considered to be very low. High wind events would result in potential air concentrations far less than the stable air analysis provided by the American National Standard Institute (ANSI 1978) and summarized in Section 5.0 below.

5.0 HAZARDS ASSESSMENT

5.1 RADIOLOGICAL

The American National Standard Institute document (ANSI 1978) addressing the control of radioactive surface contamination provides a conservative analysis and estimate of surface contamination levels that could, under ideal stable air conditions, produce air concentrations equal to that of the derived concentration guides (DCG) provided in WHC-CM-7-5, *Environmental Compliance Manual*. The DCGs are derived for the purpose of relating concentrations of radionuclides in the environment to a human dose. When a standard individual is exposed continuously for 1 yr to air concentrations at one times the DCG values, that person will receive an effective committed dose equivalent of 100 mrem (0.0114 mrem if exposed for 1 hour) to the whole body or other limiting dose to an organ (WHC-CM-7-5). The surface contamination guides in HSRCM-1, *Hanford Site Radiological Control Manual* (PNL 1992) reflect the results of the ANSI standard.

The assumed time for an inhalation to occur is 2 hours. The conditions existing in the field during sampling activities (trench and pit sampling) are expected to be less than the ideal and stable air conditions specified in the ANSI standard analysis. The assumption can therefore be made that the ANSI standard analysis would be a conservative application to the shallow/near surface sampling activities. Given the bounding concentrations specified in

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Section 2.1, the dose consequences and hazard class limits are summarized in Table 3.

Table 3. Dose Consequences and Hazard Class Limits.

Receptor	Dose consequence (rem)	Hazard class limit (rem)
Site worker	< 0.01	25
Onsite worker	<< 0.01	5
Offsite individual	<<< 0.01	0.5

5.2 TOXICOLOGICAL

To assess the health hazards of potential organic and inorganic contaminants in the soils, a rough screening exercise (see Attachment B) was performed to determine whether any potential hazards existed. Air samples obtained during the Mt. St. Helens eruption show maximum dust concentrations in the air to be 5 mg/m³. This dust loading of 5 mg/m³ is assumed to be contaminated with the organic and inorganic contaminant concentrations from Section 2.1 as a means of estimating a maximum concentration in air. The results were then compared to the time weighted averages (TWA) and immediately dangerous to life and health (IDLH) values. The results show that the hazard due to the organic and inorganic materials in the soils is insignificant. Table 4 summarizes the results.

Table 4. Air Concentrations and Corresponding Limits.

Analyte	Air concentration mg/m ³	IDLH mg/m ³	TWA mg/m ³
Mercury	1.0E-7	1.0	0.01
Lead	1.6E-6	variable	0.05
Chromium	1.9E-6	50.0	1.0
Cyanide	1.2E-6	0.5	5.0
Hydrazine	4.4E-7	10.5	1.3
Carbon tetrachloride	4.4E-5	189.0	31.5
Cyclohexane	4.5E-6	34,360.0	1,030.0
Tetrachloroethane	6.0E-6	103.0	7.0
Phenol	4.0E-7	30.3	19.0

In some areas [i.e., 200 West locales over carbon tetrachloride (CCl₄) plume] where ambient air concentrations of volatile organic compounds may

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reach TWA levels, personnel protection measures implemented through the work procedures of WHC-CM-7-7 would be necessary to keep worker exposures at as low as reasonably achievable levels.

5.3 CONCLUSION

The intrinsic hazards associated with the shallow/near surface sampling activities described in category 4 of Section 2.1 are commensurate with that of a low hazard activity consistent with the criteria in WHC-CM-4-46, *Nonreactor Facility Safety Analysis Manual*. The maximum worst case exposure to personnel was estimated to be < 10 mrem, which is more than 3 orders of magnitude below the low hazard class limit of 25 rem. The estimated air concentrations of the organic and inorganic substances are commensurate with that of a general use activity. The OSLs that specify limits on surface radioactivity, radiation exposure and requirements for soil stabilization are implemented for defining the safety envelope of this assessment. All shallow/near surface sampling activities that meet the descriptions in category 1, 2, and 3 in Section 2.1 of this assessment are excluded from the OSL requirement.

6.0 OPERATIONAL SAFETY LIMITS AND PRUDENT ACTIONS

An OSL is an auditable limit established within WHC for the safe operation of a nonreactor nuclear facility or activity. The U.S. Department of Energy, Richland Field Office has a policy that at least one acceptable limit be established to assure the facility is operated or activity is performed safely and within the bounds of the safety assessment. Two OSLs are implemented that apply to activities described as category 4, in Section 2.1 of this assessment.

6.1 OPERATIONAL SAFETY LIMITS

OPERATIONAL SAFETY LIMIT 1

This OSL applies to direct readings of beta/gamma radiation on soil surfaces measured with a hand-held field instrument such as a Geiger Mueller (GM). If sampling in areas where ⁹⁰Sr is known to be present in approximate equal amounts with ¹³⁷Cs, a general purpose energy compensated GM probe with beta shield (e.g., Eberline HP-270 or equivalent) may be used to discriminate between beta and gamma radiation.

- 1.0 TITLE: Limit the Quantity of Surface Radioactivity.
- 1.1 APPLICABILITY: This limit applies to beta/gamma activity on soil surfaces of shallow soil sampling and characterization activities in quantities of >1 m³ (30 ft³).
- 1.2 OBJECTIVE: To reduce the potential for generation of airborne contamination.

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- 1.3 REQUIREMENT: When excavating into the shallow soils with a backhoe auger, or other mechanized equipment, the following limits on soil surfaces shall not be exceeded.
1. Surface radioactivity shall not exceed 500,000 dpm/100 cm² fixed plus removable.
 2. In areas where ⁹⁰Sr is known to be prevalent, beta readings on a general purpose energy compensated GM probe with a 30 mg/cm² wall thickness (Eberline model HP-270 or equivalent) shall not exceed 100,000 dpm/100 cm² (these limits may be revised in the future as more data becomes available.)
 3. The soil surface radioactivity shall be monitored at the frequency identified in the RWP.

- 1.4 SURVEILLANCE: The survey records shall be reviewed weekly to verify the limits have not been exceeded and that the frequency for monitoring is complied with as required in the RWP. The results of the weekly surveillance shall be documented in the field log.

- 1.5 RECOVERY: **Noncompliance with the requirement:**
1. Once a determination has been made that the operating organization is not in compliance with the requirements of this OSL, operations shall immediately cease. The approval of Safety Assurance will be required for restart of operations.
 2. Line management shall be responsible for evaluating the source of high contamination levels. Management will also be required to determine if additional analysis is needed (addressing any potential changes in inventories than was previously evaluated in the safety basis).
 3. The OSL violation shall be documented as an unusual occurrence report.

Noncompliance with the surveillance:

1. The surveillance shall be performed immediately.
2. If surveillance determines noncompliance with the requirement, then initiate recovery actions as identified in Section 1.5, "Noncompliance with the requirement."
3. Failure to implement a surveillance requirement shall be documented as an off-normal occurrence.

- 1.6 AUDIT POINT: The field log shall be audited weekly to verify compliance with the requirement and surveillance. The

results of the audit shall be documented in the field log.

1.7 BASIS:

The maximum contamination levels evaluated for in this assessment are 100 times the surface radioactivity guides (fixed plus removable) (DOE 1991) for beta/gamma decaying radionuclides, 100 times the guides (fixed plus removable) for uranium. For example, the maximum contamination levels would be 500,000 dpm/100 cm² for ⁶⁰Co, ¹³⁷Cs, and ¹⁵²Eu; 500,000 dpm/100 cm² for ²³⁸U; and 100,000 dpm/100 cm² for ⁹⁰Sr. The limits provide assurance that the potential worst case consequences estimated in the assessment will not be exceeded.

OPERATIONAL SAFETY LIMIT 2

This OSL applies to areas where alpha contamination is known to occur and cannot be adequately controlled by beta-gamma monitoring techniques. Alpha contamination is to be measured with a hand-held field instrument such as a portable alpha meter (PAM).

2.0 TITLE:

Limit the Quantity of Surface Radioactivity.

2.1 APPLICABILITY:

This limit applies to alpha activity on the surface of the excavation equipment.

2.2 OBJECTIVE:

To reduce the potential for generation of airborne contamination.

2.3 REQUIREMENTS:

1. When excavating into the shallow soils with a backhoe or other similar equipment, the following limit on the bucket surfaces shall not be exceeded. Surface radioactivity shall not exceed 50,000 dpm/100 cm² alpha fixed plus removable.
2. The soil surface radioactivity shall be monitored at the frequency identified in the RWP.

2.4 SURVEILLANCE:

The survey records shall be reviewed weekly to verify the limits have not been exceeded and that the frequency for monitoring is complied with as required in the RWP. The results of the weekly surveillance shall be documented in the field log.

2.5 RECOVERY:

Noncompliance with the requirement:

1. Once a determination has been made that the operating organization is not in compliance with the requirements of this OSL, operations shall immediately cease. The approval of Safety Assurance will be required for restart of operations.

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2. Line management shall be responsible for evaluating the source of the high contamination levels. Management will also be required to determine if additional analysis is needed (addressing any potential changes in inventories than was previously evaluated in the safety basis).
3. The OSL violation shall be documented as an unusual occurrence report.

Noncompliance with the surveillance:

1. The surveillance shall be performed immediately.
2. If surveillance determines noncompliance with the requirement, then initiate recovery actions as identified in Section 1.5, "Noncompliance with the requirement."
3. Failure to implement a surveillance requirement shall be documented as an off-normal occurrence.

2.6 AUDIT POINT: The field log shall be audited weekly to verify compliance with the requirement and surveillance. The results of the audit shall be documented in the field log.

2.7 BASIS: The maximum contamination levels evaluated for in this assessment are 100 times the guides for alpha decaying transuranics. For example, the maximum contamination levels would be 50,000 dpm/100 cm² for ²³⁹Pu. The limits are based on the maximum concentration for determination of safety assessment consequences. The limits provide assurance that shallow sampling activities are managed as low hazard activities.

OPERATIONAL SAFETY LIMIT 3

This OSL applies to areas that are known to contain or suspected to contain solid waste that may be irradiated or contaminated.

- 3.0 TITLE: Radiation monitoring requirements for excavation activities.
- 3.1 APPLICABILITY: This requirement applies to intrusive characterization within solid waste disposal sites.
- 3.2 OBJECTIVE: To reduce the potential for encountering dose rates in excess of the limits specified in the applicable RWP before removal of material from the excavation site.

3.3 REQUIREMENTS:

1. When excavating in a known or suspected solid waste burial site, a remote detection device shall be used to provide dose rates within 1 m (3 ft) of the back-hoe bucket during the excavation activity.
2. Proposed changes to the dose rate limits (higher dose rate limits than those previously approved) identified in the RWP will require the review and approval of Safety Assurance.
3. A health physics technician shall be required to be in attendance providing radiation monitoring during excavation operations.

3.4 SURVEILLANCE:

1. Before initiation of excavation operations, the responsible operating organization shall verify that the remote detection device is functional and in place.
2. The RWP shall be reviewed weekly to verify if any changes to the dose rate limits have been made, and if so, been reviewed and approved by Safety Assurance.
3. Before initiation of excavation operations, the responsible operating organization shall verify that a health physics technician is in place to provide radiation monitoring support.

3.5 RECOVERY:

Noncompliance with the requirement:

1. Once a determination has been made that the operating organization is not in compliance with the requirements of this OSL, operations shall immediately cease. The approval of Safety Assurance will be required for restart of operations.
2. Failure to have a detection device in place or a device that is not functional before initiation of operations shall require shutdown of operations. A detection device shall be installed and verified to be functional before restart of operations.
3. Failure to obtain the review and approval of Safety Assurance for changes to the dose rate limits (higher dose rate limits than those previously approved) shall require shutdown of operations. Safety Assurance shall review and concur with the changes before approving restart of operations.
4. The OSL violation shall be documented as an unusual occurrence report.

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Noncompliance with the surveillance:

1. The surveillance shall be performed immediately.
2. If surveillance determines noncompliance with the requirement, then initiate recovery actions as identified in Section 3.5.(1), "Noncompliance with the requirements."
3. Failure to implement a surveillance requirement shall be documented as an off-normal occurrence.

3.6 AUDIT POINT: The field log shall be audited weekly to verify compliance with the requirement and surveillance. The results of the audit shall be documented in the field log.

3.7 BASIS: This requirement provides an auditable control to ensure the threshold for low hazard activities is not exceeded. The maximum exposure limit to assure the criteria for a low hazard activity will not be exceeded is based upon an estimated dose equivalent (EDE) to the site worker of ≤ 25 rem. The exposure limits defined in the RWP are required to be lower than the weekly EDE of ≤ 300 mrem for a WHC radiation worker (WHC-CM-4-10) and would most certainly never exceed the annual EDE of ≤ 5 rem as defined in DOE 1991. Controlling the exposures to below the limits (defined in WHC-CM-4-10 and DOE 1991) ensures potential consequences to the site worker, onsite workers, or public receptors are below the risk acceptance criteria as defined in WHC-CM-4-46.

OPERATIONAL SAFETY LIMIT 4

This OSL applies to minimizing the potential for radioactive contaminated fugitive dust generation.

- 4.0 TITLE:** Mitigation of fugitive dust.
- 4.1 APPLICABILITY:** This requirement is applicable to the mechanized soil sampling activities (excavation, hauling, and stock piling activities).
- 4.2 OBJECTIVE:** To reduce the potential for fugitive dust generation from soils accumulated during mechanized soil sampling activities.
- 4.3 REQUIREMENT:** Soils accumulated at the work site, as a result of mechanized soil sampling activities, shall be stabilized (e.g., water, fixants, tarps) if wind speeds exceed 15 km/hr (10 mi/hr) or if spoils are left unattended.

4.4 SURVEILLANCE: At the end of the shift, the responsible operating organization shall verify that the soil spoils are stabilized. This verification shall be documented in the field log at the end of the shift.

4.5 RECOVERY: Noncompliance with the requirement:

1. Once a determination has been made that the operating organization is not in compliance with the requirements of this OSL, operations shall immediately cease. The approval of Safety Assurance will be required for restart of operations.
2. Failure to stabilize the soil spoils shall require the responsible operating organization to stabilize the spoils and provide verification before restart of operations.
3. The OSL violation shall be documented as an unusual occurrence report.

Noncompliance with the surveillance:

1. The surveillance shall be performed immediately.
2. If surveillance determines noncompliance with the requirement, then initiate recovery actions as identified in Section 4.5, "Noncompliance with the requirement."
3. Failure to implement a surveillance requirement shall be documented as an off-normal occurrence.

4.6 AUDIT POINT: The field log shall be audited weekly to verify compliance with the requirement and surveillance. The results of the audit shall be documented in the field log.

4.7 BASIS: The basis for this requirement is to assure soil spoils subjected to winds speeds greater than 15 km/hr (10 mi/hr) [18 km/hr (12 mi/hr) wind speed required for soil particles small enough to be resuspended] or if spoils are left unattended will not result in resuspension of any radioactive contaminants. This limit is applicable to soils excavated from trenches, pits, solid waste disposal sites, or other areas.

6.2 PRUDENT ACTIONS

Prudent actions are commitments to ALARA goals and are generally good engineering work practices. Credit is given to the EIIs (WHC-CM-7-7) for providing the safe work practices for performing these activities. Two specific prudent actions are identified below.

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Function 1 - Minimize fugitive dust.

Prudent Action 1 - Excavated piles of potentially contaminated soil should be treated as specified in EII 5.2 (WHC-CM-7-7) for minimizing the potential for fugitive dust generation.

Function 2 - Minimize exposures to potential volatile gases (CCl₄, ammonia, radon)

Prudent Action 2 - If sampling in areas (i.e., CCl₄ plume) where potential air concentrations of volatile gases could reach or exceed occupational limits, appropriate protection measures should be taken to minimize personnel exposures. Environmental protection and building managers are good sources to confer with in identifying such areas.

7.0 REFERENCES

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- Delaney, C., K. Lindsey, and S. Reidel, 1991, *Geology and Hydrology of the Hanford Site: A Standardized Text for Use in Westinghouse Hanford Company Documents and Report*, WHC-SD-ER-TI-003, Rev. 0, Richland, Washington.
- DOE, 1986, *Safety Analysis and Review System*, DOE 5481.1B, U.S. Department of Energy, Washington, D.C.
- PNL, 1990, *Climatological Summary of Wind and Temperature Data for the Hanford Meteorology Monitoring Network*, PNL 7471, Pacific Northwest Laboratory, Richland, Washington.
- PNL, 1992, *Hanford Site Radiological Control Manual*, HSRCM-1, Hanford Contractors: Pacific Northwest Laboratories; Westinghouse Hanford Company; Kaiser Engineers Hanford; and Hanford Environmental Health Foundation, available on Hanford Local Area Network, Hanford Site, Richland, Washington.
- WHC-CM-7-5, *Environmental Compliance Manual*, Westinghouse Hanford Company, Richland Washington.
- WHC-CM-4-10, *Radiation Protection Manual*, Westinghouse Hanford Company, Richland, Washington.
- WHC-CM-4-46, *Nonreactor Facility Safety Analysis Manual*, Westinghouse Hanford Company.
- WHC-CM-7-7, *Environmental Investigations and Site Characterization Manual*, Westinghouse Hanford Company, Richland, Washington.

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WHC-CM-7-4, *Operational Environmental Monitoring Manual*, Westinghouse Hanford Company, Richland, Washington.

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